WANG

8501

# WANG LAPTOP COMPUTER



**Customer Engineering**
**Product Maintenance Manual** **741-1747**

**COMPANY CONFIDENTIAL**

# PREFACE

This document is the Illustrated Product Maintenance Manual for the Wang Wang Laptop Computer. The scope of this manual reflects the type of maintenance philosophy selected for this product (swap unit, printed circuit assembly, power supply, or any combination thereof).

The purpose of this manual is to provide instructions to operate, trouble-shoot, and repair the Wang Laptop Computer. It will be updated on a regular schedule.

## First Edition (December, 1986)

This is an edition of the Wang Laptop Computer Product Maintenance Manual. The material in this document may only be used for the purpose stated in the Preface. Updates and/or changes to this document will be published as PUBs or subsequent editions.

**CUSTOMER ENGINEERING**

# PUBLICATION UPDATE BULLETIN

**TITLE:** WANG LAPTOP COMPUTER

**DATE:** 03/31/87

**This PUB affects:** 741-1747
742-1747

**CLASS CODE:** 8501

**Previous Notice(s):** none

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**REASON FOR CHANGE:**

This PUB adds information about 3 1/2" and 5 1/4" floppy drives, adds recommended spares for the 5 1/4" drive, and corrects information about connections to Main PCB.

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**INSTRUCTIONS:**

Remove and insert attached pages and/or microfiche as follows:

| | REMOVE PAGES | INSERT PAGES |
|---|---|---|
| 1. | v/vi thru vii/-- | v/vi thru ix/-- |
| 2. | TOC for Section 7 | TOC for Section 7 |
| 3. | 7-23/24 and 7-25/26 | 7-23/24 and 7-25/26 |
| 4. | 7-43/44 thru 7-47/-- | 7-43/44 thru 7-111/-- |
| 5. | 12-15/16 and 12-17/18 | 12-15/16 and 12-17/18 |
| 6. | | |
| 7. | | |
| 8. | | |
| 9. | | |
| 10. | | |

| | REMOVE FICHE | INSERT FICHE |
|---|---|---|
| 1. | Fiche 1 | Fiche 1 |
| 2. | Fiche 2 | Fiche 2 |
| 3. | Fiche 3 | Fiche 3 |
| 4. | | |

This page constitutes a permanent record of revisions; place it directly following title page.

WANG LABORATORIES, INC.
ONE INDUSTRIAL AVENUE LOWELL MASSACHUSETTS 01851 TEL (617) 459 5000 TWX 710 343 6769 TELEX 94 7421

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Do not attempt preventive maintenance on the Wang LapTop Computer: No preventive maintenance is required.

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## SECTION 1
## INTRODUCTION

# INTRODUCTION

## 1.1 Scope And Purpose

The Wang Laptop Computer is a portable, 70116-based (V30 series) computer with 512K of memory which is expandable to a full megabyte. It is capable of locally executing Wang programs, emulating an IBM PC, and executing IBM software. It also connects to external devices or networks via modem or standard I/O connections.

This manual contains information required to service Wang Laptop Computer; specifically to:

identify equipment parts,
understand controls and indicators,
operate,
perform preventive mainenance,
troubleshoot,
repair,
and adjust

the Wang Laptop Computer.

This manual also presents an illustrated breakdown of field-replacable parts.

# 1.2 Organization And Layout

Twelve sections, numbered 1 through 12, comprise this manual. Each section describes a separate field-service subject. A section Table of Contents is presented at the start of each section.

Information is arranged so that only three levels of subdivision are used:

e.g., 7 REPAIR
7.2 Removal Procedures
7.2.8 Control Board.

Whenever possible, items are presented in logical sequence: tasks performed first are presented first. Referencing is kept to a minimum and, when necessary, is made to section number.

When required, information is continued on following pages and all pages involved are marked "sheet x of n".

Symbols are used whenever their use will speed recognition and comprehension. Three special symbols used in this manual are:

- ➡ (section number)--directs reader to a specified section for more detail
- ➡NEXT --directs reader to next page for continuing information
- ●END --informs reader that continuing information is complete.

# SECTION 2

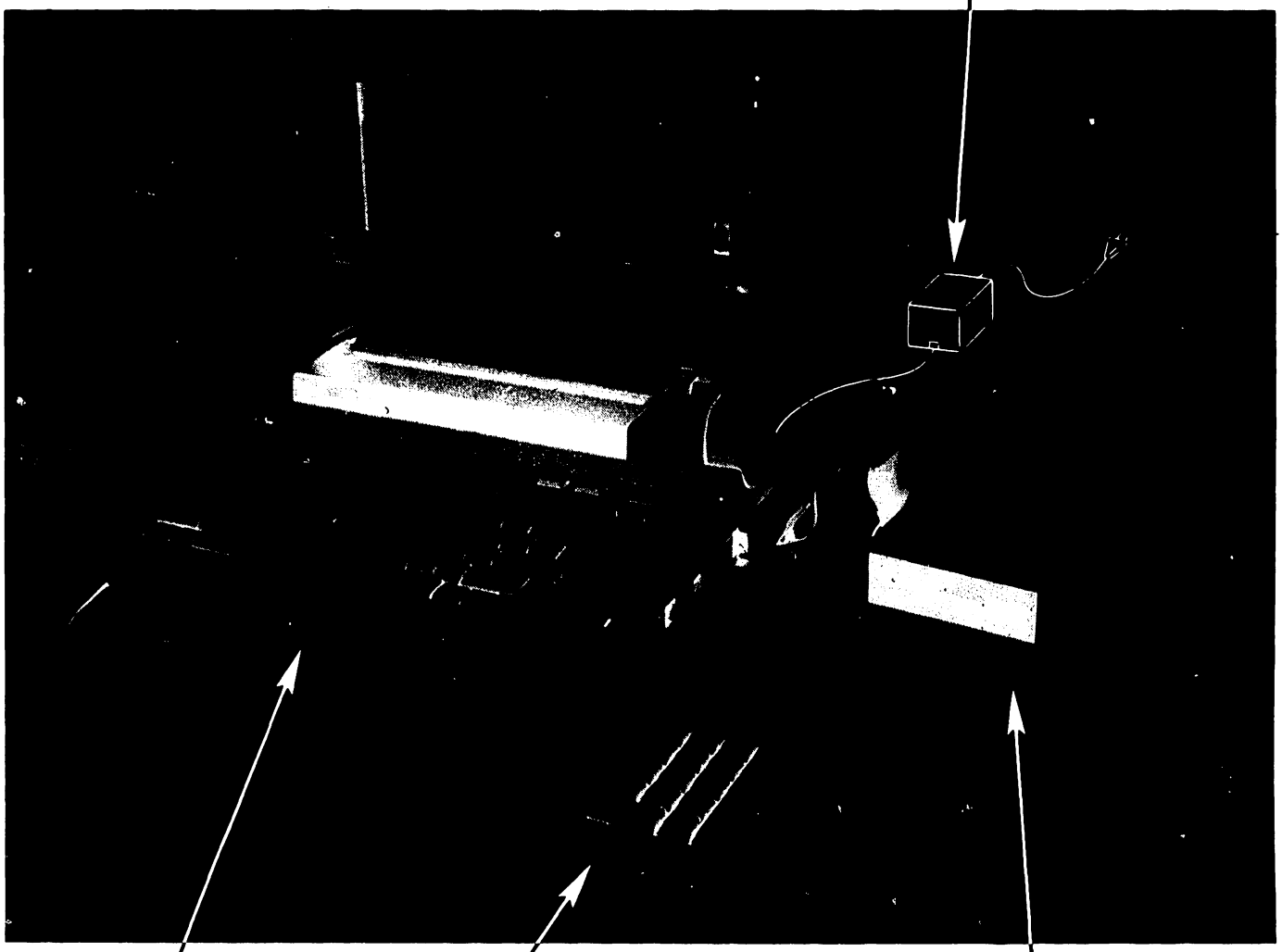
# IDENTIFICATION

# SECTION 2 CONTENTS

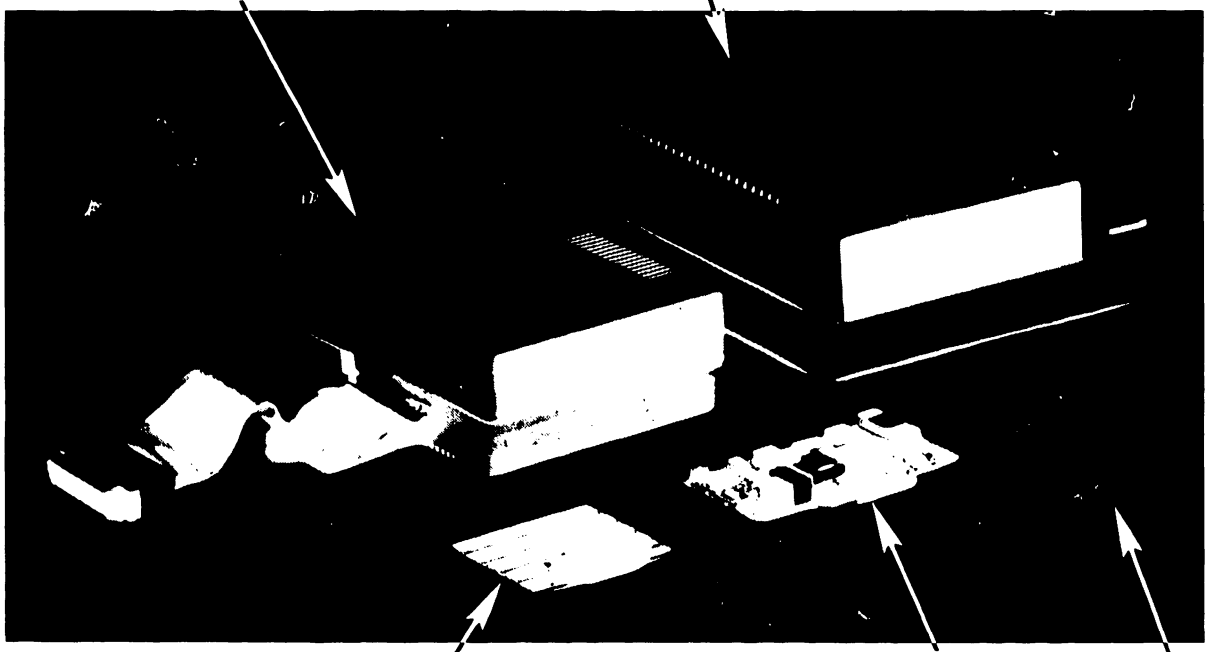
## SECTION 2
## IDENTIFICATION

# 2.1 WLTC Base Unit

# IDENTIFICATION

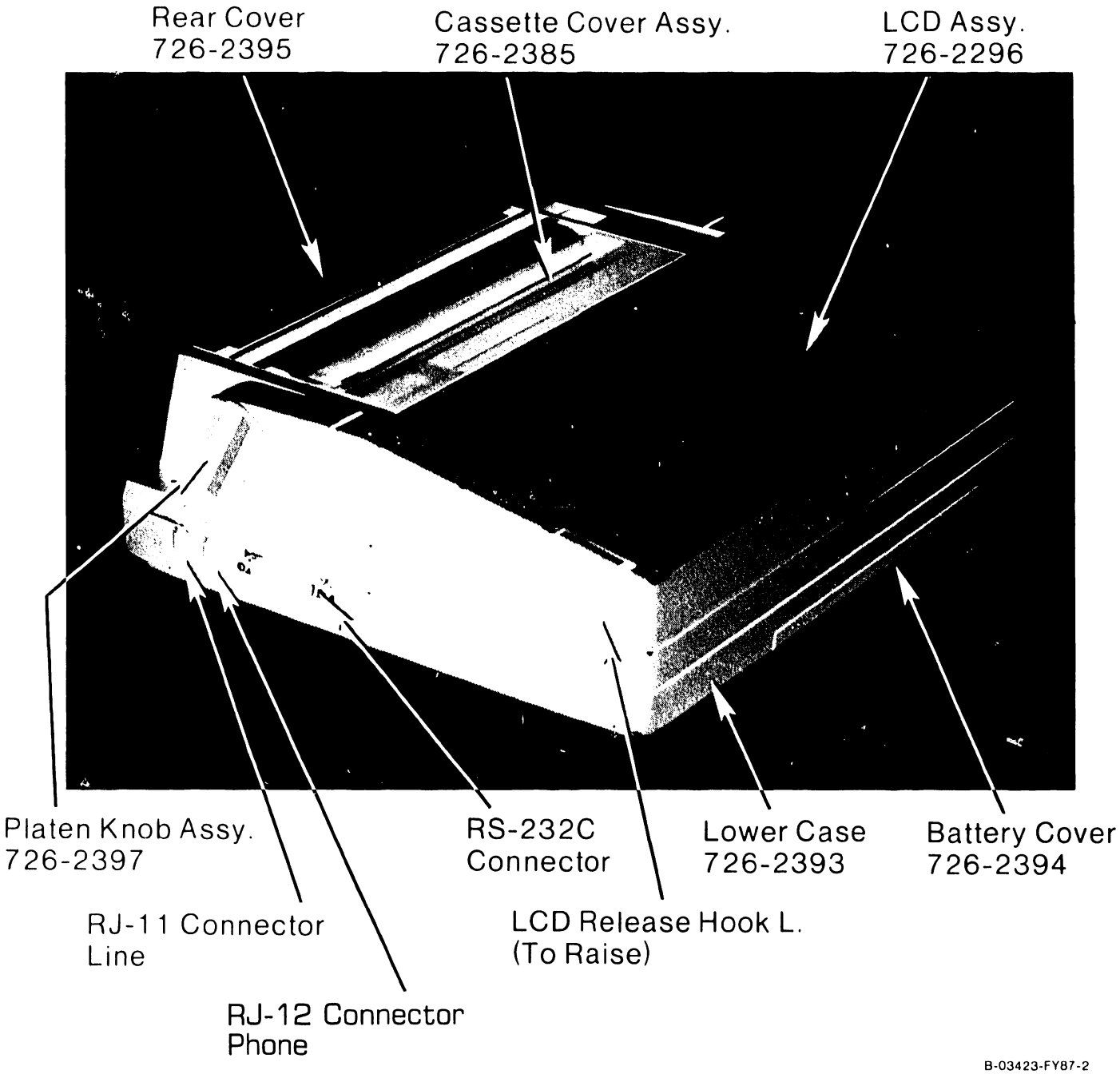



B-03423-FY87-1


FDD (5.25in.)
FDD (3.5in.)
OPT RAM PCB Assembly
725-3333
Modem PCB Assembly
300/1200 BPS
210-8875
Modem PCB Assembly
300/1200/2400 BPS
725-2863
10 Key Pad Assembly
725-3315

# 2.3 CPU

## 2.3.1 External Identification (sheet 1 of 4)

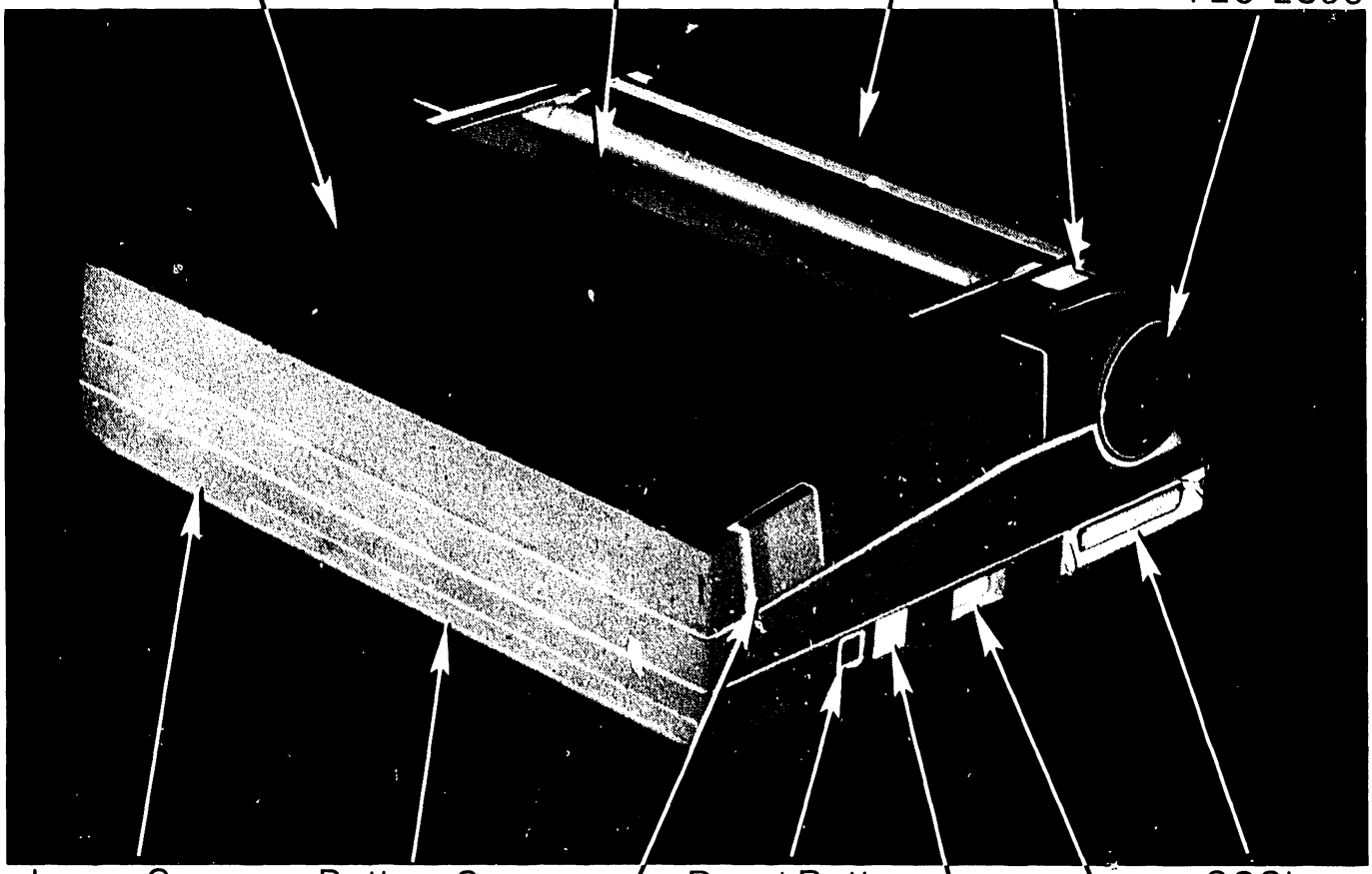



B-03423-FY87-2

➡NEXT

# 2.3 CPU

## 2.3.1 External Identification (sheet 2 of 4)

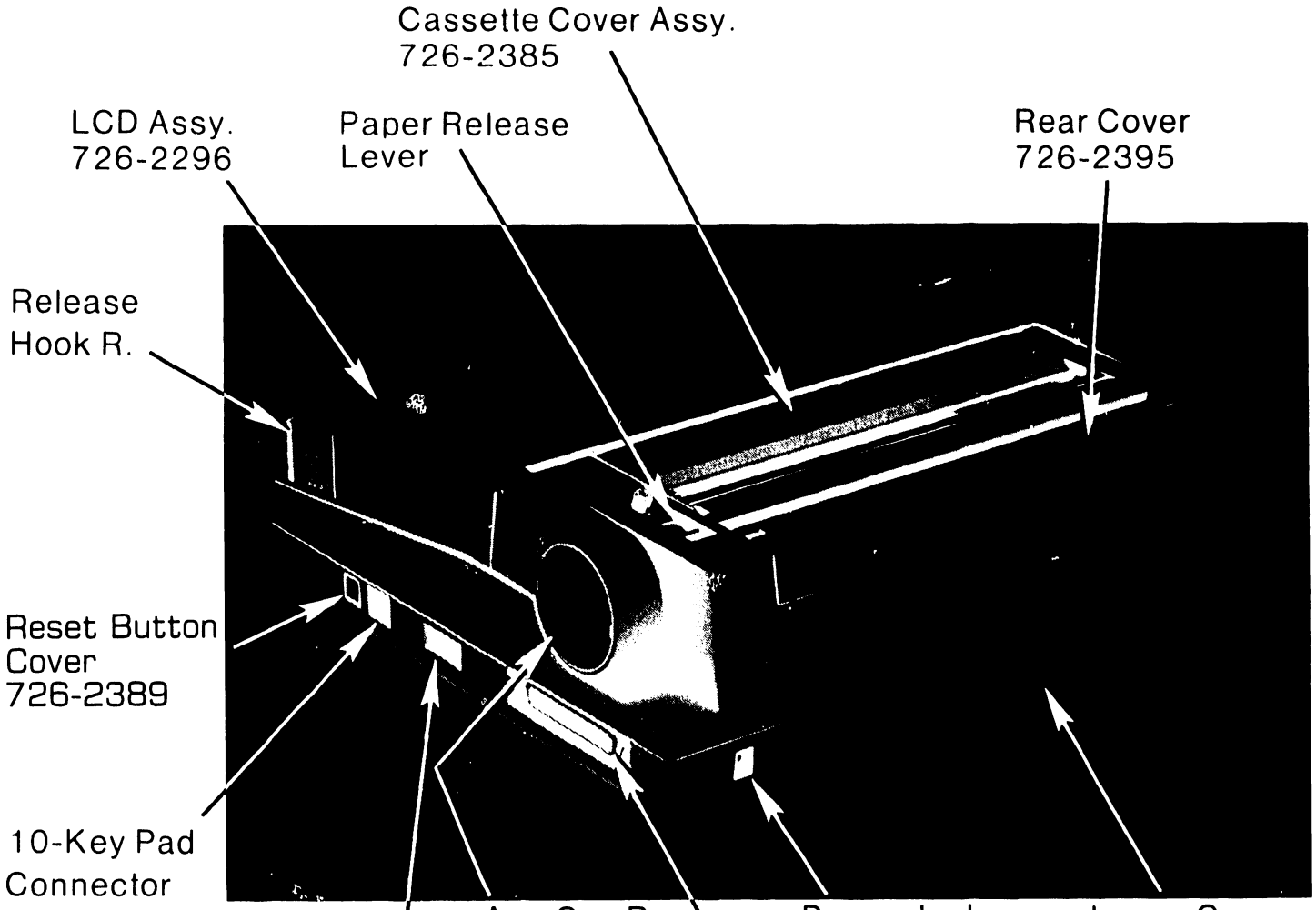



B-03423-FY87-3

➡NEXT

# 2.3 CPU

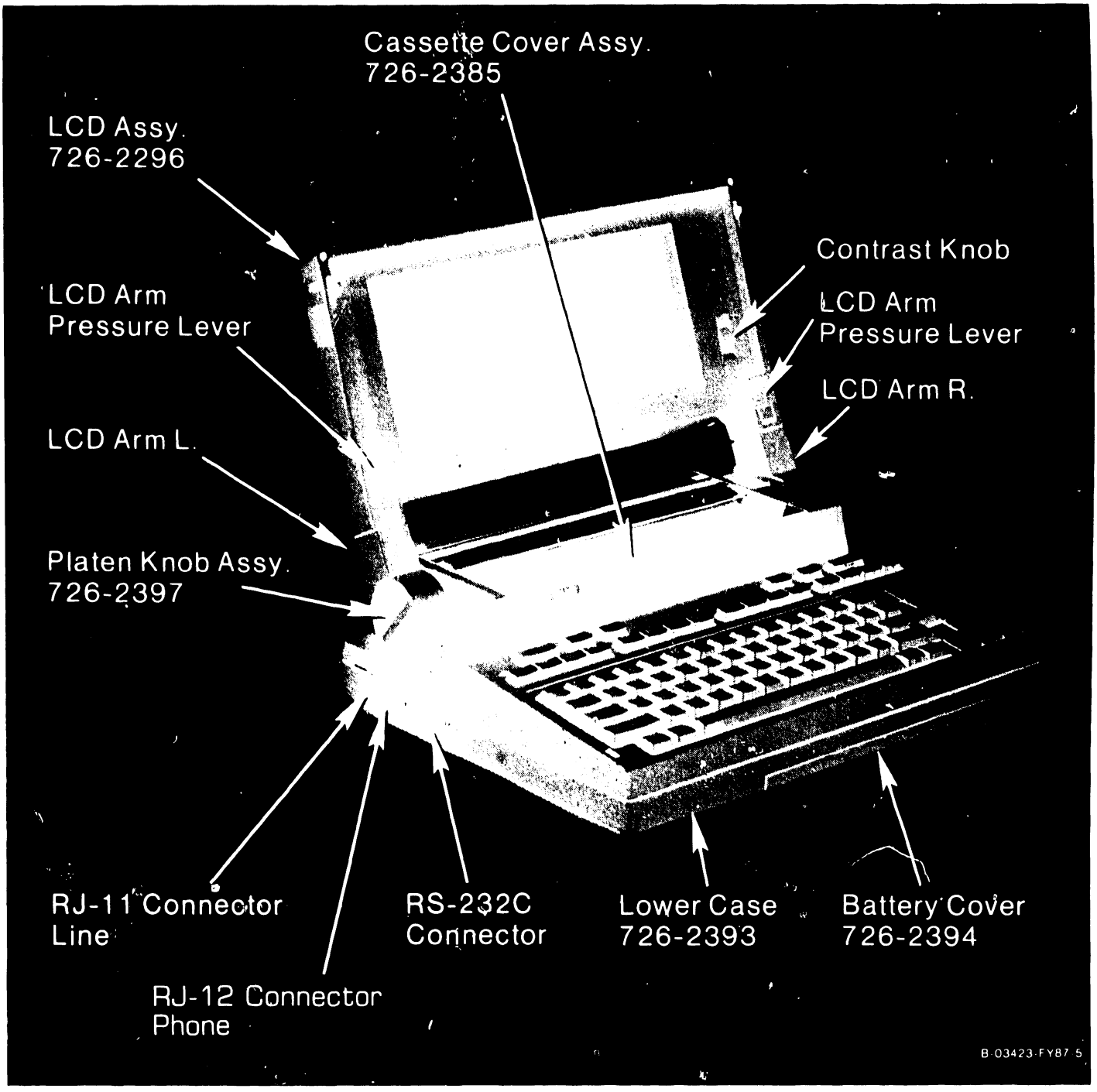
## 2.3.1 External Identification (sheet 3 of 4)




B-03423-FY87-4

➡NEXT

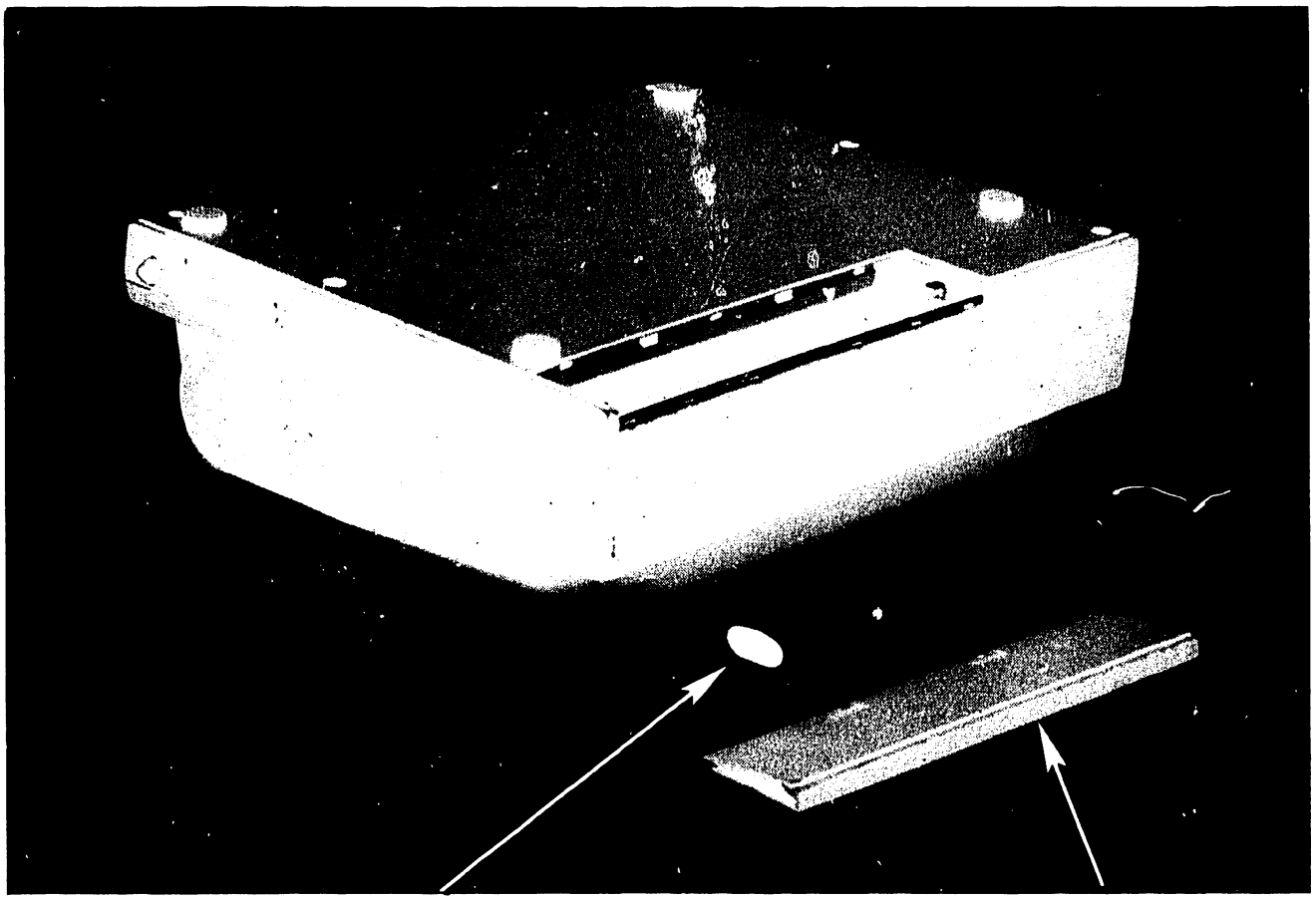
## 2.3.1 External Identification (sheet 4 of 4)




● END

# 2.3 CPU

## 2.3.2 Internal Identification - Lower Case Items (sheet 1 of 7)



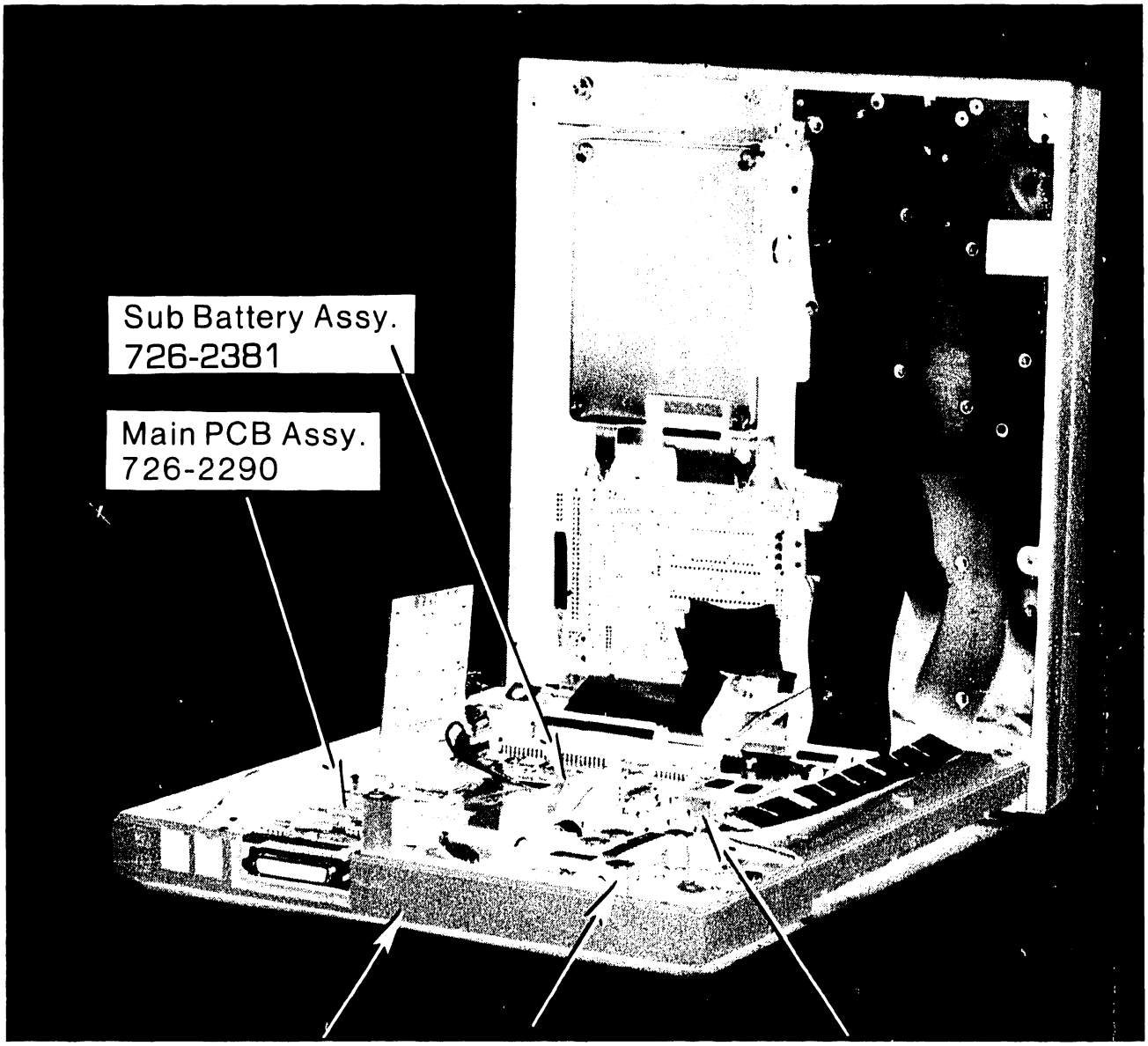
NICD Battery Assy.
725-3317

Battery Cover
726-2394

B-03423-FY87-6

➡NEXT

## 2.3.2 Internal Identification - Lower Case Items (sheet 2 of 7)

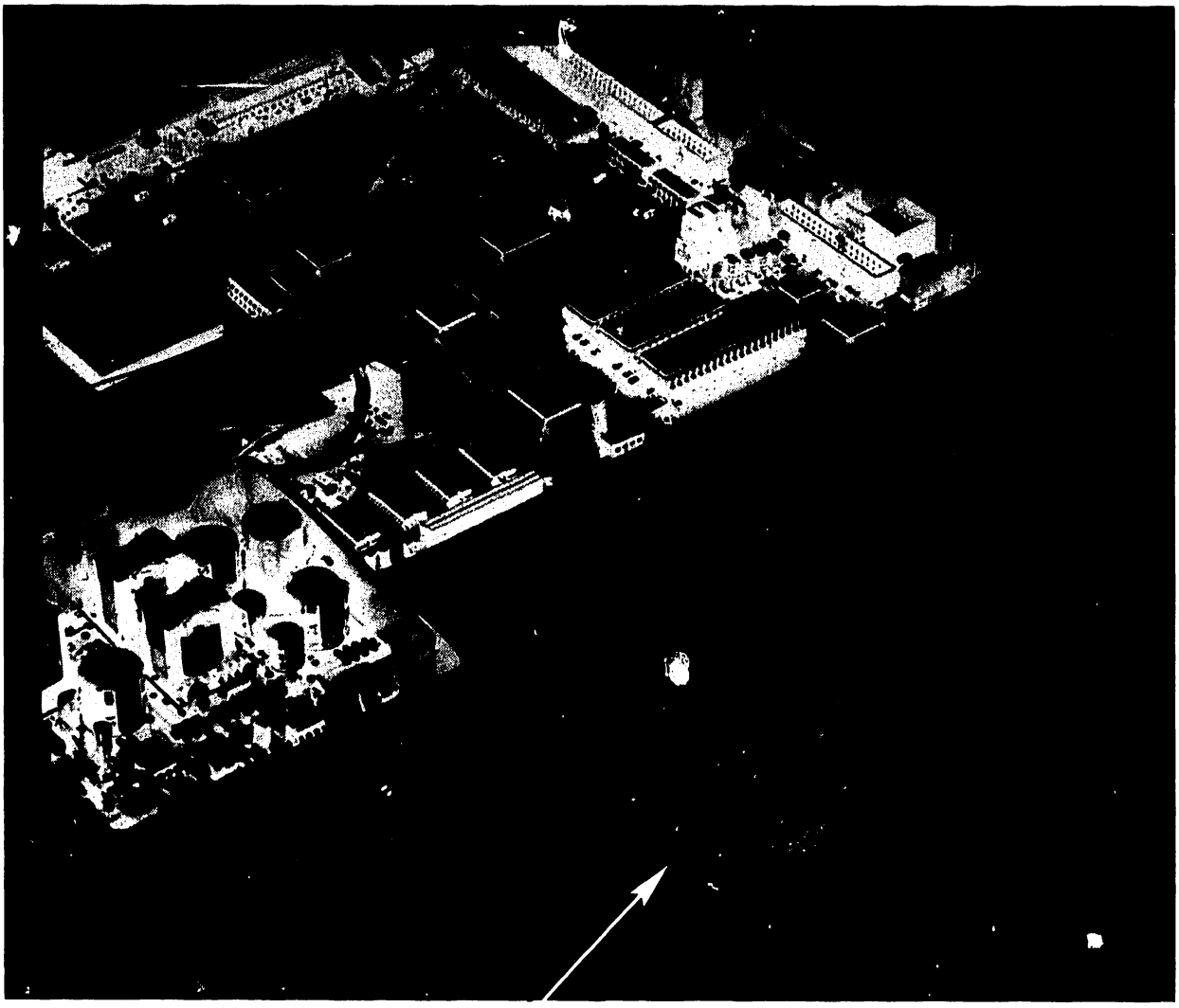



B-03423-FY87-7

➡NEXT

# 2.3 CPU

## 2.3.2 Internal Identification - Lower Case Items (sheet 3 of 7)



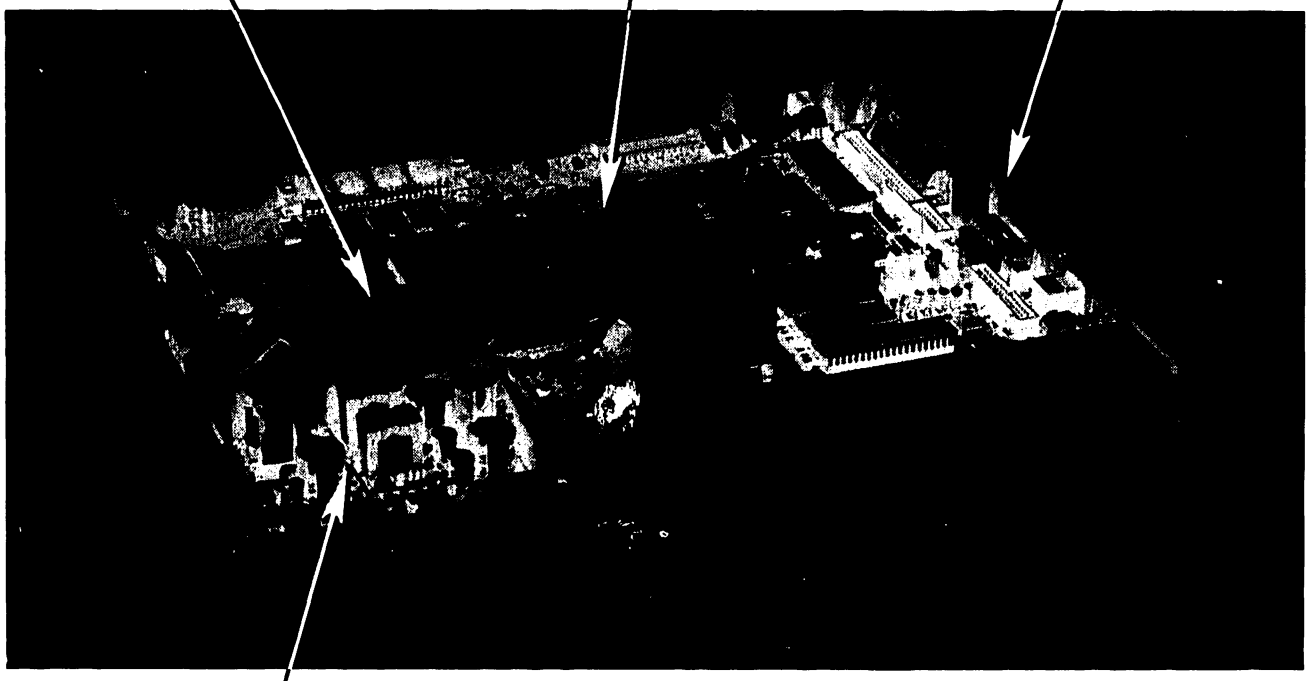
STD RAM PCB Assy.
726-2292

B-03423-FY87-8

➡NEXT

# 2.3 CPU

## 2.3.2 Internal Identification - Lower Case Items (sheet 4 of 7)

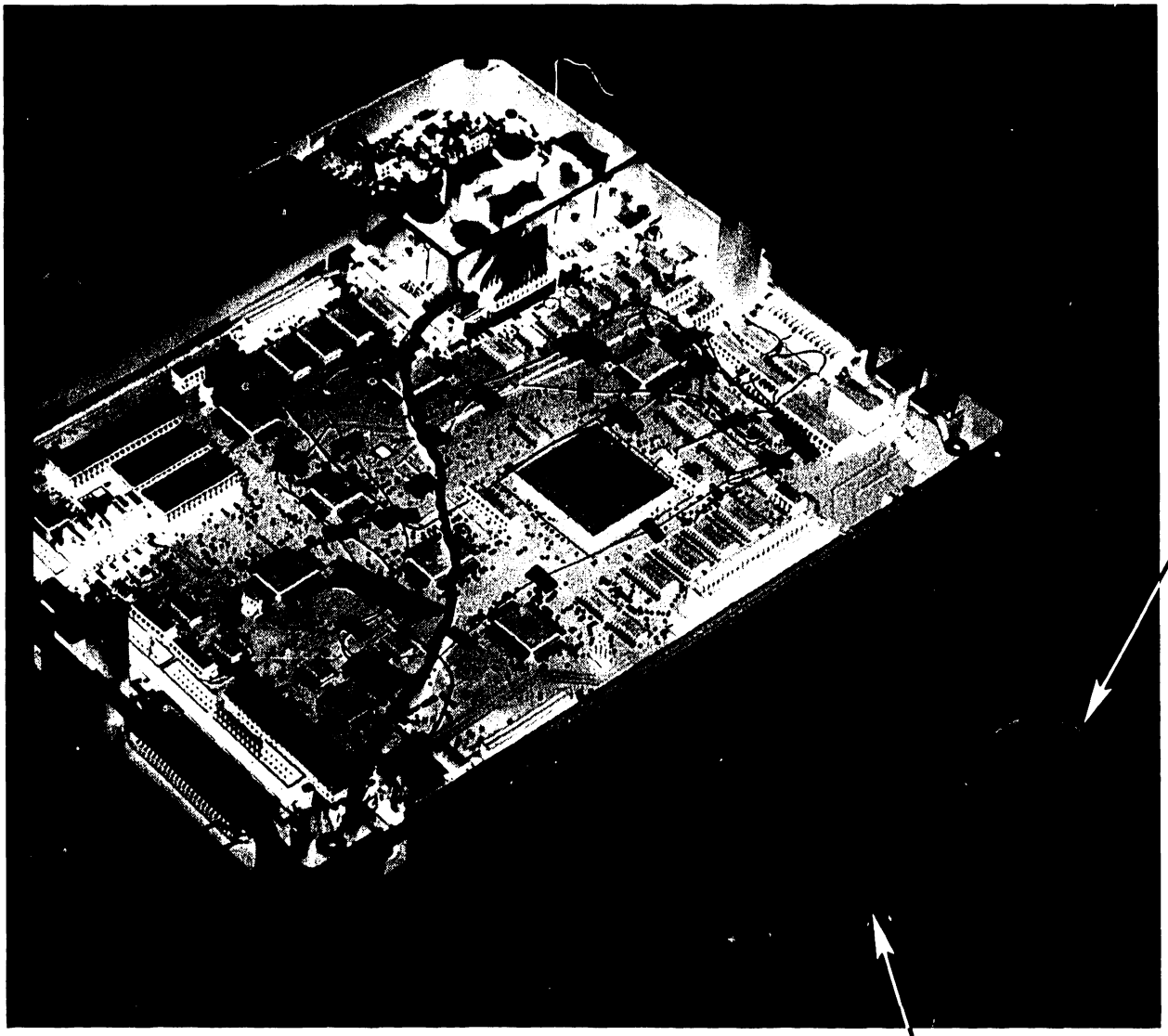



B-03423-FY87-9

➡NEXT

# 2.3 CPU

## 2.3.2 Internal Identification - Lower Case Items (sheet 5 of 7)

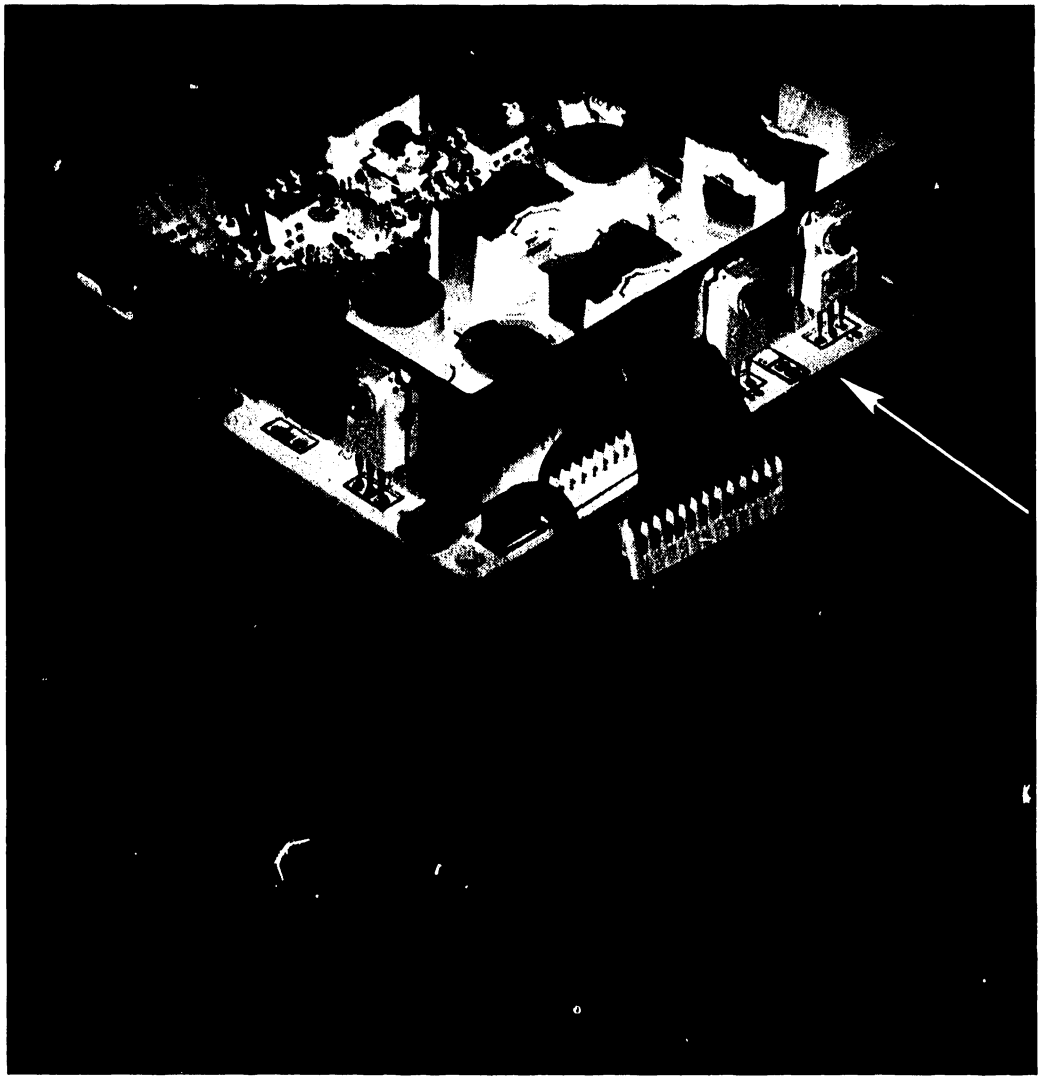



B-03423-FY87-10

➡NEXT

# 2.3 CPU

## 2.3.2 Internal Identification - Lower Case Items (sheet 6 of 7)



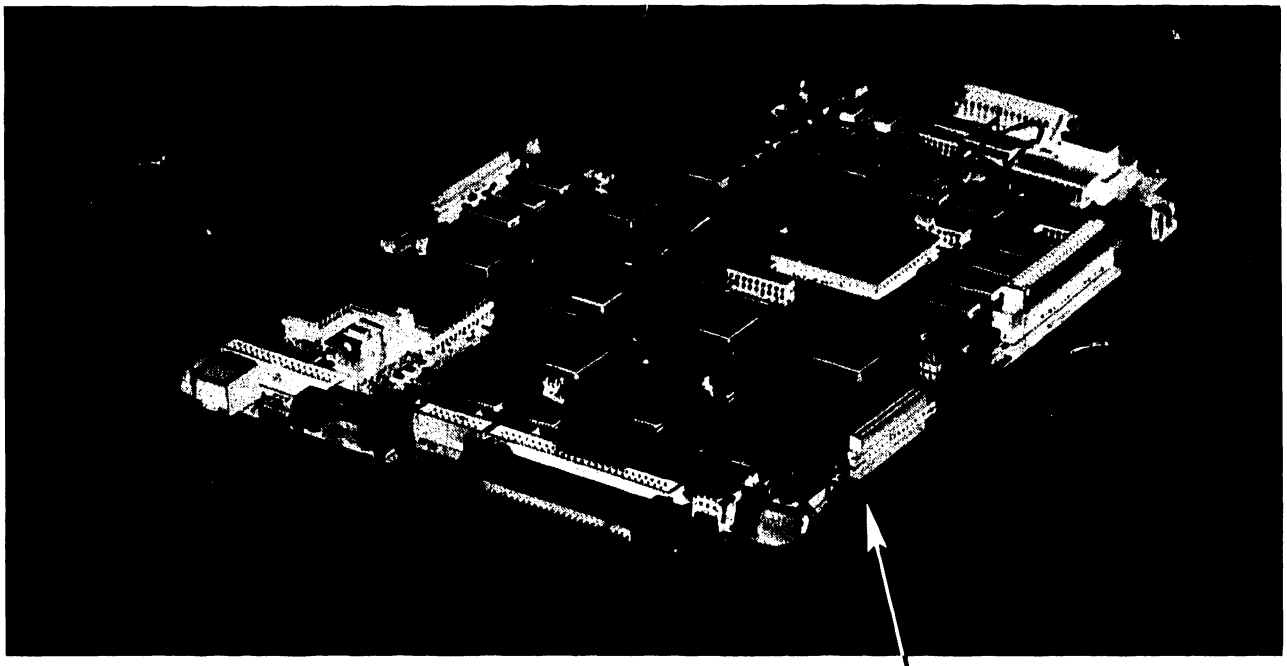
Power PCB Assy.
726-2291

B-03423-FY87-11

➡NEXT

# 2.3 CPU

## 2.3.2 Internal Identification - Lower Case Items (sheet 7 of 7)



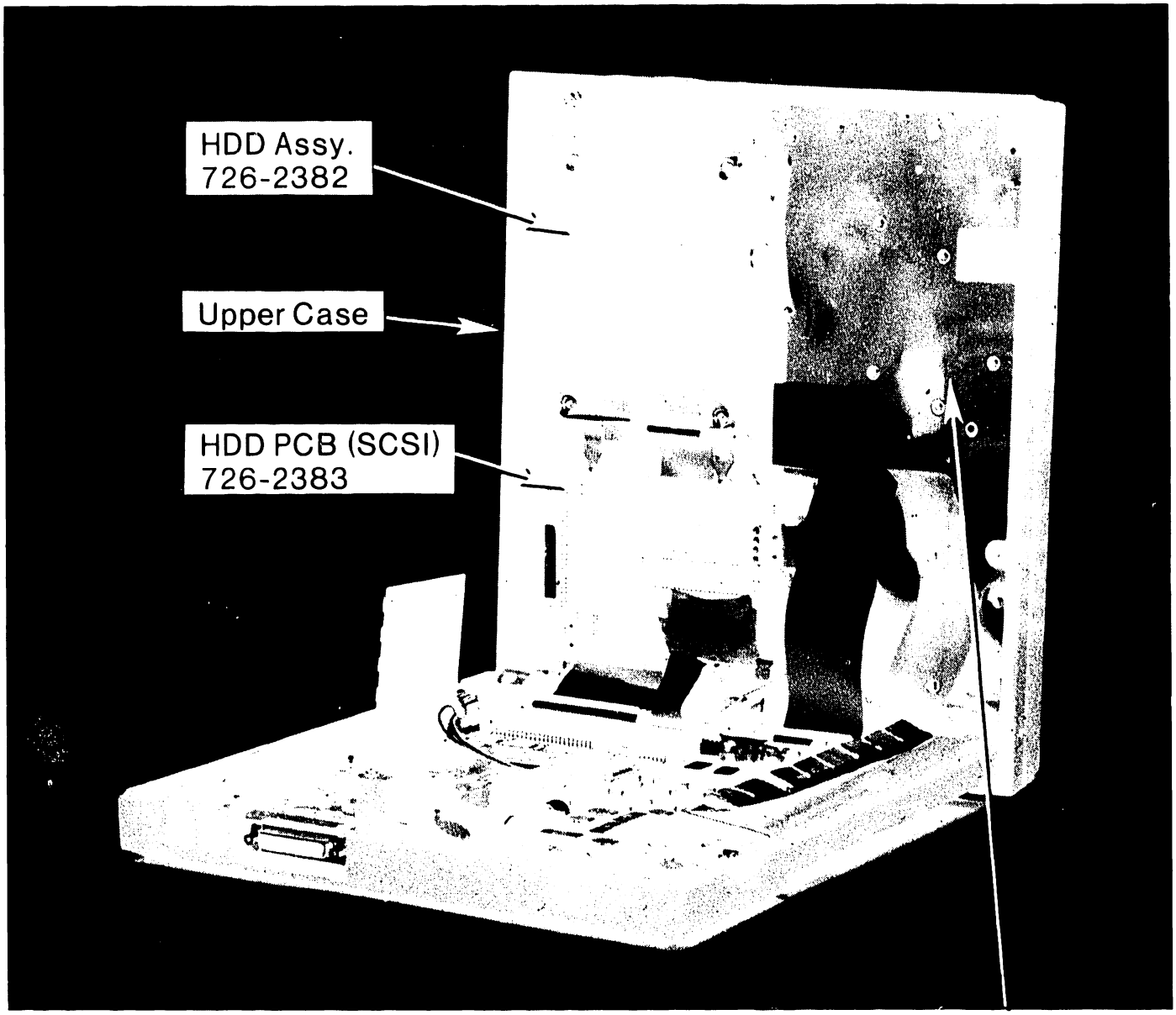
Main PCB Assy.
726-2290

B-03423-FY87-12

● END

# 2.3 CPU

## 2.3.3 Internal Identification - Upper Case Items (sheet 1 of 9)

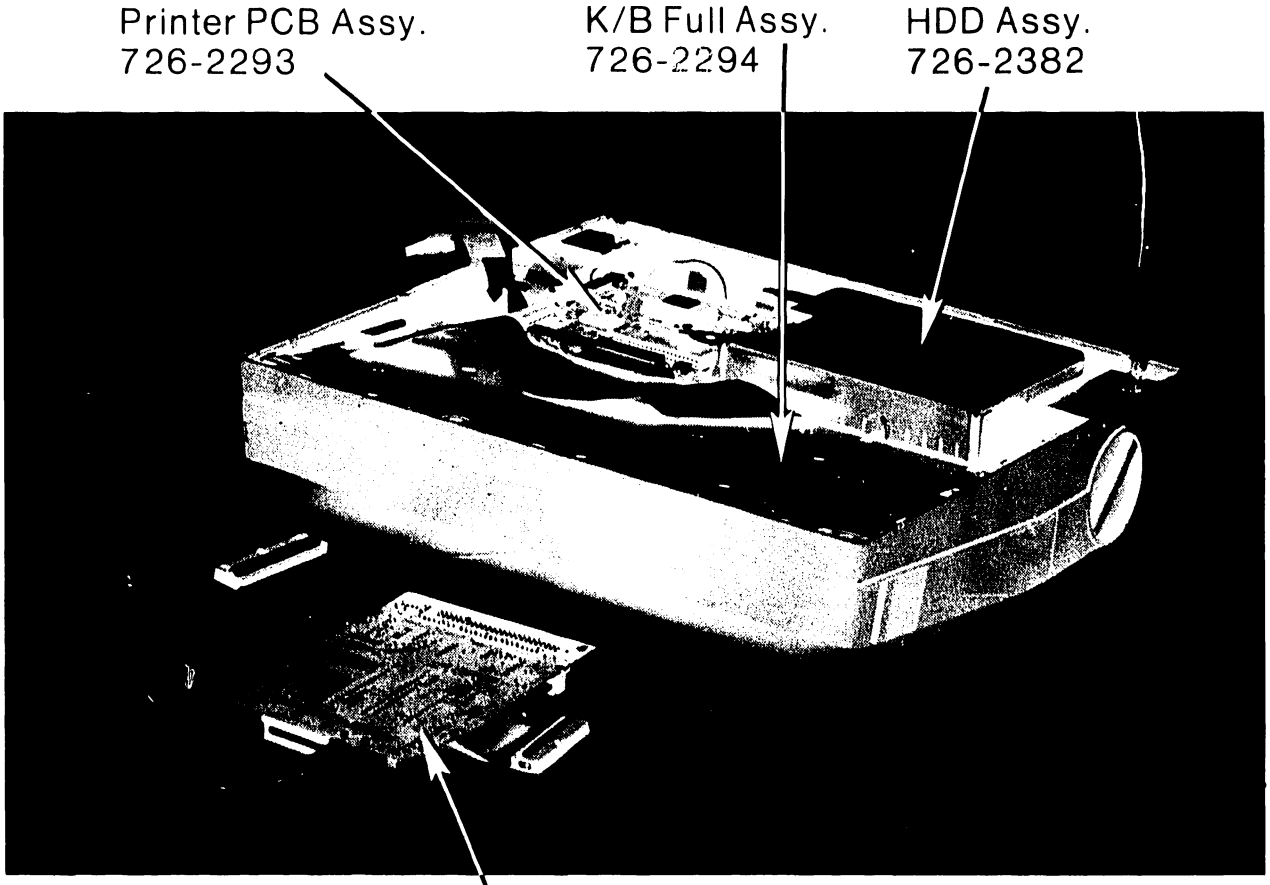



B-03423-FY87-13

➡NEXT

# 2.3 CPU

## 2.3.3 Internal Identification - Upper Case Items (sheet 2 of 9)

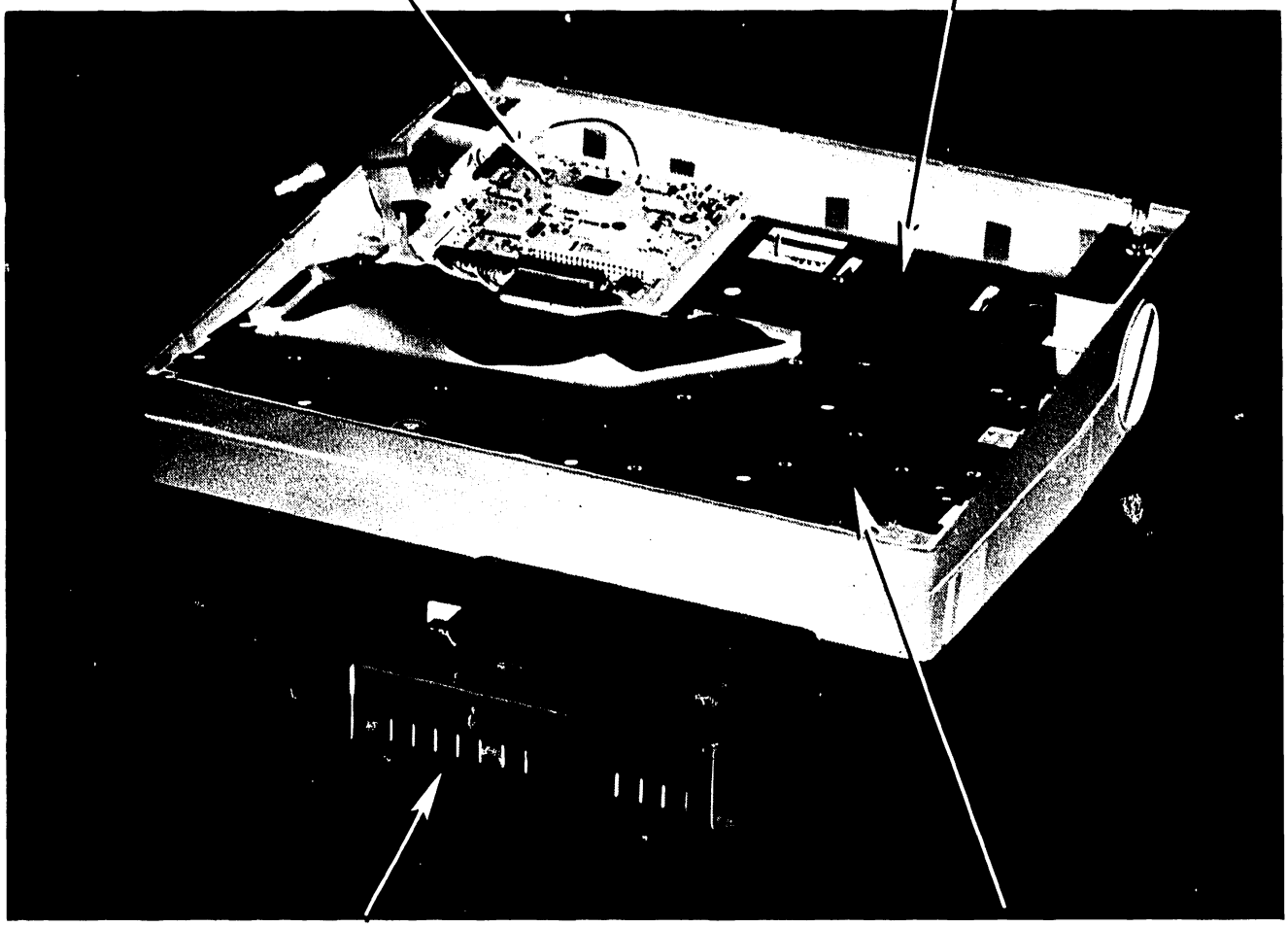



B-03423-FY87-14

➡NEXT

# 2.3 CPU

## 2.3.3 Internal Identification - Upper Case Items (sheet 3 of 9)

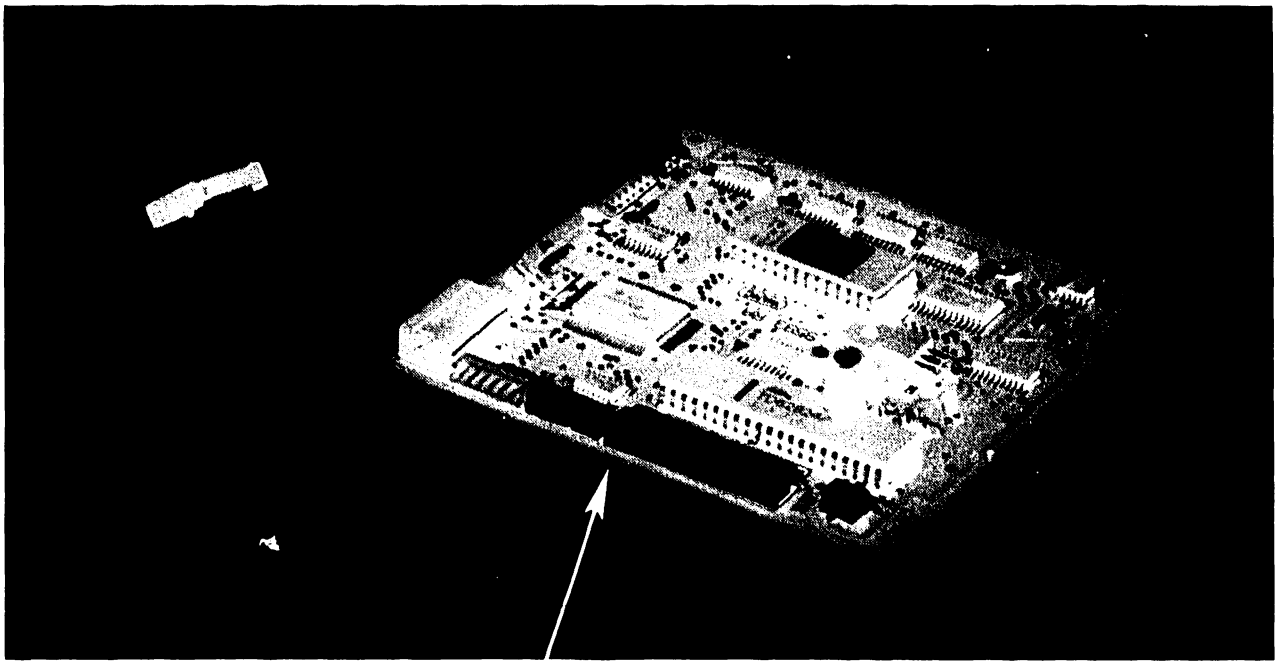



B-03423-FY87-15

➡NEXT

# 2.3 CPU

## 2.3.3 Internal Identification - Upper Case Items (sheet 4 of 9)



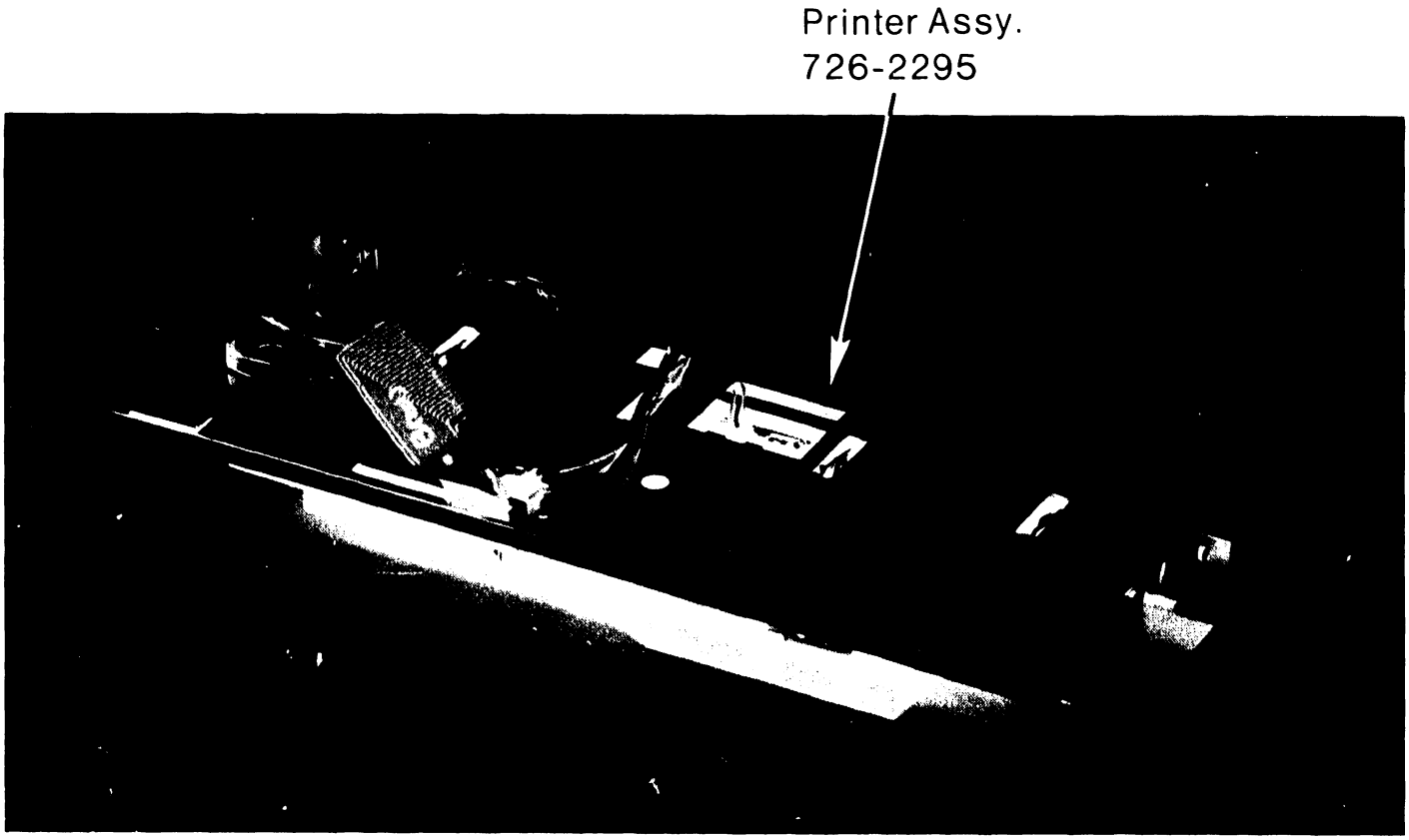
Printer PCB Assy.
726-2293

B-03423-FY87-16

➡NEXT

# 2.3 CPU

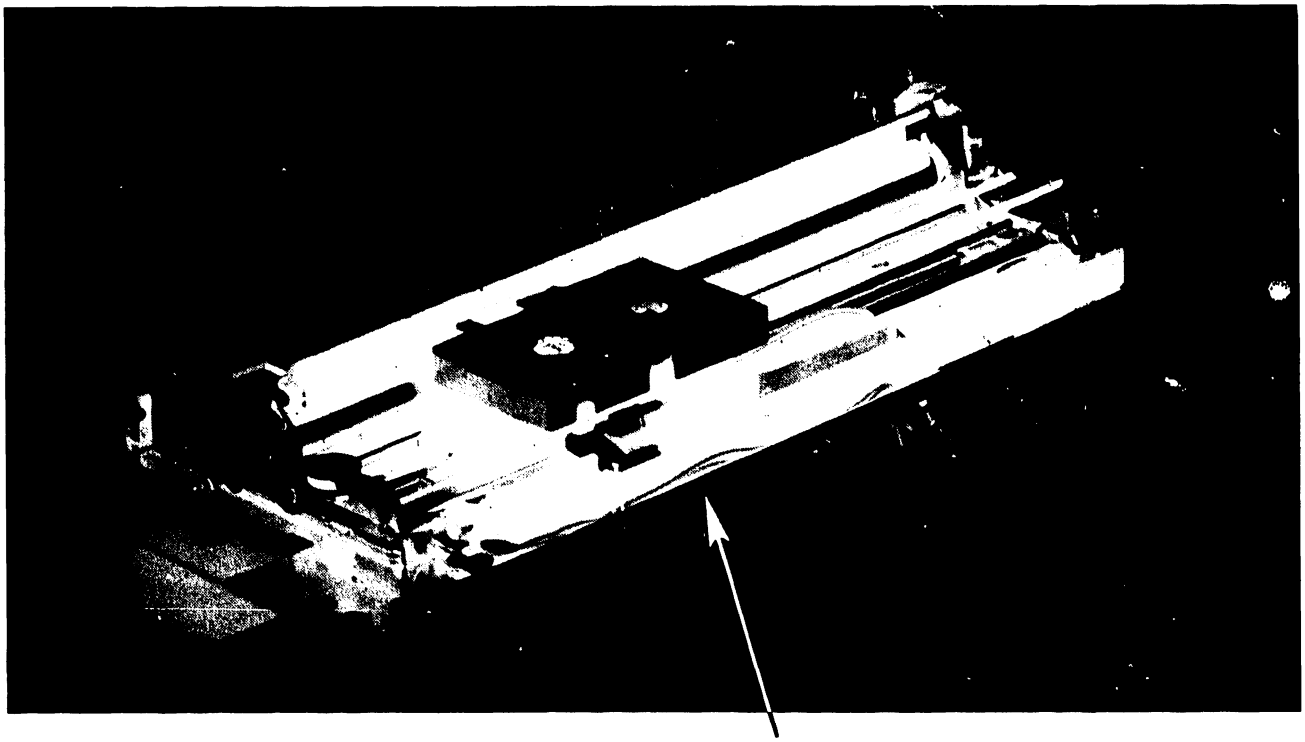
## 2.3.3 Internal Identification - Upper Case Items (sheet 5 of 9)




B-03423-FY87-17

➡NEXT

## 2.3.3 Internal Identification - Upper Case Items (sheet 6 of 9)



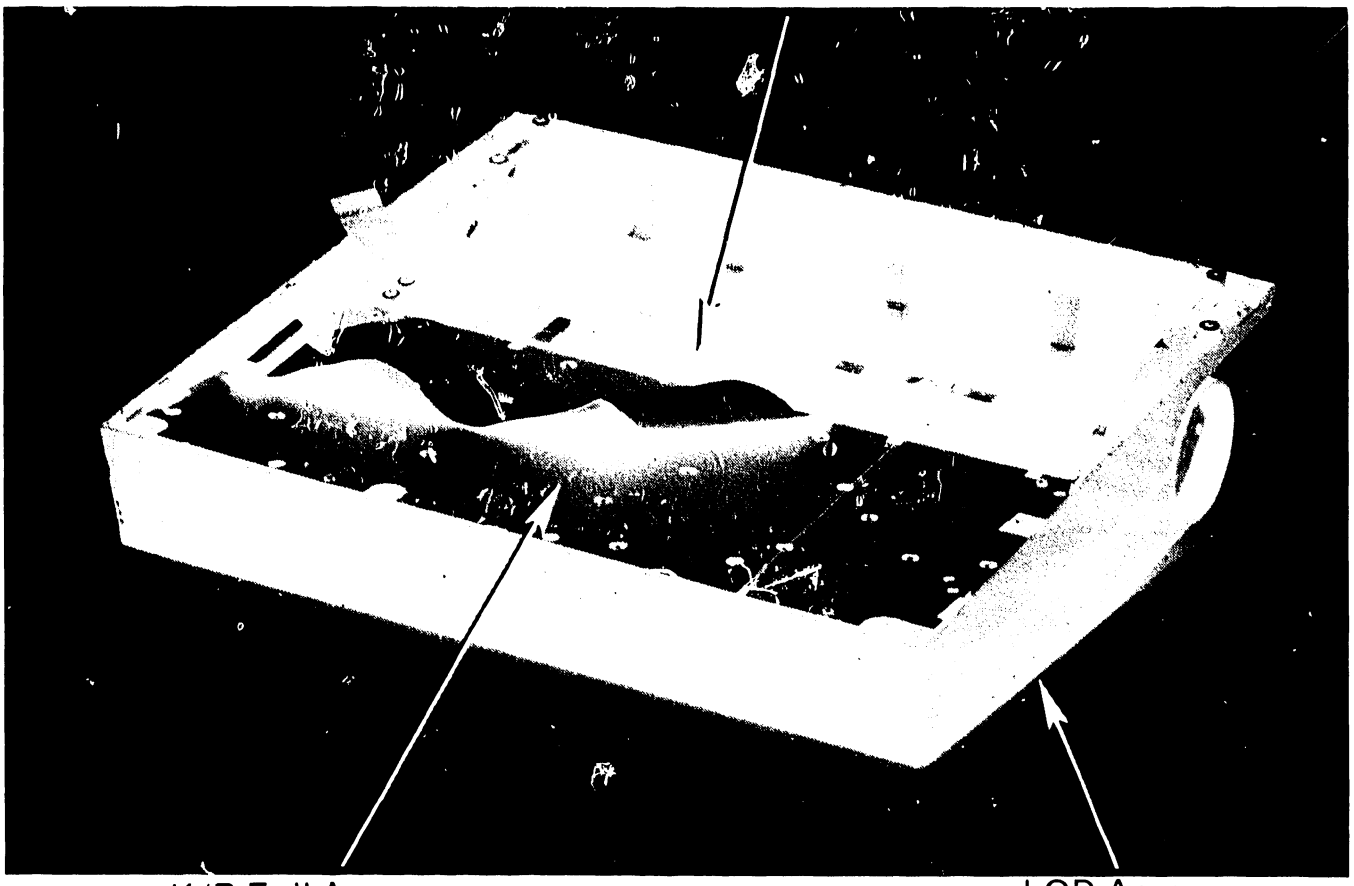
Printer Assy.
726-2295

B-03423-FY87-18

➡NEXT

# 2.3 CPU

## 2.3.3 Internal Identification - Upper Case Items (sheet 7 of 9)

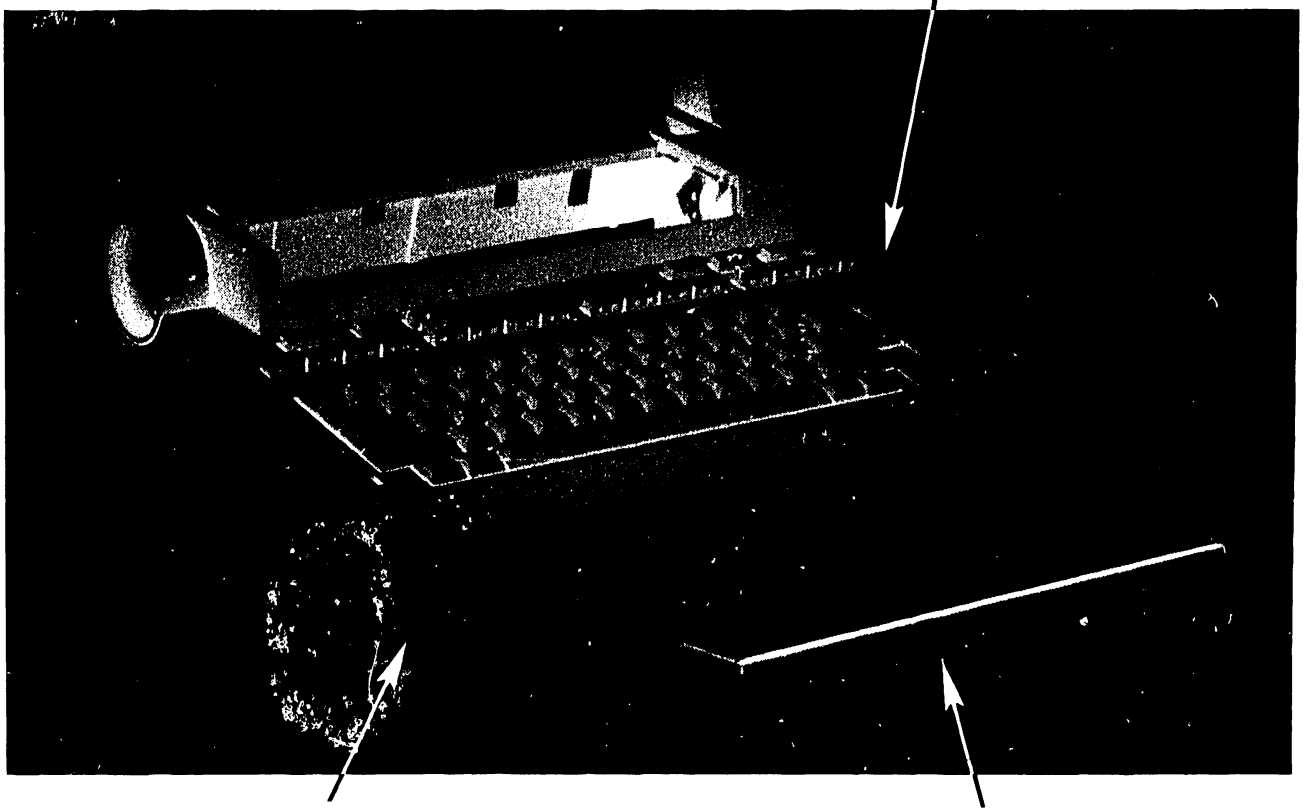



B-03423-FY87-19

➡NEXT

# 2.3 CPU

## 2.3.3 Internal Identification - Upper Case Items (sheet 8 of 9)

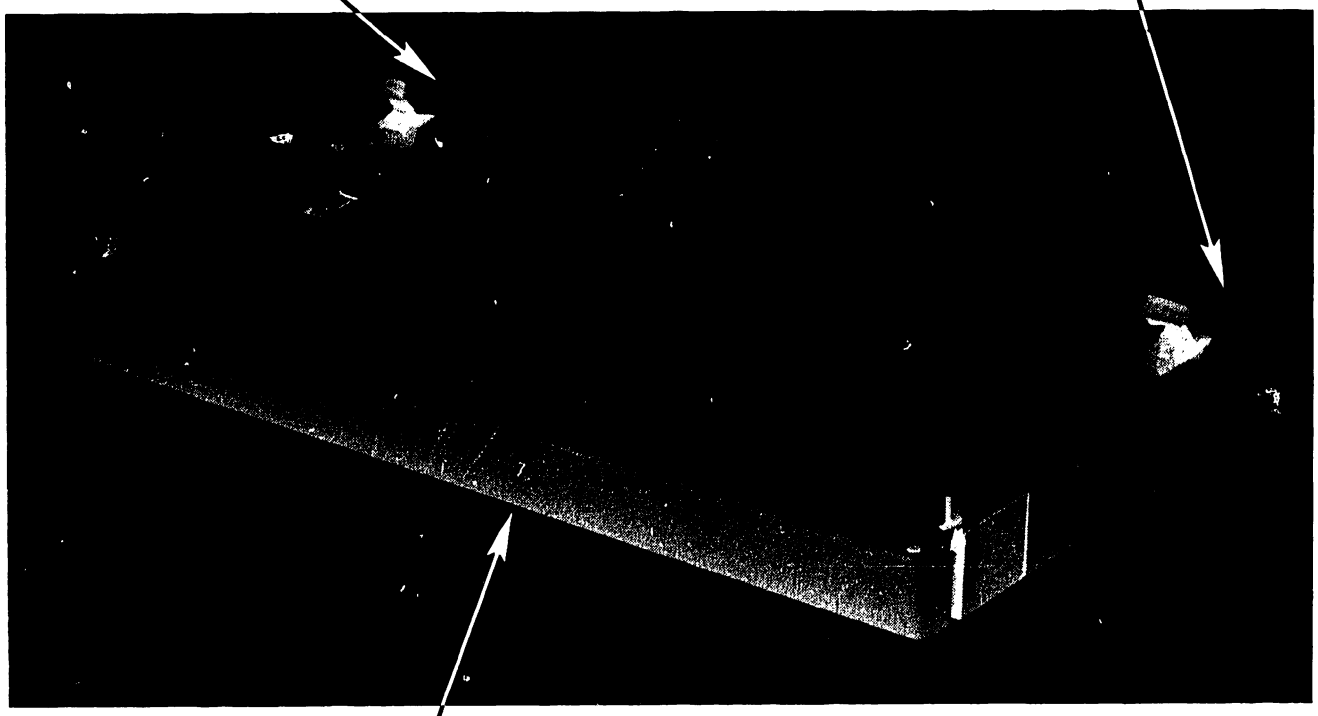



B-03423-FY87-20

➡NEXT

# 2.3 CPU

## 2.3.3 Internal Identification - Upper Case Items (sheet 9 of 9)




B-03423-FY87-21

● END

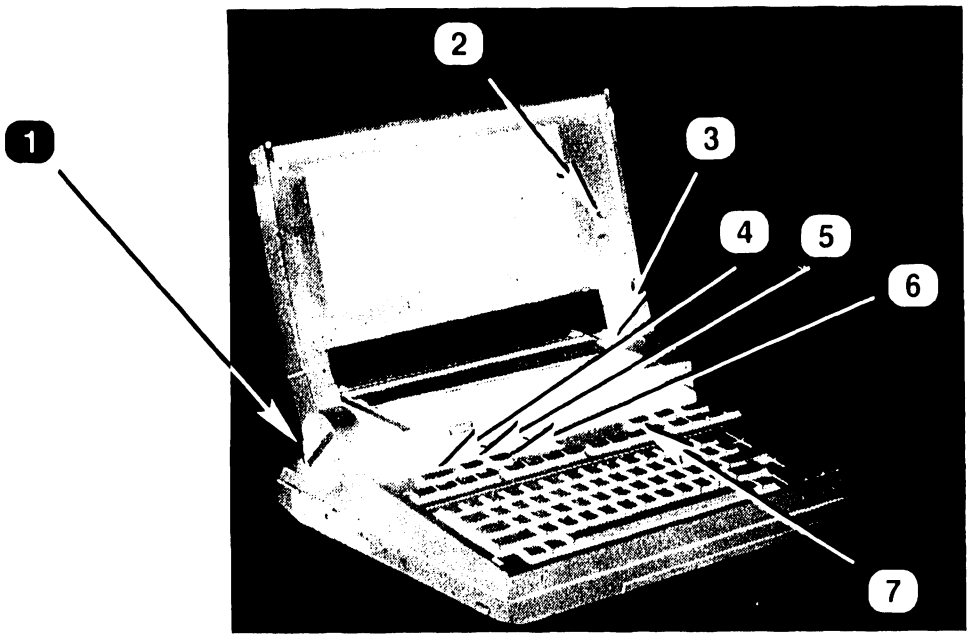
# SECTION 3 CONTROLS AND INDICATORS

# SECTION 3 CONTENTS

## SECTION 3
## CONTROLS AND INDICATORS

# 3.1 CONTROLS & INDICATORS

## Operator Controls (Sheet 1 of 2)

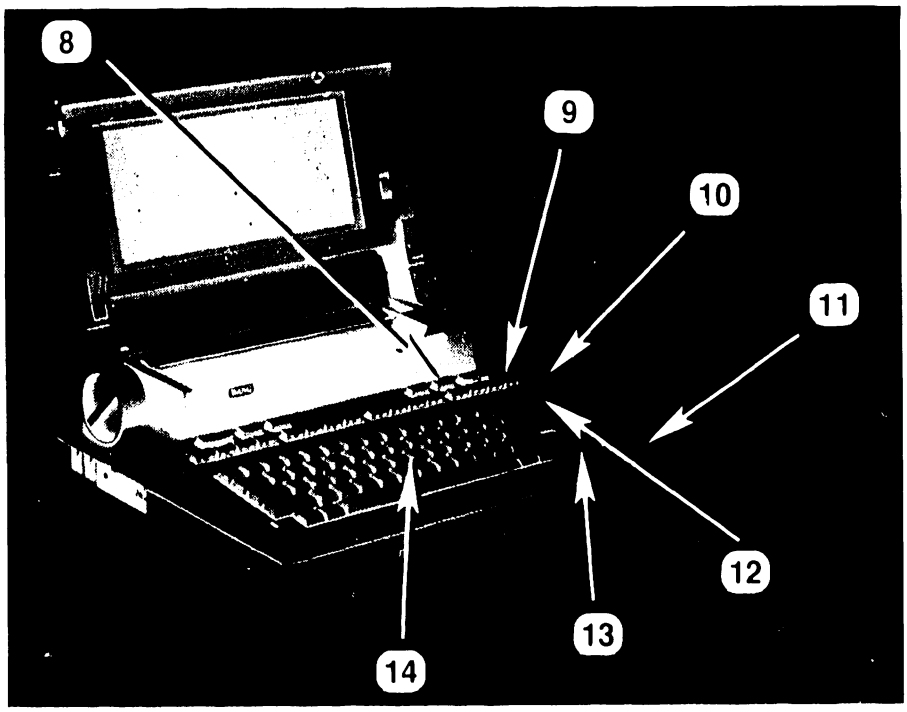



| *Item* | *Name* | *Type and Function* |
|---|---|---|
| 1 | Platen Knob | Twist Knob; manually advances, or reverses, paper into printer. |
| 2 | Contrast | Thumbwheel; adjusts LCD contrast. |
| 3 | Platen Release | Lever; releases platen pressure so that paper may be adjusted. |
| 4 | HELP | Typewriter-style key; with some software, invokes explanations of menu selections, functions, and commands. |
| 5 | PAPER BACK | Typewriter-style key; reverses paper into printer, use simultaneously with PAPER IN to select and deselect printer. |
| 6 | PAPER IN | Typewriter-style key; advances paper into printer, use simultaneously with PAPER BACK to select and deselect printer. |
| 7 | PRINT | Typewriter-style key; prints WP document while displayed on screen. |

➡NEXT

# 3.1 CONTROLS & INDICATORS

## Operator Controls (Sheet 2 of 2)

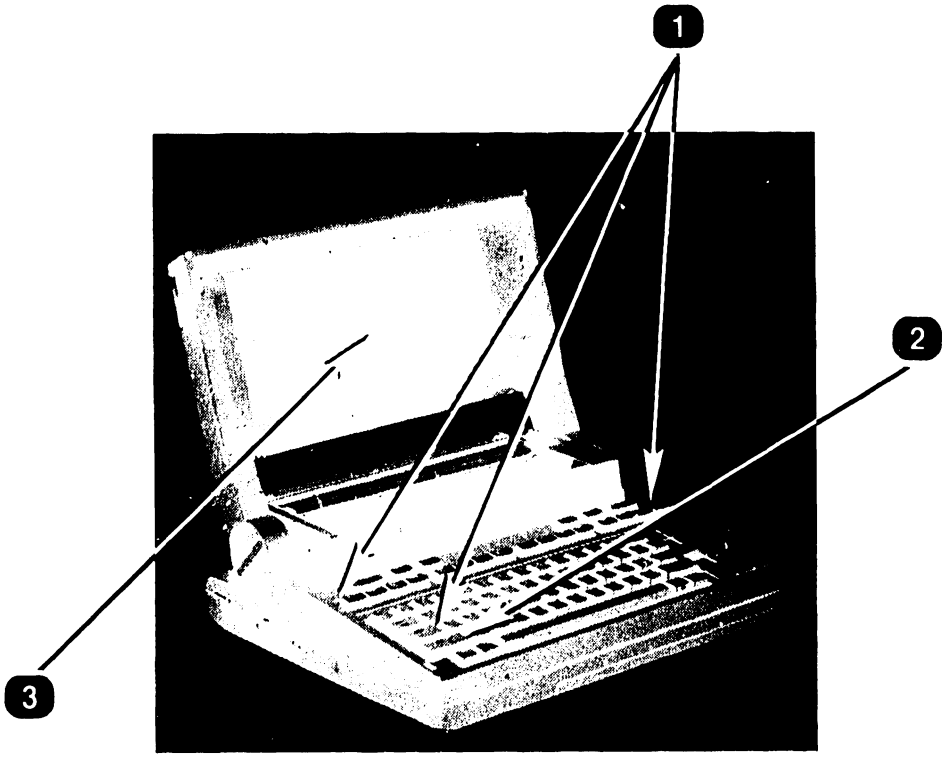



| *Item* | *Name* | *Type and Function* |
|---|---|---|
| 8 | ERASE | Typewriter-style key; erases damaged screen display and replaces it with refreshed display. |
| 9 | Function Keys | Typewriter-style keys; programmable for single-stroke commands, invoke some editing functions for Wang word processing. |
| 10 | Printer Density | Slide switch, 3-position; deselects printer, selects lighter printing, or selects darker printing. |
| 11 | Reset | Pushbutton; turns WLTC on (starts B.I.T. and loads system software) and off. |
| 12 | Editing Keys | Typewriter-style keys; invoke some editing functions for Wang word processing. |
| 13 | Cursor Control Keys | Repeater typewriter-style keys; position cursor display. |
| 14 | QWERTY Keyboard | Typewriter-style keys; input keystrokes to computer. |

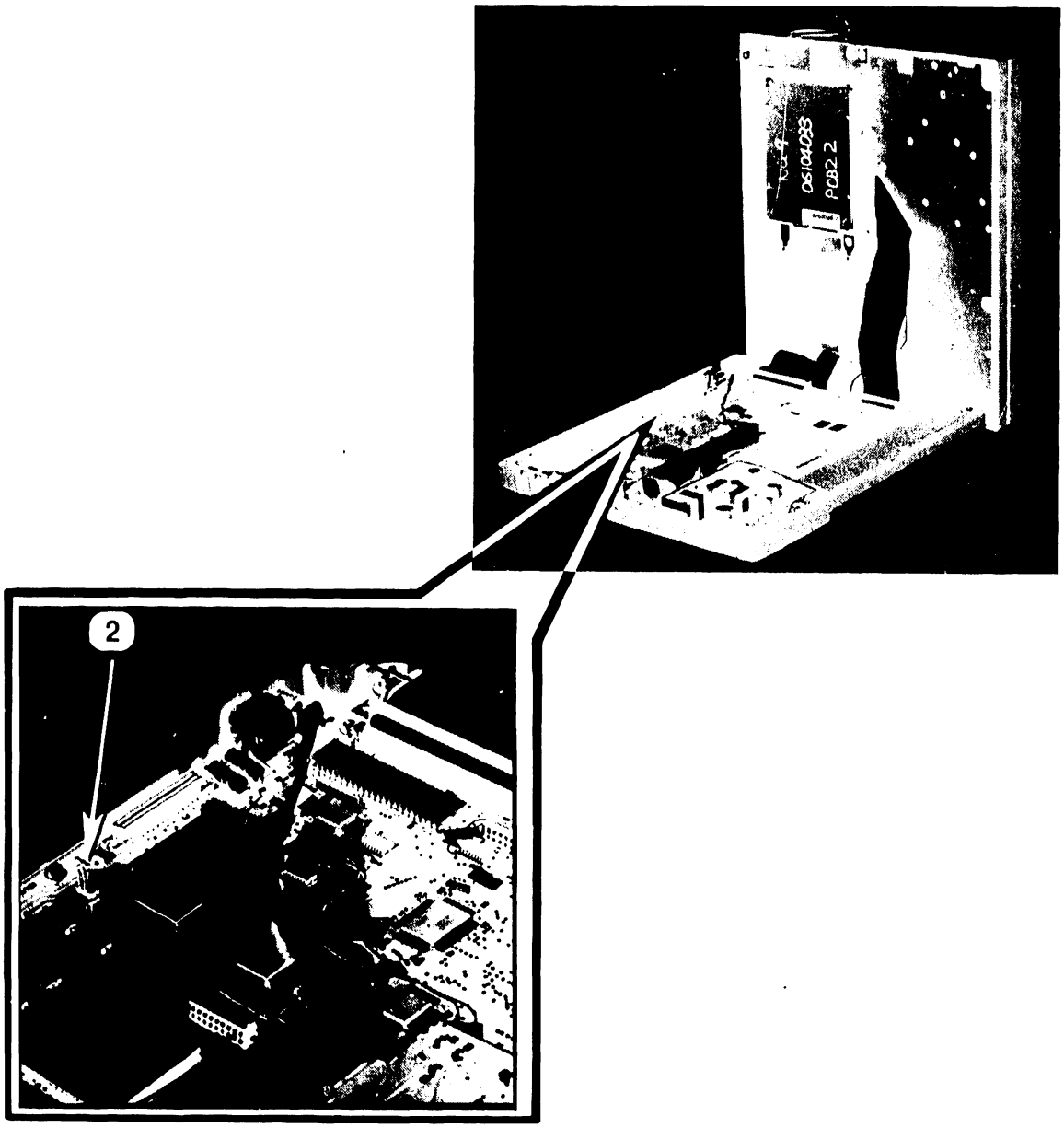
● END

# 3.2 CONTROLS & INDICATORS

## Operator Indicators




| *Item* | *Name* | *Type and Function* |
|---|---|---|
| 1 | Keyboard LEDs | LEDs (green); display B.I.T. error codes (➡ 6.2.4). |
| 2 | LOCK | LEDs (green); indicators shift to upper case is locked. |
| 3 | Display | LCD; displays messages, text, etc. |



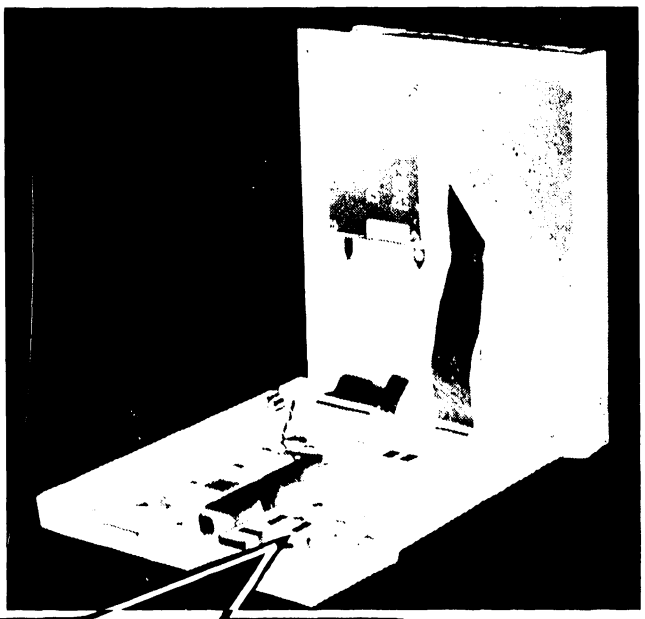

| *Item* | *Name* | *Type and Function* |
|---|---|---|
| 1 | Various | Operator Controls; (➡ 3.2). |
| 2 | P12 | Header and shorting jumpers; sets B.I.T. modes (➡ 6.2.2). |

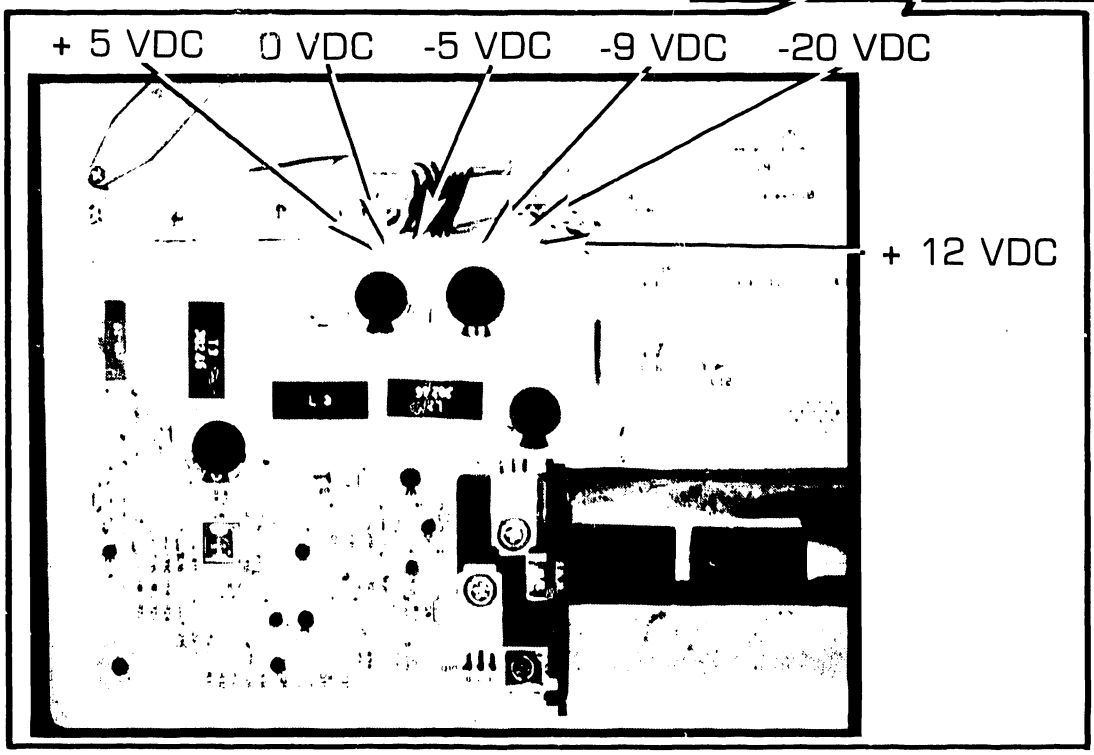
# 3.4 CONTROLS & INDICATORS

## Service Indicators

### 3.4.1 Voltage Test Points, CPU

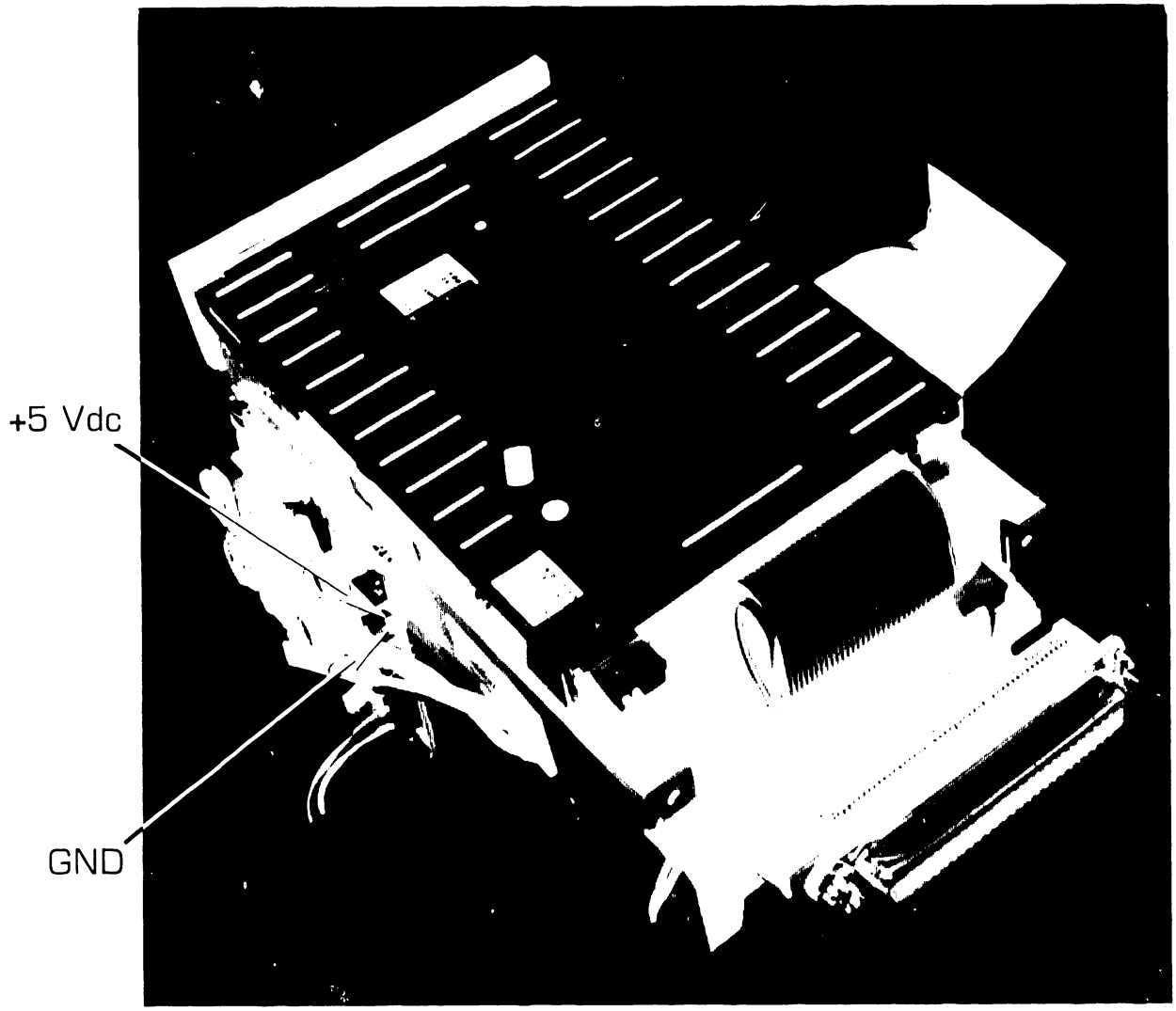
Bare-copper voltage test points are provided on POWER PCB ASSY. Voltages are not adjustable.





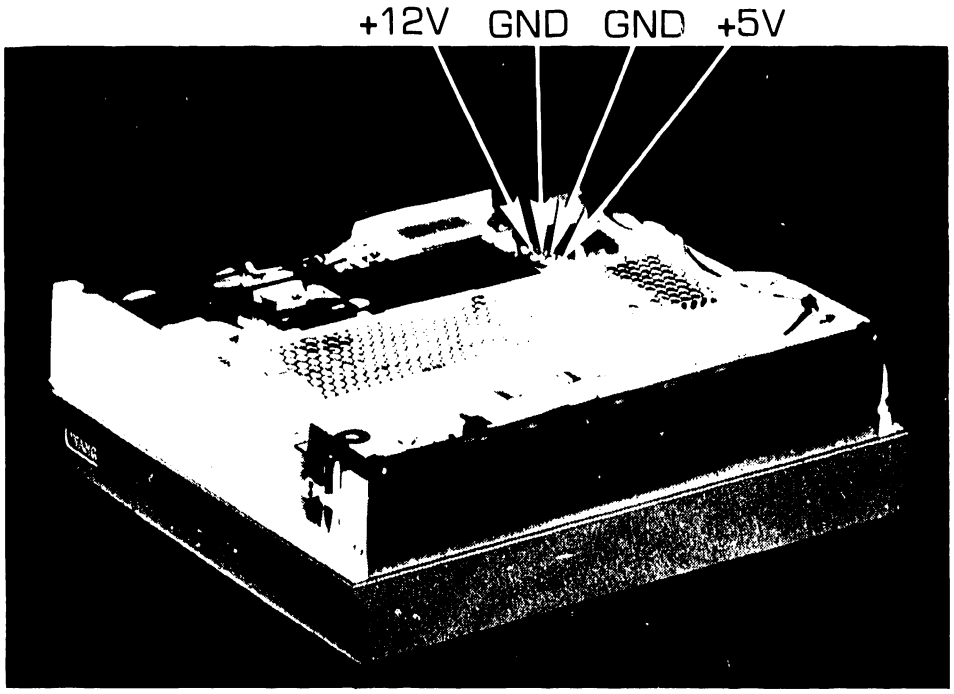
## 3.4.2 Voltage Test Points, 3.5-inch FDD

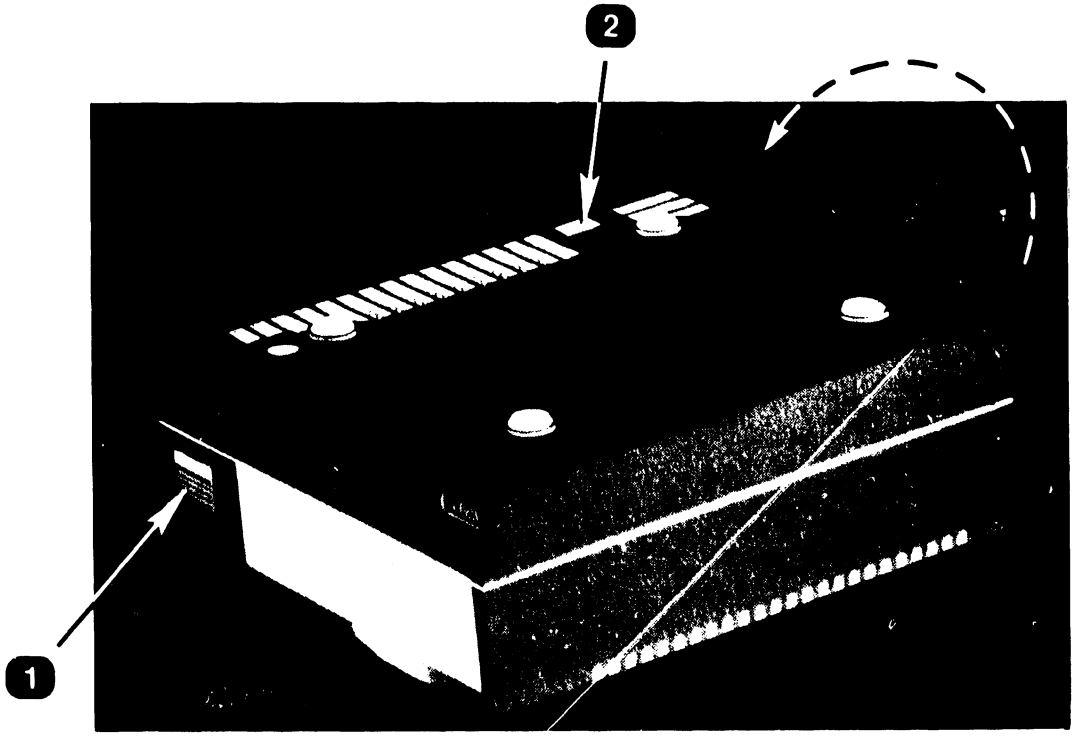
Test points are not provided for the 3.5-inch FDD. Measure POWER PCB voltages on connector CN3; carefully probe into ***side*** of connector. Voltages are not adjustable.



### 3.4.3 Voltage Test Points, 5.25-inch FDD

Voltage test points are provided on FDD CNTRL PCB, for the 5.25-inch FDD. Measure POWER PCB voltages on connector J2. Voltages are not adjustable.






| *Item* | *Name* | *Type and Function* |
|---|---|---|
| 1 | On/Off | Toggle Switch with sliding actuator; turns FDD on and off. |
| 2 | Voltage Select | Slide Switch; matches FDD power supply to line voltage (115 or 230 Vac). |

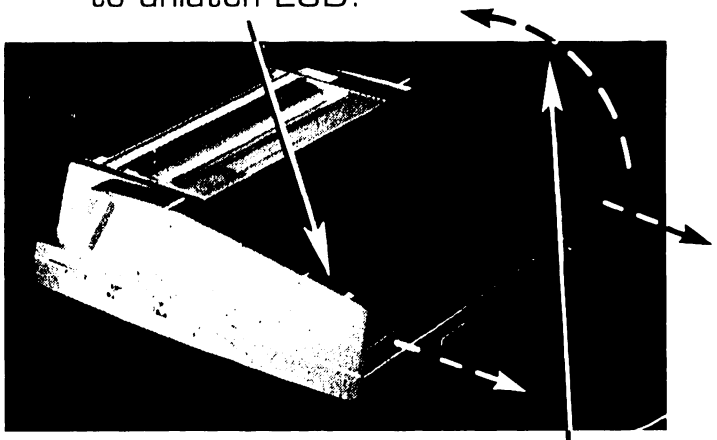
# SECTION 4

# OPERATION

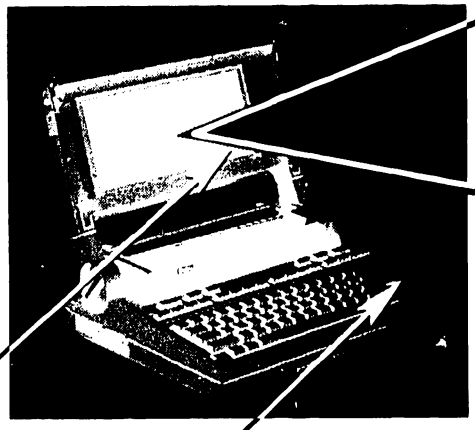
# SECTION 4 CONTENTS

## SECTION 4
## OPERATION

1. Slide RELEASE HOOKS forward to unlatch LCD.



2. Swing LCD up into position.



3. Press RESET.
4. Adjust contrast.

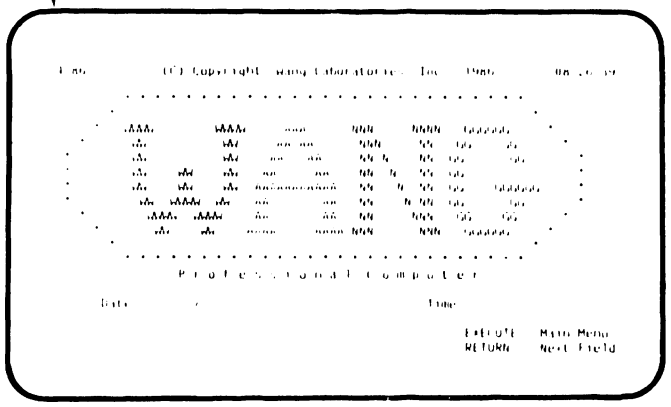
---

***NOTE***

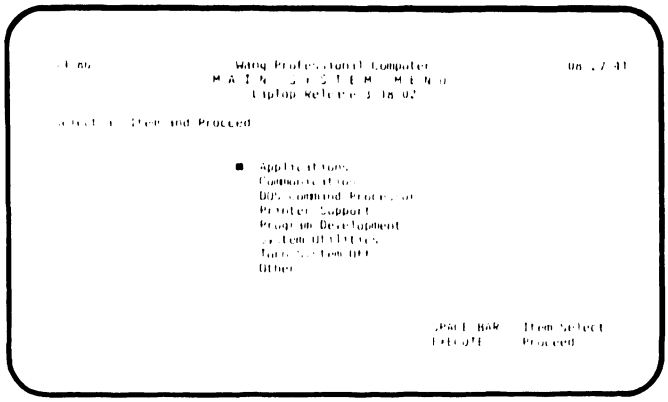
First adjust contrast if no graphics show on display.

---

5. When "Date and Time" menu appears on display, type date: press Enter. Type time and press EXEC.




6. Select item from "MAIN SYSTEM MENU": Press EXEC. ➡ Wang Professional Computer User's Guide and DOS Command Processor Guide.

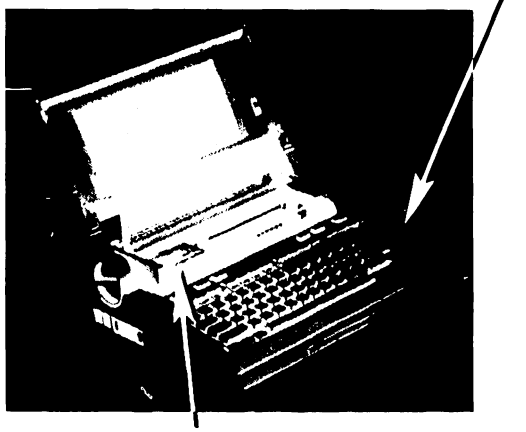


# 4.2 Printer Operation

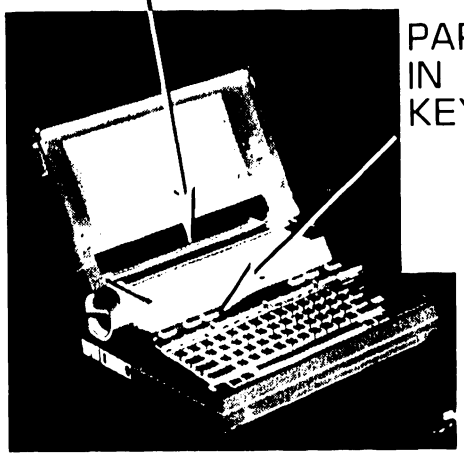
## 4.2.1 Matrix Operation

The printer can operate either as a matrix printer using standard paper, or as a thermal printer using thermal paper.

1. Ensure Printer Density switch is "on"( ➡ 3.1).



2. Ensure ribbon cassette is installed.
3. Start up WLTC ( ➡ 4.1).
4. Insert a sheet of paper into printer: hold down PAPER IN key to advance paper.



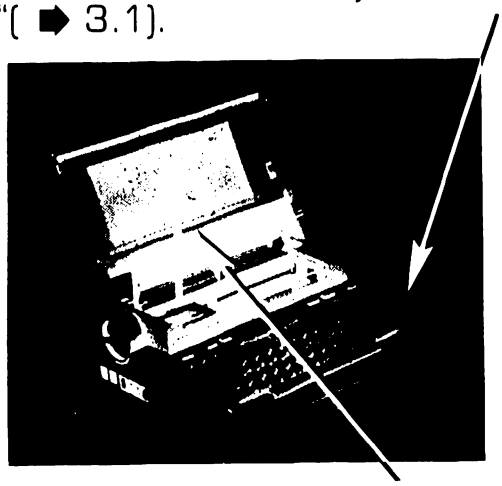

5. To test printer, use Manufacturing Diagnostic Printer Test ( ➡ 6.2.3).

# 4.2 Printer Operation

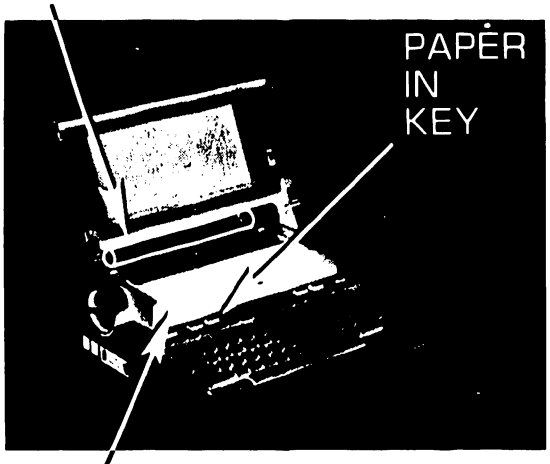
## 4.2.2 Thermal Operation

The printer can operate either as a matrix printer using standard paper, or as a thermal printer using thermal paper.

1. Ensure Printer Density switch is "on"( ➡ 3.1).



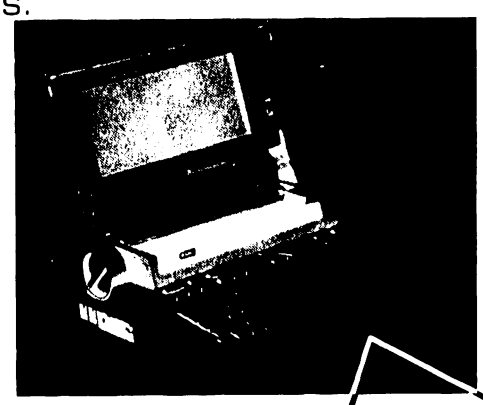
2. Ensure ribbon cassette is removed.
3. Start up WLTC ( ➡ 4.1).
4. Load roll of thermal paper on PAPER ROLL HOLDER.



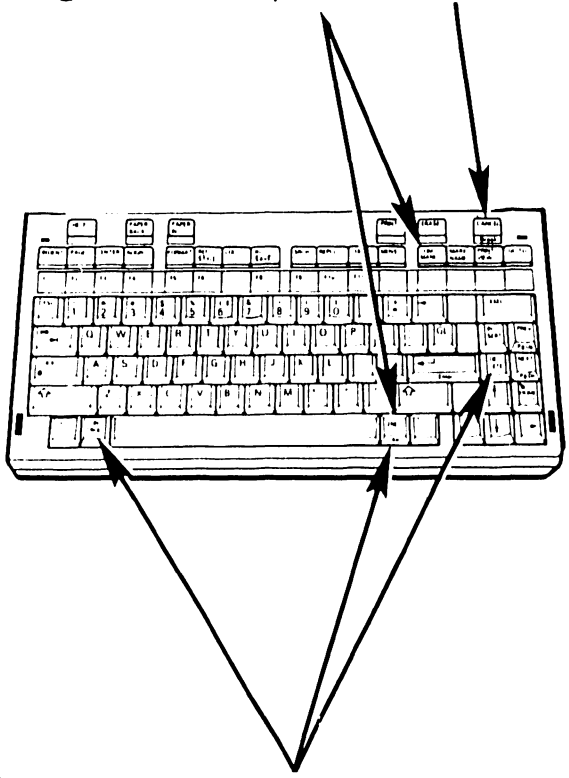

5. Load thermal paper into printer: hold down PAPER IN key to advance paper.
6. To test printer, use Manufacturing Diagnostic Printer Test ( ➡ 6.2.3).

# 4.3 Warm Restart

When the WLTC is on, it can be re-booted without first shutting it off, a warm restart. There are two ways to do this.



1. Press 2ND and F13 (COMMAND) together;then press CANCEL.



2. Press CONTROL,Alt,and DELETE together.

# SECTION 5

# PREVENTIVE MAINTENANCE

# SECTION 5 CONTENTS

## SECTION 5
## PREVENTIVE MAINTENANCE

Do not attempt preventive maintenance on the Wang LapTop Computer: No preventive maintenance is required.

# SECTION
# 6
# TROUBLESHOOTING

# SECTION 6 CONTENTS

## SECTION 6
## TROUBLESHOOTING

# 6.1 Tools And Test Equipment

1. Anti-Static Kit 727-0362

   Always wear a properly grounded wrist strap whenever any part of Wang LapTop Computer case is open. Discharge any static charge by wearing wrist strap and connecting it to suitable ground *before* handling the WLTC. The wrist strap must be connected to suitable ground, which, in turn, is ultimately connected to building ground. Such suitable ground might be the main chassis of other electronic office equipment, preferably Wang equipment.

2. Loopback connector 721-0025

## 6.2.1 Brief Description (sheet 1 of 2)

**1** Hardware Failures

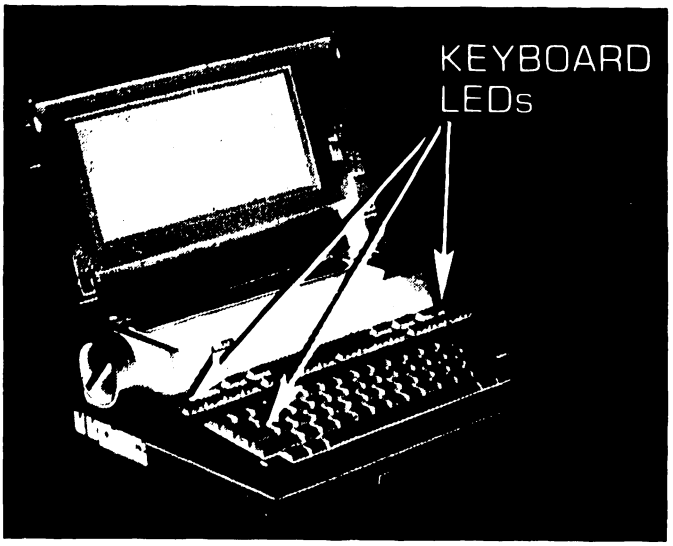
WLTC BIT tests the hardware necessary to boot the WLTC. Hardware failures are either

fatal- ***will*** not boot, or
nonfatal- ***may*** not boot.

**2** Tests

Thirteen tests comprise WLTC BIT:

a. Tests 1-4 check boot-PROMS, stack, and video memory. These are fatal errors. Keyboard LEDs display error codes.

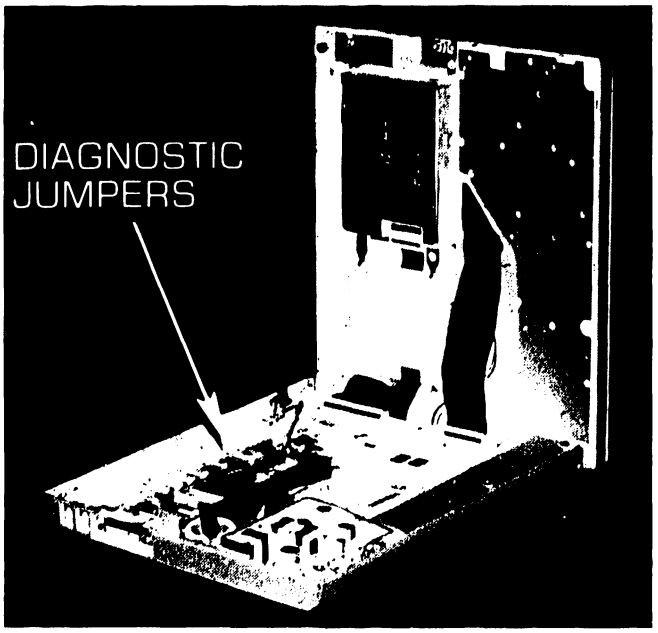



b. Tests 5-10 check main memory, timers, DMA, etc. These are fatal errors. Both the LCD and keyboard LEDs diplay error messages and codes.

c. Tests 11-13 check system devices such as SCSI Winchester Command and keyboard. These are nonfatal errors. The LCD displays error messages.

**3** Modes

Diagnostic jumpers on MAIN PCB control BIT mode.




Modes are customer, repair aid, or burn-in:

a. ***Customer*** is normal operating mode. BIT is run once for all thirteen tests, and MAIN PCB is identified as failed for fatal errors. After successful BIT, WLTC operating system is loaded.

➡NEXT

## 6.2.1 Brief Description (sheet 2 of 2)

b. ***Repair-aid*** is intended to help board-repair. BIT is run once for all thirteen tests; and failed component, such as Main Memory, is identified for fatal errors. After successful BIT, WLTC operating system is loaded.

c. ***Burn-in*** is for testing newly manufactured boards. BIT continuosly runs only fatal error tests; and failed component, such as Main Memory, is identified.

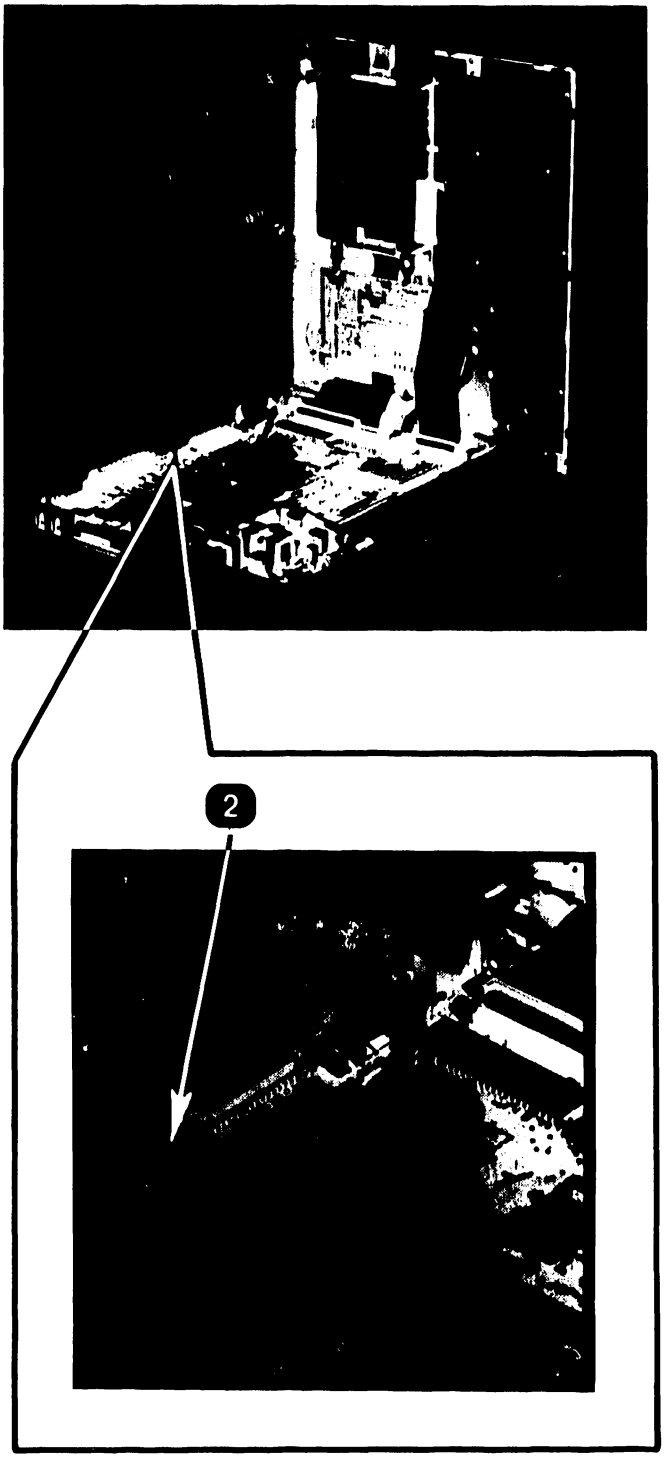
● END

# 6.2 Built In Test

## 6.2.2 Setting BIT Mode (sheet 1 of 2)

### *CAUTION*

Do not change BIT mode for normal, in-office tests on WLTC. Change mode only if additional diagnostic information must be obtained.
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.



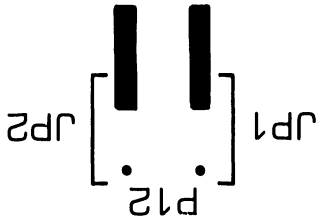
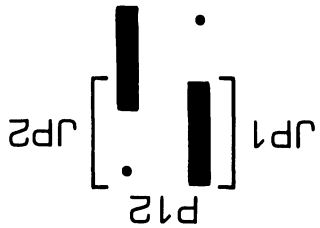
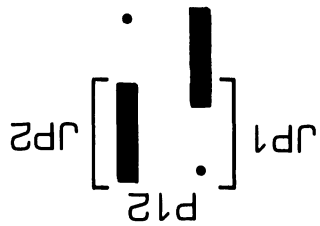

1. Open WLTC case, but ***do not disconnect any cables.*** ( ➡ 7.3.10).

2. Connect jumper-cap for desired mode ( ➡ Table 6-1).

➡NEXT

## 6.2.2 Setting BIT Mode (sheet 2 of 2)

Table 6-1

| *Mode* | *Jumper Connection* | *Mode Description* |
|---|---|---|
| Customer |  | Normal operating mode; BIT is run once for all thirteen tests, and MAIN PCB is identified as failed for fatal errors. After successful BIT, WLTC operating system is loaded. |
| Repair Aid |  | For board-repair; BIT is run once for all thirteen tests; and failed component, such as Main Memory, is identified for fatal errors. After successful BIT, WLTC operating system is loaded. |
| Burn In |  | For testing newly manufactured boards; BIT continuously runs only fatal error tests; and failed component, such as Main Memory, is identified. |

● END

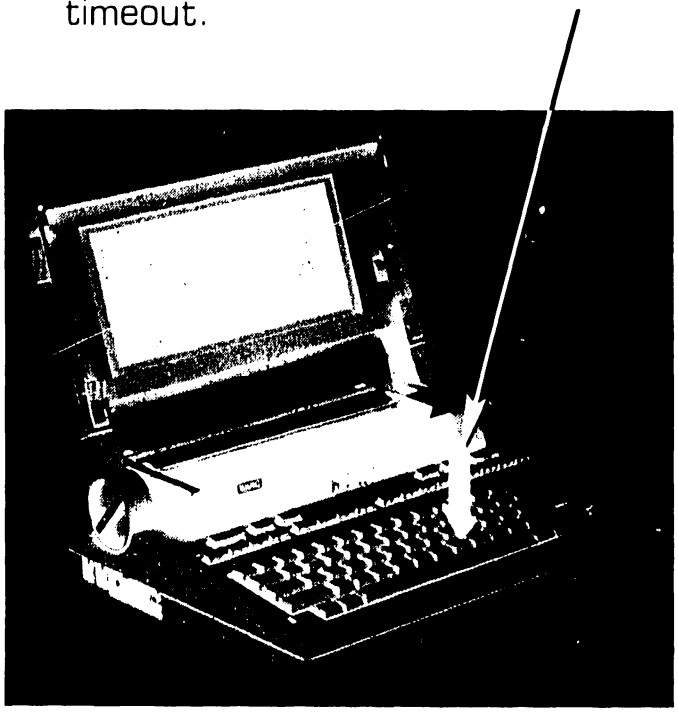
## 6.2.3 Manufacturing Diagnostic Menu (sheet 1 of 2)

### *CAUTION*

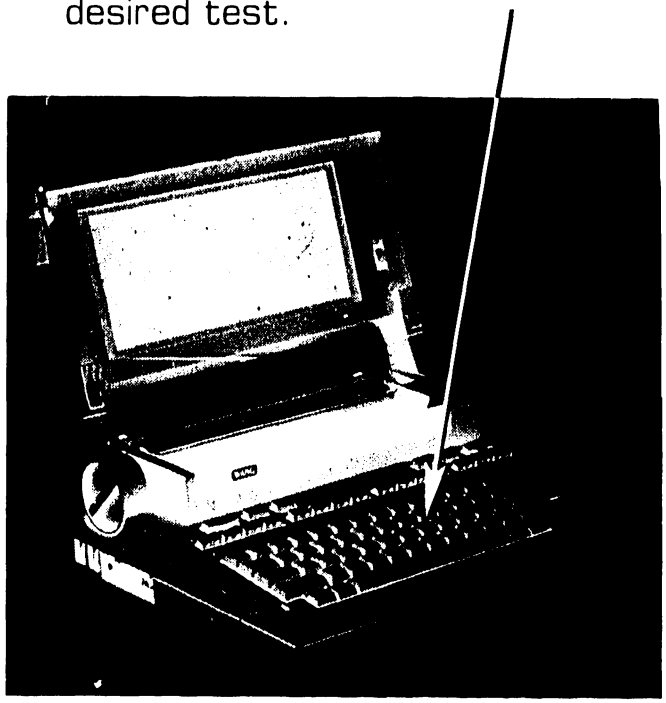
The Manufacturing Diagnostic Menu is not normally used in the field: these tests are provided to test, more thoroughly, the MAIN PCB ASSY during burn-in of newly manufactured boards.

A 3-second timeout occurs after BIT is completed. The Manufacturing Diagnostic Menu may be accessed during this timeout by pressing the "M" key. Select menu options by entering number displayed next to desired test. Leave menu by either "warm" or "cold" boot. Tests are described in Table 6-2.

1. Press "M" key during 3-second timeout.



2. Enter number displayed next to desired test.



3. "Warm" or "cold" boot WLTC to leave Manufacturing Diagnostic Menu.

### *NOTE*

FDD must be connected and turned on or error message "Floppy Reset Error" will appear above Manufacturing Diagnostic Menu.

➡NEXT

## 6.2.3 Manufacturing Diagnostic Menu (sheet 2 of 2)

Table 6-2

| *Test* | *Description* |
|---|---|
| Recalibrate Floppy | Tests floppy drive A. Issues Recalibrate command and performs timed loop for command completion and positioning heads 0 + 1 over track 0. |
| Seek Cylinder Test | Tests floppy drive A. Issues Seek command with user selected cylinder and performs timed loop for command completion and positioning heads 0 + 1 over correct cylinder. |
| Keyboard Test | Tests keyboard LEDs and tone generator. Displays sliding one pattern. on keyboard LEDs three times (1-second " on" for each LED). Activates clicker each time LED lights. Activates tone generator thirteen times in increasing order while flashing NSB LED at 10Hz rate. |
| External RS-232 Test | Tests RS-232 port. Loop-back connector must be in place. Compares sliding one pattern sent to RS-232 port with pattern received back through connector. |
| Printer Test | Tests built-in thermal printer. Paper must be loaded into printer. Sends alpha-numeric pattern to printer. |

● END

## 6.2.4 BIT Error Messages (sheet 1 of 2)

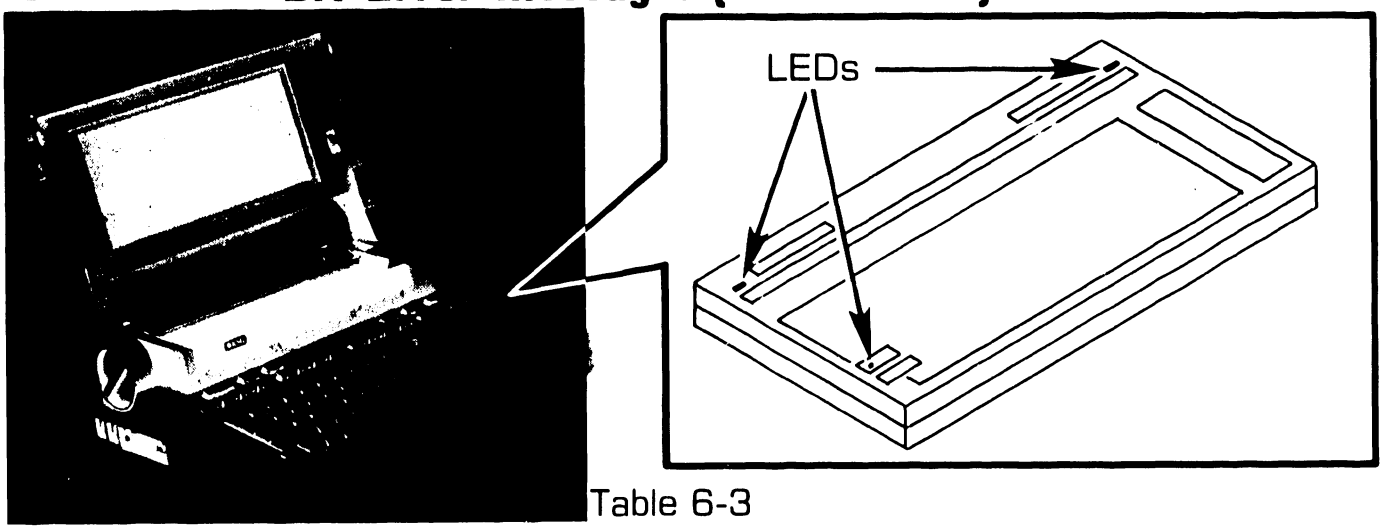



Table 6-3

| *No.* | *LED Code* | *Displayed Messages* *Customer Mode* | *Repair-aid Mode* |
|---|---|---|---|
| 1 | ▫ ▫ | No display | No display |
| 2 | ▪ ▫ | No display | No display |
| 3 | ▪ ▫ | No display | No display |
| 4 | ▪ ▪ | No display | No display |
| 5 | ▫ ▪ | 05 During Power-On Diagnostics<br>57 System Card Failure | 05 During Power-On Diagnostics<br>55 Status Error-Timer 0 Test |
| 6 | ▪ ▪ | 05 During Power-On Diagnostics<br>57 System Card Failure | 05 During Power-On Diagnostics<br>55 Status Error-SCSI Reset Test |
| 7 | ▪ ▪ | 05 During Power-On Diagnostics<br>57 System Card Failure | 05 During Power-On Diagnostics<br>51 Memory Error-Main Memory<br>or 51 Memory Error-Option Memory |
| 8 | ⊘ ▪ | 05 During Power-On Diagnostics<br>57 System Card Failure | 05 During Power-On Diagnostics<br>55 Status Error-Timer 1 Test<br>or 51 Memory Error-Timer 2 Test |

▪ Lighted ▫ Unlighted ⊘ Flashing

➡NEXT

## 6.2.4 BIT Error Messages (sheet 2 of 2)

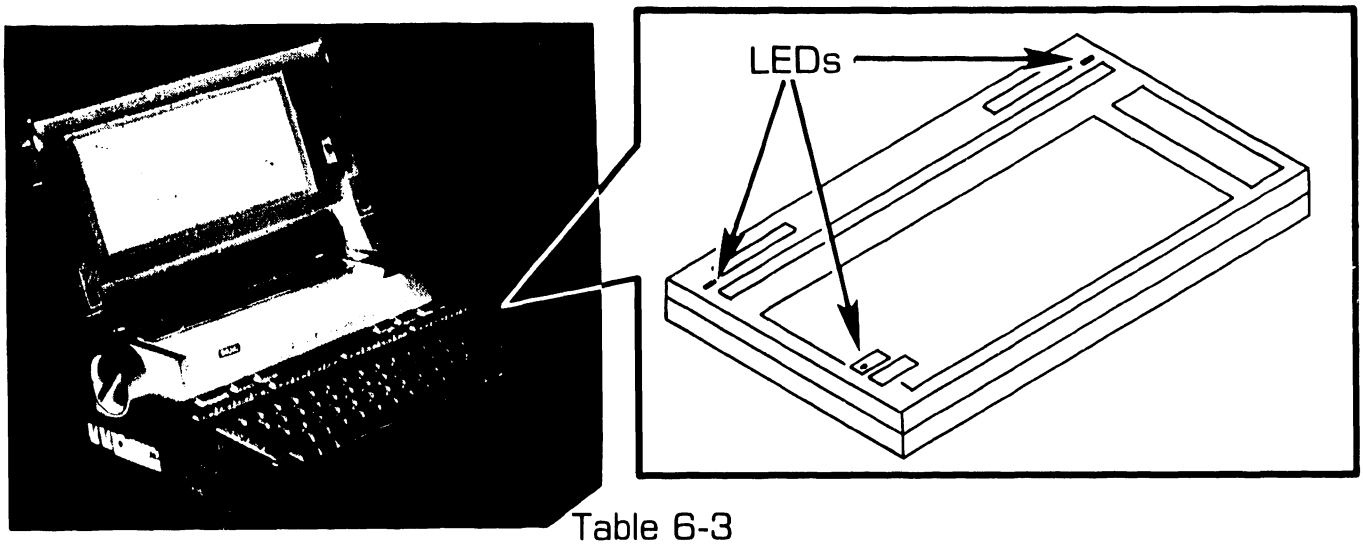



Table 6-3

| *No.* | *LED Code* | *Displayed Messages* *Customer Mode* | *Repair-aid Mode* |
|---|---|---|---|
| 9 | ⊘ ▭ | 05 During Power-On Diagnostics<br>55 Status Error-Battery Low Active | 05 During Power-On Diagnostics<br>55 Status Error-Battery Low Active<br>or 55 Status Error- RTC Test |
| 10 | ⊘ ▭ | 05 During Power-On Diagnostics<br>57 System Card Failure | 05 During Power-On Diagnostics<br>55 Status Error-SCSI Register Test |
| 11 | ▭ ▭ | * 32 Winchester Showed<br>55 Status Error-SCSI Winchester Command Test | |
| 12 | ▭ ▭ | * 32 System Keyboard Port Showed<br>55 Status Error-Keyboard Test | |
| 13 | ▭ ▭ | * 32 Serial Port Showed<br>55 Status Error-Serial Communication Channel A Test<br>or 55 Status Error-Serial Communication Channel B Test | |

▰ Lighted ▭ Unlighted ⊘ Flashing

● END

## Customer Diagnostic Utility (sheet 1 of 2)

The Customer Diagnostic Utility resides on diskette and is supported by its own documentation. The diagnostic runs with minimum intervention by operator and isolates to CRU level. There are two operating modes:

***default*** --automatically executes all tests

***step*** --executes CPU test, then prompts operator to continue subsequent tests.

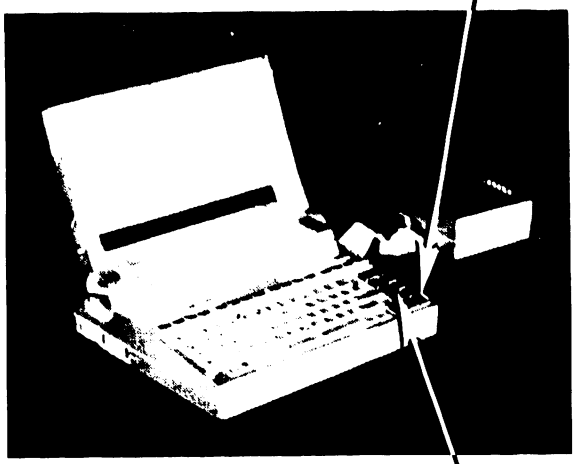
---

### *NOTE*

Ensure FDD is connected and turned on. Do not insert diskette into FDD until system software is loaded from Winchester HDD.

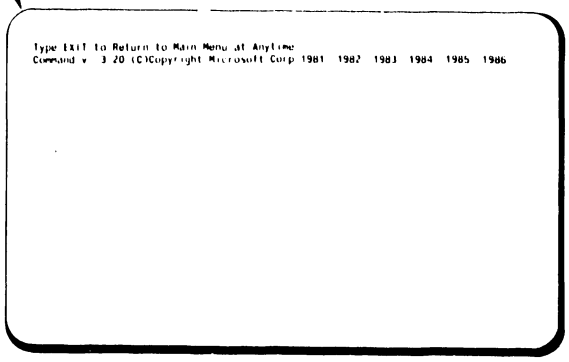
---

1. Press RESET and proceed to "MAIN SYSTEM MENU".



2. Select "DOS Command Processor" and press EXECUTE.

3. Verify "Command Processor" menu.

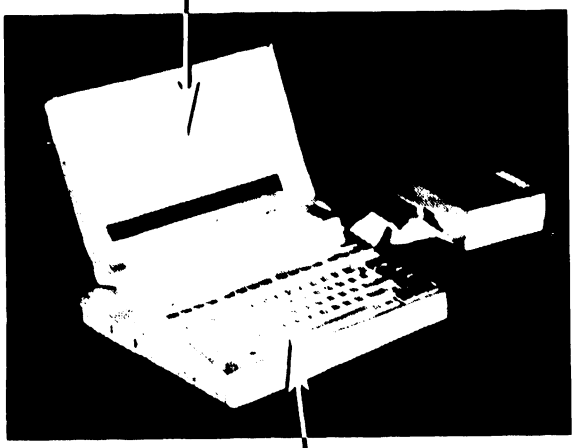



4. Insert diskette into FDD.

5. Type "A: (Enter)"

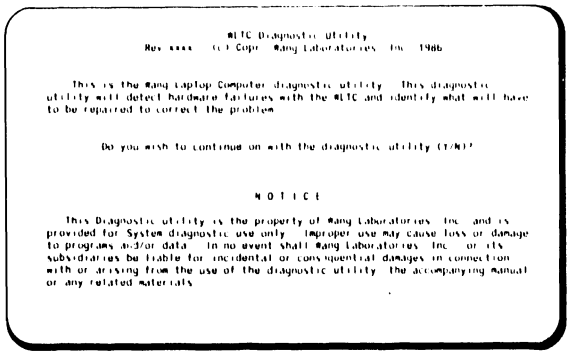
➡NEXT

6 Verify that system returns A >



7 Type "WLTCDIAG (Enter)"

8 Verify "Diagnostic Utility" menu.




9 Follow menu intructions and refer to customer utility documentation.

---

***NOTE***

For step mode, type
"WLTCDIAG /S (Enter)"

---

●END

The Service Diagnostic Utility resides on diskette and is supported by its own documentation. The diagnostic isolates to FRU level and provides detailed error reporting.

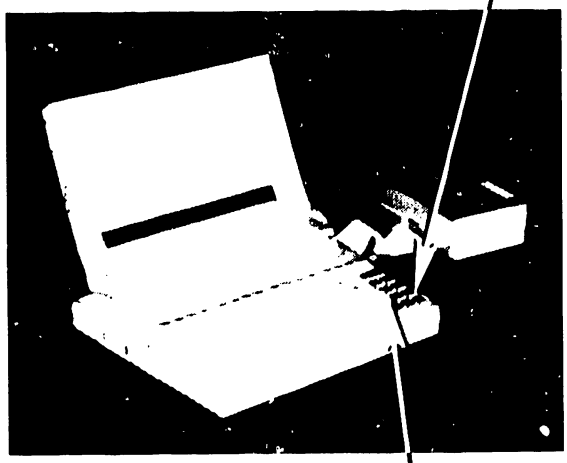
---

## *NOTE*

Ensure FDD is connected and turned on. Do not insert diskette into FDD until system software is loaded from Winchester HDD.

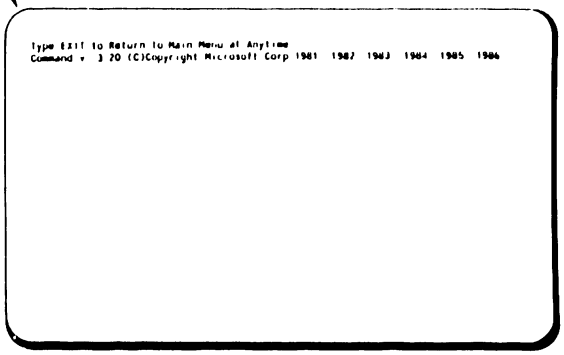
---

1. Press RESET and proceed to "MAIN SYSTEM MENU".

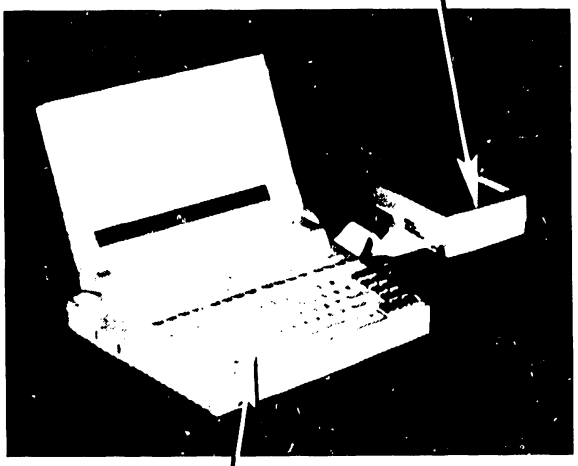


2. Select "DOS Command Processor" and press EXECUTE.

3. Verify "Command Processor" menu.



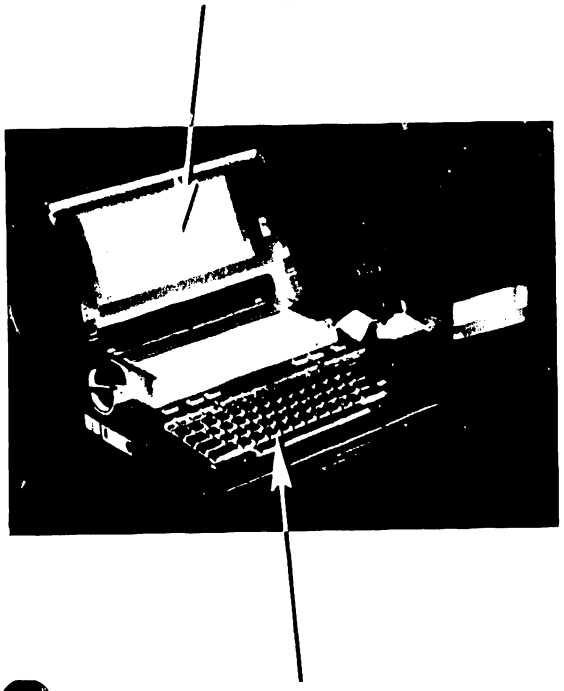

4. Insert diskette into FDD.



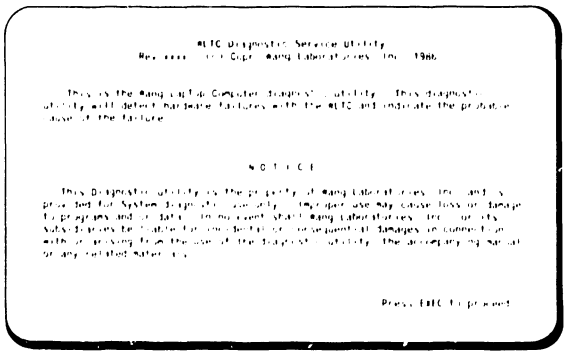
5. Type "A: [Enter]"

➡NEXT

6 Verify that system returns A >



7 Type "WLTCSERV (Enter)"



8 Verify "Diagnostic Service Utility" menu.

9 Follow menu intructions and refer to service utility documentation.

## *NOTE*

Some function keys have special uses during diagnostics:

F4- press to continuously loop on current test
press again to stop looping
F6- press to continue testing after error detection and display
press SHIFT-CANCEL to return to "Diagnostic Service Utility" menu.

●END

# 6.5 Troubleshooting Chart (sheet 1 of 2)

| *Trouble* | *Test* | *Action* |
|---|---|---|
| No display when turned on | Check contrast adjustment<br>Check battery connection | Adjust contrast<br>Connect NICAD BATTERY<br>Replace NICAD BATTERY |
| | Check AC ADAPTER connection | Connect AC ADAPTER |
| Will not run B.I.T. | Check AC ADAPTER output<br>Check POWER PCB voltages | Replace AC ADAPTER<br>Replace POWER PCB ASSY |
| Fails B.I.T.--fatal error | Check for memory failure | Replace STD or OPT RAM PCB ASSY |
| | Check for MAIN PCB failure | Replace MAIN PCB ASSY |
| Fails B.I.T.--nonfatal error | Load diagnostic diskette<br>Run SCSI/HDD diagnostics | Replace HDD |
| | Run K/B diagnostics | Replace HDD PCB ASSY<br>Replace K/B FULL ASSY<br>Replace MAIN PCB ASSY |
| Won't load diagnostic diskette | Check diskette media<br>Check FDD<br>Check FDD POWER PCB<br>Check FDD SCSI CABLE<br>Check FDD SCSI PCB ASSY<br>Load diagnostics diskette in drive B | Replace diskette<br>Replace FDD<br>Replace FDD POWER PCB<br>Replace FDD SCSI CABLE<br>Replace FDD SCSI PCB ASSY |
| Won't load diagnostic diskette in drive B | | Replace MAIN PCB |

➡NEXT

# 6.5 Troubleshooting Chart (sheet 2 of 2)

| *Trouble* | *Test* | *Action* |
|---|---|---|
| No ''Date & Time'' menu | Swap component | Replace LCD ASSY |
| | Check negative 20 Vdc--fail | Replace POWER PCB ASSY |
| | Check negative 20 Vdc--pass | Replace MAIN PCB ASSY |
| | Swap component | Replace ARM FPC CABLE |
| Scrambled ''Date & Time'' menu | Swap component | Replace MAIN PCB ASSY |
| | Check ARM FPC CABLE | Replace K/B FULL ASSY |
| No ''Main'' menu | Swap component | Replace LCD ASSY |
| | Check negative 20 Vdc--fail | Replace POWER PCB ASSY |
| | Check negative 20 Vdc--pass | Replace MAIN PCB ASSY |
| | Check ARM FPC CABLE | Replace K/B FULL ASSY |
| Scrambled ''Main'' menu | Swap component | Replace MAIN PCB ASSY |
| | Check ARM FPC CABLE | Replace K/B FULL ASSY |
| Will not print | Check Printer Density Switch | Set to ''dark'' |
| | | Replace MAIN PCB ASSY |
| | Run printer diagnostics--fail | Replace PRINTER PCB ASSY |
| | Run printer diagnostics--pass | Replace PRINTER ASSY |
| | | Replace MAIN PCB ASSY |
| | Swap component | |
| | Swap component | |
| Prints, but fails diagnostic | Swap component | Replace MAIN PCB ASSY |
| | Swap component | Replace PRINTER PCB ASSY |
| | Swap component | Replace PRINTER ASSY |

●END

# SECTION 7 REPAIR

# SECTION 7 CONTENTS

## SECTION 7
## REPAIR



➡NEXT

# SECTION 7 CONTENTS

## SECTION 7
## REPAIR



➡NEXT

# SECTION 7 CONTENTS

## SECTION 7
## REPAIR



●END

# 7.1 Tools And Test Equipment

1. Anti-Static Kit 727-0362

   Always wear a properly grounded wrist strap whenever any part of Wang LapTop Computer case is open. Discharge any static charge by wearing wrist strap and connecting it to suitable ground ***before*** handling the WLTC. The wrist strap must be connected to suitable ground, which, in turn, is ultimately connected to building ground. Such suitable ground might be the main chassis of other electronic office equipment, preferably Wang equipment.

2. No other special tools or test equipment are required to repair the WLTC.

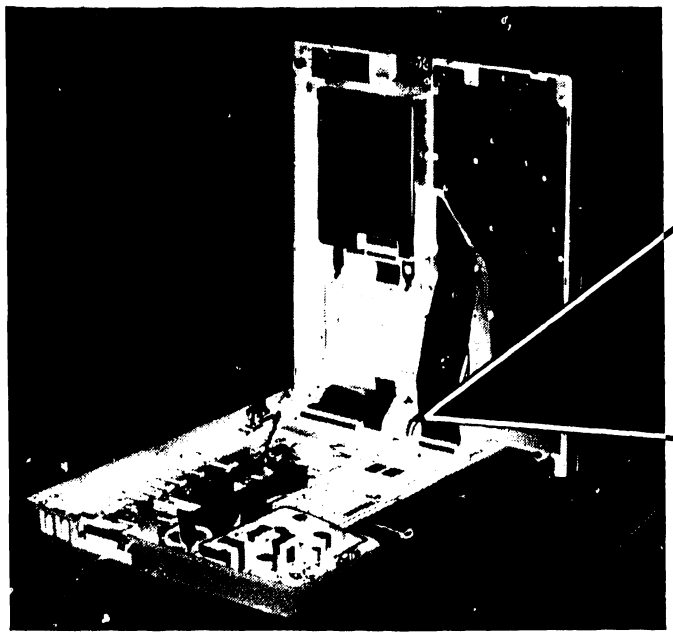
# 7.2 Internal Connectors

## 7.2.1 Disconnecting FPC Connectors

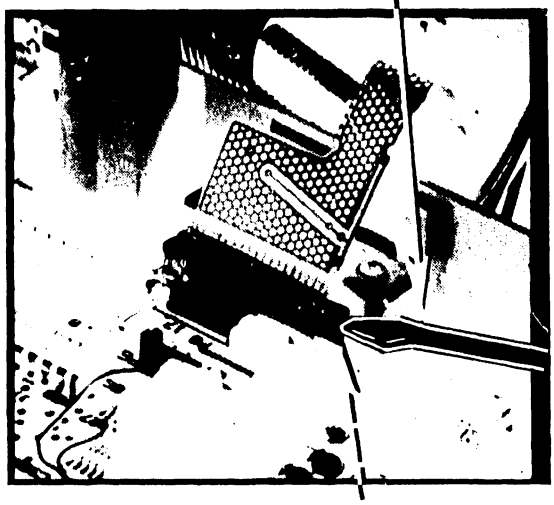
### *CAUTION*

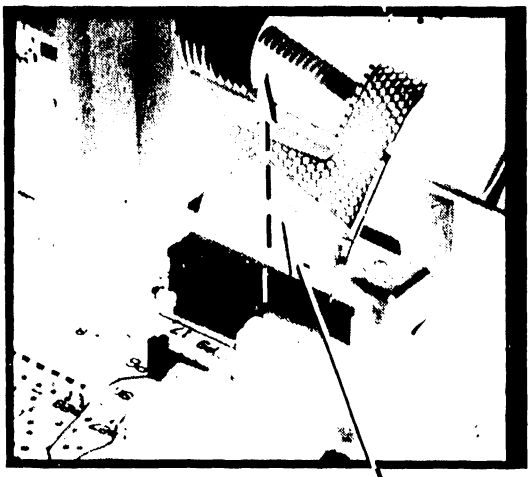
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

Connectors for FPC cabling must be unlocked before the FPC cable is removed. FPC cables must be correctly oriented or no electrical connection whatsoever will be made: contacts are on one side of cable only.



1. With a small screwdriver, carefully pry up locking bar, evenly, at both ends.





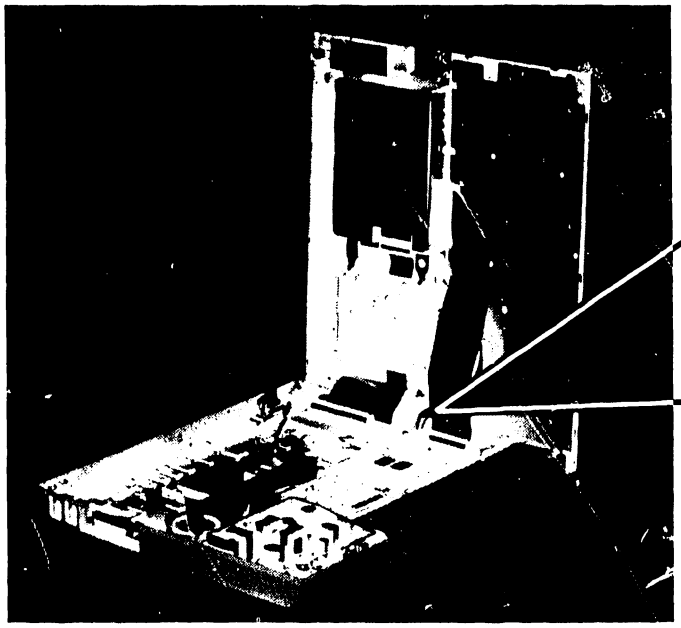
2. Note orientation of FPC cable and gently lift cable free of connector.

# 7.2 Internal Connectors

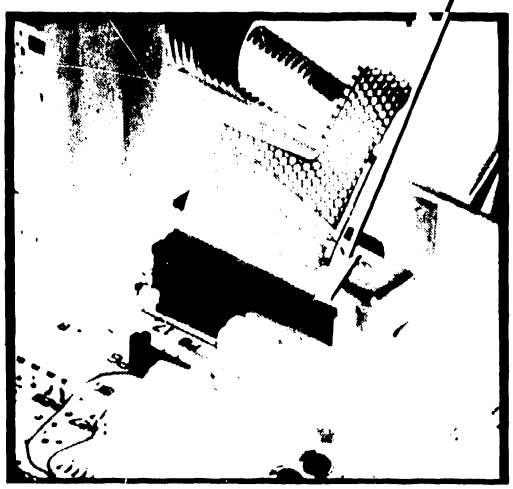
## 7.2.2 Reconnecting FPC Connectors (sheet 1 of 2)

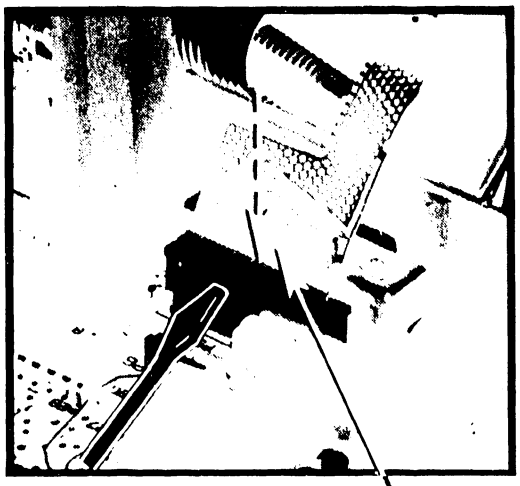
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.



1. Ensure locking bar is evenly raised.





2. Insert FPC cable into connector, ensuring proper orientation. If necessary, hold locking bar in raised position with small screwdriver while inserting cable.

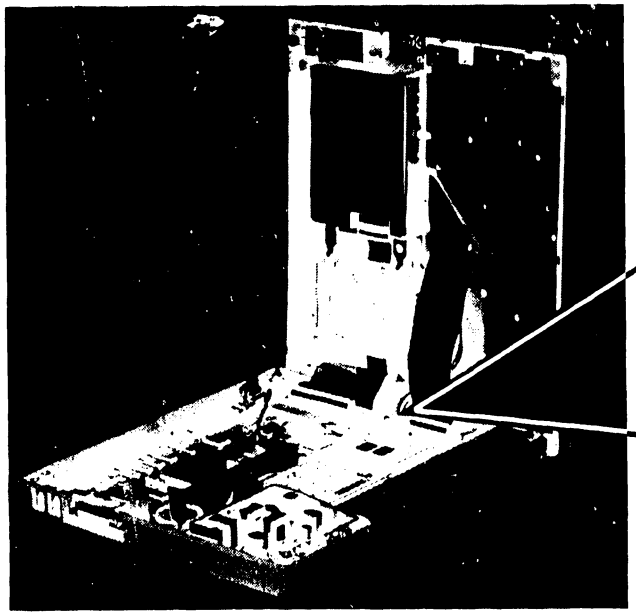
➡NEXT

# 7.2 Internal Connectors

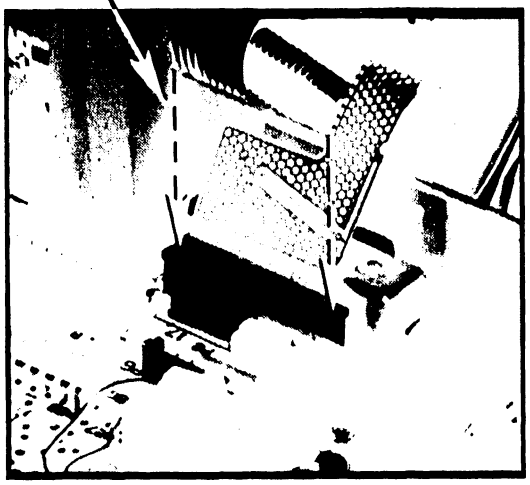
## 7.2.2 Reconnecting FPC Connectors (sheet 2 of 2)

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.



3 Lock connector by pressing down evenly on locking bar.



● END

# 7.2 Internal Connectors

## 7.2.3 Disconnecting Mini-Connectors

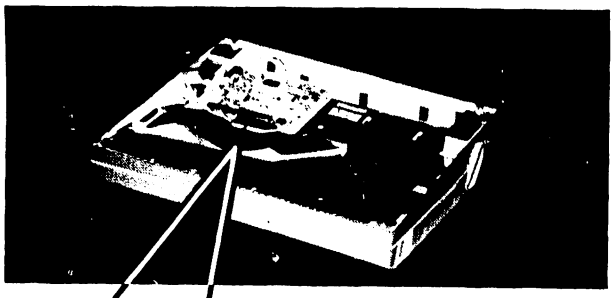
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

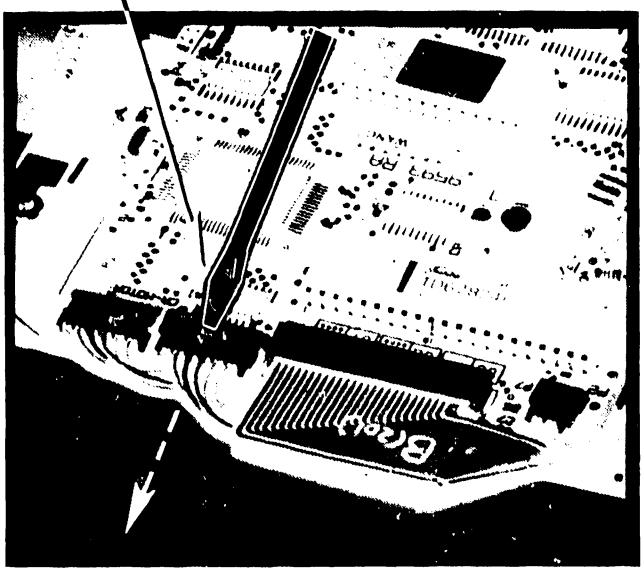
Many connectors in this unit are small and difficult to access. Disconnect as gently as possible, taking care not to damage cables or to pull them loose from connectors.

### *CAUTION*

Pulling on the wires to disconnect these mini-connectors is ***not*** recommended, although manufacturing engineers say this procedure is permissable. It has been noticed that contacts are easily pulled, or pushed, out of the molded plastic casing.



1. Using a small screwdriver against "ledge" on connector, carefully separate male and female halves of connector.

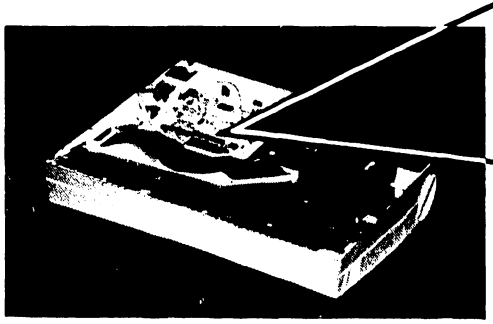


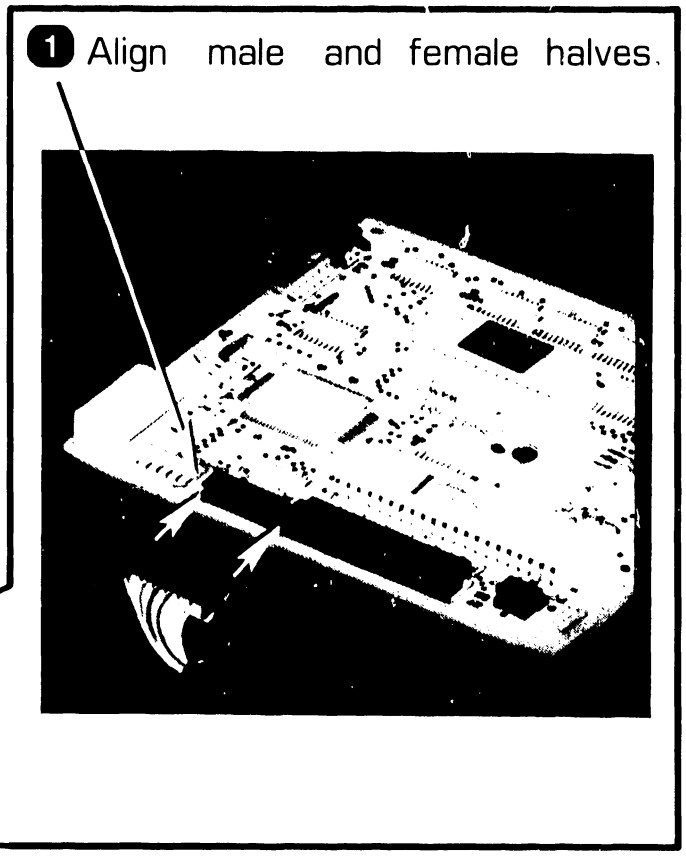
# 7.2 Internal Connectors

## 7.2.4 Reconnecting Mini-Connectors (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.






### *CAUTION*

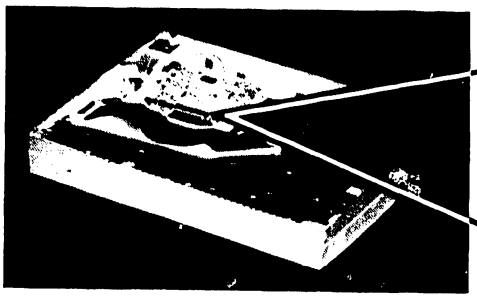
Use care when pressing the two halves together: the connector contacts may push out of the molded plastic casing.

➡NEXT

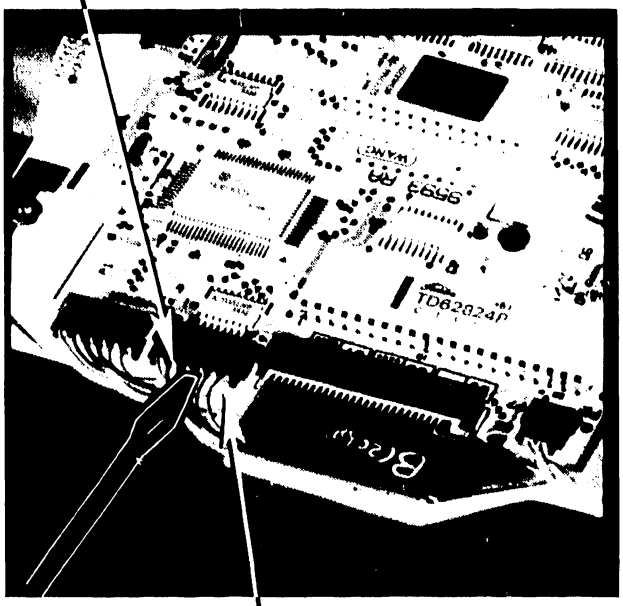
## 7.2.4 Reconnecting Mini-Connectors (sheet 2 of 2)

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.



2 Push halves together until fully seated. If necessary, push against "ledge" with a small screwdriver.



3 Examine connector and ensure that all contacts are fully inserted into the molded plastic casing.

● END

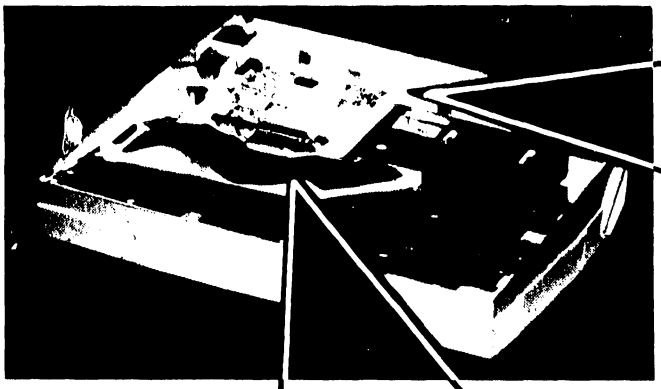
# 7.2 Internal Connectors

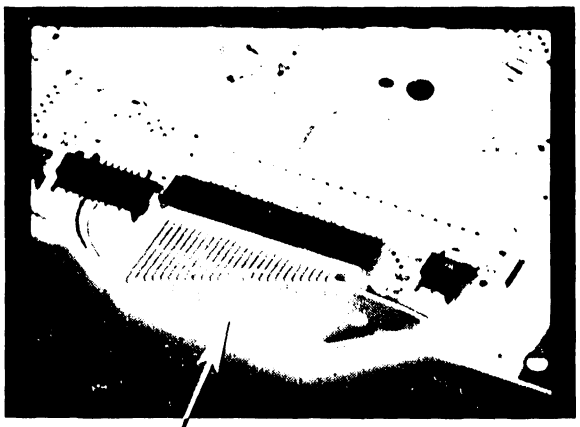
## 7.2.5 Matching PRINT HEAD to PRINTER PCB

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

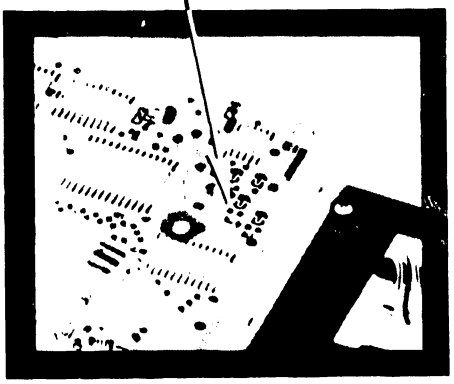
Resistance values for PRINT HEAD ***must*** be matched on PRINTER PCB ASSY or print quality will degrade. PRINT HEAD classification (A, B, D, E or F) is marked on FPC CABLE, and matching solder-point on PRINTER PCB ASSY must be soldered.





1 Check PRINT HEAD classification on FPC CABLE.

2 Inspect solder-point on PRINTER PCB ASSY: Ensure matching solder-point is soldered.



### *NOTE*

If necessary, solder correct solder-point and de-solder incorrect one.

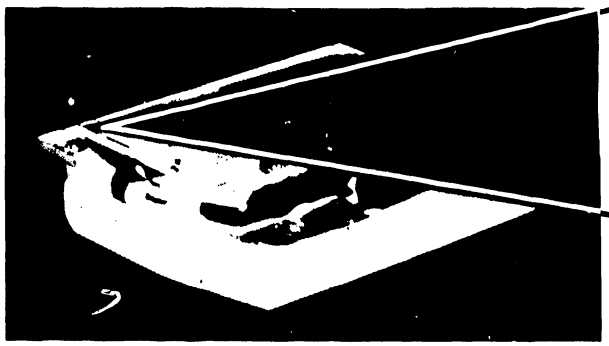
## 7.2.6 Repairing Machine-Inserts (sheet 1 of 2)

### *CAUTION*

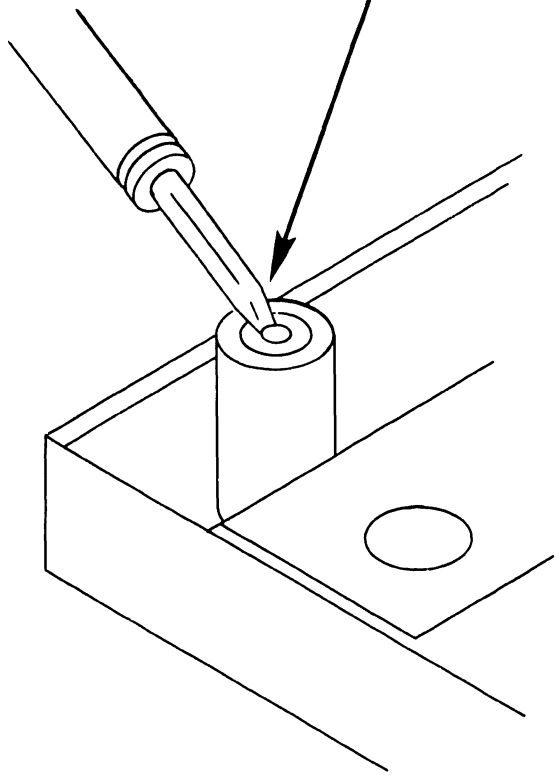
Always wear a properly grounded wrist strap whenever any part of the WLTC case is open.
Do ***not*** use glue of any kind to repair machine-inserts.

A loose machine-insert may be repaired by heating the insert until surrounding plastic softens, then waiting until the plastic cools.

1. Separate UPPER CASE from LOWER ( ➡ 7.3.10).



2. Heat machine-insert with soldering iron until surrounding plastic melts.

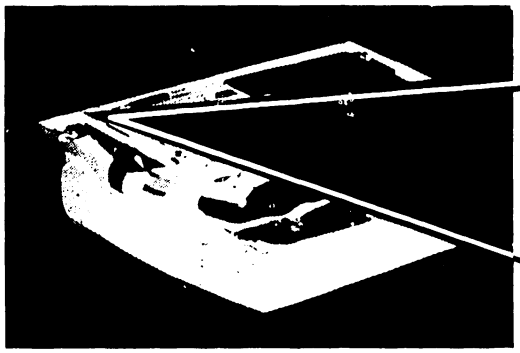


➡ NEXT

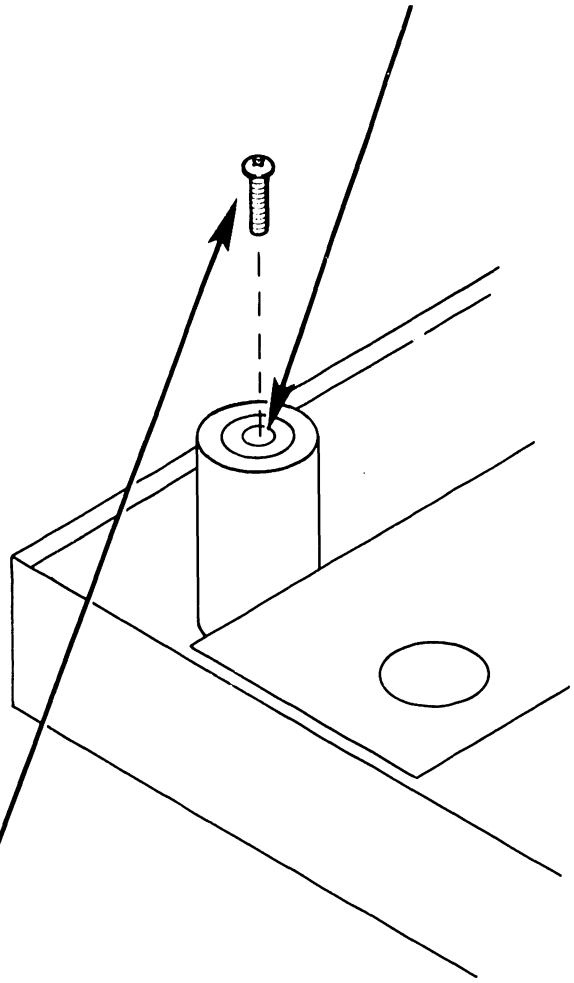
## 7.2.6 Repairing Machine-Inserts (sheet 2 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of the WLTC case is open.
Do ***not*** use glue of any kind to repair machine-inserts.



3. Remove soldering iron and wait for plastic to cool and harden.



4. Test repair by inserting machine screw and tightening.

5. Repeat repair, if necessary.

● END

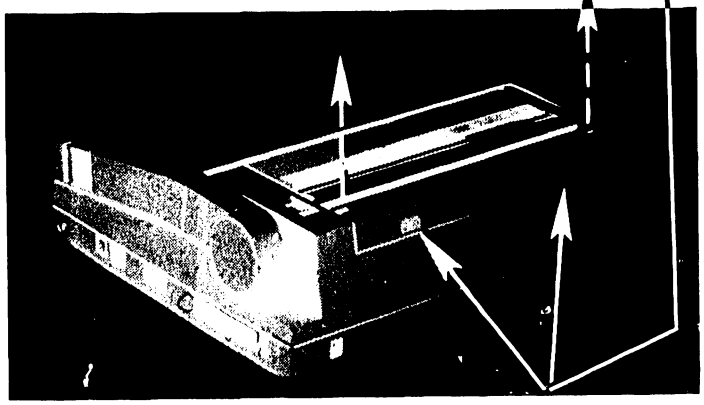
# 7.3 Removal Procedures

## 7.3.1 Rear Cover

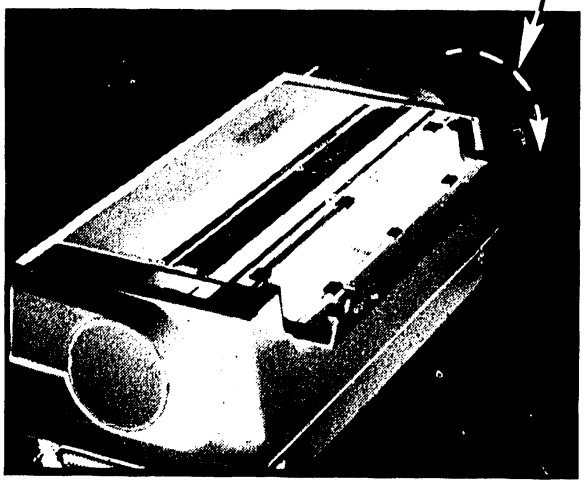
*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

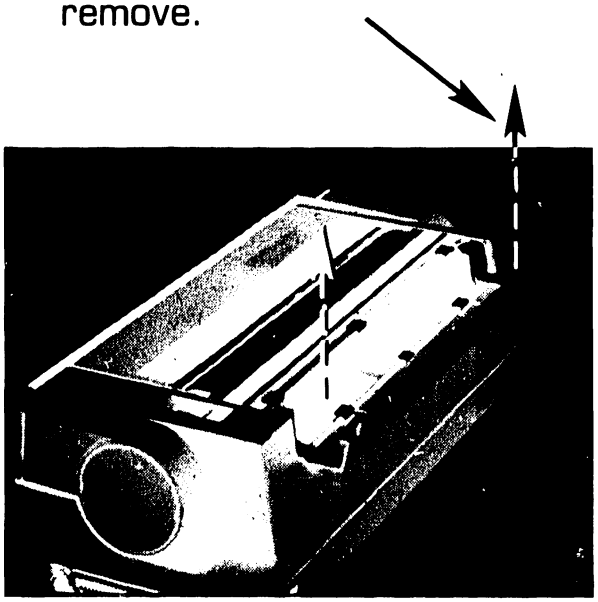
1. Snap REAR COVER open by upward thumb pressure against textured pressure points on REAR COVER.



2. Swing REAR COVER away from unit, exposing connectors for OPT RAM and MODEM PCBs.



3. Lift REAR COVER straight up to remove.



## 7.3.2 OPT RAM PCB Assembly

---

*CAUTION*

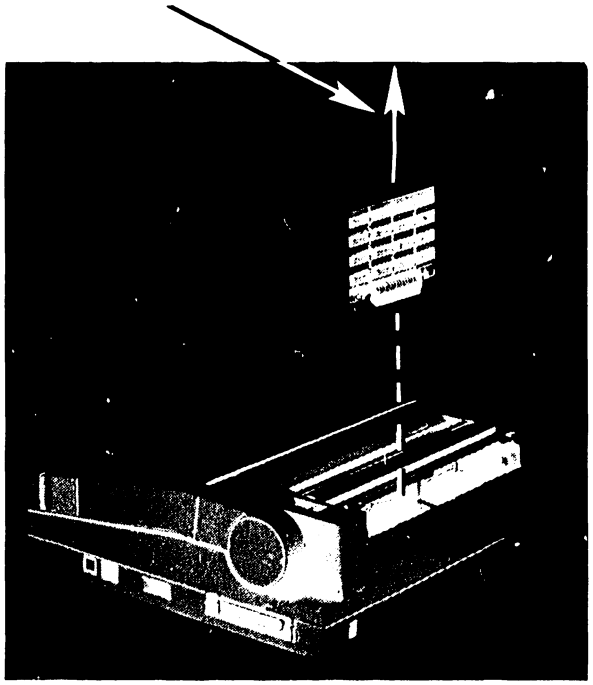
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

---

The edge connector on MODEM PCB ASSY plugs into MAIN PCB ASSY.

1. Remove REAR COVER ( ➡ 7.3.1).

2. Lifting straight up, carefully unplug OPT RAM PCB ASSY.



## 7.3.3 Modem PCB Assembly

---

*CAUTION*

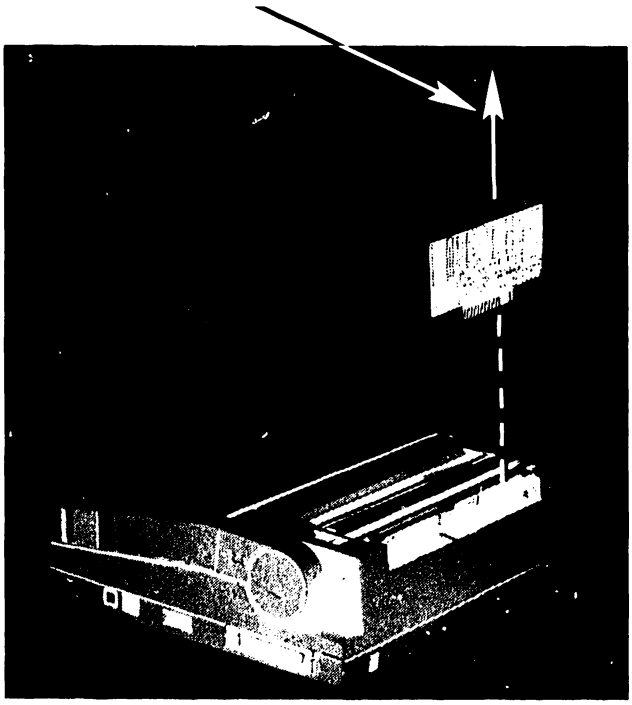
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

---

The edge connector on MODEM PCB ASSY plugs into MAIN PCB ASSY.

1. Remove REAR COVER ( ➡ 7.3.1).

2. Lifting straight up, carefully unplug MODEM PCB ASSY.



# 7.3 Removal Procedures

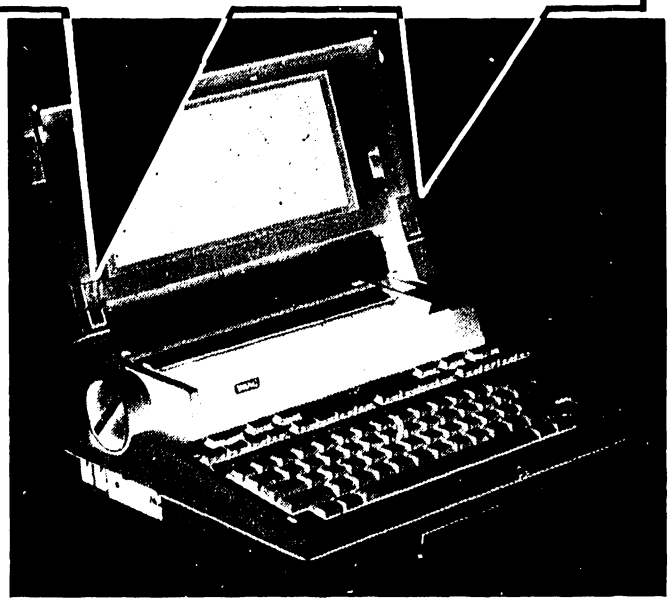
## 7.3.4 LCD Assembly

### *CAUTION*

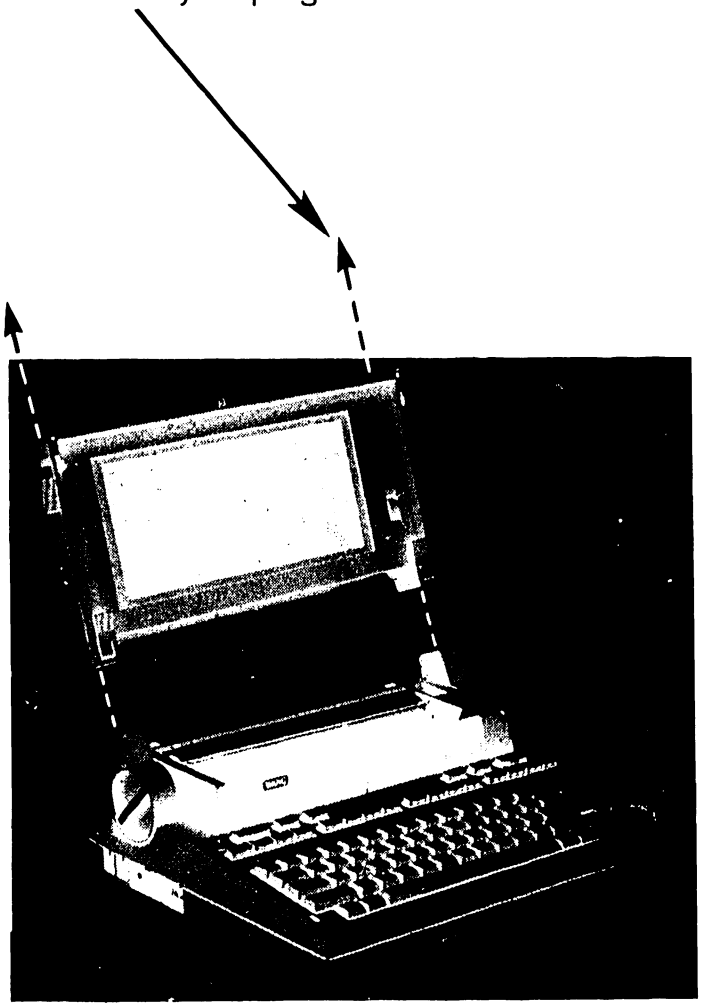
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The LDC ASSY plugs into LCD ARM R and LCD ARM L. Its connector is located in LCD ARM R and is connected when LCD ASSY is plugged into LCD ARMs. It is locked in place by LCD ARM PRESSURE LEVERs.

1 Loosen both LCD ARM PRESSURE LEVERs.



2 Lifting straight up on both sides, carefully unplug LCD ASSY.



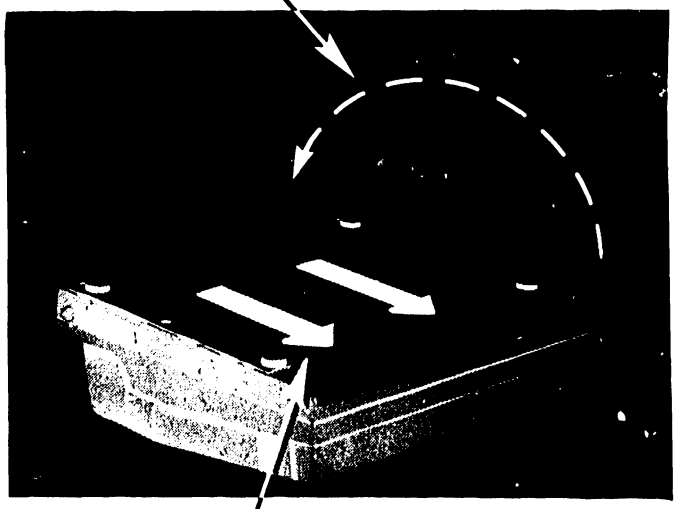
## 7.3.5 Battery Cover

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The BATTERY COVER encloses and protects NICAD BATT ASSY. It is snap fitted to LOWER CASE.

1. Turn unit over to access BATTERY COVER.



2. Snap BATTERY COVER open by thumb pressure against textured pressure points on BATTERY COVER.

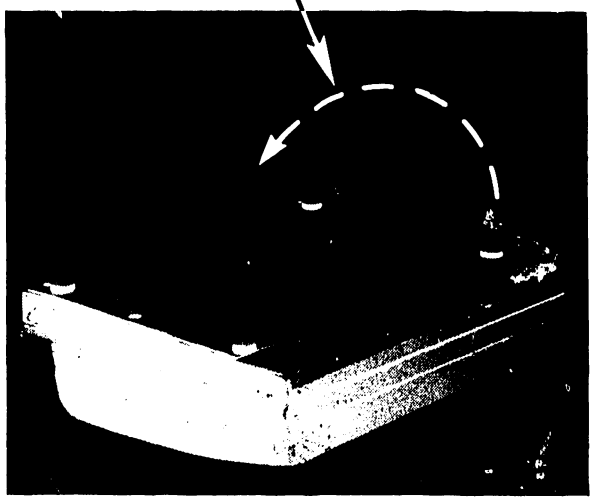
## 7.3.6 NICAD BATT Assembly

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

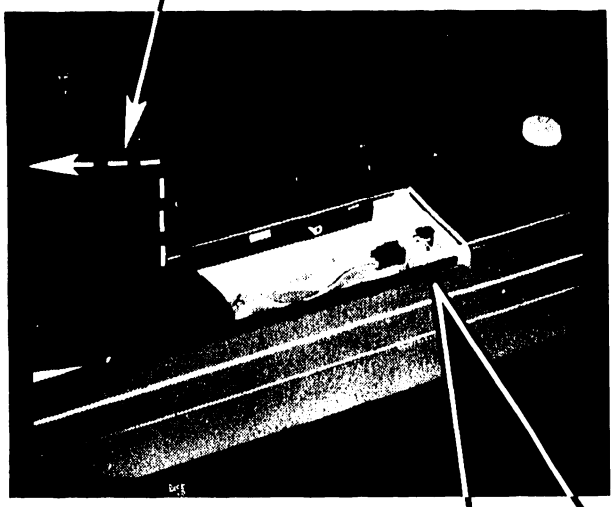
The NICAD BATT ASSY fits into LOWER CASE and is enclosed and protected by BATTERY COVER. A 2-wire cable connects to POWER PCB ASSY.

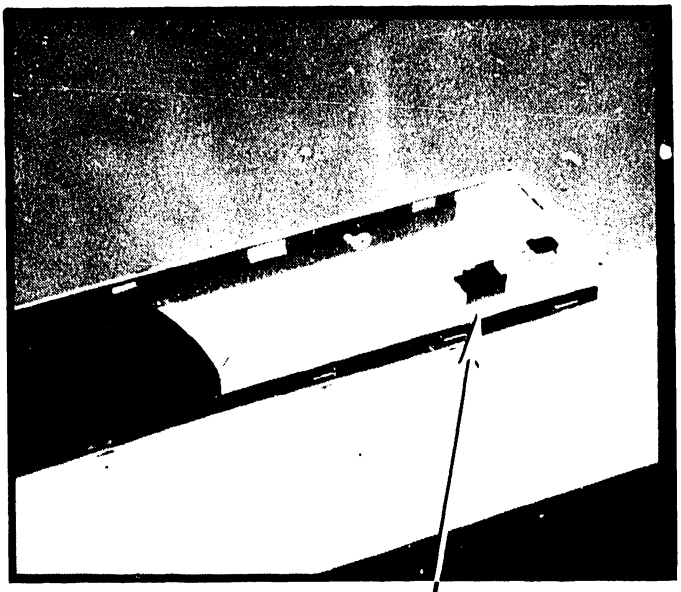
1. Turn unit over to access BATTERY COVER.



2. Remove BATTERY COVER ( ➡ 7.3.5).

3. Lift NICAD BATT ASSY out of compartment enough to expose BATTERY CNN.





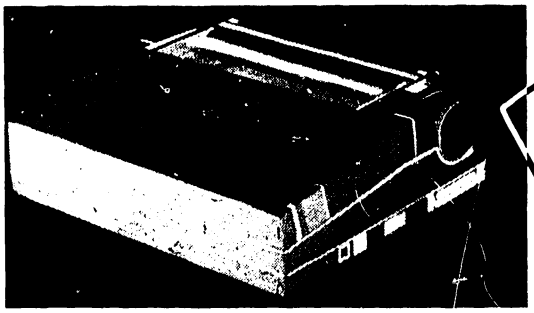
4. Unlock and disconnect BATTERY CNN.

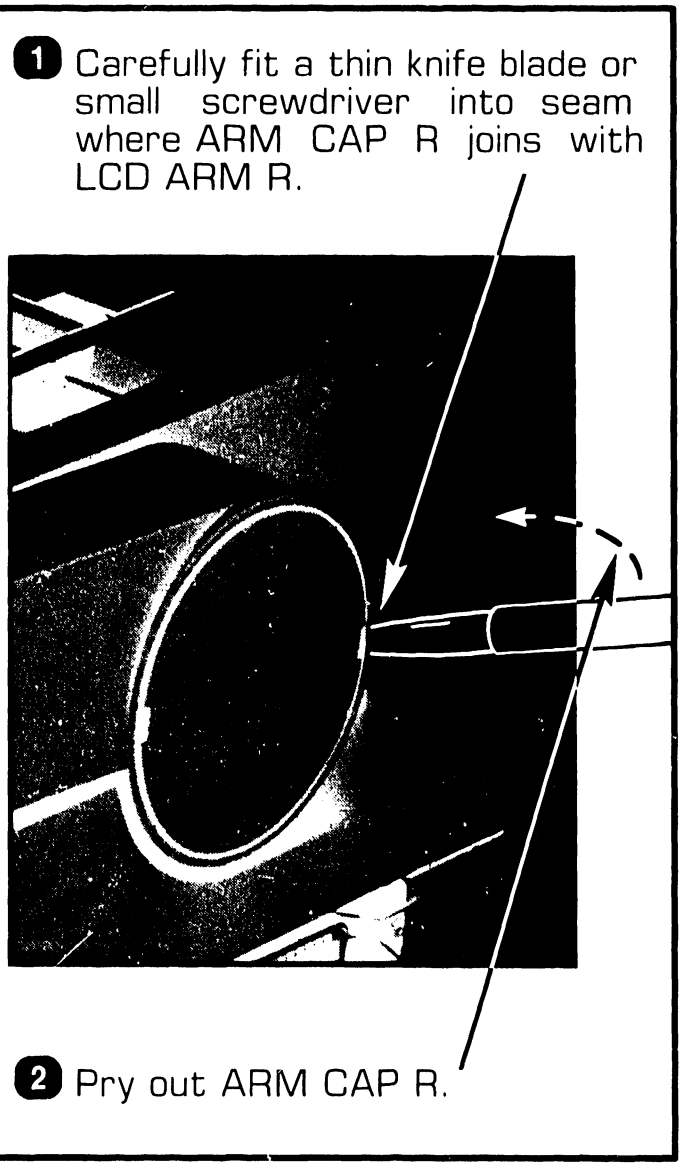
## 7.3.7 Arm Cap R

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

ARM CAP R snap fits into LCD ARM R and encloses and protects LCD FPC CABLE.





## 7.3.8 Platen Knob Assembly

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

PLATEN KNOB ASSY friction-fits into LCD ARM L and may be used to turn PLATEN.

1. Pull PLATEN KNOB ASSY straight out and away from LCD ARM L.

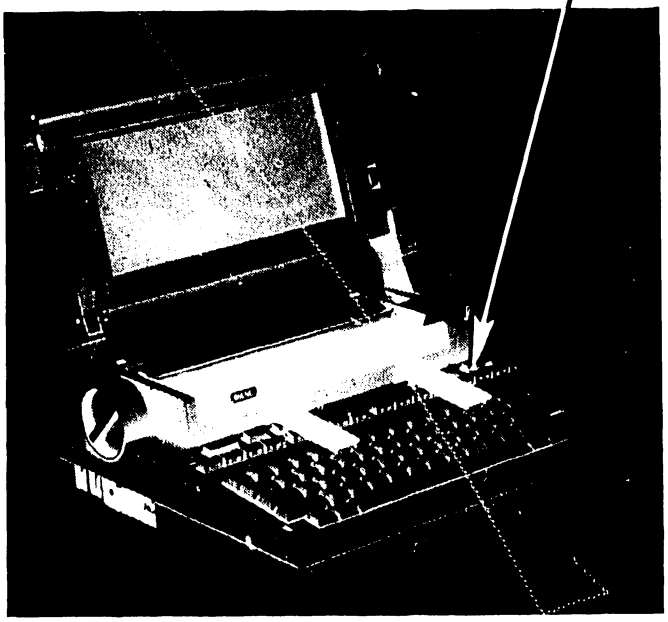
## 7.3.9 Cassette Cover Assembly

### *CAUTION*

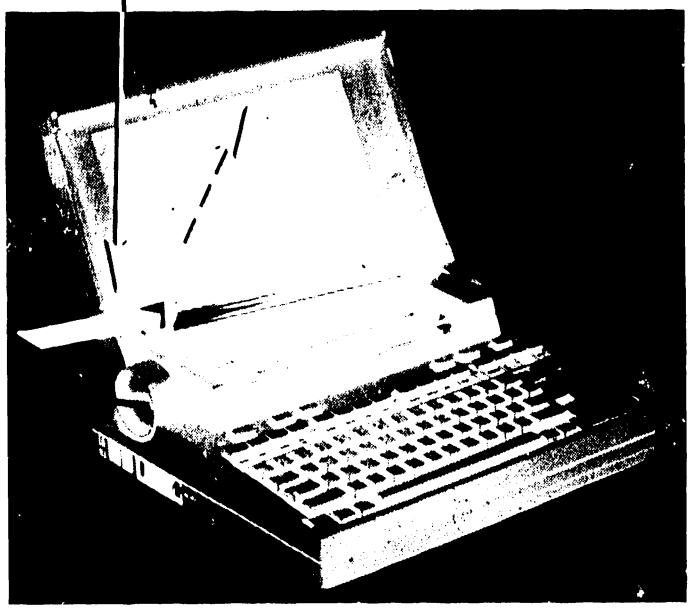
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The CASSETTE COVER ASSY snap fits into UPPER CASE. It partially encloses and protects PRINTER ASSY. It may be raised for access to PRINTER ASSY and CASSETTE ASSY.

1. Raise CASSETTE COVER ASSY by thumb pressure against textured pressure points on CASSETTE COVER ASSY.



2. Gently push against right side (or left) of CASSETTE COVER ASSY to release trunnion.



3. Release opposite trunnion and lift away.

# 7.3 Removal Procedures

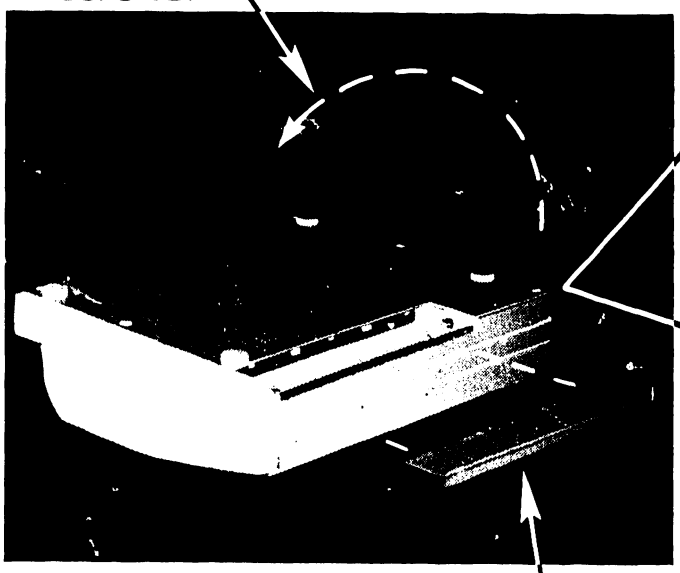
## 7.3.10 Separating Upper Case from Lower (sheet 1 of 3)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

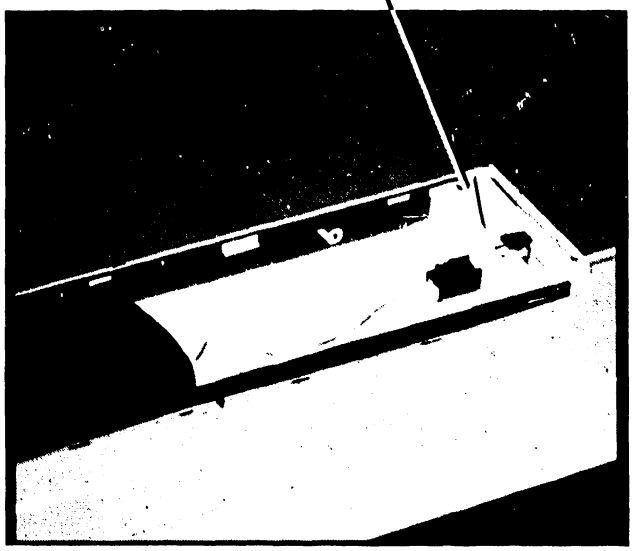
The UPPER CASE is secured to the LOWER by five captive screws and washers, and two screws and washers under the NICAD BATT ASSY. Five cables connect the two halves of the case.

1. Turn unit over to access securing screws.



2. Open battery compartment.

3. Disconnect and remove NICAD BATT ASSY to access two screws in that compartment.



➡NEXT

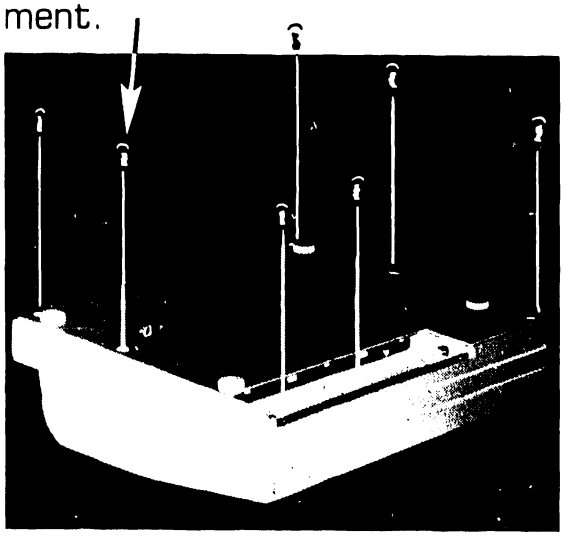
## 7.3.10 Separating Upper Case from Lower (sheet 2 of 3)

### *CAUTION*

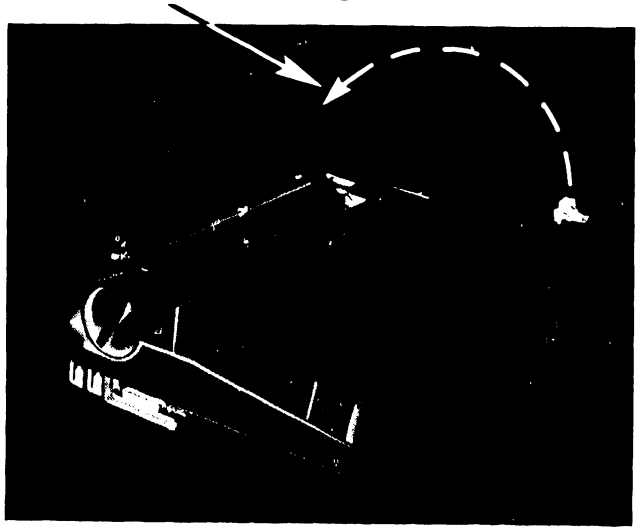
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The UPPER CASE is secured to the LOWER by five captive screws and washers, and two screws and washers under the NICAD BATT ASSY. Five cables connect the two halves of the case.

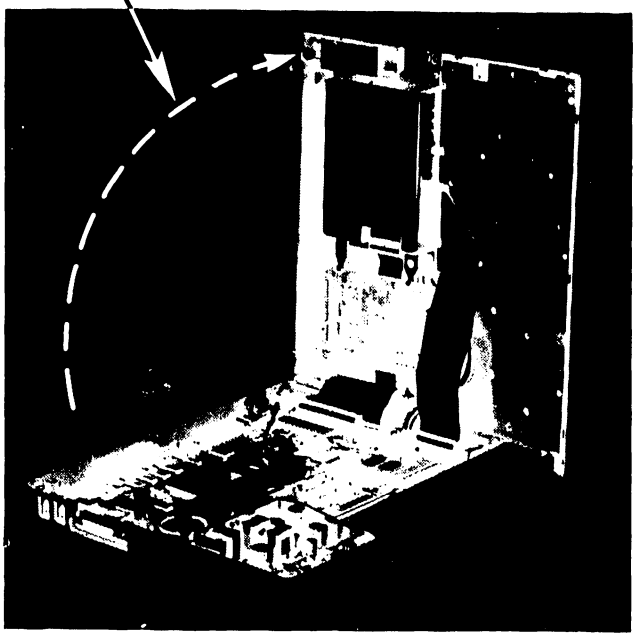
4 Loosen five captive screws and remove two in battery compartment.



5 Turn unit over again.



6 Swing UPPER CASE up to rest on its side.



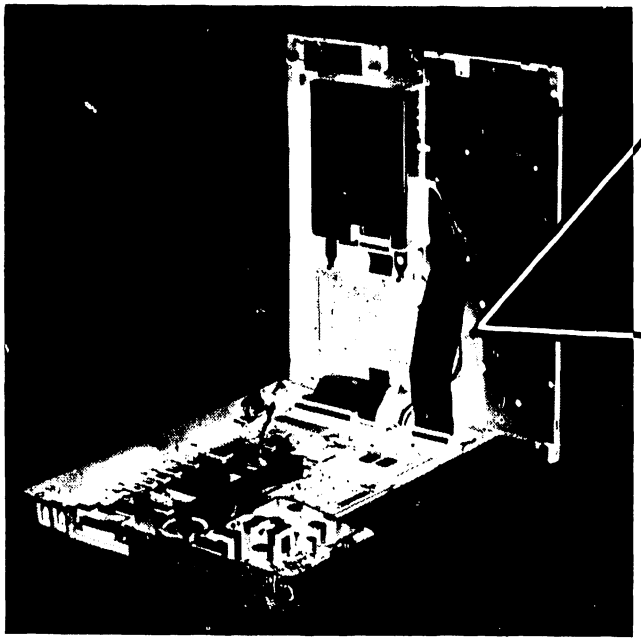
➡NEXT

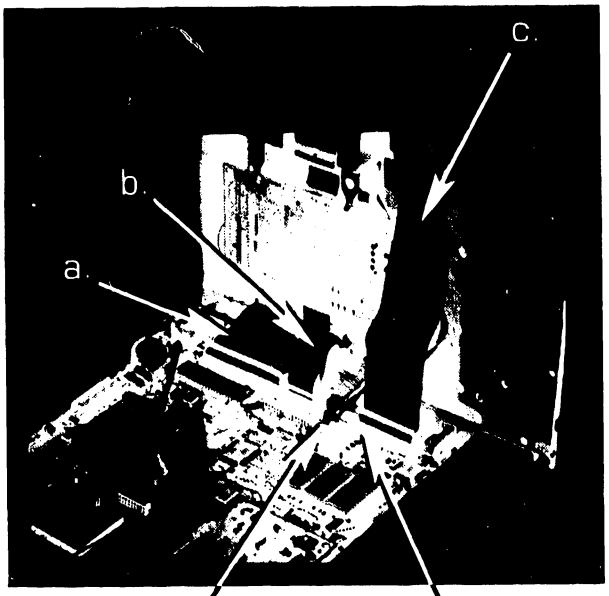
## 7.3.10 Separating Upper Case from Lower (sheet 3 of 3)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The UPPER CASE is secured to the LOWER by five captive screws and washers, and two screws and washers under the NICAD BATT ASSY. Five cables connect the two halves of the case.






7 Disconnect three ribbon cables:
a. SCSI CABLE
b. PRINTER CABLE
c. K/B CABLE

8 Disconnect 4-pin HDD CABLE.

9 Unlock and unplug ARM FPC CABLE.

● END

# 7.3 Removal Procedures

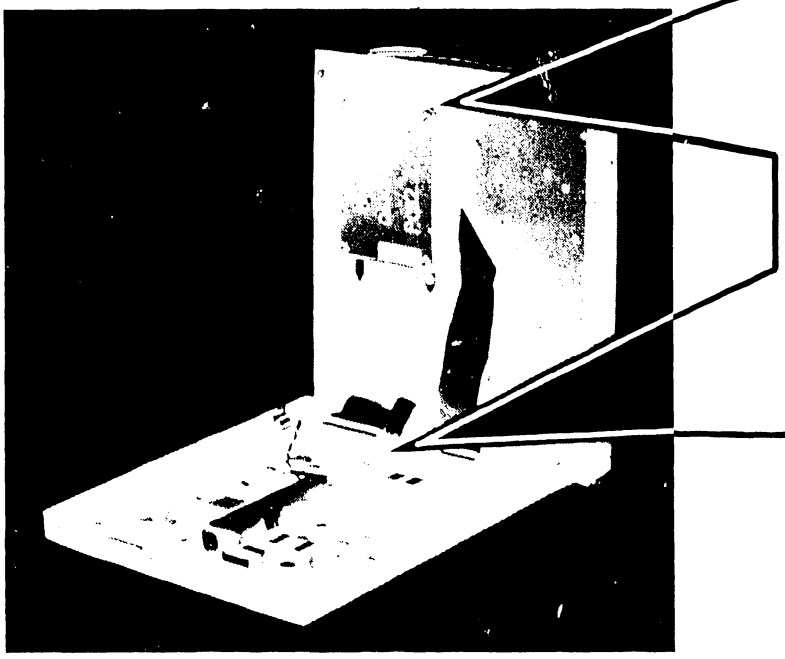
## 7.3.10A Earth SP (sheet 1 of 2)

### *CAUTION*

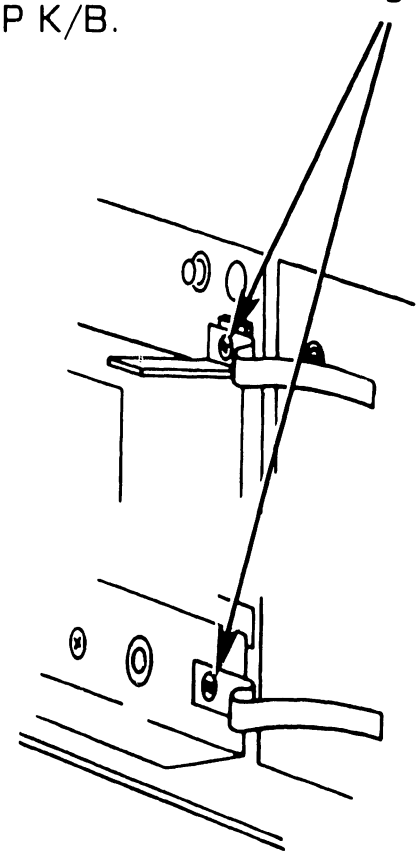
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

Four "earth springs" (EARTH SP) provide positive contact between FCC plates. The two in LOWER CASE are secured by MAIN PCB ASSY mounting screws. Earth springs in UPPER CASE are secured by mounting screws for HDD and FPC HOLDER.

1. Separate UPPER CASE from LOWER ( ➡ 7.3.10).



2. Remove screws securing EARTH SP K/B.



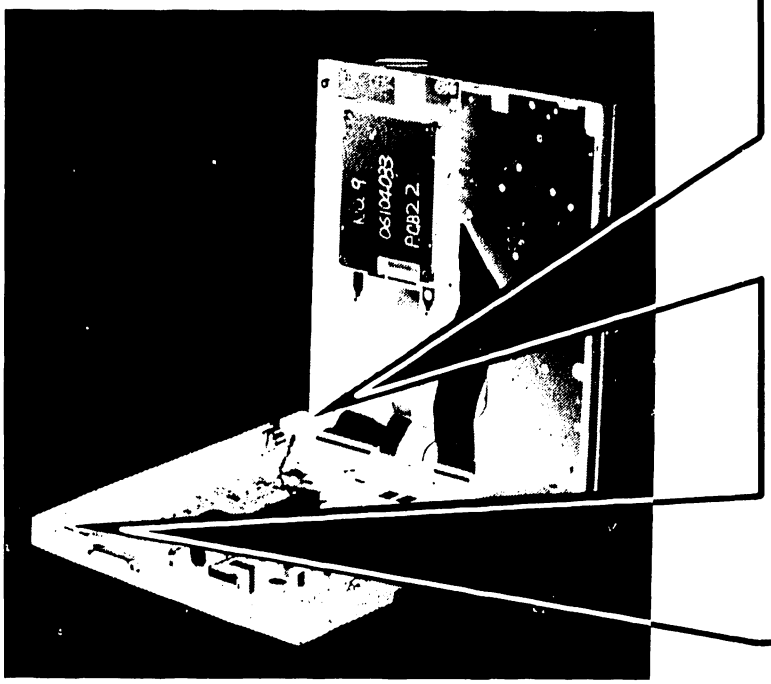
➡NEXT

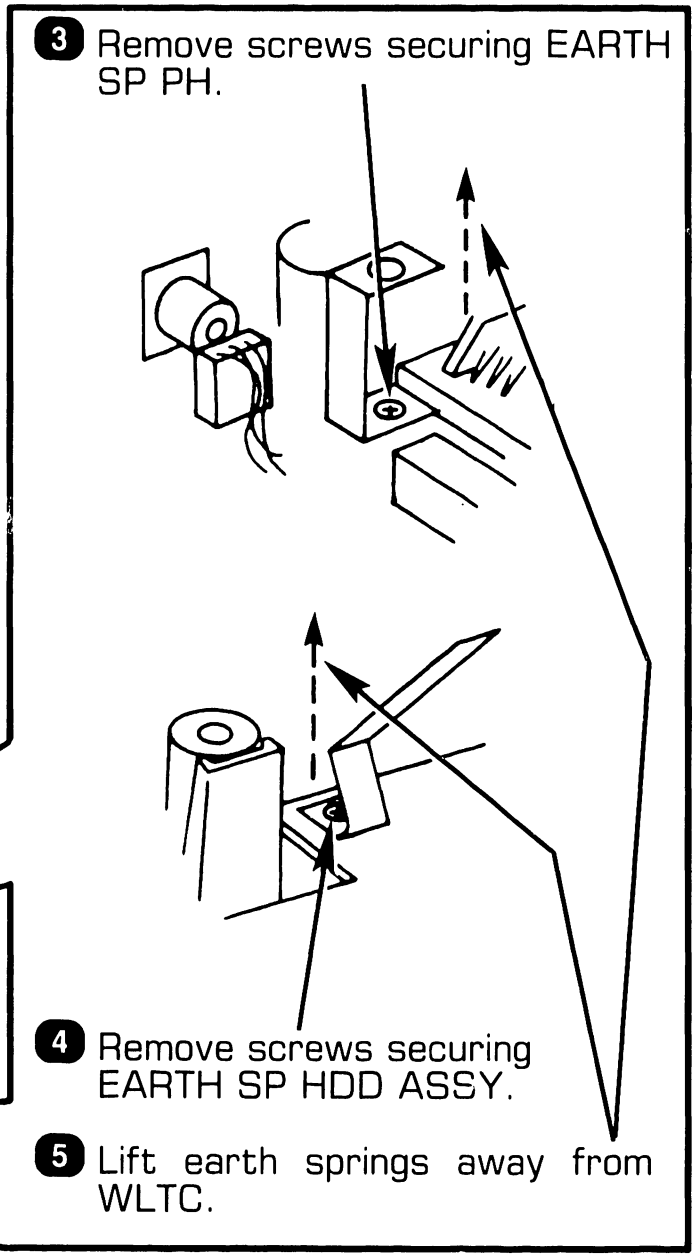
## 7.3.10A Earth SP (sheet 2 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

Four "earth springs" (EARTH SP) provide positive contact between FCC plates. The two in LOWER CASE are secured by MAIN PCB ASSY mounting screws. Earth springs in UPPER CASE are secured by mounting screws for HDD and FPC HOLDER.





3 Remove screws securing EARTH SP PH.

4 Remove screws securing EARTH SP HDD ASSY.

5 Lift earth springs away from WLTC.

●END

# 7.3 Removal Procedures

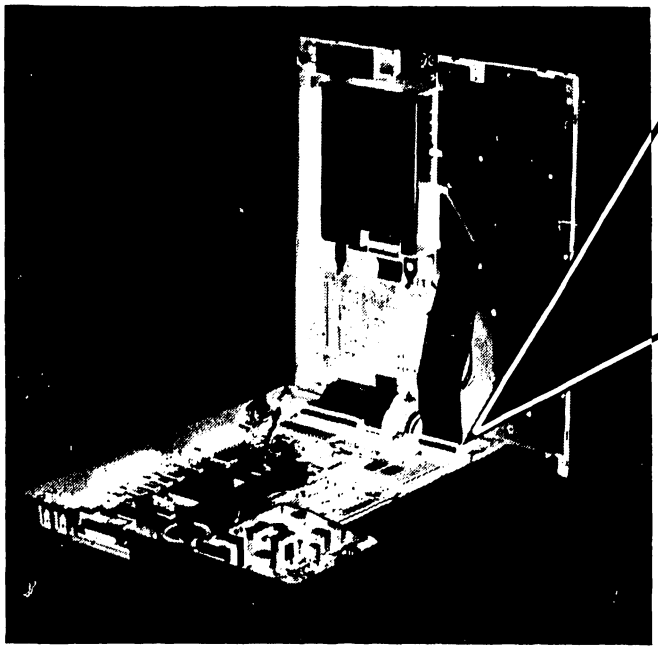
## 7.3.11 Reset Button

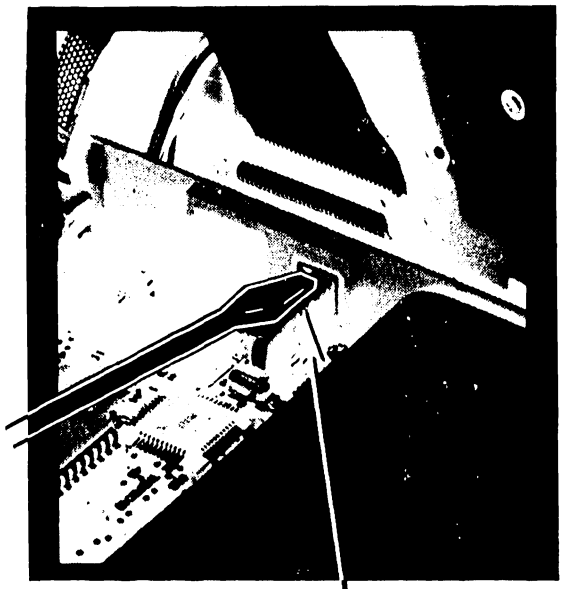
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The RESET BUTTON is friction-fitted onto the actuating lever of the RESET SWITCH and may be removed without removing other parts of the WLTC.

1. Separate UPPER CASE from LOWER ( ➡7.2.10).





2. Carefully push RESET BUTTON away from RESET SWITCH, using a small, flat screwdriver.

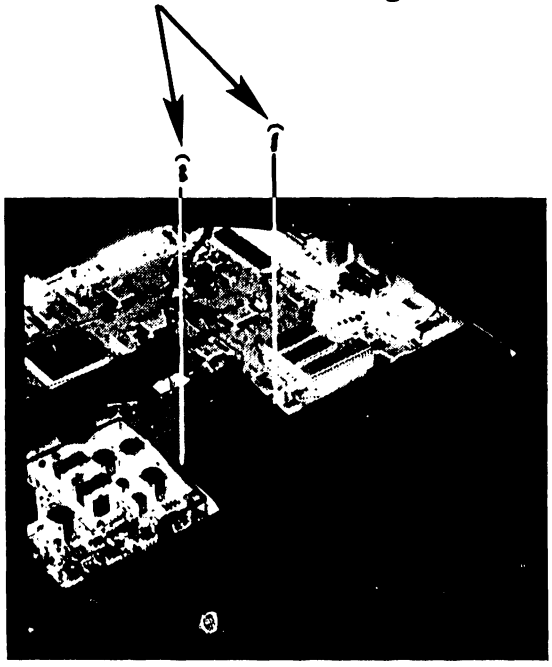
## 7.3.12 STD RAM PCB

### *CAUTION*

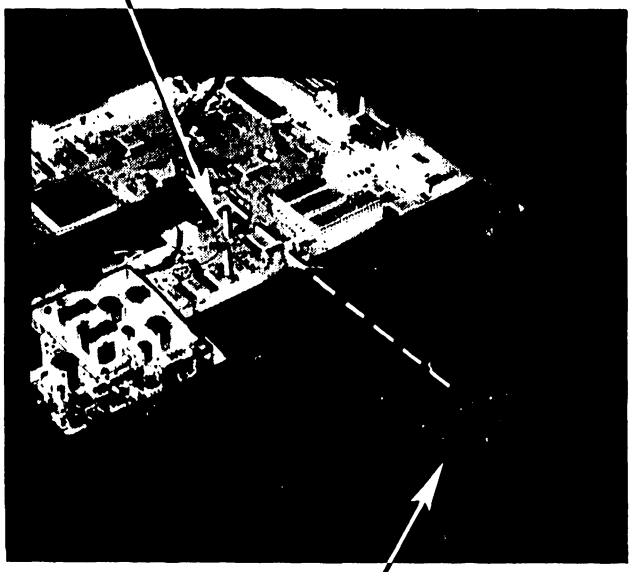
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The STD RAM PCB is supported on one edge by its connection with MAIN PCB, the opposite edge is supported by a lip on SUB BATT ASSY. Two screws secure STD RAM PCB.

1. Separate UPPER CASE from LOWER (➡ 7.2.10).
2. Remove two securing screws.



3. Carefully unplug STD RAM PCB from MAIN PCB ASSY.



4. Lift STD RAM PCB out and away from lip on SUB BATT ASSY.

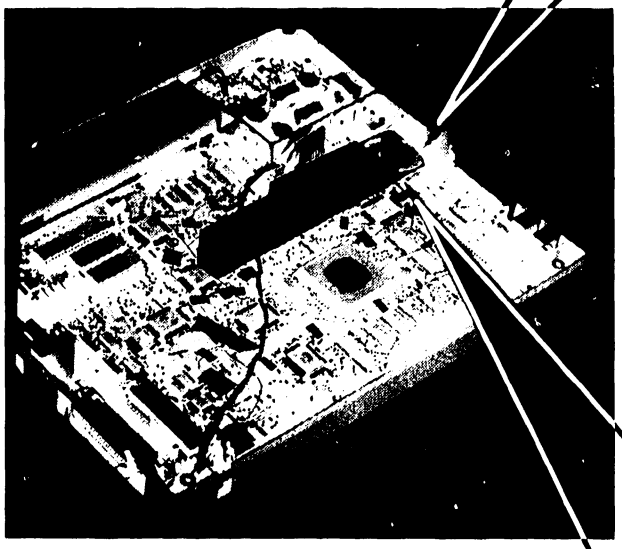
## 7.3.13 Sub Batt Assembly

*CAUTION*

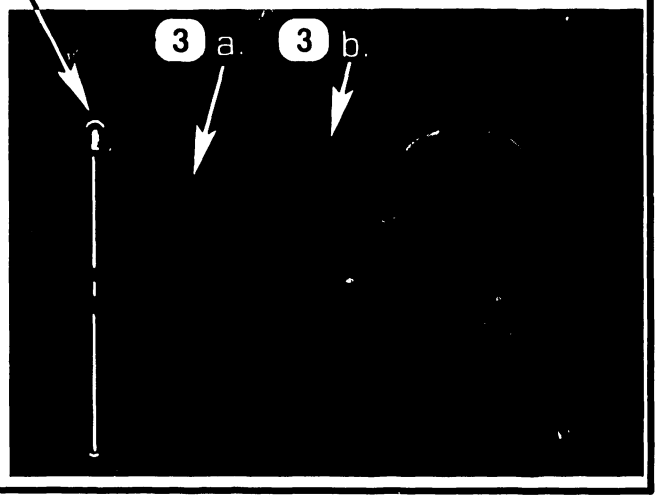
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The SUB BATT ASSY is fastened to MAIN PCB by one screw and a tab which fits into a notch in edge of MAIN PCB. Two cables connect to MAIN PCB.

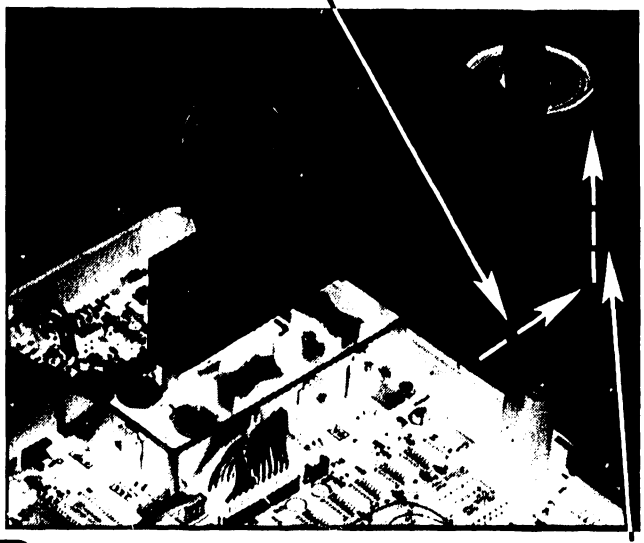
1. Separate UPPER CASE from LOWER (➡ 7.3.10).
2. Remove STD RAM PCB (➡ 7.3.12).



3. Disconnect two cables: (➡ 7.2.3).
   a. BATT CABLE
   b. SPEAKER CABLE
4. Remove single screw.




5. Disengage tab by pushing SUB BATT ASSY toward edge of LOWER CASE.



6. Lift SUB BATT ASSY free of LOWER CASE.

# 7.3 Removal Procedures

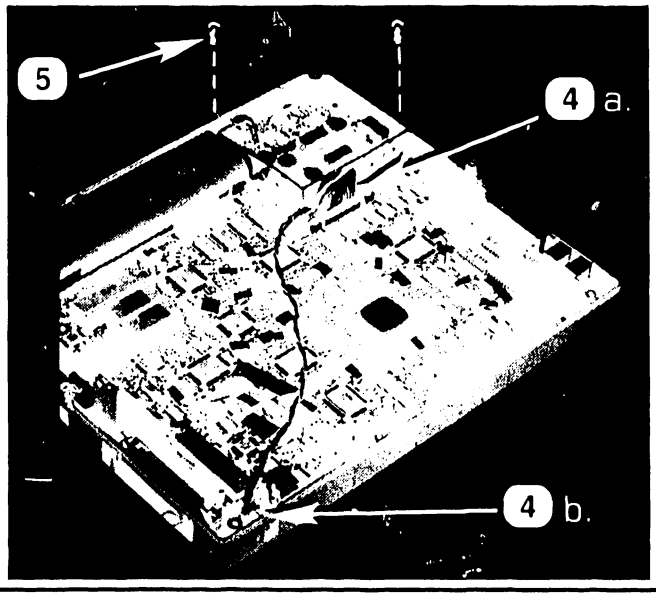
## 7.3.14 Power PCB Assembly

### *CAUTION*

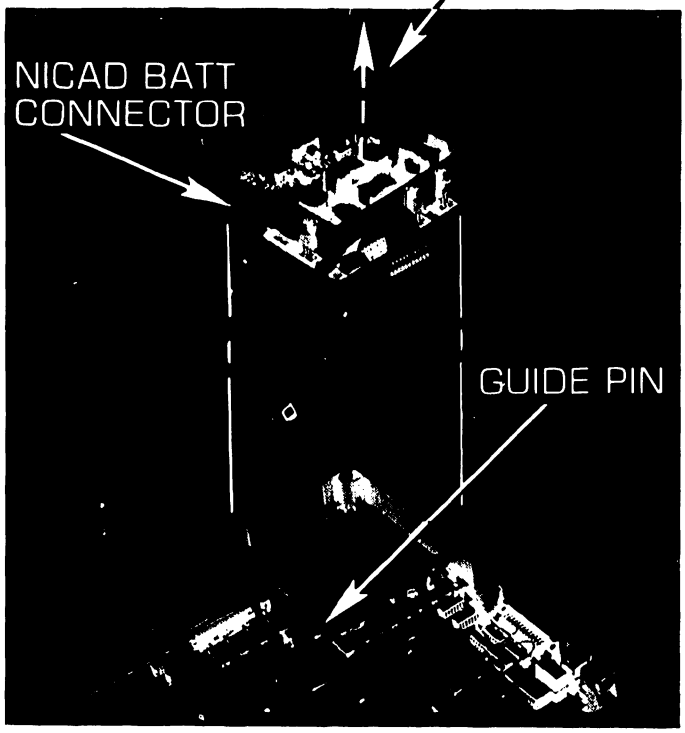
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The POWER PCB ASSY is fastened to LOWER CASE by two screws. A 12-wire HARNESS ASSY and a 3-wire HARNESS ASSY connect to MAIN PCB. The NICAD BATT ASSY plugs into the POWER PCB ASSY.

1. Separate UPPER CASE from LOWER (➡ 7.3.10).
2. Remove STD RAM ASSY (➡ 7.3.12).
3. Remove SUB BATT ASSY (➡ 7.3.13).
4. Disconnect two cables: (➡ 7.2.3).
   a. 12-wire HARNESS ASSY
   b. 3-wire HARNESS ASSY




5. Remove two screws.
6. Taking care to clear NICAD BATT Connector, lift POWER PCB ASSY clear of guide pin and remove from case.



## 7.3.15 Main PCB (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The MAIN PCB is fastened to LOWER CASE by ten screws. Two cables connect to POWER PCB ASSY. Cables also connect to:

HDD PCB(SCSI)
K/B FULL ASSY
LCD ASSY, and
PRINTER PCB
SUB BATT ASSY

The STD RAM PCB and SUB BATT ASSY mount on MAIN PCB.

1. Separate UPPER CASE from LOWER ( ➡ 7.3.10).
2. Remove STD RAM ASSY (➡ 7.3.12).
3. Remove SUB BATT ASSY (➡ 7.3.13).

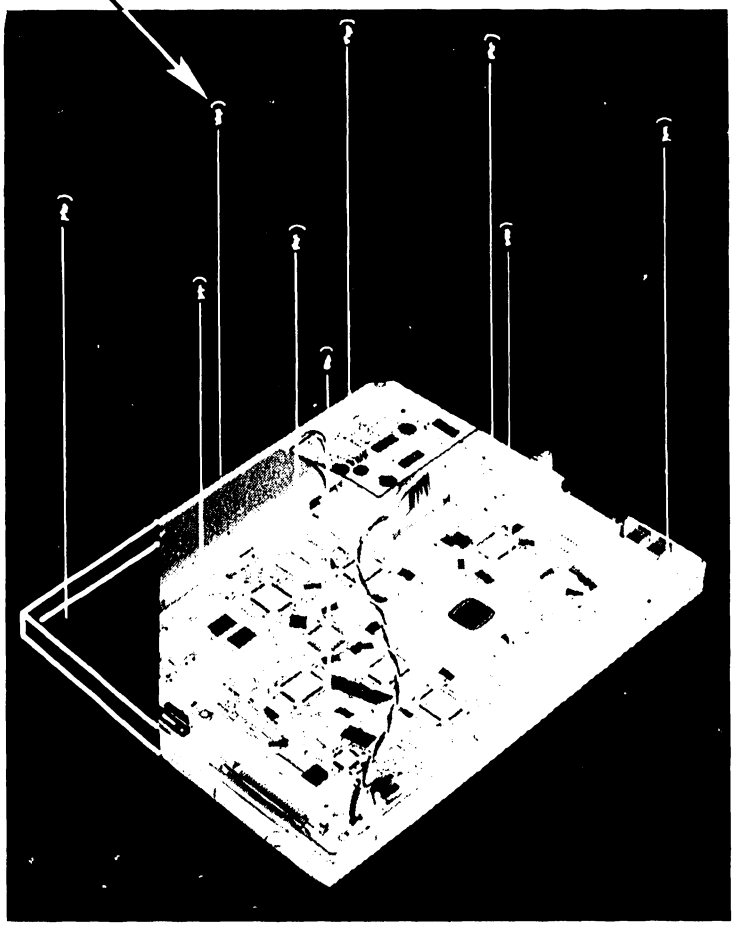
### *NOTE*

It is not necessary to remove POWER PCB ASSY in order to remove MAIN PCB.

4. Disconnect two cables: ( ➡ 7.2.3).
   a. 12-wire HARNESS ASSY
   b. 3-wire HARNESS ASSY

4 A. Remove EARTH SP PH and E. SP HDD ASSY ( ➡ 7.3.10A).

5. Remove remaining seven screws.

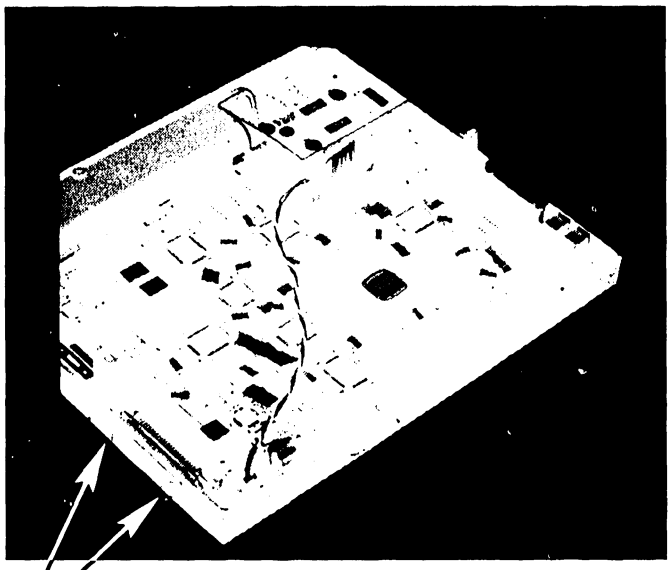


➡NEXT

## 7.3.15 Main PCB (sheet 2 of 2)

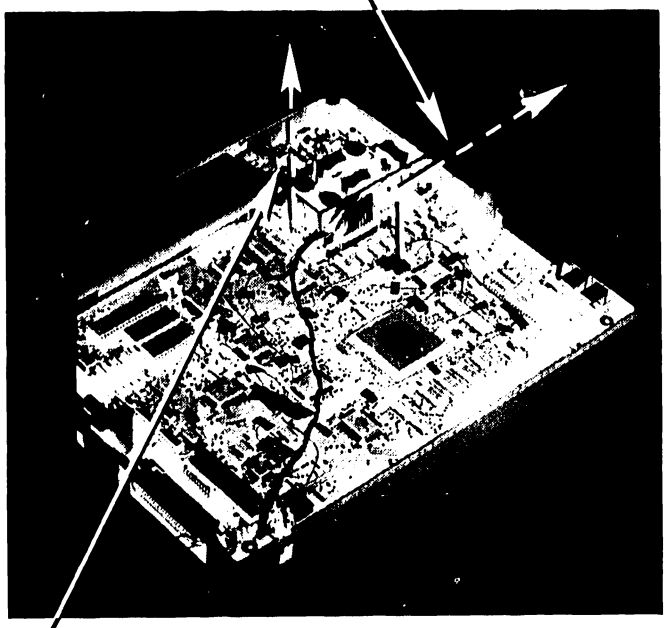
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.



6 Fold inward the wire "ears" on SCSI connector.

7 Lift side of MAIN PCB opposite SCSI connector and slide SCSI connector free of LOWER CASE.



8 Lift MAIN PCB free of LOWER CASE.

9 Remove RESET BUTTON COVER ( ➡ 7.3.11).

10 Save RESET BUTTON COVER to reinstall on replacement MAIN PCB ASSY.

● END

## 7.3.16 Lower Case

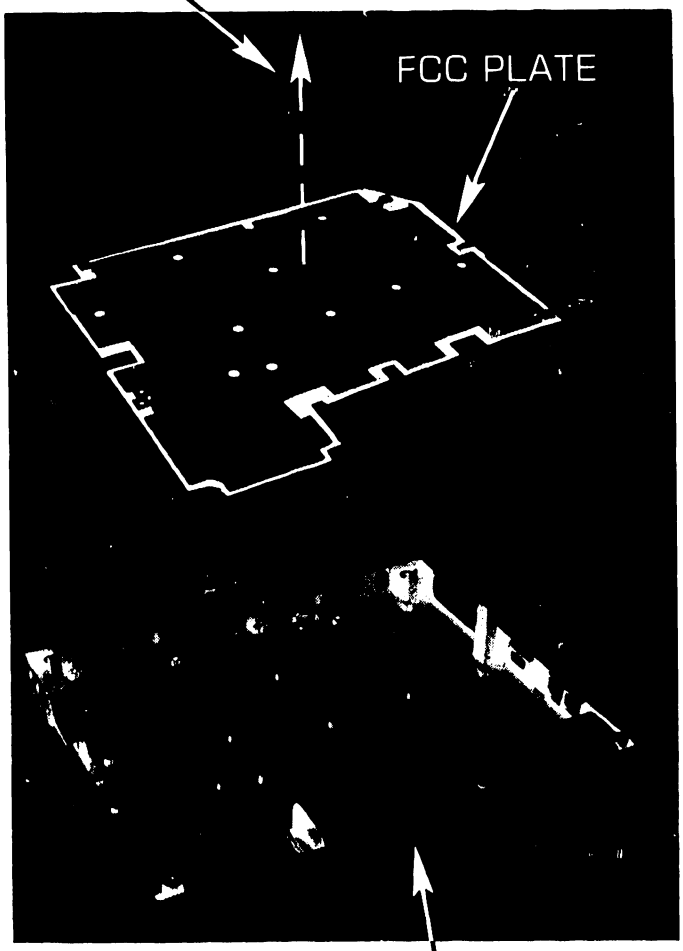
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The LOWER CASE is only the molded plastic unit: All other items are removed.

1. Separate UPPER CASE from LOWER ( ➡ 7.3.10).
2. Remove STD RAM ASSY ( ➡ 7.3.12).
3. Remove SUB BATT ASSY ( ➡ 7.3.13).
4. Remove MAIN PCB ASSY ( ➡ 7.3.15).
5. Remove POWER PCB ASSY ( ➡ 7.3.14).

6. Lift out FCC PLATE.



## 7.3.17 HDD PCB (SCSI) (sheet 1 of 2)

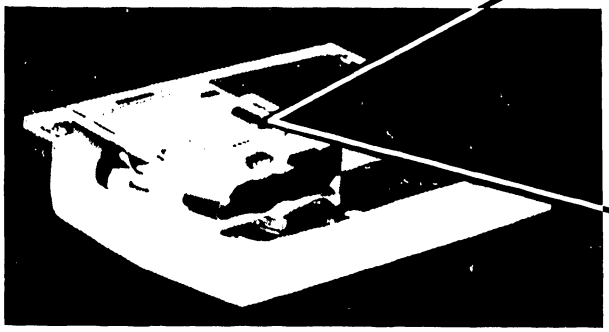
*CAUTION*

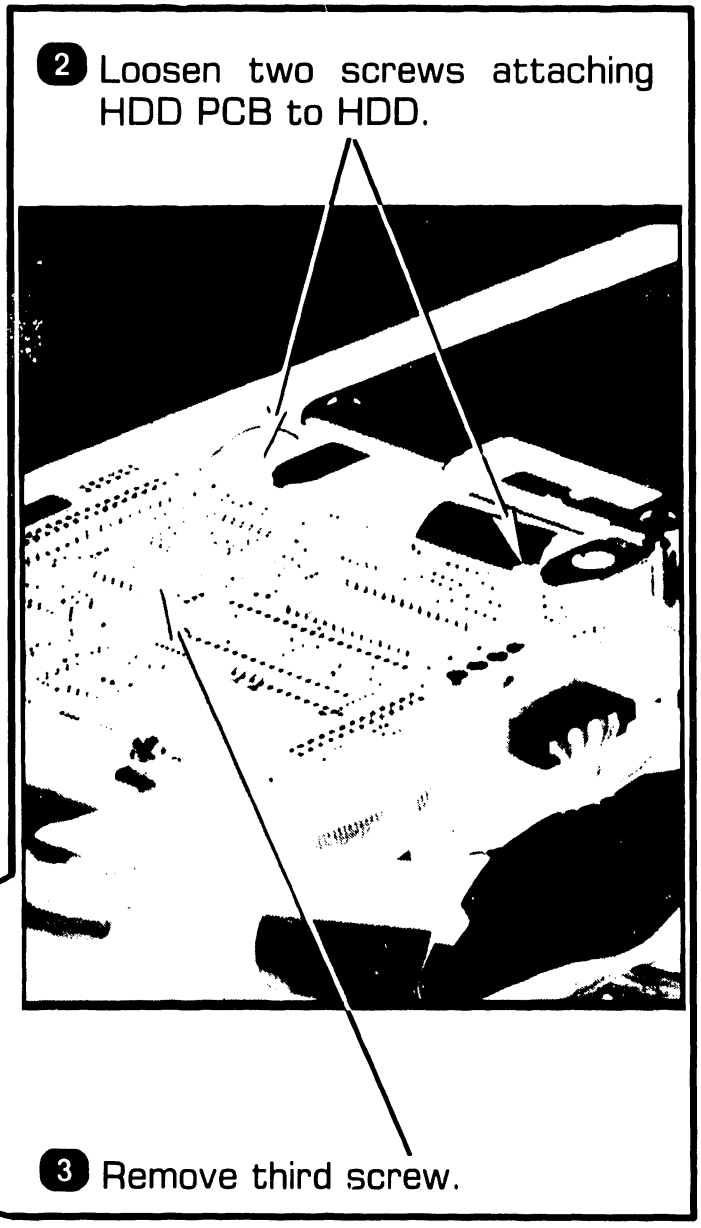
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The HDD PCB (SCSI) is fastened to flanges on HDD ASSY by two screws and to a standoff on PRINTER ASSY FRAME by one screw. Cable connections are:

a. HDD CABLE 26 connects to HDD ASSY
b. HDD CABLE 50 and HDD POWER CABLE 4-PIN connects to MAIN PCB ASSY.

1 Separate UPPER CASE from LOWER (➡ 7.3.10).






➡NEXT

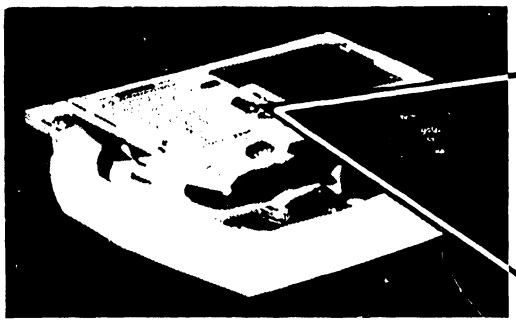
## 7.3.17 HDD PCB (SCSI) (sheet 2 of 2)

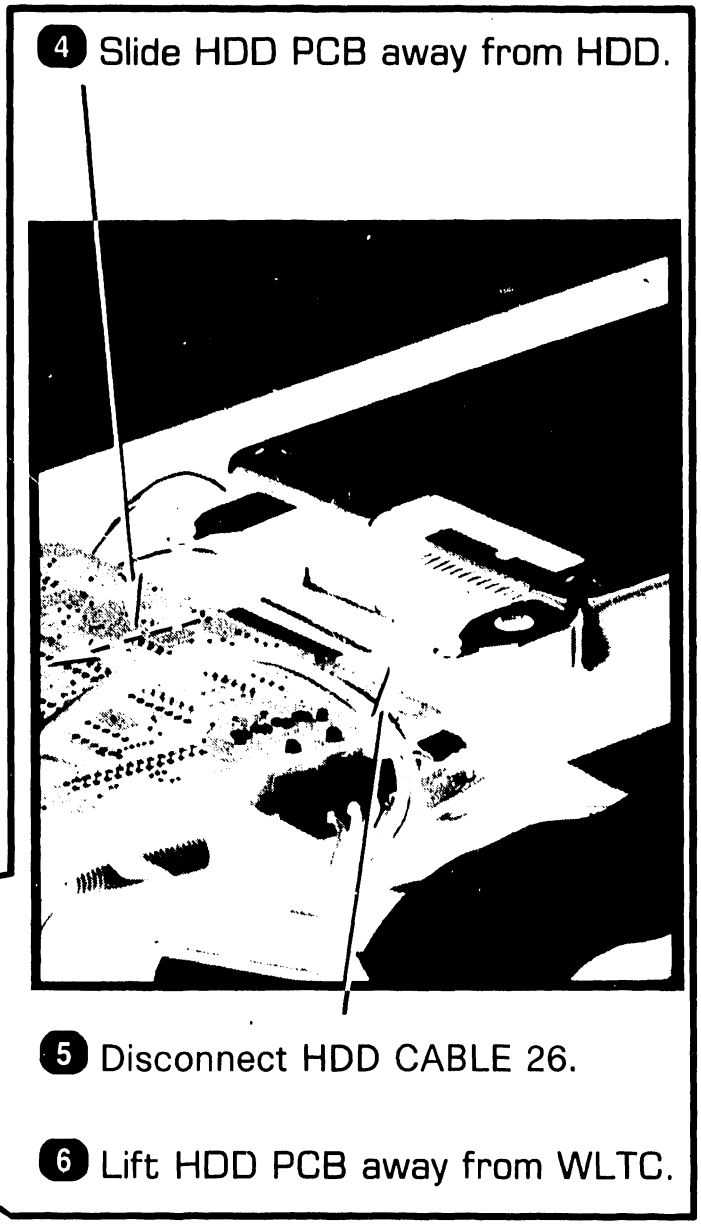
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The HDD PCB (SCSI) is fastened to flanges on HDD ASSY by two screws and to a standoff on PRINTER ASSY FRAME by one screw. Cable connections are:

a. HDD CABLE 26 connects to HDD ASSY
b. HDD CABLE 50 and HDD POWER CABLE 4-PIN connects to MAIN PCB ASSY.





4 Slide HDD PCB away from HDD.

5 Disconnect HDD CABLE 26.

6 Lift HDD PCB away from WLTC.

● END

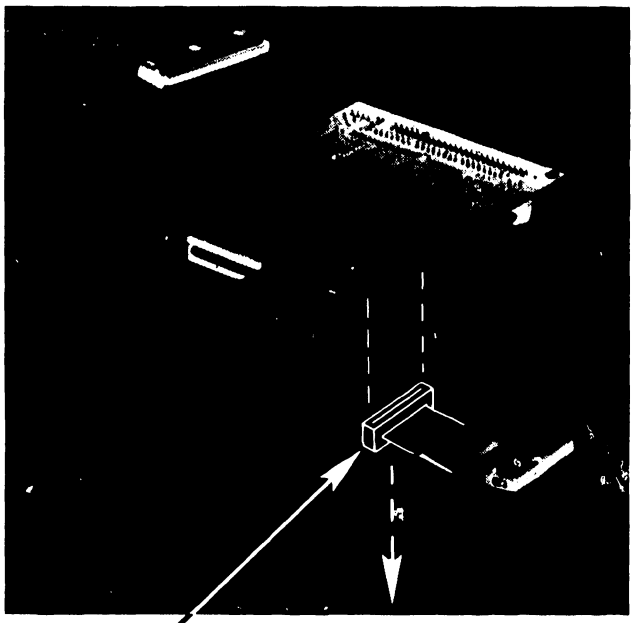
## 7.3.18 HDD Cable 26

*CAUTION*

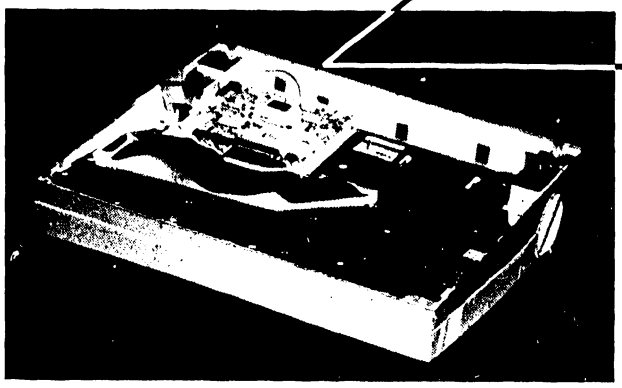
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

HDD CABLE 26 plugs into component side of HDD PCB (SCSI) and connects to HDD ASSY.

1. Separate UPPER CASE from LOWER ( ➡ 7.3.10).
2. Remove HDD PCB (SCSI) ( ➡ 7.3.17).



3. Carefully unplug HDD CABLE 26 from HDD PCB (SCSI).



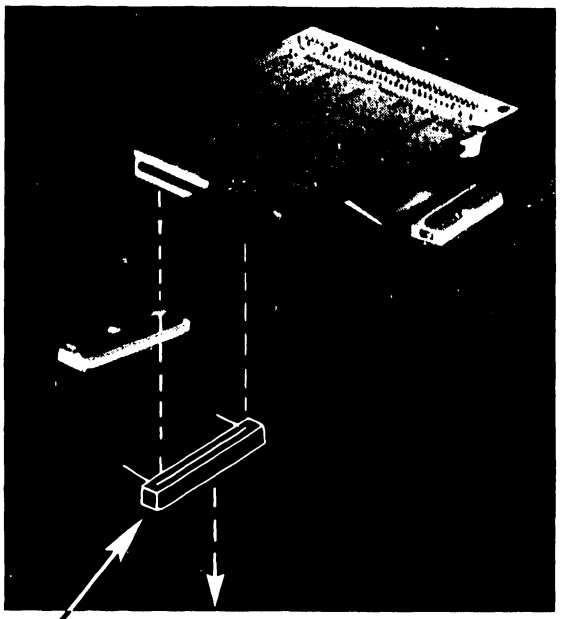
## 7.3.19 HDD Cable 50

### *CAUTION*

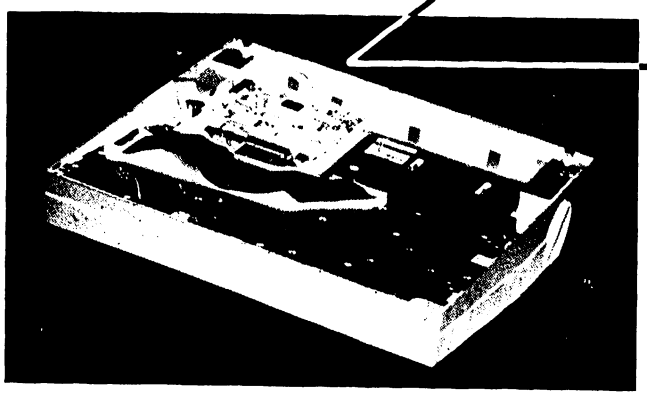
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

HDD CABLE 50 plugs into component side of HDD PCB (SCSI) and connects to HDD ASSY.

1. Separate UPPER CASE from LOWER ( ➡ 7.3.10).
2. Remove HDD PCB (SCSI) ( ➡ 7.3.17).



3. Carefully unplug HDD CABLE 50 from HDD PCB (SCSI).



# 7.3 Removal Procedures

## 7.3.20 HDD Power Cable 4-Pin

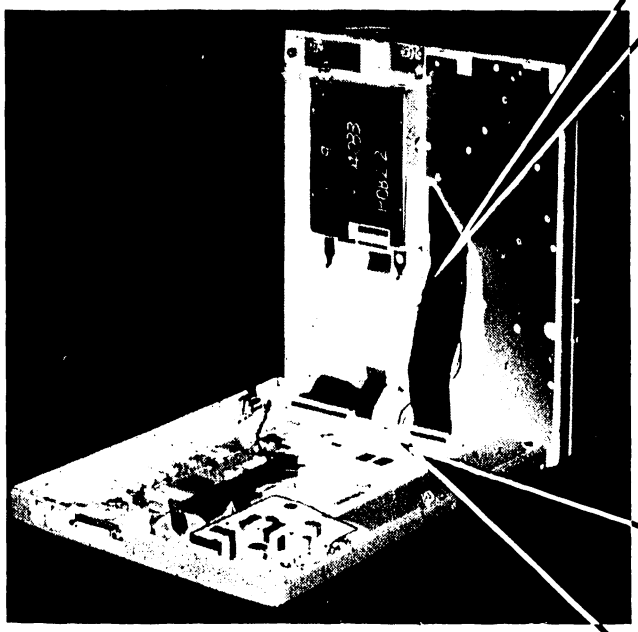
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

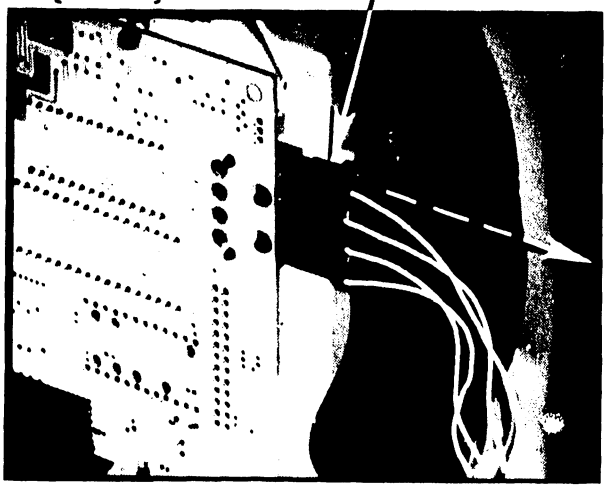
HDD POWER CABLE 4-PIN plugs into component side of HDD PCB (SCSI) and connects to MAIN PCB ASSY.

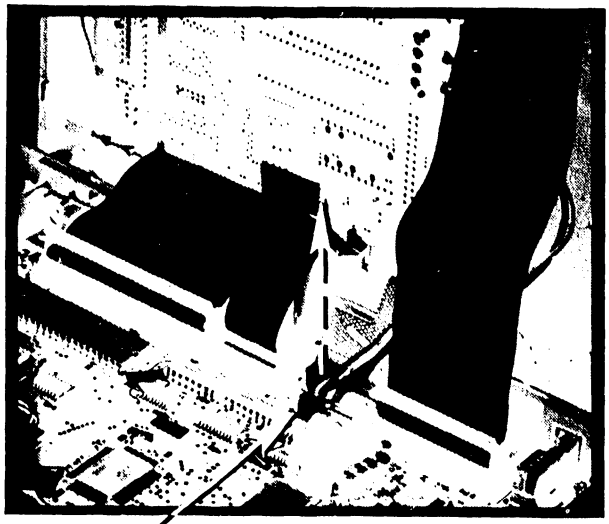
Notice that it is not necessary to remove HDD PCB (SCSI) nor completely separate UPPER CASE from LOWER, to remove HDD POWER CABLE 4-PIN.

1. Separate UPPER CASE from LOWER ( ➡ 7.3.10).



2. Disconnect HDD POWER CABLE 4-PIN at HDD PCB (SCSI).





3. Disconnect HDD POWER CABLE 4-PIN at MAIN PCB ASSY.

## 7.3.21 Printer PCB Assembly (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The PRINTER PCB ASSY is positioned on PRINTER ASSY FRAME by three, notched, standoff tabs and fastened in place by one screw. One ribbon cable connects to MAIN PCB; five cable assemblies and one FPC cable connect to PRINTER ASSY:

Ribbon cable to MAIN PCB (P1)
Power cable (P2)
PAPER END sensor cable (P3)
LF-MOTOR cable (P4)
DR-MOTOR cable (P5)
HD-MOTOR cable (P6)
FPC CABLE to PRINTER ASSY (P7)

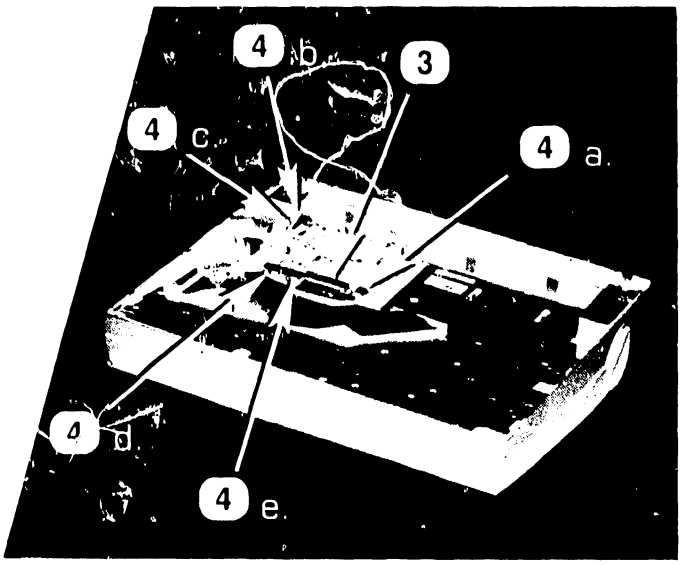
1. Separate UPPER CASE from LOWER (➡ 7.3.10).

2. Remove HDD PCB (SCSI) (➡ 7.3.17).

3. Unlock and disconnect FPC CABLE from PRINTER ASSY (➡ 7.2.1).

4. Disconnect five mini-connector cables from PRINTER ASSY: (➡ 7.2.3).

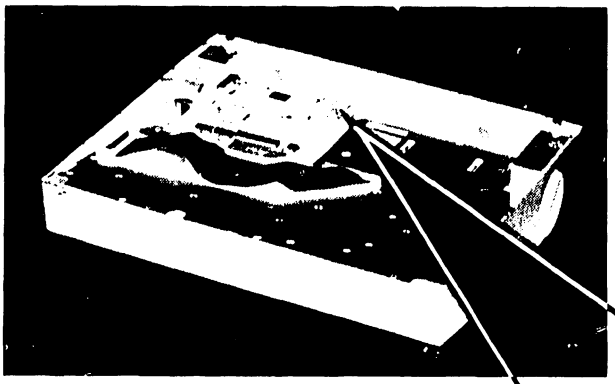
   a. Power cable
   b. PAPER END sensor cable
   c. LF-MOTOR cable
   d. DR-MOTOR cable
   e. HD-MOTOR cable.



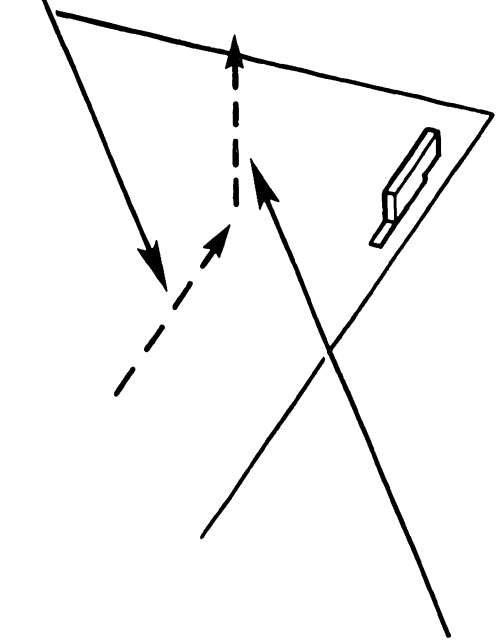

➡NEXT

## 7.3.21 Printer PCB Assembly (sheet 2 of 2)

5 Remove screw.



6 Slide PRINTER PCB ASSY toward rear of UPPER CASE to clear notches in standoffs.



7 Lift PRINTER PCB ASSY clear of PRINTER ASSY.

● END

## 7.3.22 HDD Assembly

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The HDD ASSY is fastened to PRINTER ASSY FRAME by four screws. One ribbon cable connects to HDD PCB (SCSI).

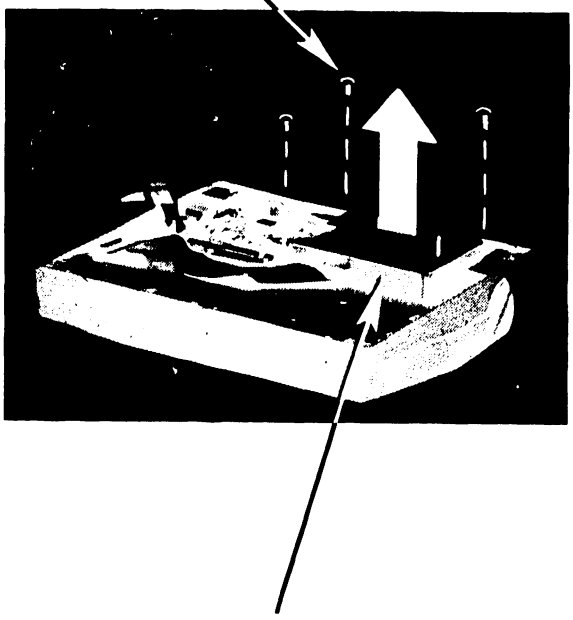
Notice that HDD ASSY may be removed without first removing HDD PCB ASSY or PRINTER PCB ASSY. Notice also that HDD ASSY and HDD PCB ASSY may be removed as a unit. The procedure described here first removes HDD PCB ASSY. Other removal sequences are obvious.

1. Separate UPPER CASE from LOWER (➡ 7.3.10).

2. Remove HDD PCB (SCSI) (➡ 7.3.17).

3. Remove EARTH SP K/B (➡ 7.3.10A).

4. Remove three remaining screws.



5. Lift HDD ASSY clear of PRINTER ASSY FRAME.

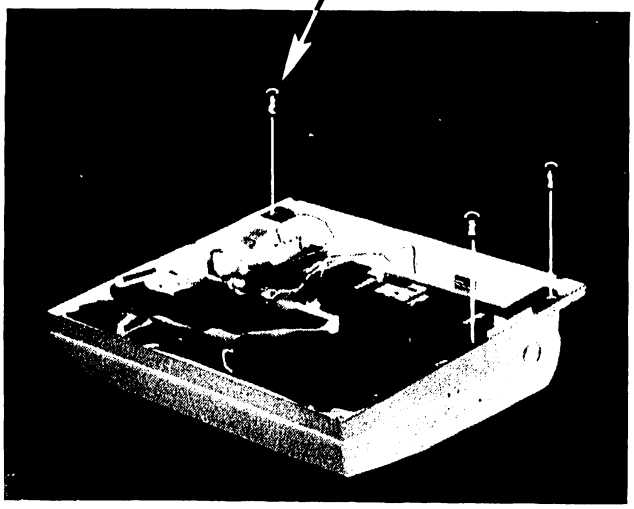
## 7.3.23 Printer Assembly

### *CAUTION*

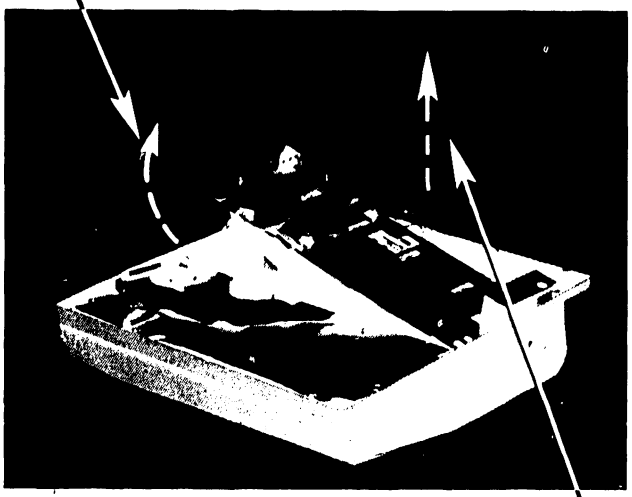
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The PRINTER ASSY is fastened to UPPER CASE by three shoulder screws and two screws securing FPC HOLDER. Five cable assemblies and one FPC cable connect to PRINTER PCB ASSY.

1. Remove PLATEN KNOB ASSY ( ➡ 7.3.8).
2. Separate UPPER CASE from LOWER ( ➡ 7.3.10).
3. Remove HDD PCB (SCSI) ( ➡ 7.3.17).
4. Remove PRINTER PCB ASSY ( ➡ 7.3.18).
5. Remove LCD FPC HOLDER ( ➡ 7.3.10A).
6. Remove HDD Assy. ( ➡ 7.3.22).
7. Remove SHOULDER SCREWS and washers.



8. Lift LCD FPC side of PRINTER ASSY and carefully slide away from PLATEN KNOB.



9. Lift PRINTER ASSY away from UPPER CASE.

## 7.3.24 K/B Full Assembly

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

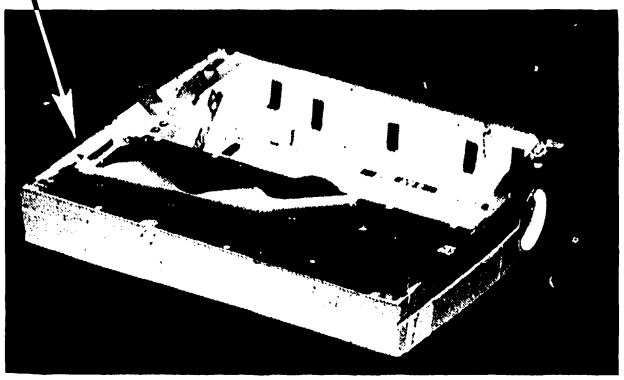
The K/B FULL ASSY consists of K/B ASSY and UPPER CASE.

1. Remove REAR COVER ( ➡ 7.3.1).
2. Remove LCD ASSY ( ➡ 7.3.4).
3. Remove ARM CAP R ( ➡ 7.3.7).
4. Remove PLATEN KNOB ASSY (➡ 7.3.8).
5. Remove CASSETTE COVER ASSY. (➡ 7.3.9).
6. Separate UPPER CASE from LOWER ( ➡ 7.3.10).

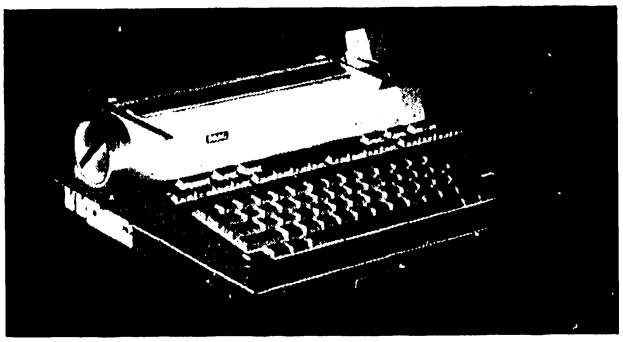
### *NOTE*

Steps 7, 8, 9, and 10 may be combined into a single step and the four assemblies removed as a unit.

7. Remove HDD PCB (SCSI) ( ➡ 7.3.17).
8. Remove PRINTER PCB ASSY ( ➡ 7.3.18).
9. Remove HDD ASSY ( ➡ 7.3.22).
10. Remove PRINTER ASSY ( ➡ 7.3.23).
11. K/B FULL ASSY is what remains.



(UNDERSIDE)



(UPPERSIDE)

# 7.4 Reinstallation Procedures

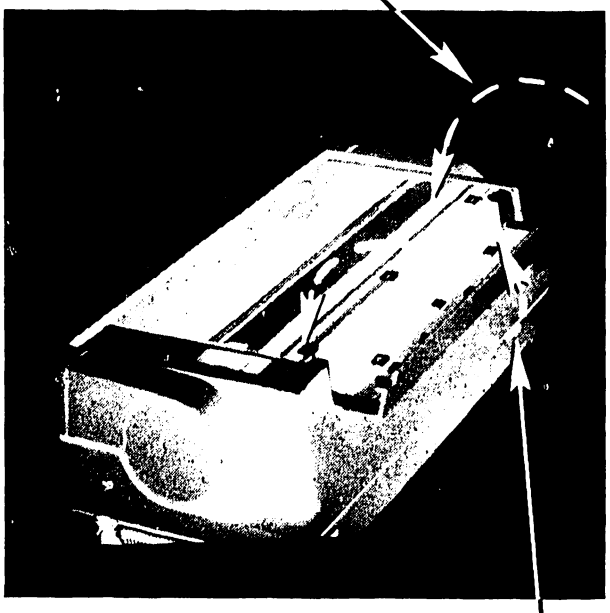
## 7.4.1 Rear Cover

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

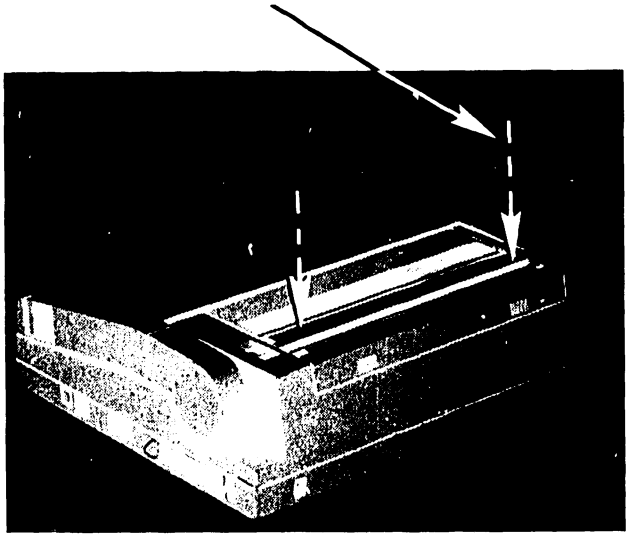
The REAR COVER encloses and protects OPT RAM PCB ASSY, MODEM PCB ASSY, or their connectors. It is snap fitted to UPPER CASE and can be swung away to hang on UPPER CASE when PCB ASSYs are being removed or installed.

1. Hook REAR COVER onto rear of unit.



2. Swing REAR COVER out toward unit, enclosing connectors for OPT RAM and MODEM PCBs.

3. Snap REAR COVER downward by gentle pressure near textured pressure points on REAR COVER.



## 7.4.2 OPT RAM PCB Assembly

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

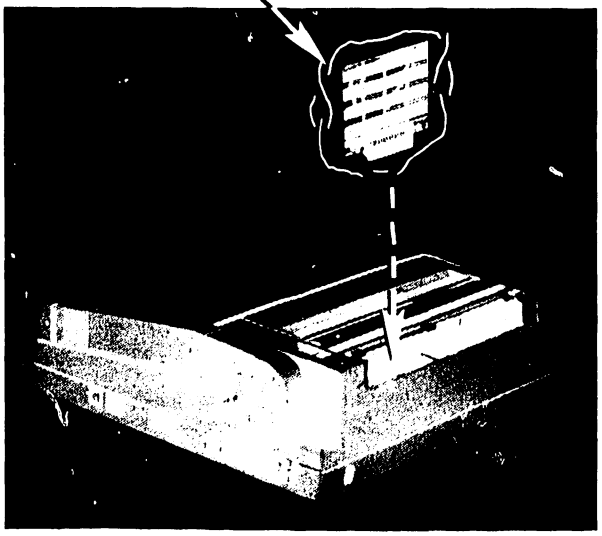
The edge connector on OPT RAM PCB ASSY plugs into MAIN PCB ASSY.

1. Remove REAR COVER ( ➡ 7.3.1).

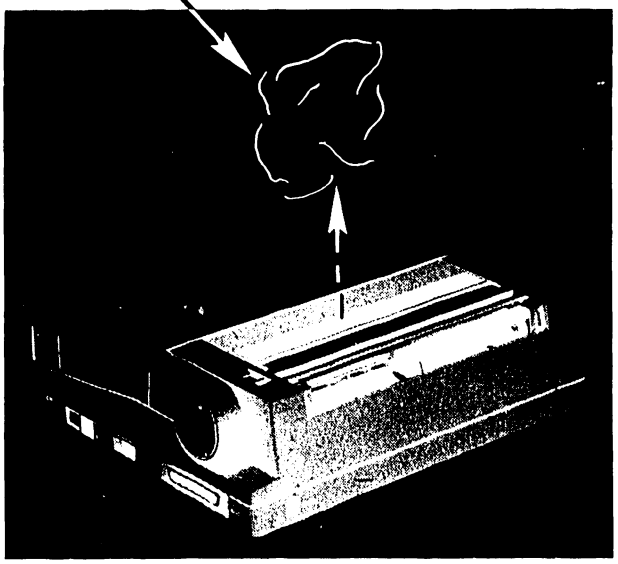
### *CAUTION*

Do not remove anti-static bag from OPT RAM PCB ASSY until installation is complete.

2. Without removing anti-static bag, carefully plug OPT RAM PCB ASSY into mating connector on MAIN PCB ASSY.



3. Remove anti-static bag from OPT RAM PCB ASSY.



4. Reinstall REAR COVER ( ➡7.4.1).

## 7.4.3 Modem PCB Assembly

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

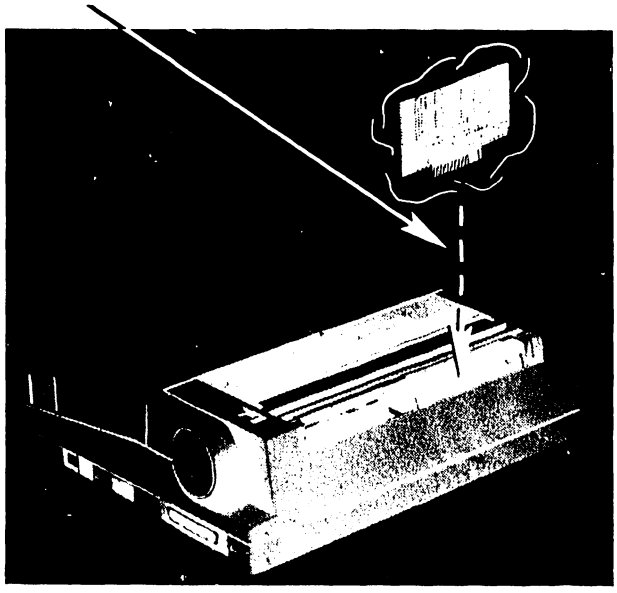
The edge connector on MODEM PCB ASSY plugs into MAIN PCB ASSY.

1. Remove REAR COVER ( ➡ 7.3.1).

### *CAUTION*

Do not remove anti-static bag from MODEM PCB ASSY until instalation is complete.

2. Without removing anti-static bag, carefully plug MODEM PCB ASSY into mating connector on MAIN PCB ASSY.



3. Remove anti-static bag from MODEM PCB ASSY.

4. Reinstall REAR COVER.

# 7.4 Reinstallation Procedures

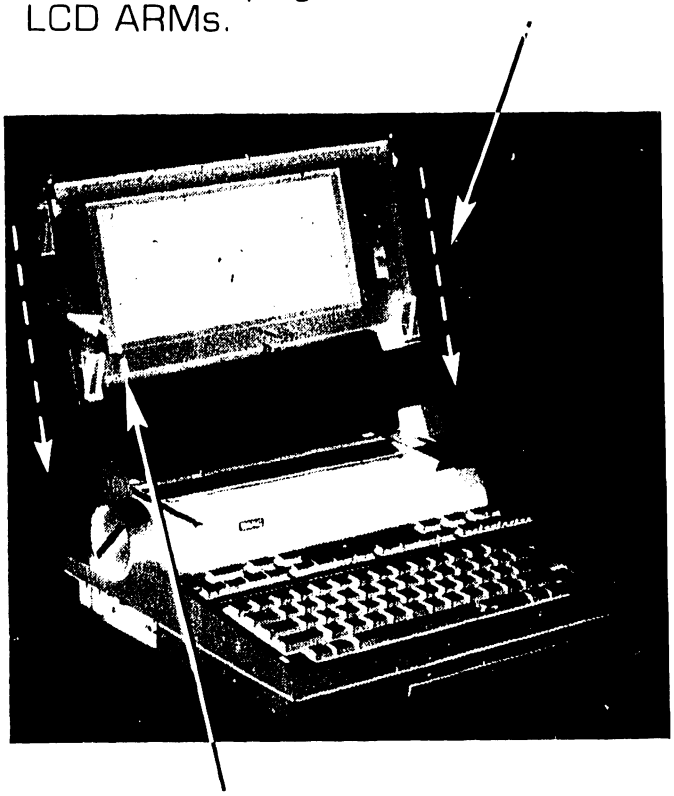
## 7.4.4 LCD Assembly

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The LDC ASSY plugs into LCD ARM R and LCD ARM L. Its connector is located in LCD ARM R and is connected when LCD ASSY is plugged into LCD ARMs. It is locked in place by LCD ARM PRESSURE LEVERs.

1. Keeping LCD ASSY aligned with LCD ARMs, plug LCD ASSY into LCD ARMs.



2. Close both LCD ARM PRESSURE LEVERs.

3. If necessary, adjust LCD ARM PRESSURE PLATE ( ➡ 8.2).

# 7.4 Reinstallation Procedures

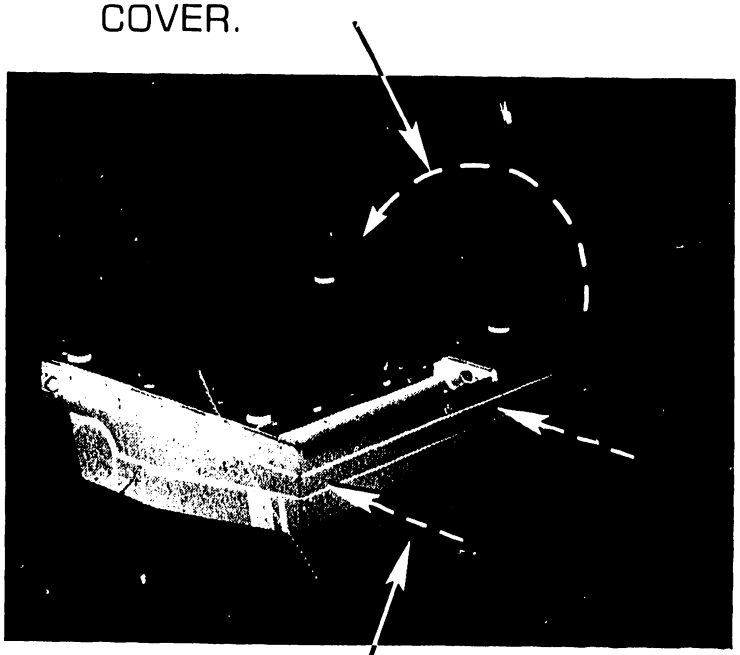
## 7.4.5 Battery Cover

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

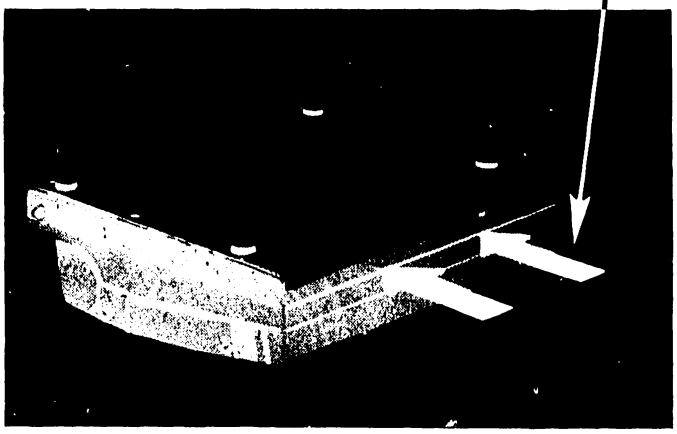
The BATTERY COVER encloses and protects NICAD BATT ASSY. It is snap fitted to LOWER CASE.

1. Turn unit over to access BATTERY COVER.



2. Fit BATTERY COVER to slide into place in LOWER CASE.

3. Snap BATTERY COVER closed by gentle pressure near textured pressure points on BATTERY COVER.



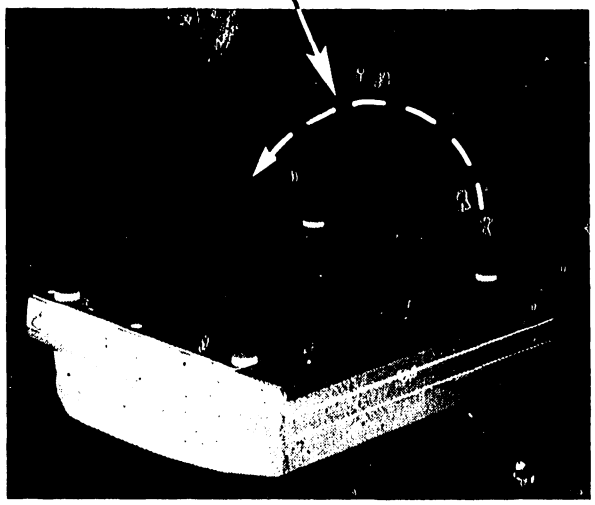
## 7.4.6 NICAD BATT Assembly (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

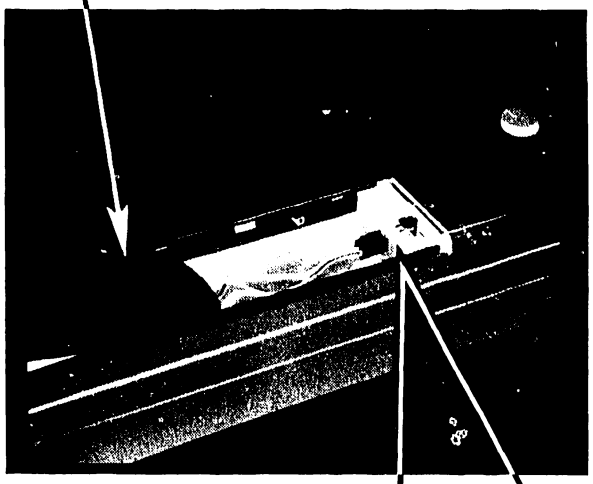
The NIACD BATT ASSY fits into LOWER CASE and is enclosed and protected by BATTERY COVER. A 2-wire cable connects to POWER PCB ASSY.

1. Turn unit over to access BATTERY COVER.

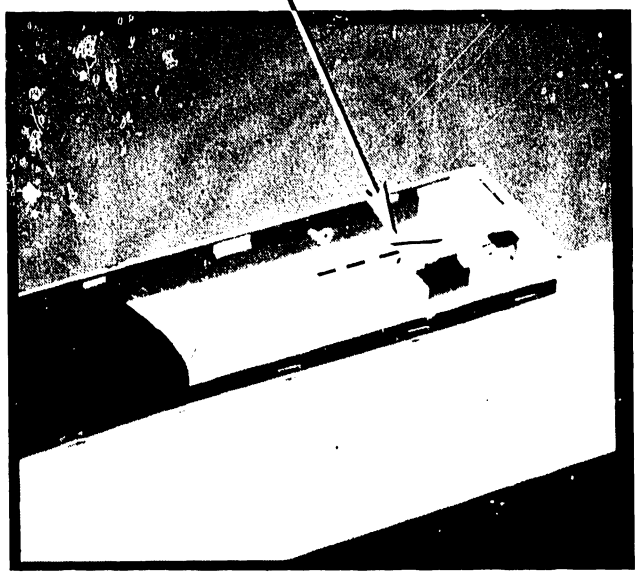


2. Remove BATTERY COVER (➡ 7.3.5).

3. Fit NICAD BATT ASSY into compartment leaving BATTERY CNN exposed.



4. Connect and lock BATTERY CNN.



➡NEXT

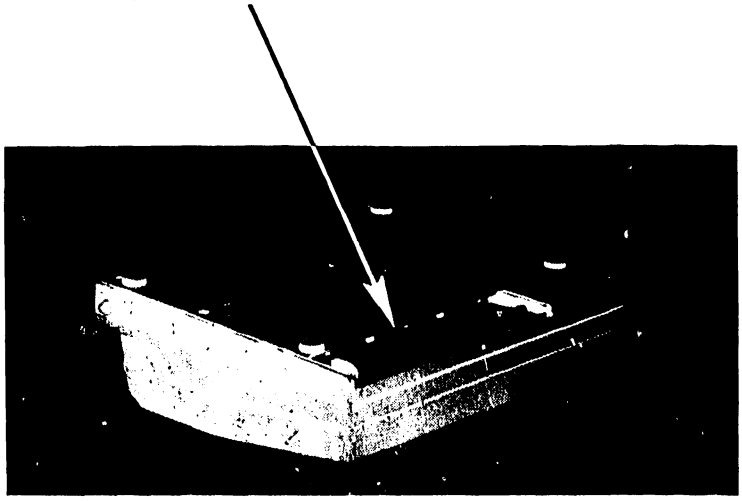
## 7.4.6 NICAD BATT Assembly (sheet 2 of 2)

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The NICAD BATT ASSY fits into LOWER CASE and is enclosed and protected by BATTERY COVER. A 2-wire cable connects to POWER PCB ASSY.

5 Fully fit NICAD BATT ASSY into compartment.



6 Reinstall BATTERY COVER ( ➡ 7.4.5).

● END

# 7.4 Reinstallation Procedures

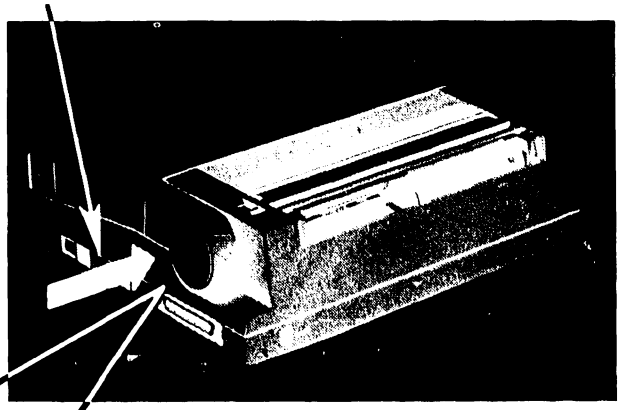
## 7.4.7 Arm Cap R

### *CAUTION*

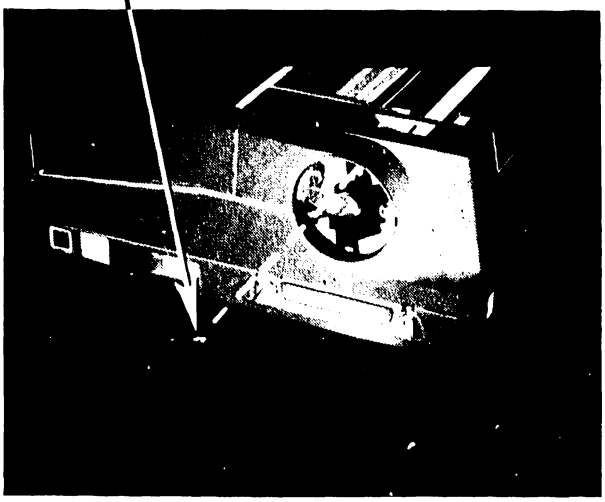
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

ARM CAP R snap fits into LCD ARM R and encloses and protects LCD FPC CABLE.

2 Snap ARM CAP R into place.



1 Align tabs on ARM CAP R with mating slots in LCD ARM R.



# 7.4 Reinstallation Procedures

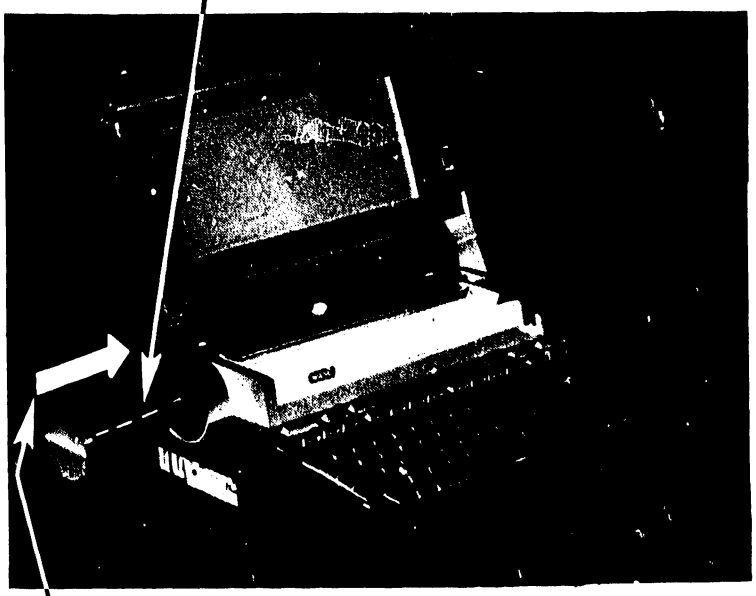
## 7.4.8 Platen Knob Assembly

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

PLATEN KNOB ASSY friction-fits into LCD ARM L and may be used to turn PLATEN.

1. Align slot on PLATEN KNOB ASSY to fit LCD ARM L.



2. Push PLATEN KNOB ASSY straight into LCD ARM L.

# 7.4 Reinstallation Procedures

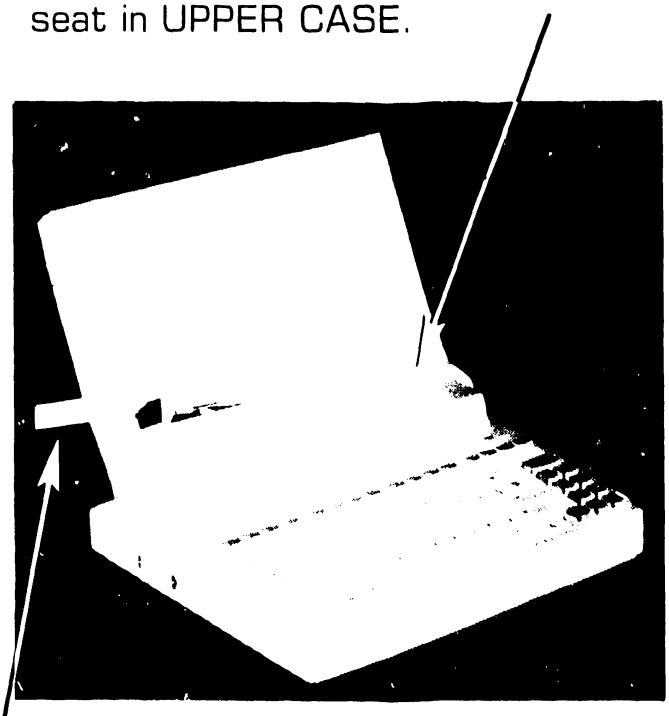
## 7.4.9 Cassette Cover Assembly

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

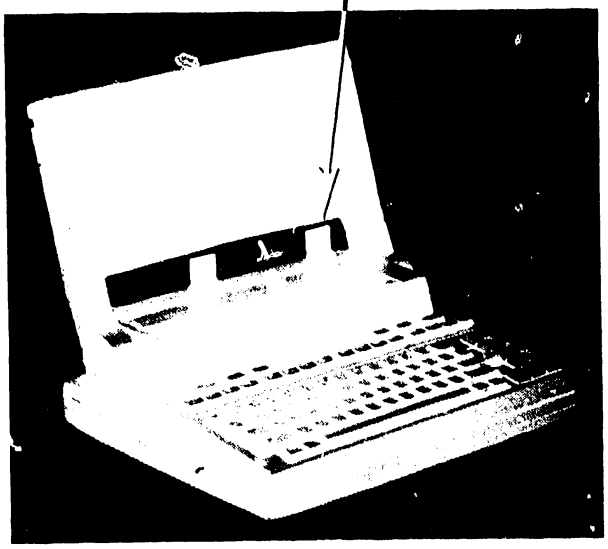
The CASSETTE COVER ASSY snap fits into UPPER CASE. It partially encloses and protects PRINTER ASSY. It may be raised for access to PRINTER ASSY and CASSETTE ASSY.

1. Fit right (or left) trunnion on CASSETTE COVER ASSY into its seat in UPPER CASE.



2. Gently push against left side (or right) of CASSETTE COVER ASSY to engage second trunnion in its seat.

3. Close CASSETTE COVER ASSY by gentle pressure near textured pressure points on CASSETTE COVER ASSY.



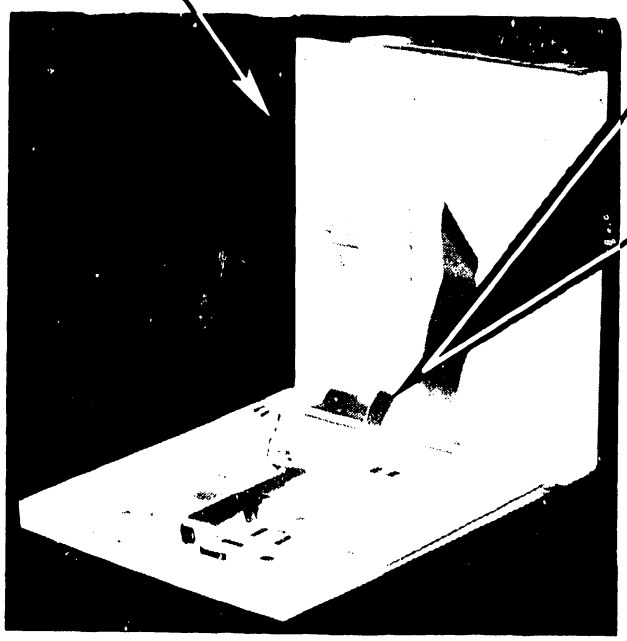
## 7.4.10 Reconnecting Upper and Lower Case (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The UPPER CASE is secured to the LOWER by five captive screws and washers, and two screws and washers under the NICAD BATT ASSY. Five cables connect the two halves of the case.

1. Rest UPPER CASE on its side next to LOWER CASE.



2. Plug ARM FPC CABLE into its connector and lock it ( ➡ 7.2.1).


3. Connect 4-pin HDD CABLE ( ➡ 7.2.3).

4. Connect three ribbon cables:
   a. SCSI CABLE
   b. PRINTER CABLE
   c. K/B CABLE

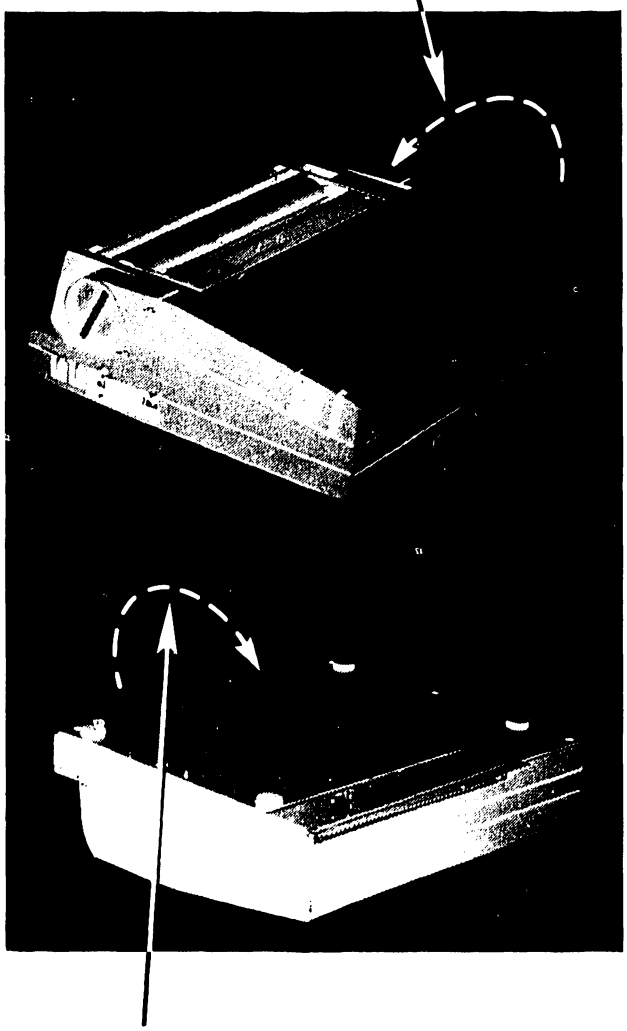
➡NEXT

## 7.4.10 Reconnecting Upper and Lower Case (sheet 2 of 2)

### *CAUTION*

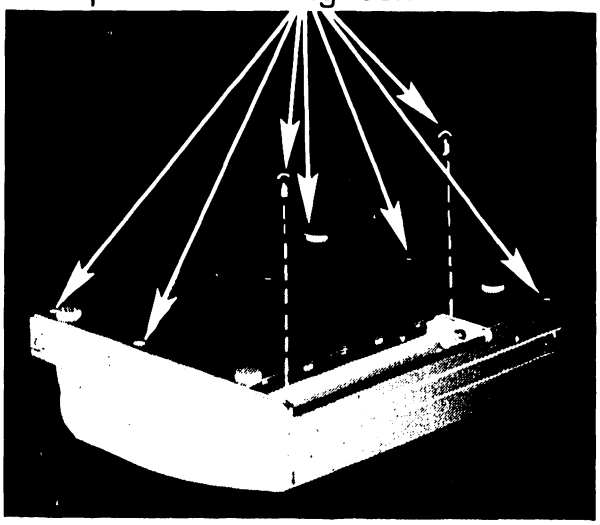
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

5 Swing UPPER CASE down to mate with LOWER CASE: Ensure correct fit.



6 Turn unit over to access securing screws.

7 Install all five captive screws and two screws in battery compartment: Tighten



8 Connect NICAD BATT ASSY (➡ 7.4.6).

9 Install BATTERY COVER (➡ 7.4.5).

●END

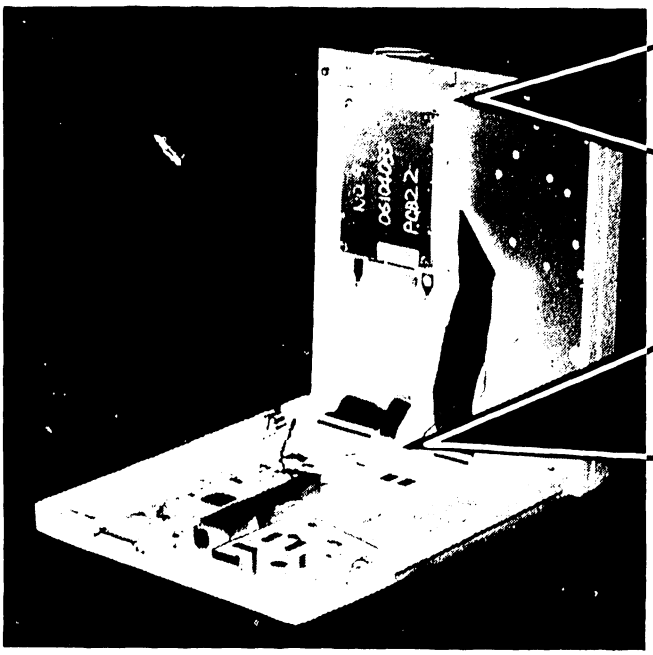
# 7.4 Reinstallation Procedures

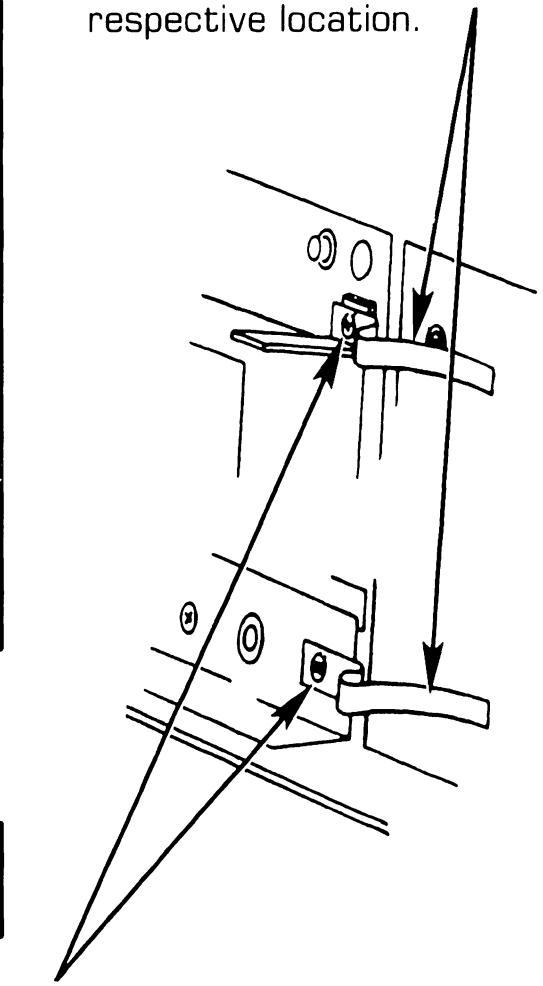
## 7.4.11 Earth SP (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

Four "earth springs" (EARTH SP) provide positive contact between FCC plates. The two in LOWER CASE are secured by MAIN PCB ASSY mounting screws. Earth springs in UPPER CASE are secured by mounting screws for HDD and FPC HOLDER.





1 Fit each EARTH SP to its respective location.

2 Install mounting screws: Tighten.

Upper Case

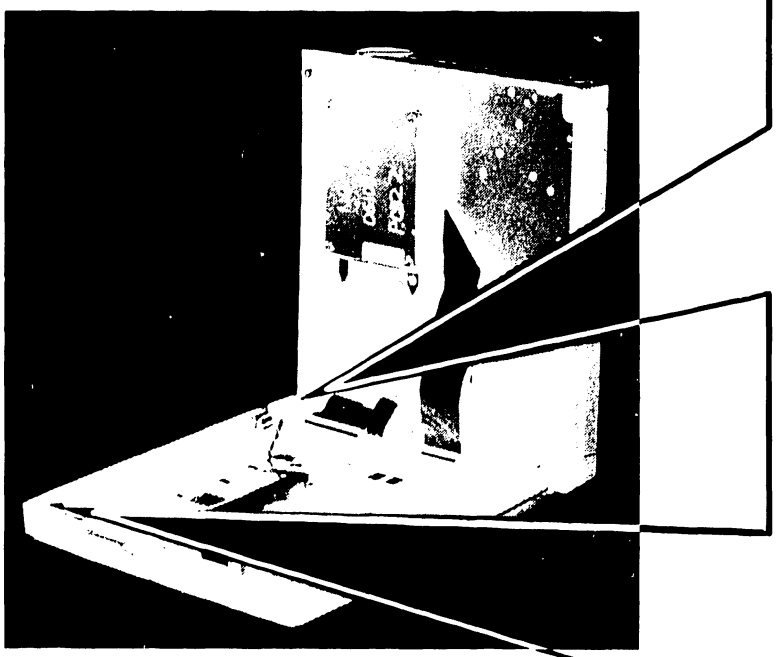
➡NEXT

## 7.4.11 Earth SP (sheet 2 of 2)

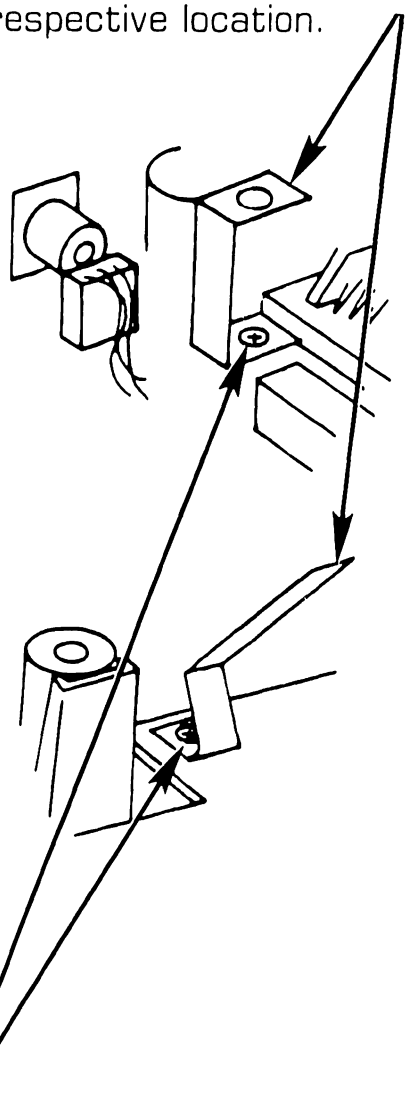
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

Four "earth springs" (EARTH SP) provide positive contact between FCC plates. The two in LOWER CASE are secured by MAIN PCB ASSY mounting screws. Earth springs in UPPER CASE are secured by mounting screws for HDD and FPC HOLDER.



1. Fit each EARTH SP to its respective location.



2. Install mounting screws: Tighten.

Lower Case

3. Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

●END

# 7.4 Reinstallation Procedures

## 7.4.12 Reset Button

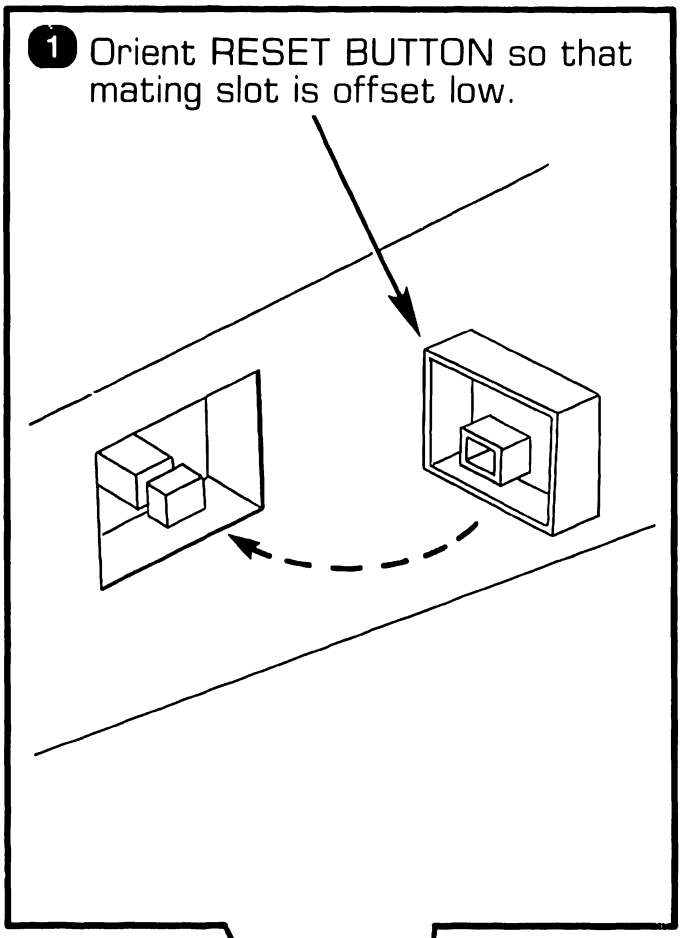
### *CAUTION*

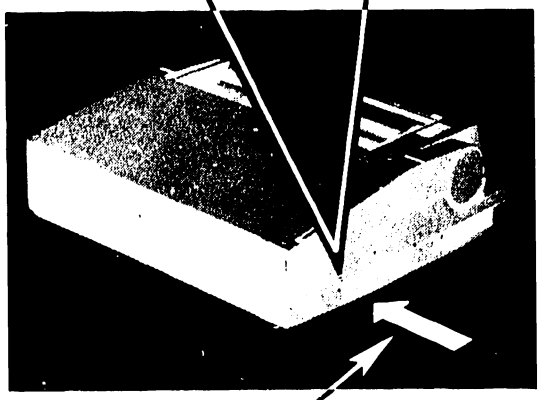
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The RESET BUTTON is friction-fitted onto the actuating lever of the RESET SWITCH and may be removed without removing other parts of the WLTC or even opening the case.

### *CAUTION*

Ensure correct orientation of RESET BUTTON: the mating slot for the actuating lever is offset on the RESET BUTTON. Improper installation may jam RESET SWITCH.



2 Carefully push RESET BUTTON onto actuating lever of RESET SWITCH.

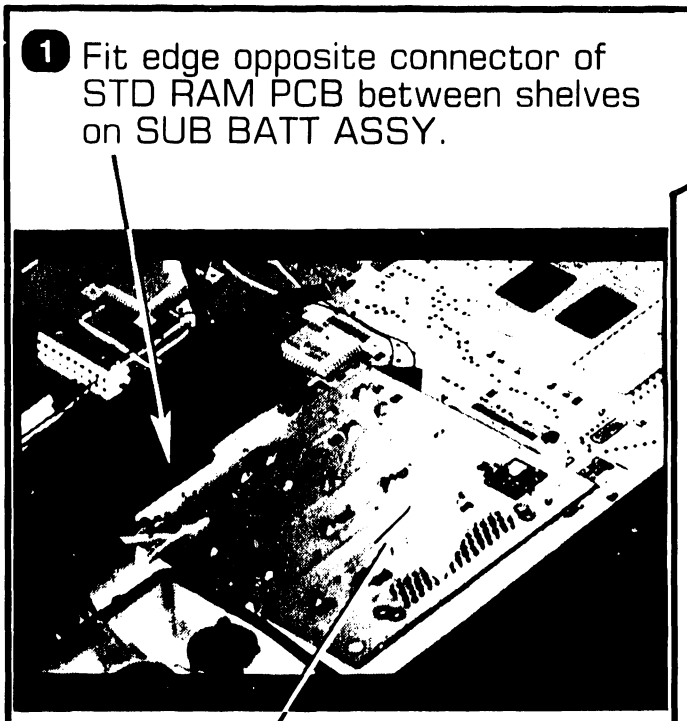
# 7.4 Reinstallation Procedures

## 7.4.13 STD RAM PCB

*CAUTION*

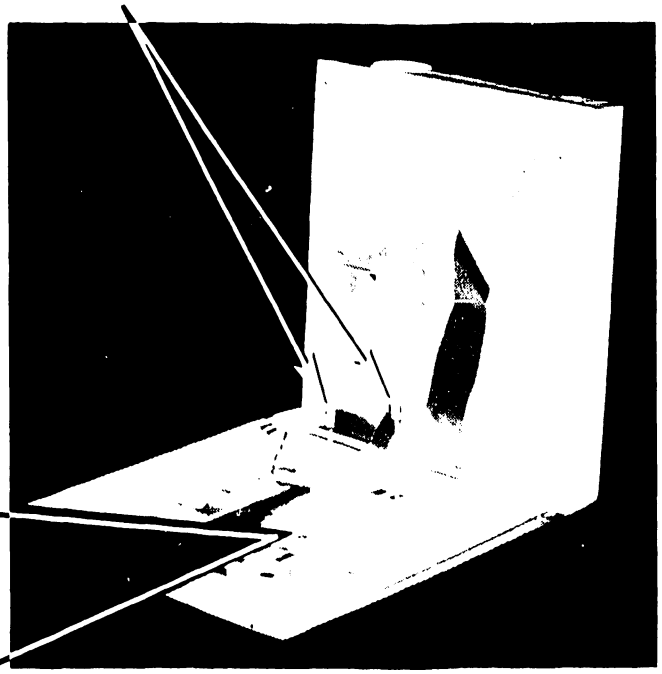
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The STD RAM PCB is supported on one edge by its connection with MAIN PCB, the opposite edge is supported by a lip on SUB BATT ASSY. Two screws secure the connector.



1. Fit edge opposite connector of STD RAM PCB between shelves on SUB BATT ASSY.
2. Gently push down on STD RAM PCB to plug into MAIN PCB ASSY.

3. Install two screws in connector: Tighten.



4. Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

# 7.4 Reinstallation Procedures

## 7.4.14 Sub Batt Assembly (sheet 1 of 2)

### *CAUTION*

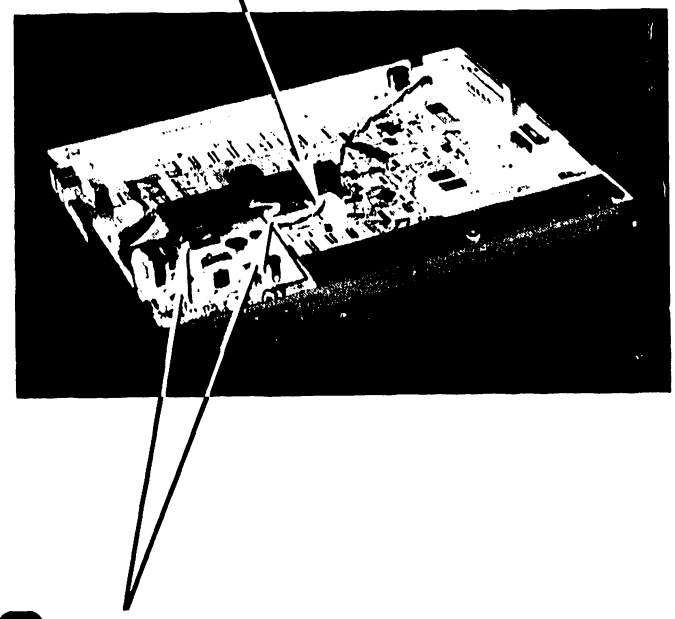
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The SUB BATT ASSY is fastened to MAIN PCB by one screw and a tab which fits into a notch in edge of MAIN PCB. Two cables connect to MAIN PCB.

### *NOTE*

Reinstallation is easier if cables are connected before SUB BATT ASSY is fitted into place.

1. Dress 3-wire HARNESS ASSY from POWER PCB ASSY to run under SUB BATT ASSY.



2. Connect two cables to MAIN PCB ASSY.
   a. BATT CABLE
   b. SPEAKER CABLE

## 7.4.14 Sub Batt Assembly (sheet 2 of 2)

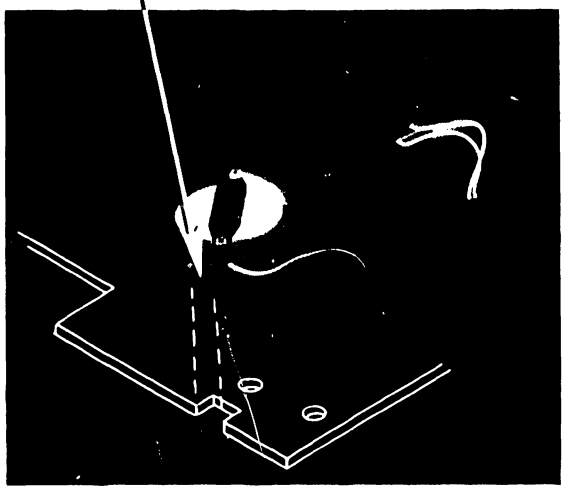
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

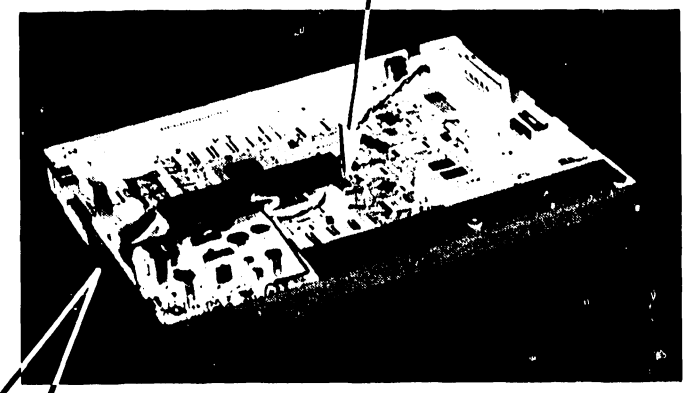
### *NOTE*

Tab on SUB BATT ASSY sometimes catches on FCC PLATE after being fitted over edge of MAIN PCB ASSY. To avoid this, gently lift SUB BATT ASSY while locking in place.

3 Fit tab on SUB BATT ASSY over edge of MAIN PCB ASSY: lock in place by pushing SUB BATT ASSY away from edge of LOWER CASE.



4 Install single screw and tighten.



5 Reinstall STD RAM PCB ( ➡ 7.4.13).

6 Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

●END

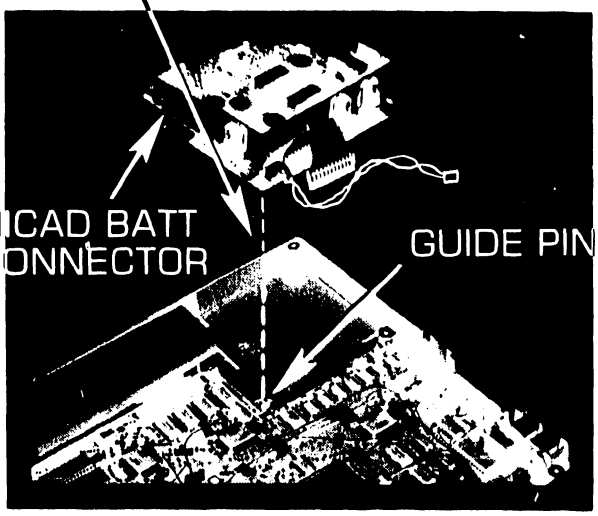
## 7.4.15 Power PCB Assembly

### *CAUTION*

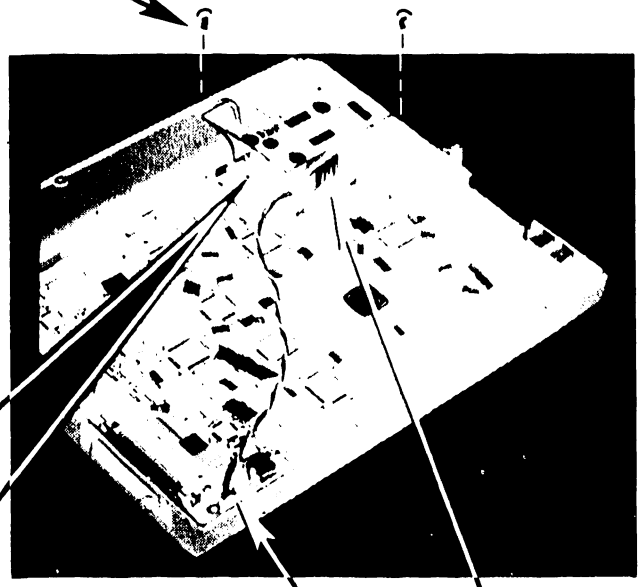
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The POWER PCB ASSY is fastened to LOWER CASE by two screws. A 12-wire HARNESS ASSY and a 3-wire HARNESS ASSY connect to MAIN PCB. The NICAD BATT ASSY plugs into the POWER PCB ASSY.

1. Taking care to clear NICAD BATT connector , fit POWER PCB ASSY in place over guide pin.




2. Install two mounting screws.



3. Dress 3-wire HARNESS ASSY to run under SUB BATT ASSY. Connect to MAIN PCB ASSY.
4. Connect 12-wire HARNESS ASSY to MAIN PCB ASSY.
5. Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).
6. Connect NICAD BATT ASSY ( ➡ 7.4.6).

# 7.4 Reinstallation Procedures

## 7.4.16 Main PCB (sheet 1 of 2)

### *CAUTION*

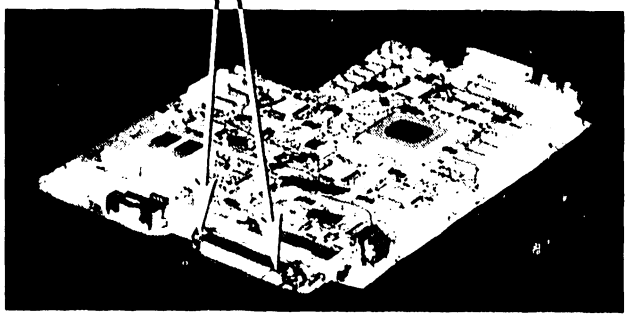
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The MAIN PCB is fastened to LOWER CASE by ten screws. Two cables connect to POWER PCB ASSY. Cables also connect to:

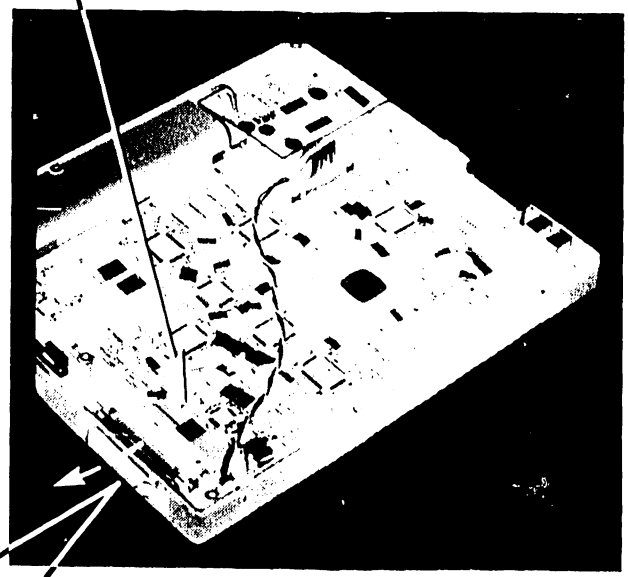
- HDD ASSY
- HDD PCB (SCSI)
- K/B FULL ASSY
- LCD ASSY, and
- PRINTER ASSY
- SCSI CONNECTOR
- SUB BATT ASSY

The STD RAM PCB and SUB BATT ASSY mount on MAIN PCB.

1. Fold inward the wire "ears" on SCSI CONNECTOR.



2. Fit SCSI CONNECTOR into side of LOWER CASE and position MAIN PCB ASSY onto FCC PLATE.



➡NEXT

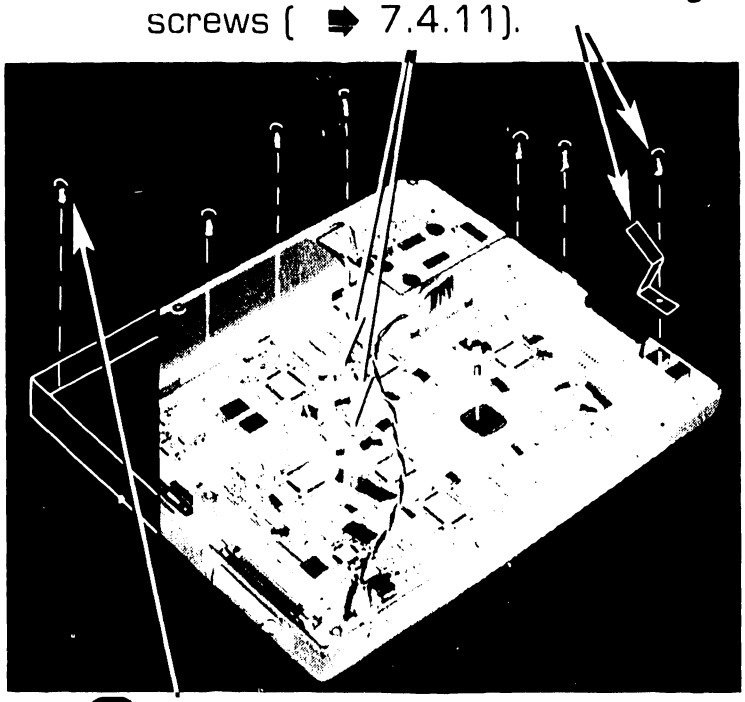
# 7.4 Reinstallation Procedures

## 7.4.16 Main PCB (sheet 2 of 2)

### *CAUTION*

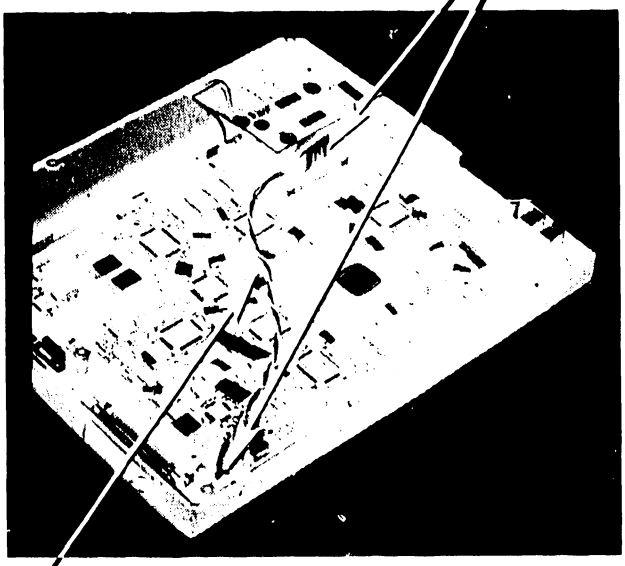
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

3 Install EARTH SP PH, EARTH SP HDD ASSY, and their mounting screws ( ➡ 7.4.11).



4 Install remaining seven mounting screws. Tighten all screws.

5 Connect 12-wire HARNESS ASSY and 3-wire HARNESS ASSY from POWER PCB ASSY.



6 Dress 3-wire HARNESS ASSY under SUB BATT ASSY.

7 Reinstall SUB BATT ASSY ( ➡ 7.4.14).

8 Reinstall STD RAM PCB ( ➡ 7.4.13).

9 Reconnect UPPER AND LOWER CASE ( ➡ 7.4.10).

●END

# 7.4 Reinstallation Procedures

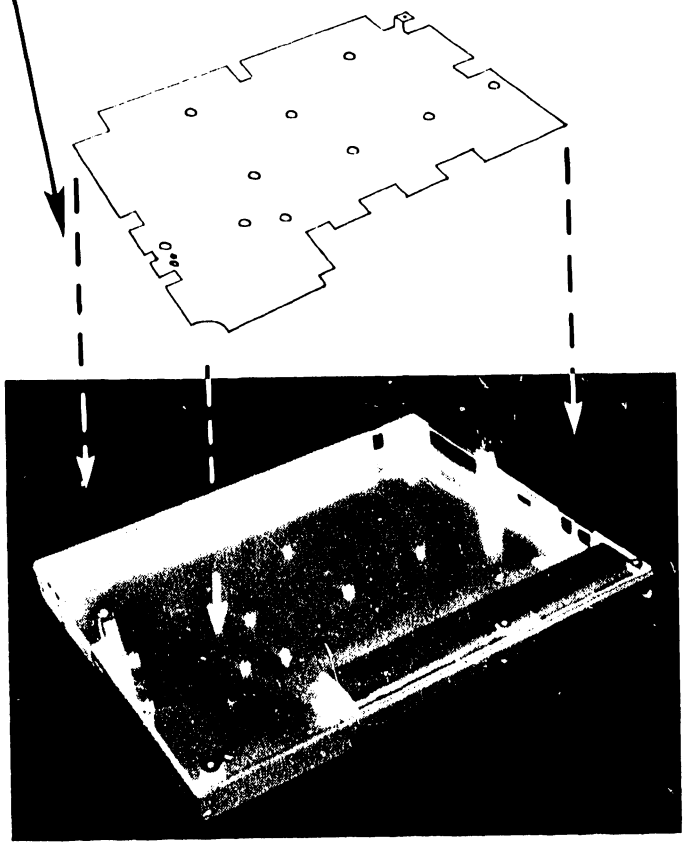
## 7.4.17 Lower Case

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The LOWER CASE is only the molded plastic unit: All other items are separate.

1. Fit FCC PLATE into LOWER CASE.



2. Reinstall MAIN PCB ASSY ( ➡ 7.4.16).
3. Reinstall POWER PCB ASSY ( ➡ 7.4.15).
4. Reinstall SUB BATT ASSY ( ➡ 7.4.14).
5. Reinstall STD RAM PCB ( ➡ 7.4.13).
6. Reinstall EARTH SP ( ➡ 7.4.11).
7. Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

## 7.4.18 HDD PCB (SCSI) (sheet 1 of 2)

### *CAUTION*

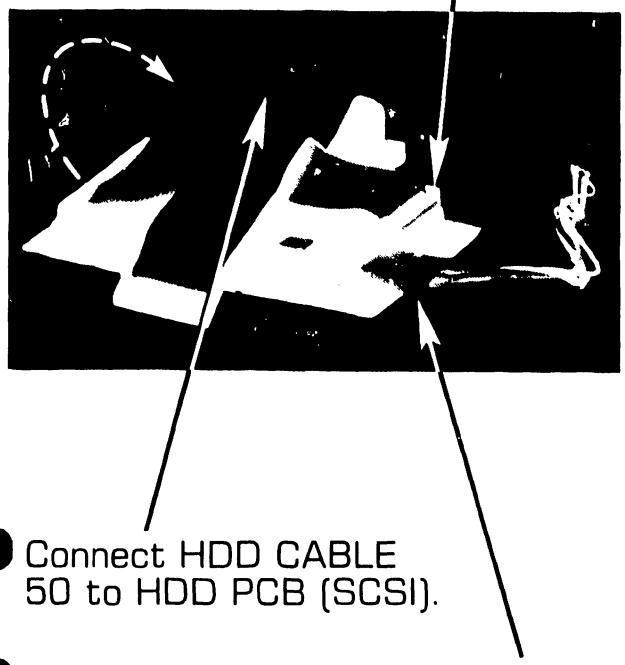
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The HDD PCB (SCSI) is fastened to flanges on HDD ASSY by two screws and to a standoff on PRINTER ASSY FRAME by one screw. Cable connections are:

a. HDD CABLE 26 connects to HDD ASSY.
b. HDD CABLE 50 connects to MAIN PCB ASSY.
c. HDD POWER CABLE 4-PIN connects to MAIN PCB ASSY.

### *CAUTION*

Reinstallation of HDD PCB (SCSI) is easier if HDD CABLE 26, HDD CABLE 50, and HDD POWER CABLE 4-PIN are first diconnected from HDD ASSY and MAIN PCB ASSY, respectively.



1. Connect HDD CABLE 26 to HDD PCB (SCSI).
2. Connect HDD CABLE 50 to HDD PCB (SCSI).
3. Connect HDD POWER CABLE 4-PIN to HDD PCB (SCSI).

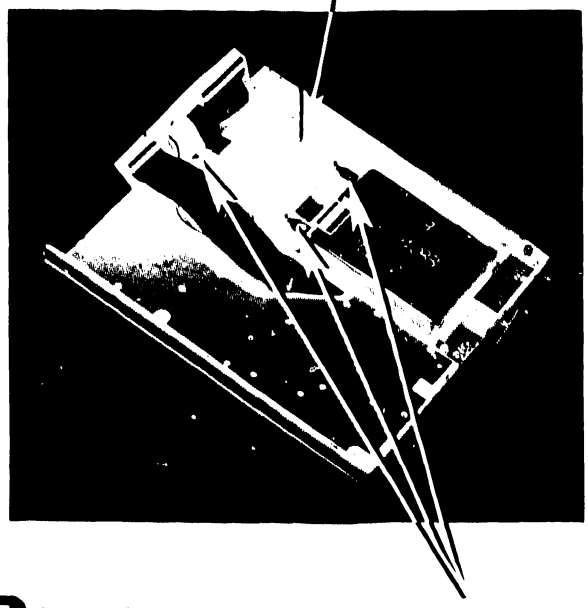
➡NEXT

## 7.4.18 HDD PCB (SCSI) (sheet 2 of 2)

*CAUTION*

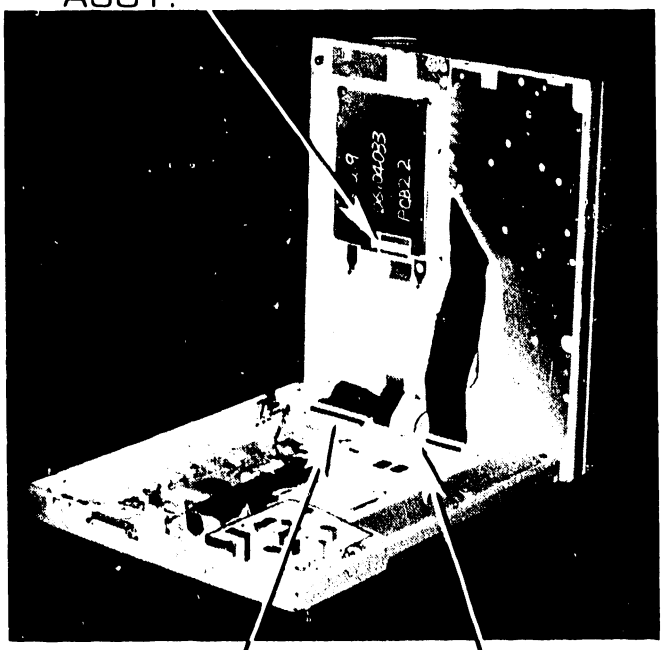
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

4 Fit HDD PCB (SCSI) to flanges on HDD ASSY and standoff on PRINTER ASSY FRAME.



5 Install mounting screws on each flange and standoff. Tighten all screws.

6 Connect HDD CABLE 26 to HDD ASSY.



7 Connect HDD CABLE 50 to HDD ASSY.

8 Connect HDD POWER CABLE 4-PIN to MAIN PCB ASSY.

9 Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

●END

## 7.4.19 HDD Cable 26

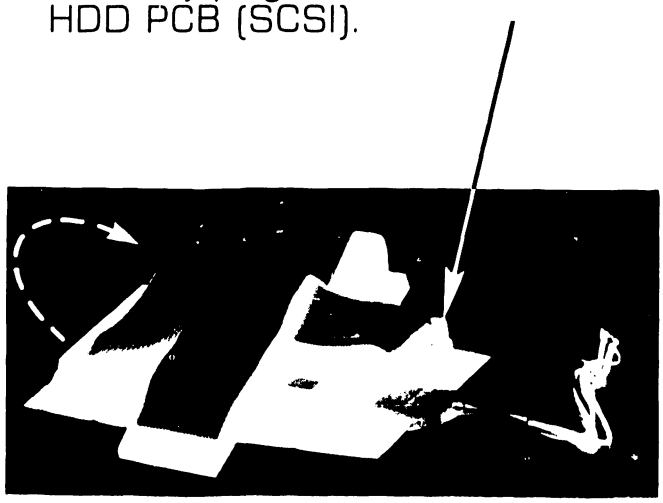
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

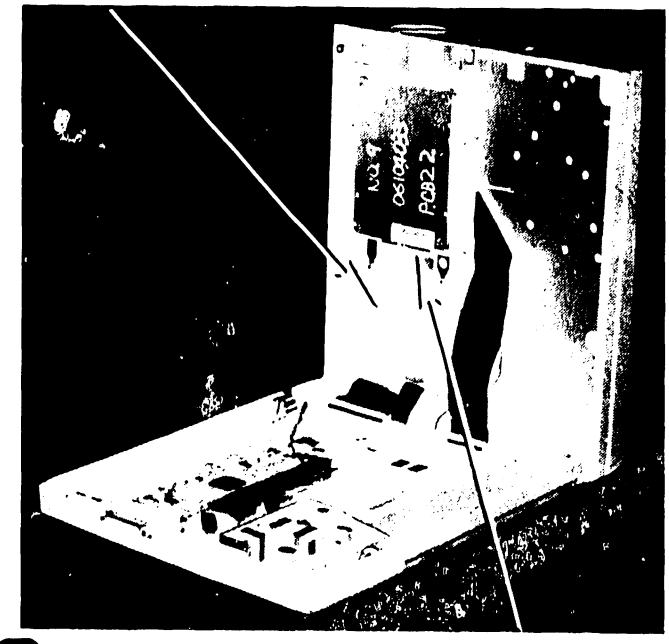
HDD CABLE 26 plugs into component side of HDD PCB (SCSI) and connects to HDD ASSY.

Notice that, to install HDD CABLE 26, it is necessary to remove HDD PCB (SCSI), but not to separate completely the UPPER CASE from LOWER.

1. Carefully plug HDD CABLE 26 into HDD PCB (SCSI).



2. Reinstall HDD PCB (SCSI) ( ➡ 7.4.18).



3. Plug HDD CABLE 26 into HDD ASSY.

4. Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

## 7.4.20 HDD Cable 50

*CAUTION*

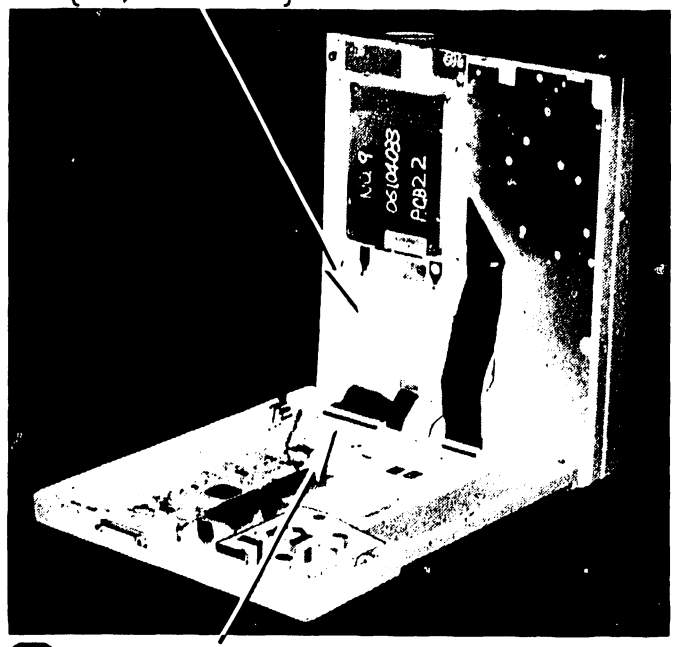
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

HDD CABLE 50 plugs into component side of HDD PCB (SCSI) and connects to MAIN PCB ASSY.

Notice that, to install HDD CABLE 50, it is necessary to remove HDD PCB (SCSI), but not to separate completely the UPPER CASE from LOWER.

1. Carefully plug HDD CABLE 50 into HDD PCB (SCSI).

2. Reinstall HDD PCB (SCSI) ( ➡ 7.4.18).




3. Plug HDD CABLE 50 into MAIN PCB.

4. Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

# 7.4 Reinstallation Procedures

## 7.4.21 HDD Power Cable 4-Pin

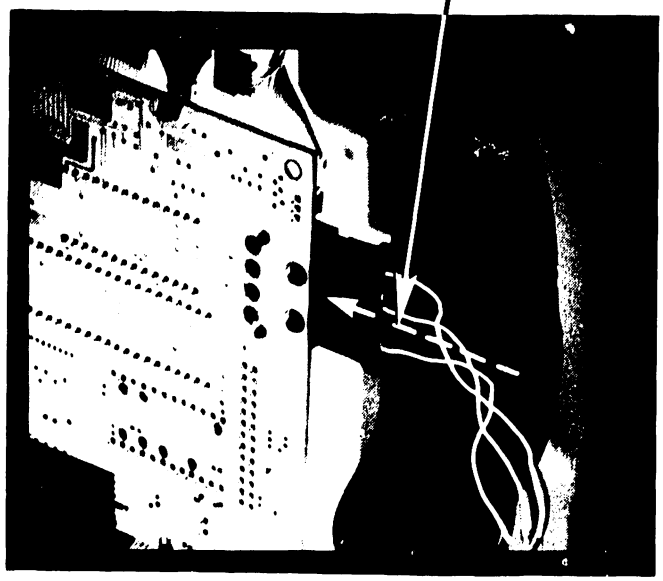
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

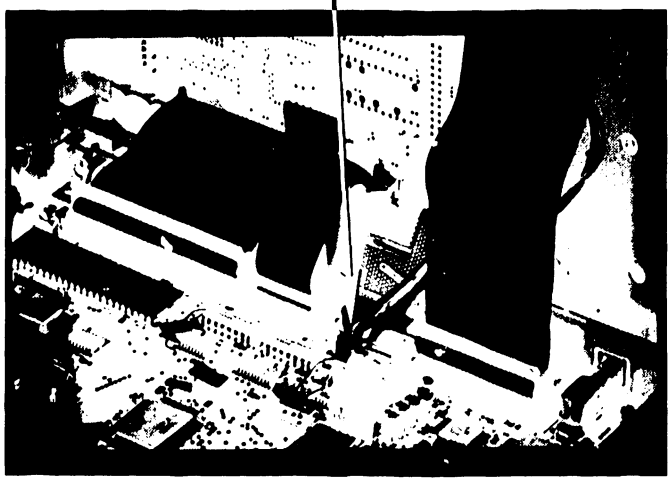
HDD POWER CABLE4-PIN plugs into component side of HDD PCB (SCSI) and connects to MAIN PCB ASSY.

Notice that, it is not necessary to remove HDD PCB (SCSI), nor completely separate UPPER CASE from LOWER, to install HDD POWER CABLE 4-PIN.

1. Connect HDD POWER CABLE 4-PIN at HDD PCB (SCSI).



2. Connect HDD POWER CABLE 4-PIN at MAIN PCB ASSY.



3. Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

# 7.4 Reinstallation Procedures

## 7.4.22 Printer PCB Assembly (sheet 1 of 3)

### *CAUTION*

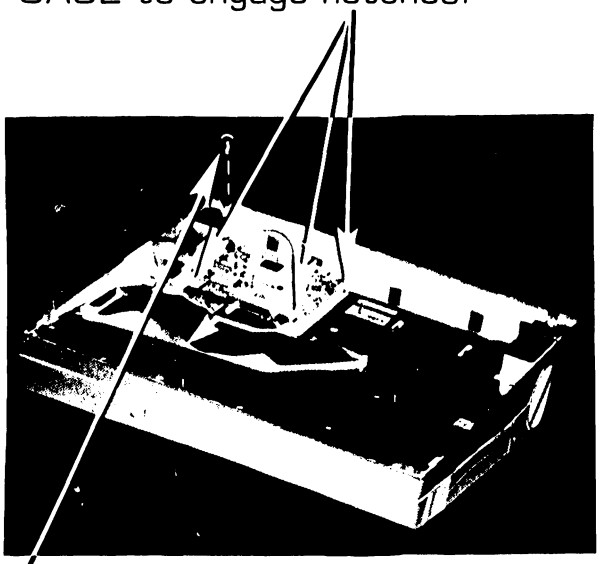
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The PRINTER PCB ASSY is positioned on PRINTER ASSY FRAME by three, notched, standoff tabs and fastened in place by one screw. One ribbon cable connects to MAIN PCB; five cable assemblies and one FPC cable connect to PRINTER ASSY:

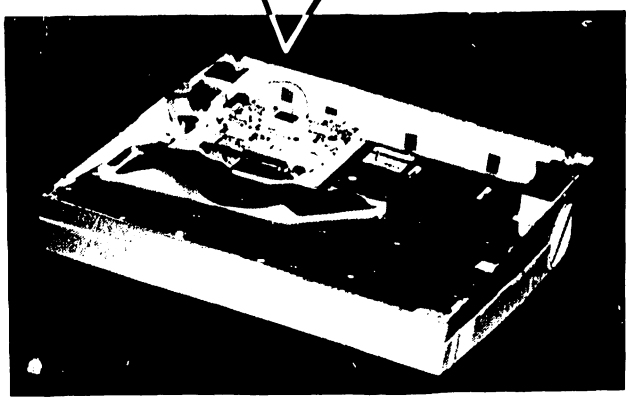
Ribbon cable to MAIN PCB (P1)
Power cable (P2)
PAPER END sensor cable (P3)
LF-MOTOR cable (P4)
DR-MOTOR cable (P5)
HD-MOTOR cable (P6)
FPC CABLE to PRINTER ASSY (P7)

1. Ensure PRINTER PCB ASSY matches PRINT HEAD (➡ 7.2.5).

2. Fit PRINTER PCB ASSY into standoffs on PRINTER ASSY and slide toward front of UPPER CASE to engage notches.



3. Install screw and tighten.



➡NEXT

# 7.4 Reinstallation Procedures

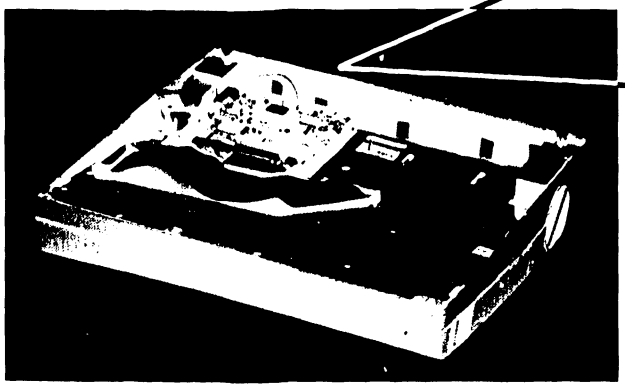
## 7.4.22 Printer PCB Assembly (sheet 2 of 3)

### *CAUTION*

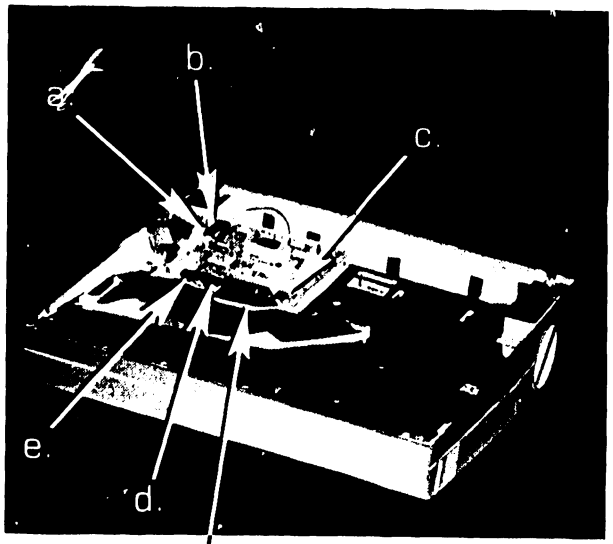
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

### *CAUTION*

Match colors on cable connectors. Some connectors are interchangable, and this color coding is the ***only*** way to correctly connect cables.



4 Connect five mini-connector cables from PRINTER ASSY:
a. LF-MOTOR cable (P4)
b. PAPER END SENSOR cable (P3)
c. Power cable (P2)
d. HD-MOTOR cable (P6)
e. DR-MOTOR cable (P5)




5 Connect and lock FPC CABLE (P7) from PRINTER ASSY.

➡NEXT

## 7.4.22 Printer PCB Assembly (sheet 3 of 3)

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

6. Reinstall HDD PCB (SCSI) ( ➡ 7.4.18).
7. Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

● END

## 7.4.23 HDD Assembly

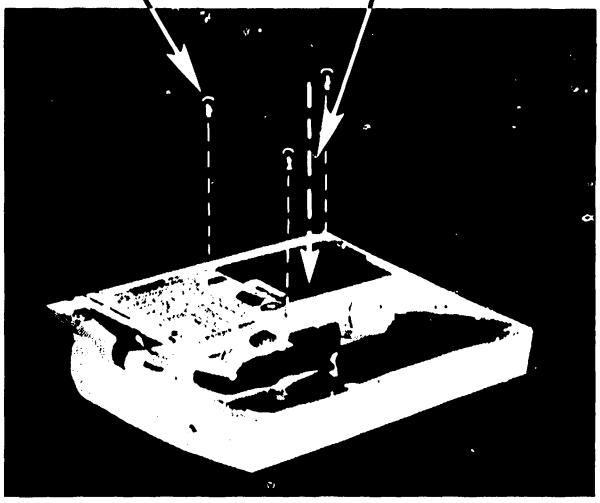
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

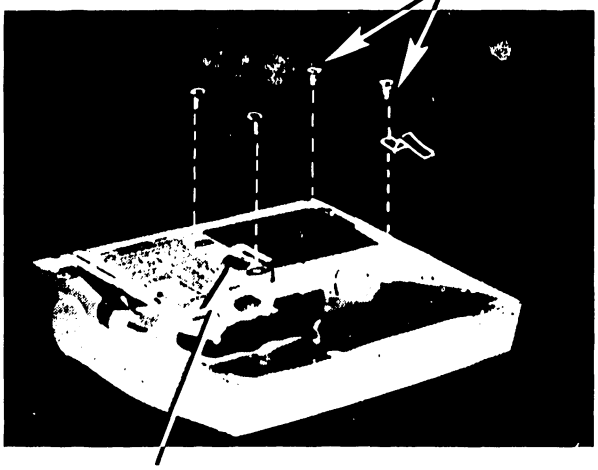
The HDD ASSY is fastened to PRINTER ASSY FRAME by four screws. One ribbon cable connects to HDD PCB (SCSI).

Notice that HDD ASSY may be installed without first having removed PRINTER PCB ASSY. Notice also that HDD ASSY and HDD PCB ASSY may be installed as a unit. The procedure described here assumes all other components are in place. Other installation sequences are obvious.

1. Align HDD ASSY on PRINTER ASSY FRAME.
2. Install three screws: Do not tighten.



3. Install EARTH SP and screw: Tighten all four screws.



4. Connect HDD CABLE 26 from HDD PCB (SCSI).
5. Reconnect UPPER and LOWER CASE ( ➡ 7.4.10).

## 7.4.24 Printer Assembly (sheet 1 of 3)

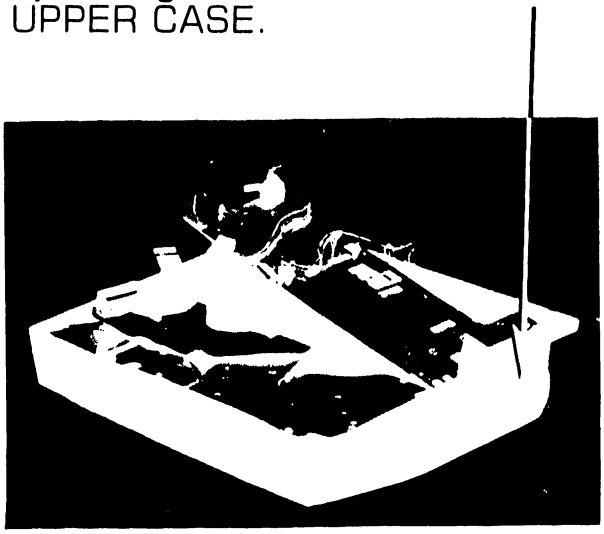
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

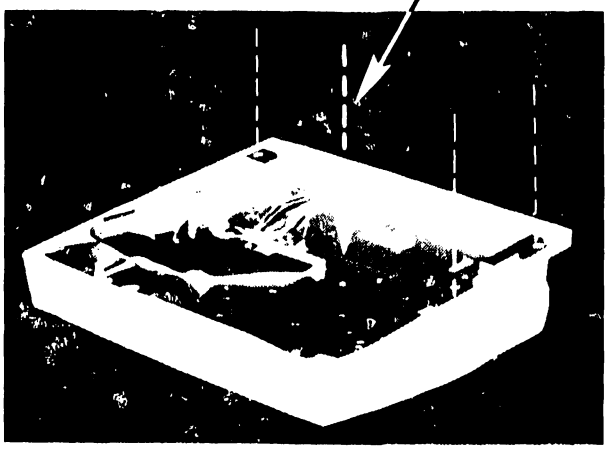
The PRINTER ASSY is fastened to UPPER CASE by three shoulder screws and two screws securing FPC HOLDER. Five cable assemblies and one FPC cable connect to PRINTER PCB ASSY.

1. Ensure PRINTER PCB ASSY matches PRINT HEAD ( ➡ 7.2.5).

2. Carefully fit PLATEN SHAFT into mounting hole for PLATEN KNOB by tilting PRINTER ASSY into UPPER CASE.



3. Lower PRINTER ASSY into UPPER CASE and align holes for mounting screws.



➡NEXT

# 7.4 Reinstallation Procedures

## 7.4.24 Printer Assembly (sheet 2 of 3)

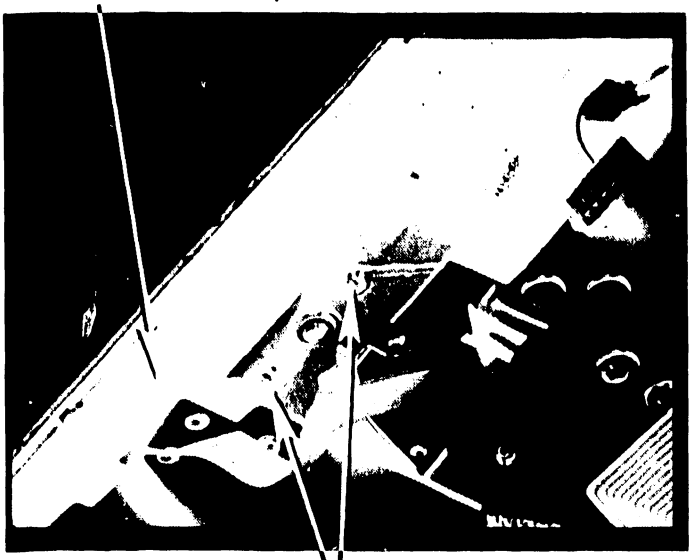
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

### *CAUTION*

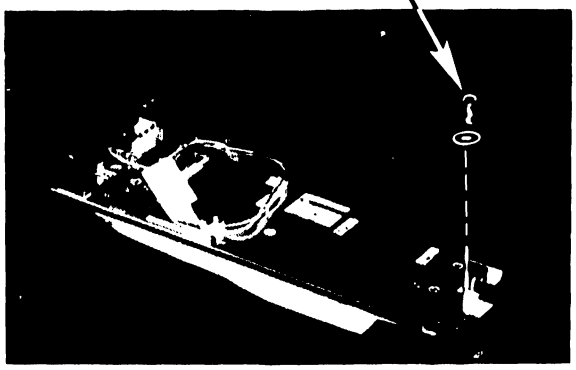
Fit SHOULDER SCREWS and washers into correct holes (as shown): UPPER and LOWER CASEs will not close if screws are placed incorrectly.

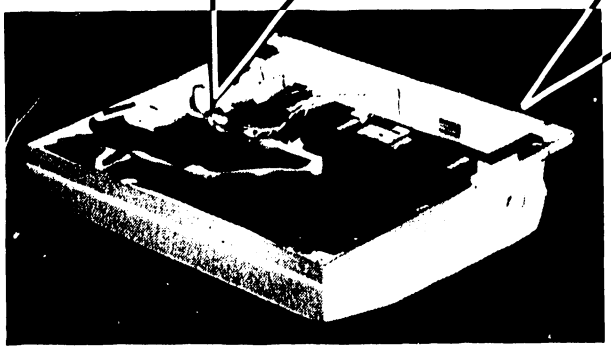
4 Dress FPC alongside PRINTER ASSY and position FPC HOLDER.



5 Install mounting screws (2) in FPC HOLDER, but ***do not tighten.***

6 Install SHOULDER SCREW and washer at side of PRINTER ASSY. ***Do not tighten.***





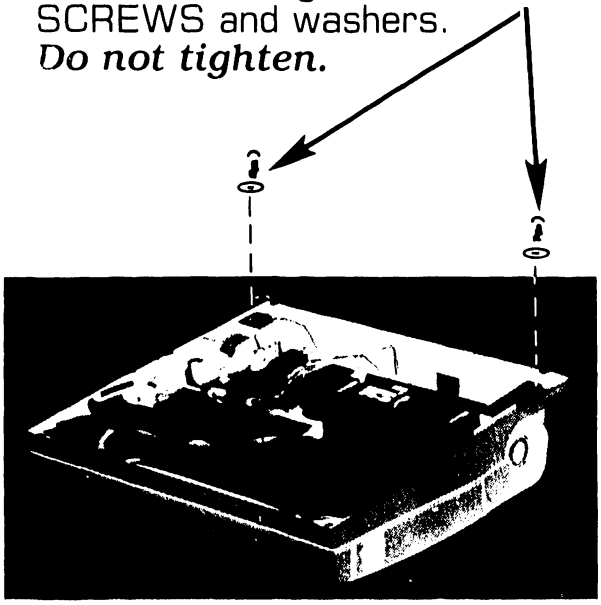
➡NEXT

## 7.4.24 Printer Assembly (sheet 3 of 3)

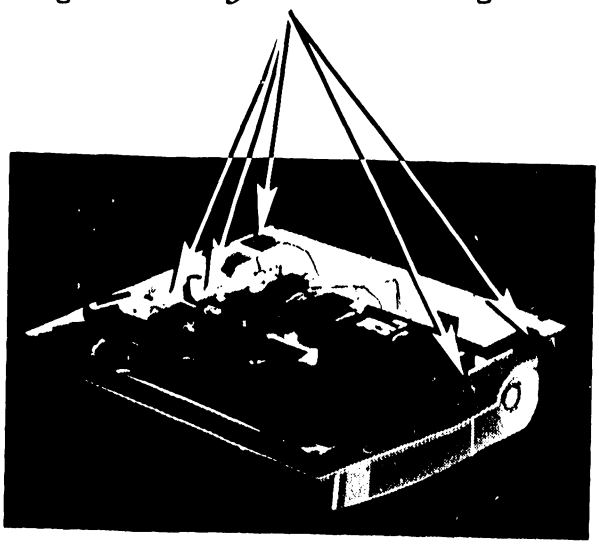
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

7 Install remaining two SHOULDER SCREWS and washers. ***Do not tighten.***



8 Tighten ***all five*** mounting screws.



9 Reinstall HDD ASSY ( ➡ 7.4.23).

10 Reinstall PRINTER PCB ASSY ( ➡ 7.4.22).

11 Reinstall HDD PCB (SCSI) ( ➡ 7.4.18).

12 Reconnect UPPER CASE from LOWER ( ➡ 7.4.10).

13 Reinstall PLATEN KNOB ASSY ( ➡ 7.4.8).

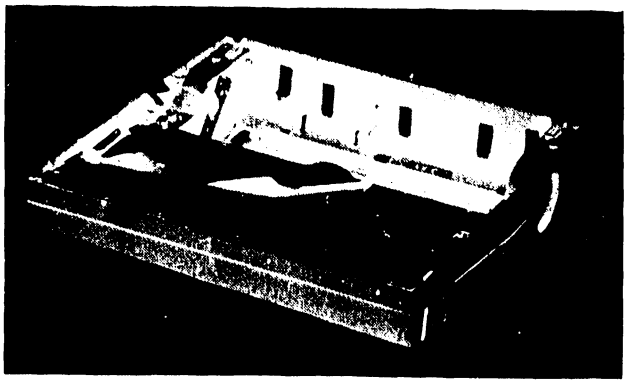
●END

## 7.4.25 K/B Full Assembly

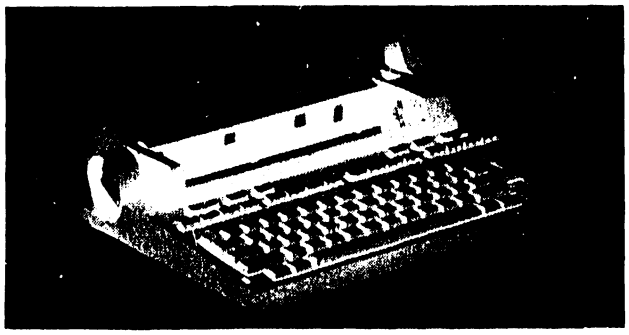
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The K/B FULL ASSY consists of K/B ASSY and UPPER CASE.



(UNDERSIDE)



(UPPERSIDE)

### *NOTE*

Steps 1, 2, 3, and 4 may be combined into a single step and the four assemblies reinstalled as a unit.

To do this, follow procedure for reinstalling PRINTER ASSY ( ➡7.4.24).

1. Reinstall PRINTER ASSY ( ➡ 7.4.24).
2. Reinstall HDD ASSY ( ➡ 7.4.23).
3. Reinstall PRINTER PCB ASSY ( ➡ 7.4.22).
4. Reinstall HDD PCB (SCSI) ( ➡ 7.4.18).
5. Reconnect UPPER CASE from LOWER ( ➡ 7.4.10).
6. Reinstall CASSETTE COVER ASSY ( ➡ 7.4.9).
7. Reinstall PLATEN KNOB ASSY ( ➡ 7.4.8).
8. Reinstall ARM CAP R ( ➡ 7.4.7).
9. Reinstall LCD ASSY( ➡ 7.4.4).
10. Reinstall REAR COVER ( ➡ 7.4.1).

# 7.5 Removal Procedures, 3.5-Inch FDD

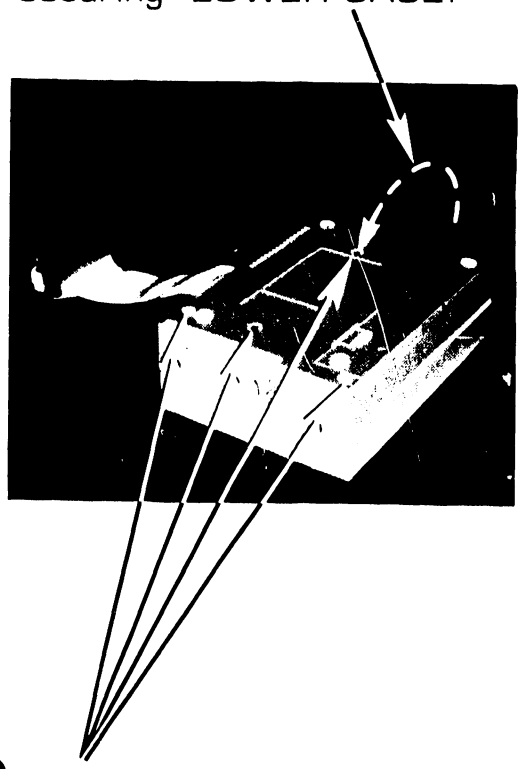
## 7.5.1 Access (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

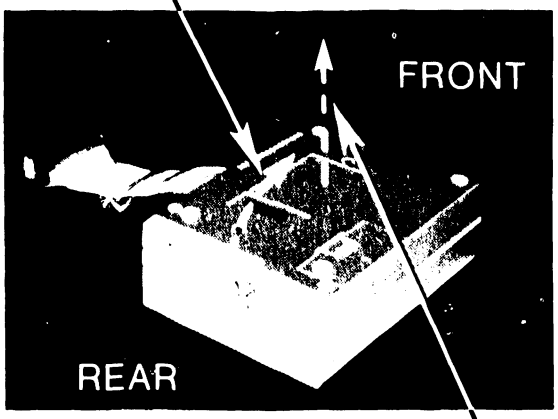
The 3.5-inch FDD subdivides naturally into four subunits: UPPER CASE (POWER SW ASSY attached), LOWER CASE, NICAD BATTERY, and FDD Assembly (POWER JACK ASSY attached).

1. Turn unit over to access screws securing LOWER CASE.



2. Remove four screws in LOWER CASE.

3. Lift rear, and unhook front, of LOWER CASE.




4. Lift LOWER CASE away from rest of unit.

➡ NEXT

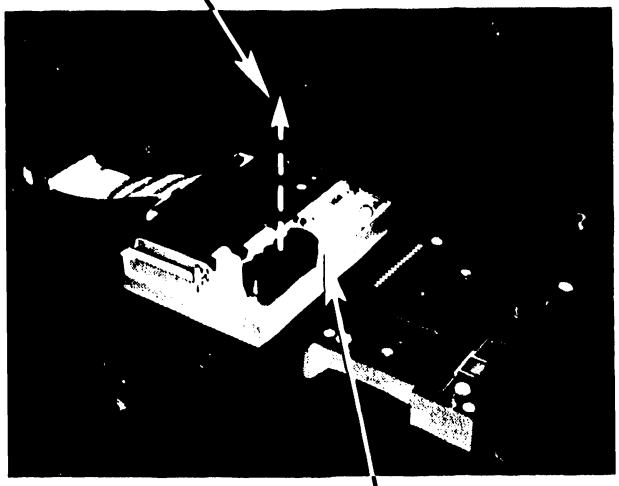
# 7.5 Removal Procedures, 3.5-Inch FDD

## 7.5.1 Access (sheet 2 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

5 Lift NICAD BATTERY out of UPPER CASE.



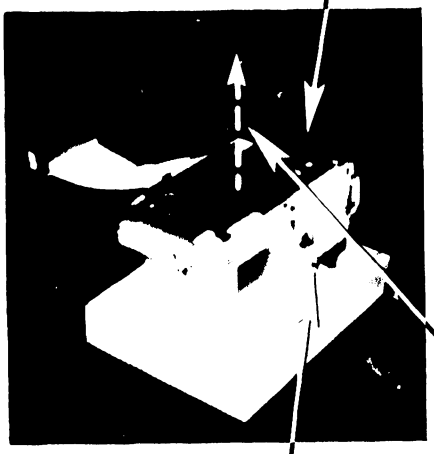
6 Disconnect BATTERY CONNECTOR.

### *CAUTION*

Raise FDD Assembly slowly and carefully: POWER JACK ASSY will hang from two cables:

2-wire cable
ground wire.

7 Carefully lift FDD Assembly enough to clear UPPER CASE.



8 Disconnect 4-wire cable from POWER SW ASSY.

9 Lift FDD Assembly entirely clear of UPPER CASE.

● END

# 7.5 Removal Procedures, 3.5-Inch FDD

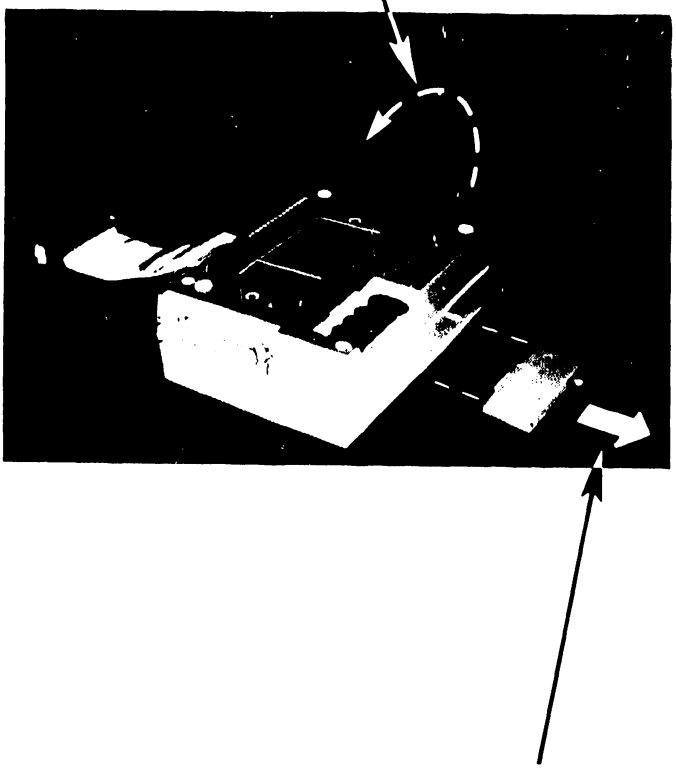
## 7.5.2 Battery Lid

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The BATTERY LID encloses and protects NICAD BATTERY. It is snap fitted to LOWER CASE. BATTERY LID may be removed without access to interior of unit.

1. Turn unit over to access BATTERY LID.



2. Snap BATTERY LID open by thumb pressure against textured pressure points on BATTERY LID.

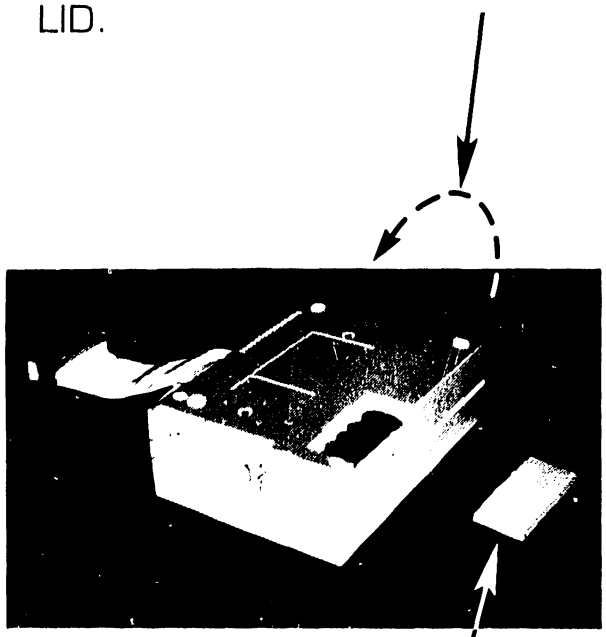
## 7.5.3 NICAD Battery

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

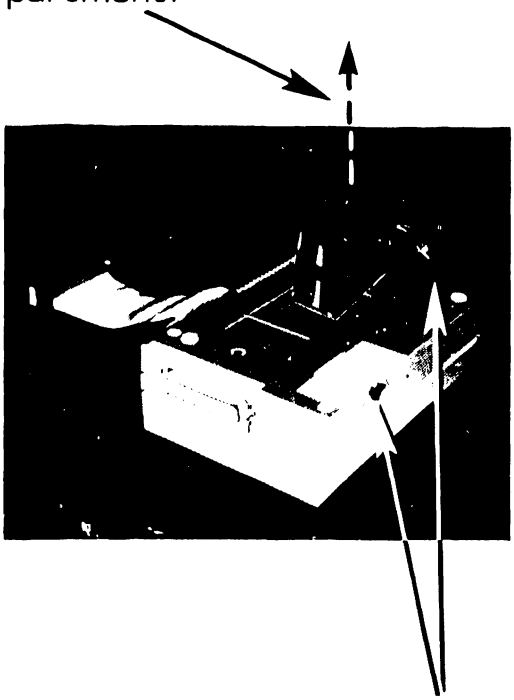
The NICAD BATTERY fits into LOWER CASE and is enclosed and protected by BATTERY LID. A 3-wire cable connects to POWER PCB ASSY. NICAD BATTERY may be removed without access to interior of unit.

1. Turn unit over to access BATTERY LID.



2. Remove BATTERY LID (➡ 7.5.1).

3. Lift NICAD BATTERY out of compartment.



4. Unlock and disconnect BATTERY CNN.

## 7.5.4 Power SW Assembly

---

*CAUTION*

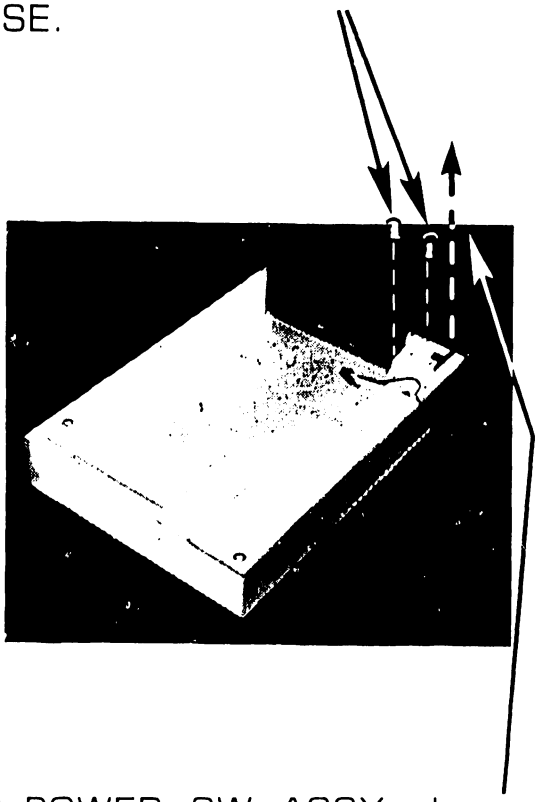
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

---

The POWER SW ASSY is secured in UPPER CASE by two screws. A 4-wire cable connects to POWER PCB ASSY.

1. Access interior of unit ( ➧ 7.5.1).

2. Remove two screws securing POWER SW ASSY to UPPER CASE.



3. Lift POWER SW ASSY clear of UPPER CASE.

# 7.5 Removal Procedures, 3.5-Inch FDD

## 7.5.5 Power Jack Assembly

---

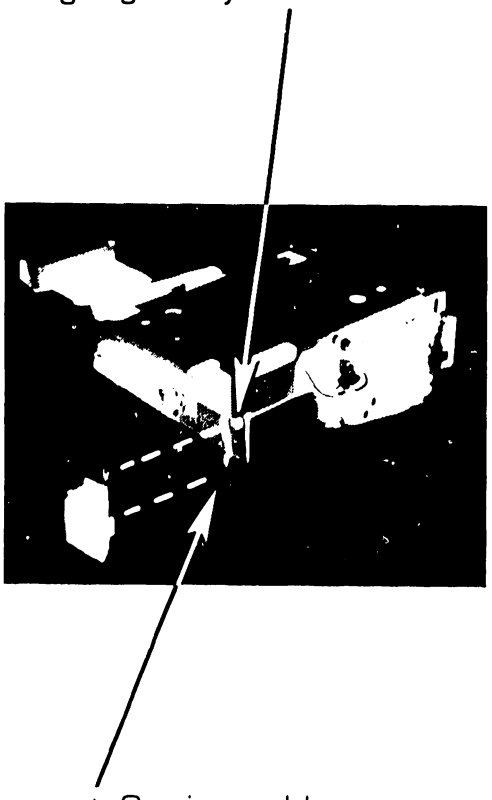
*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

---

The POWER JACK ASSEMBLY is slip fitted into both UPPER and LOWER CASE. Two cables (a 2-wire cable and a ground wire) connect to FDD assembly.

1. Access interior of unit ( ➡ 7.5.1).
2. Loosen grounding screw and slip grounding lug away from screw.



3. Disconnect 2-wire cable.

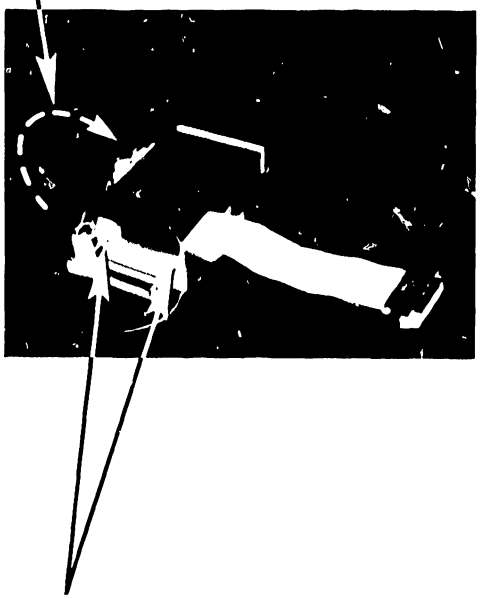
## 7.5.6 Power PCB Assembly (sheet 1 of 2)

### *CAUTION*

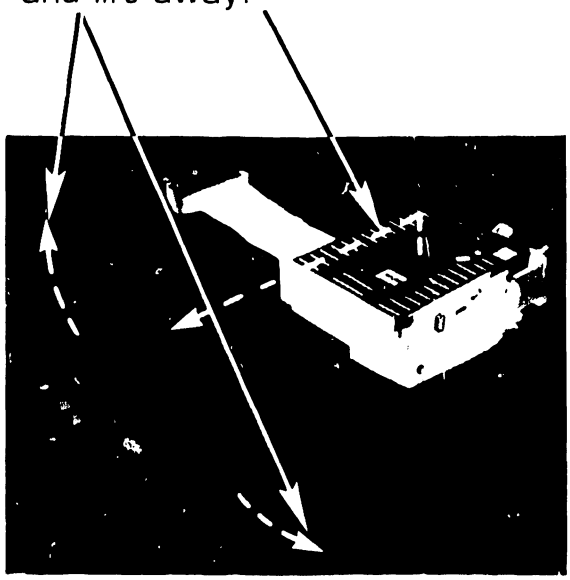
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The POWER PCB ASSY is mounted on FDD HOLDER by two screws and standoffs. Four cables connect to FDD, SCSI PCB ASSY, POWER JACK ASSY, and NICAD BATTERY.

1. Access interior of unit (➡ 7.5.1).
2. Remove POWER JACK ASSY (➡ 7.5.5).
3. Turn FDD Assembly over.



4. Remove two screws securing SHIELD.
5. Carefully spread sides of SHIELD and lift away.



➡ NEXT

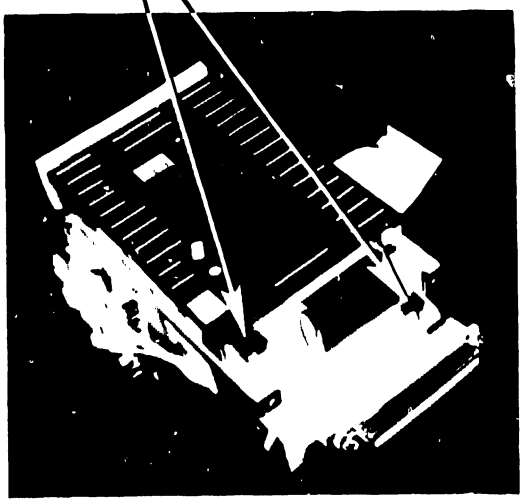
# 7.5 Removal Procedures, 3.5-Inch FDD

## 7.5.6 Power PCB Assembly (sheet 2 of 2)

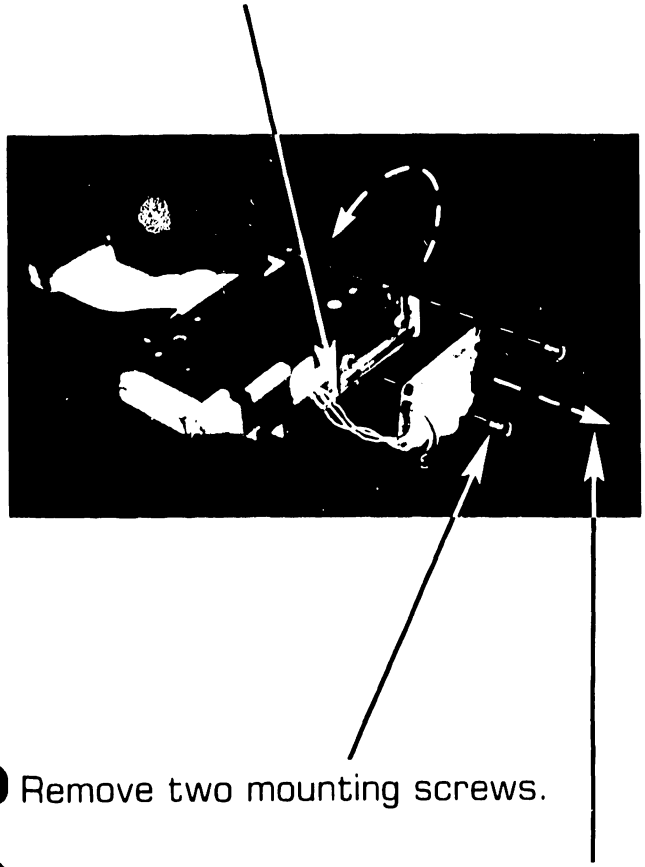
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

6 Unlock and unplug connectors at FDD and SCSI PCB ASSY.



7 Carefully withdraw cables through side of FDD HOLDER.



8 Remove two mounting screws.

9 Lift POWER PCB ASSY away from unit.

● END

# 7.5 Removal Procedures, 3.5-Inch FDD

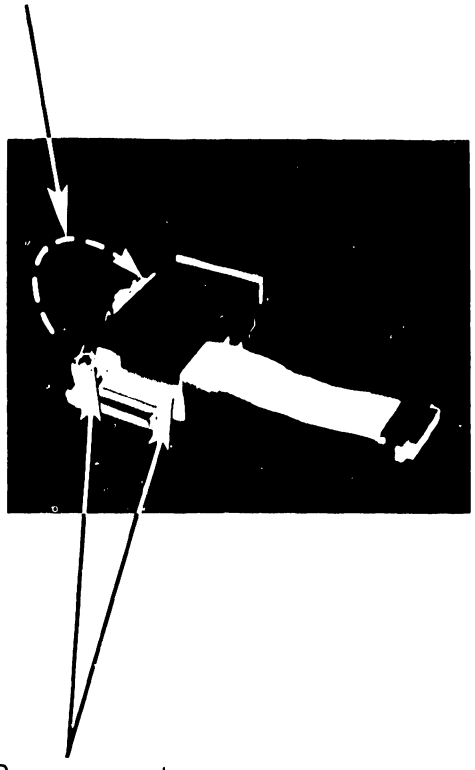
## 7.5.7 FDD IF Cable

*CAUTION*

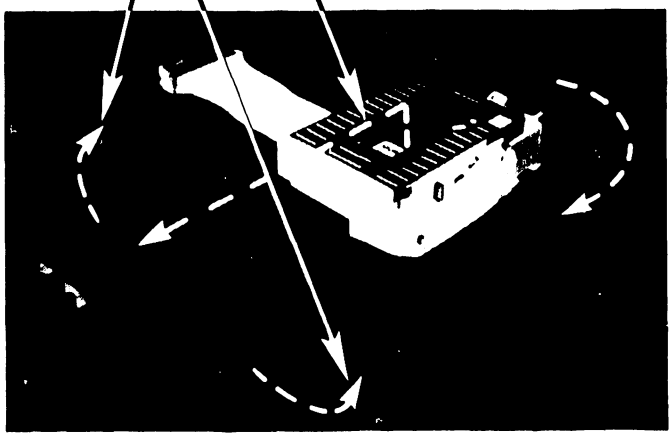
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The FDD IF CABLE, a 34-pin ribbon cable, connects between FDD and SCSI PCB ASSY. Pin-1 (red stripe) is on side away from POWER PCB ASSY.

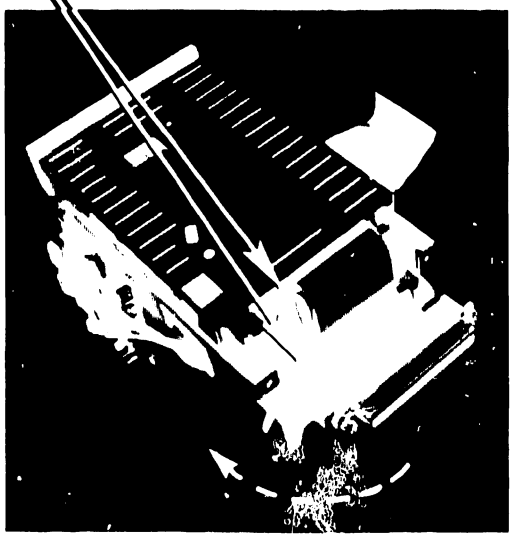
1. Access interior of unit ( ➡ 7.5.1).
2. Remove POWER JACK ASSY ( ➡ 7.5.5).
3. Turn FDD Assembly over.



4. Remove two screws securing SHIELD.
5. Carefully spread sides of SHIELD and lift away.



6. Unplug FDD IF CABLE at FDD and SCSI PCB ASSY.



# 7.5 Removal Procedures, 3.5-Inch FDD

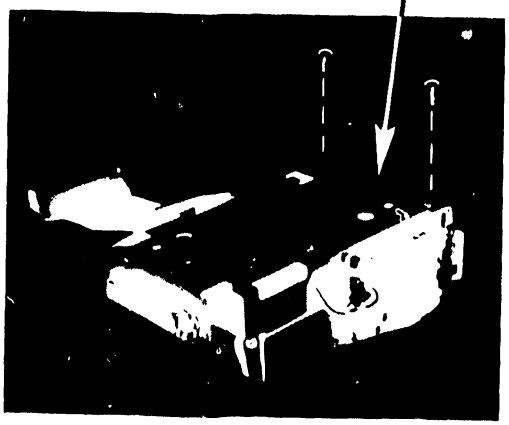
## 7.5.8 FDD (sheet 1 of 2)

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The FDD is slip-mounted on FDD HOLDER by way of four shoulder screws: a securing bracket holds the FDD in place. Cables connect to POWER PCB ASSY and SCSI PCB ASSY.

1. Access interior of unit (➡ 7.5.1).
2. Remove POWER JACK ASSY (➡ 7.5.5).
3. Remove two screws and securing bracket for FDD.



4. Turn FDD Assembly over.

5. Remove two screws securing SHIELD.

➡ NEXT

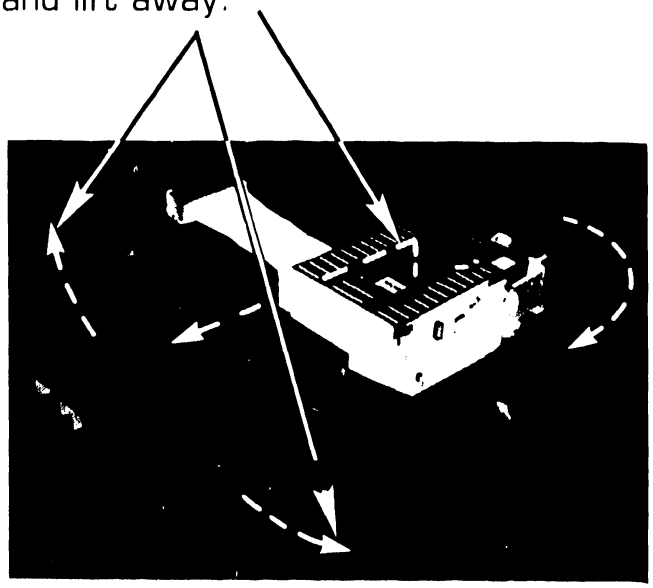
# 7.5 Removal Procedures, 3.5-Inch FDD

## 7.5.8 FDD (sheet 2 of 2)

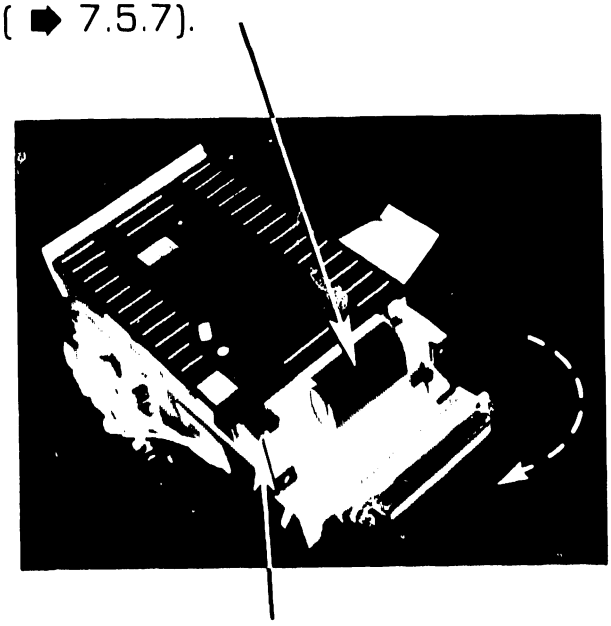
*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

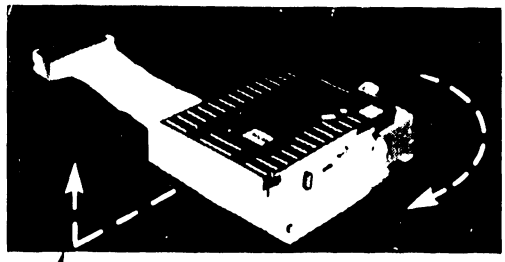
6 Carefully spread sides of SHIELD and lift away.



7 Disconnect FDD IF CABLE ( ➡ 7.5.7).



8 Unlock and disconnect 2-wire cable from POWER PCB ASSY.



9 Slide FDD forward and lift away from FDD HOLDER.

● END

# 7.5 Removal Procedures, 3.5-Inch FDD

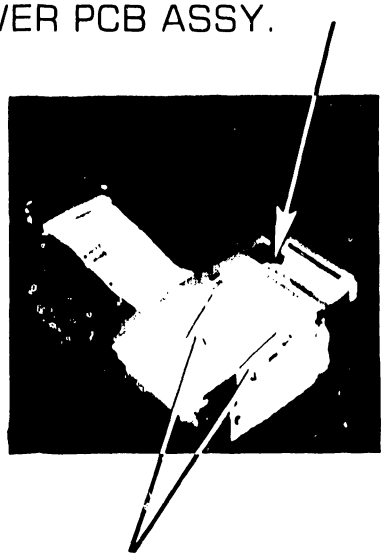
## 7.5.9 SCSI PCB Assembly

### *CAUTION*

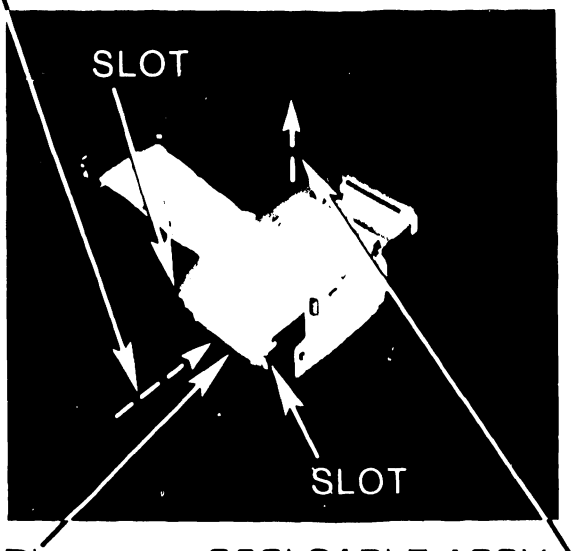
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The SCSI PCB ASSY is fitted into two slots in FDD HOLDER and secured by two screws. FDD IF CABLE and SCSI CABLE ASSY connect this assembly. A 3-wire cable connects to POWER PCB ASSY.

1. Access interior of unit ( ➡ 7.5.1).
2. Remove POWER JACK ASSY (➡ 7.5.5).
3. Remove FDD IF CABLE ( ➡ 7.5.7).
4. Remove FDD ( ➡ 7.5.8).
5. Disconnect a 3-wire cable from POWER PCB ASSY.



6. Remove two screws.
7. Slide SCSI PCB ASSY rearward to clear slots: lift front edge.




8. Disconnect SCSI CABLE ASSY.
9. Lift SCSI PCB ASSY away from FDD HOLDER.

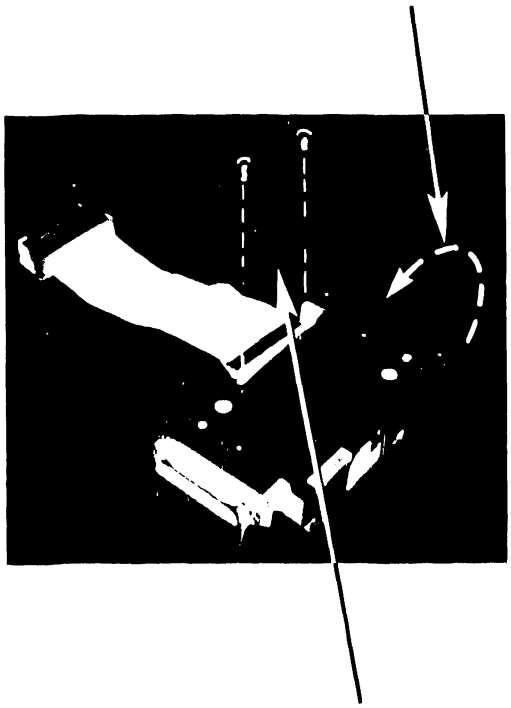
# 7.5 Removal Procedures, 3.5-Inch FDD

## 7.5.10 SCSI Cable Assembly

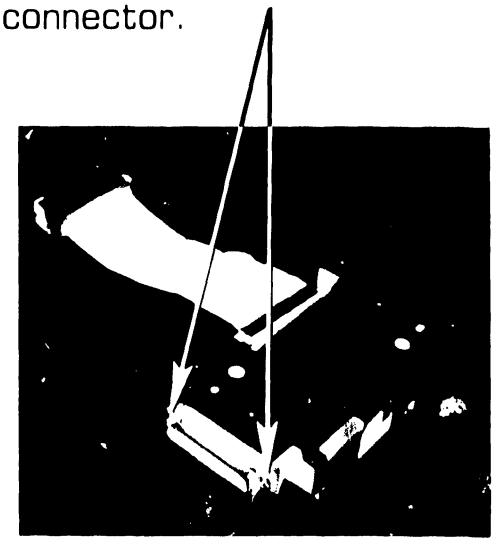
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

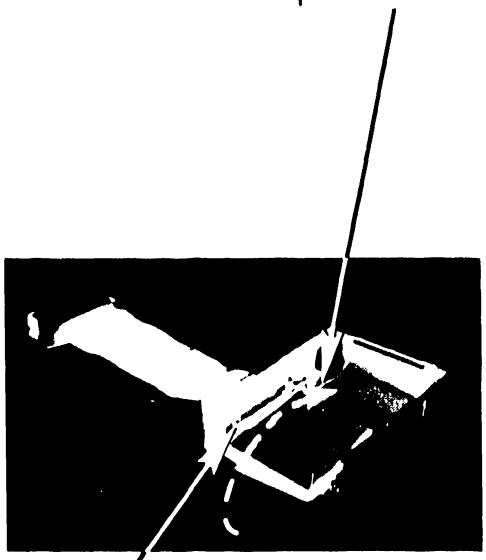
1. Access interior of unit ( ➡ 7.5.1).
2. Remove POWER JACK ASSY ( ➡ 7.5.5).
3. Remove FDD IF CABLE ( ➡ 7.5.7).
4. Remove FDD ( ➡ 7.5.8).
5. Remove SCSI PCB ASSY ( ➡ 7.5.9).
6. Turn FDD HOLDER over.



7. Remove two screws and cable clamp.
8. Remove two screws securing SCSI connector.



9. Fold cable back upon itself.



10. Carefully slide cable and connectors through side of FDD HOLDER.

# 7.6 Reinstallation Procedures, 3.5-Inch FDD

## 7.6.1 Reassembly (sheet 1 of 2)

### *CAUTION*

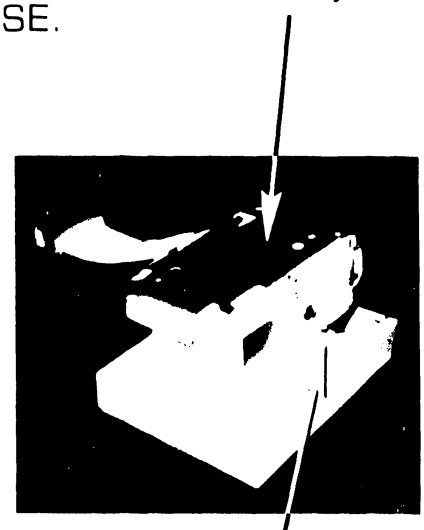
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The 3.5-inch FDD subdivides naturally into four subunits: UPPER CASE (POWER SW ASSY attached), LOWER CASE, NICAD BATTERY, and FDD Assembly (POWER JACK ASSY attached).

### *NOTE*

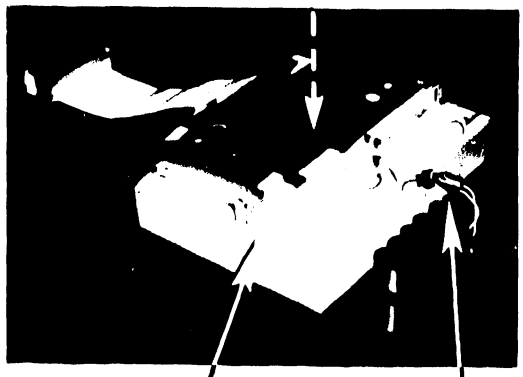
Reassembly starts with unit upside down.

1. Position FDD Assembly over UPPER CASE.



2. Connect 4-wire cable from POWER SW ASSY.

3. Carefully fit FDD Assembly into UPPER CASE.



4. Fit slotted edge of POWER JACK ASSY into position.

5. Connect BATTERY CONNECTOR.

➡ NEXT

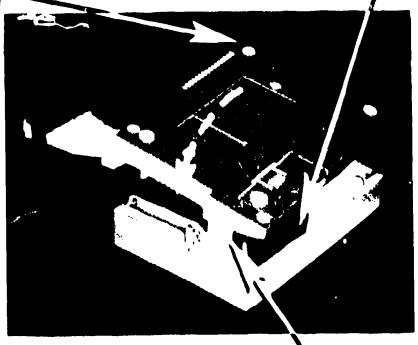
# 7.6 Reinstallation Procedures, 3.5-Inch FDD

## 7.6.1 Reassembly (sheet 2 of 2)

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

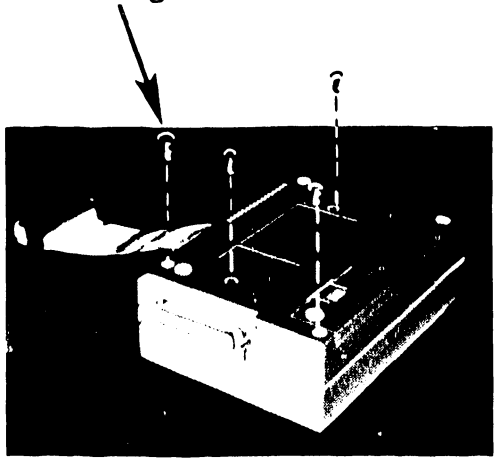
6 Fit NICAD BATTERY into UPPER CASE.



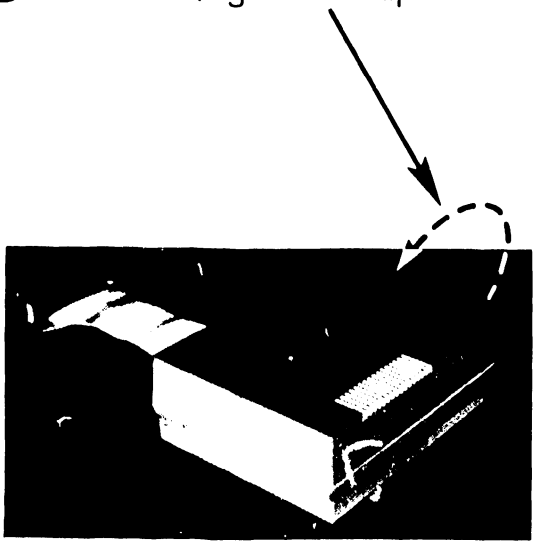
7 Hook front of LOWER CASE onto front edge of UPPER CASE.

8 Taking care to fit slotted edges of POWER JACK ASSY into position on LOWER CASE, swing down LOWER CASE and adjust fit.

9 Install four screws in LOWER CASE : Tighten



10 Turn unit right side up.



● END

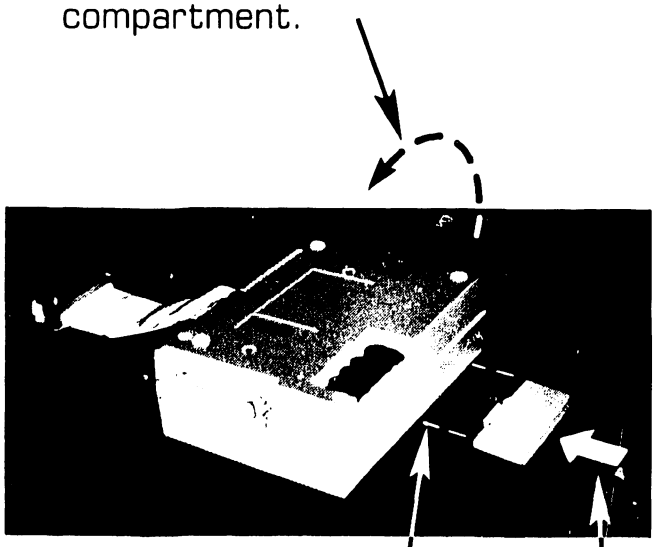
## 7.6.2 Battery Lid

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The BATTERY LID encloses and protects NICAD BATTERY. It is snap fitted to LOWER CASE. BATTERY LID may be removed without access to interior of unit.

1. Turn unit over to access battery compartment.



2. Slide BATTERY LID onto grooves in LOWER CASE

3. Push closed until catch snaps shut.

# 7.6 Reinstallation Procedures, 3.5-Inch FDD

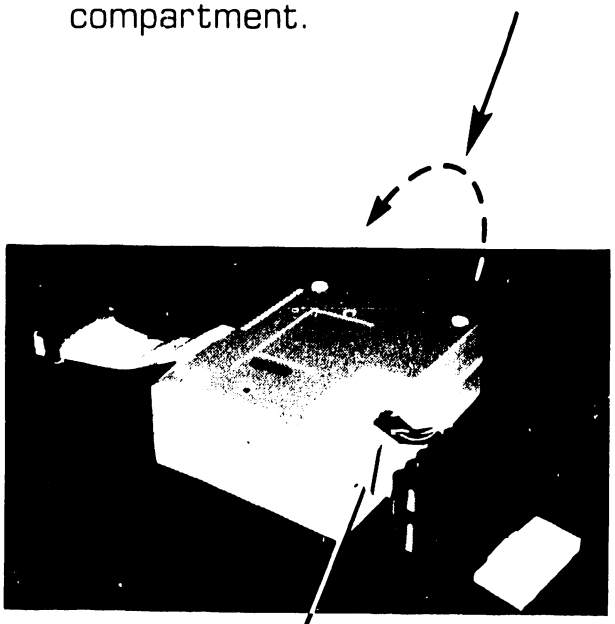
## 7.6.3 NICAD Battery

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

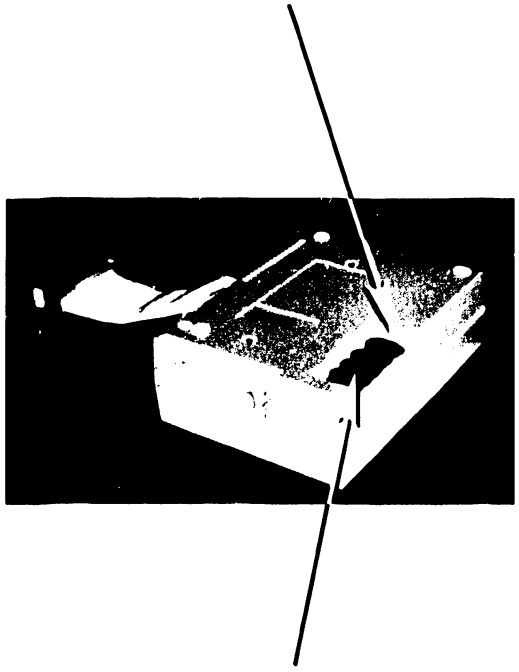
The NICAD BATTERY fits into LOWER CASE and in enclosed and protected by BATTERY LID. A 3-wire cable connects to POWER PCB ASSY. NICAD BATTERY may be removed without access to interior of unit.

1. Turn unit over to access battery compartment.



2. Connect BATTERY CNN.

3. Dress leads into case to clear battery compartment.



4. Fit NICAD BATTERY into battery compartment.

5. Reinstall BATTERY LID ( ➡ 7.6.2).

# 7.6 Reinstallation Procedures, 3.5-Inch FDD

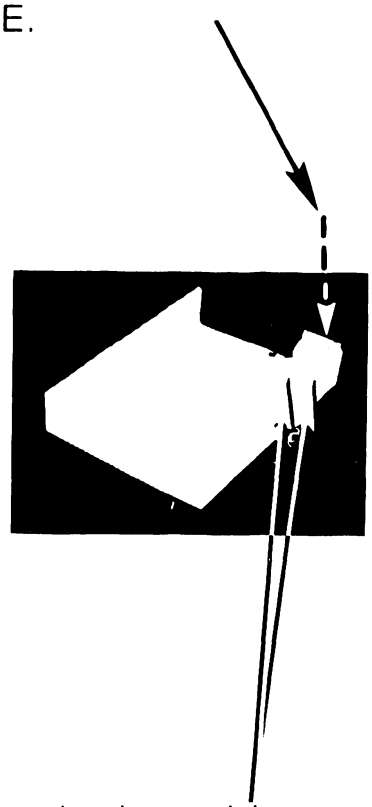
## 7.6.4 Power SW Assembly

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

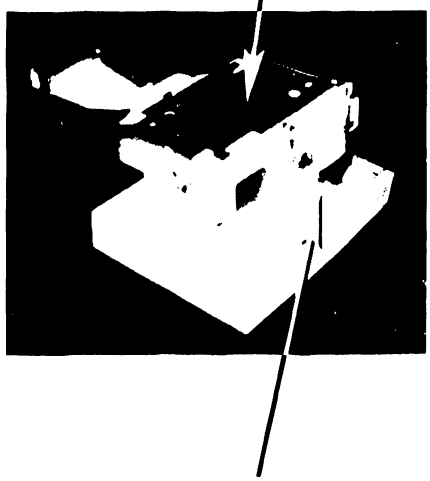
The POWER SW ASSY is secured in UPPER CASE by two screws. A 4-wire cable connects to POWER PCB ASSY.

1. Fit POWER SW ASSY into UPPER CASE.



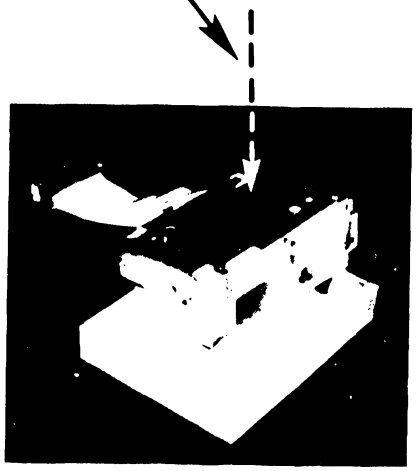
2. Secure in place with two screws.

3. Position FDD Assembly over UPPER CASE.



4. Connect 4-wire cable to POWER PCB ASSY.

5. Refit FDD Assembly into UPPER CASE.



6. Reassemble unit ( ➡ 7.6.1).

# 7.6 Reinstallation Procedures, 3.5-Inch FDD

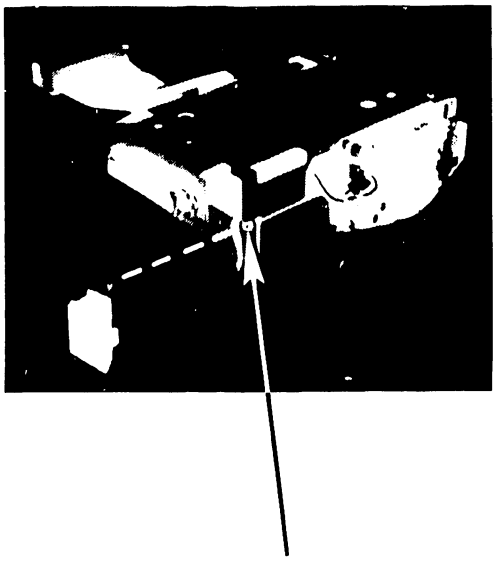
## 7.6.5 Power Jack Assembly

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

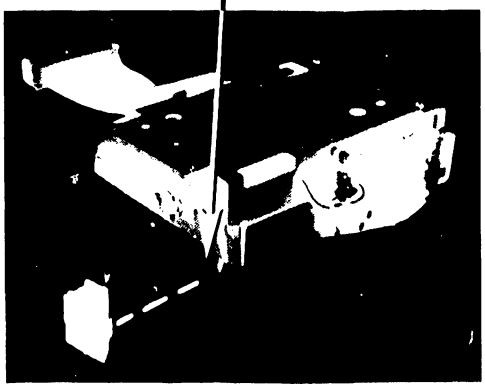
The POWER JACK ASSEMBLY is slip fitted into both UPPER and LOWER CASE. Two cables (a 2-wire cable and a ground wire) connect to FDD assembly.

1. Carefully lift FDD Assembly enough to clear UPPER CASE.



2. Connect grounding lug under screw securing shield to FDD Assembly.

3. Connect 2-wire cable from POWER PCB ASSY.



4. Reassemble unit ( ➡ 7.6.1).

# 7.6 Reinstallation Procedures, 3.5-Inch FDD

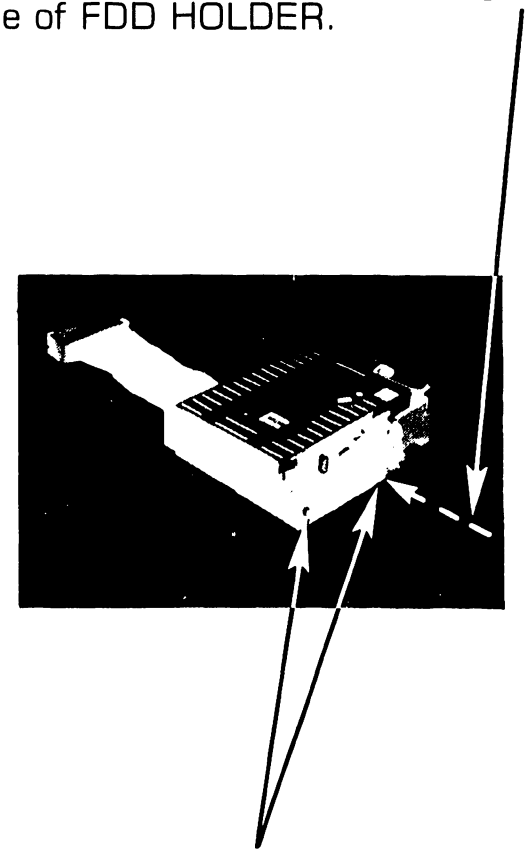
## 7.6.6 Power PCB Assembly (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

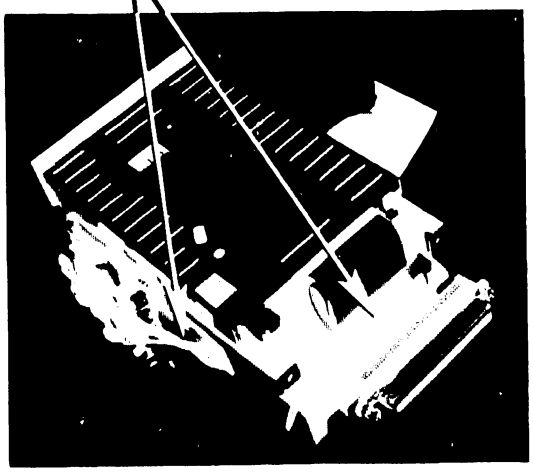
The POWER PCB ASSY is mounted on FDD HOLDER by two screws and standoffs. Four cables connect to FDD, SCSI PCB ASSY, POWER JACK ASSY, and NICAD BATTERY.

1. Position POWER PCB ASSY against side of FDD HOLDER.

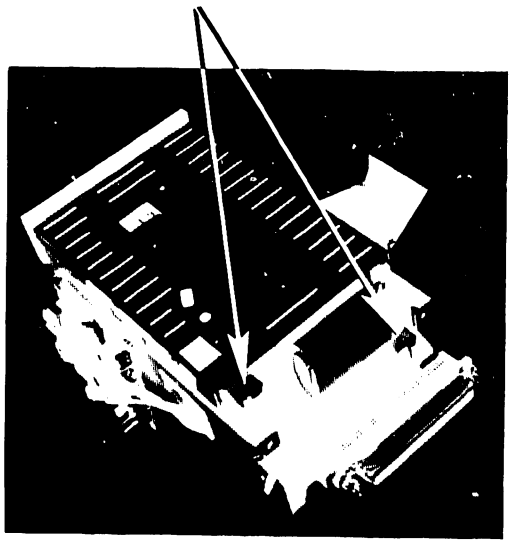


2. Install two mounting screws: tighten.

3. Carefully dress ***three*** cables through side of FDD HOLDER and ***between*** SCSI PCB ASSY and FDD HOLDER:
   a. 2-wire cable to FDD
   b. 3-wire cable to SCSI PCB ASSY
   c. 2-wire cable to POWER JACK ASSY.



4. Connect cables to FDD and SCSI PCB ASSY.



➡ NEXT

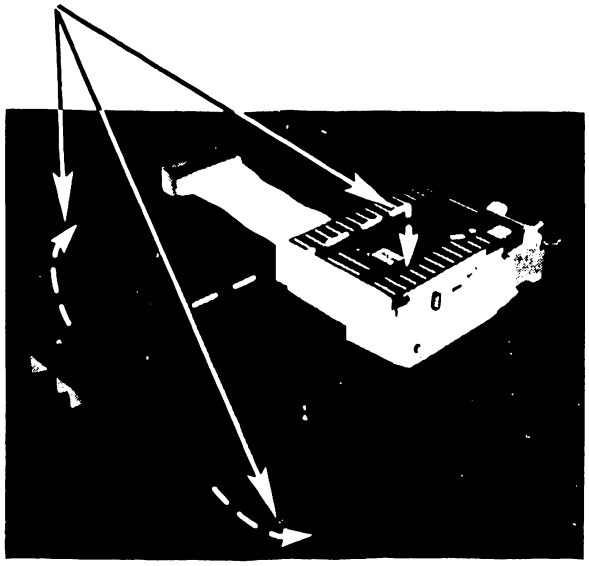
# 7.6 Reinstallation Procedures, 3.5-Inch FDD

## 7.6.6 Power PCB Assembly (sheet 2 of 2)

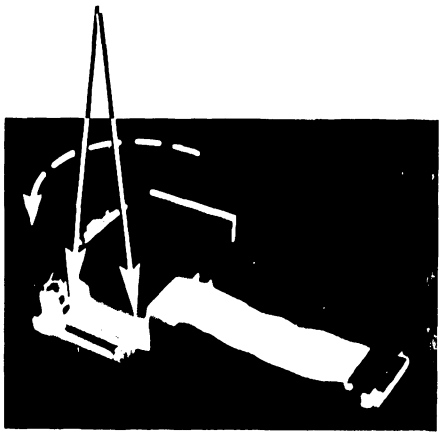
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

5 Carefully spread sides of SHIELD and fit down over FDD.



6 Secure SHIELD with two screws.



7 Reinstall POWER JACK ASSY ( ➡ 7.6.5).

8 Reassemble unit ( ➡ 7.6.1).

END

# 7.6 Reinstallation Procedures, 3.5-Inch FDD

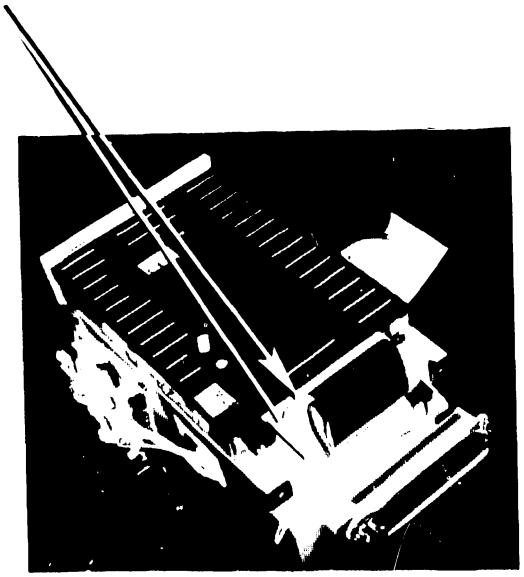
## 7.6.7 FDD IF Cable

### *CAUTION*

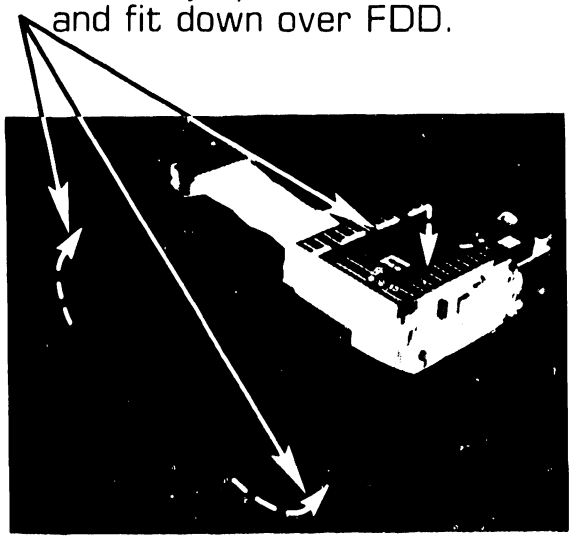
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The FDD IF CABLE, a 34-pin ribbon cable, connects between FDD and SCSI PCB ASSY. Pin-1 (red stripe) is on side away from POWER PCB ASSY.

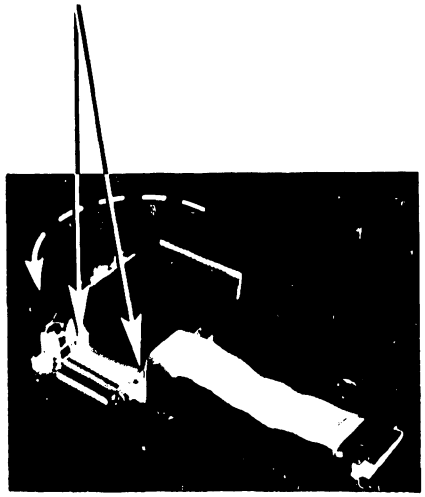
1. Plug FDD IF CABLE into:
   a. FDD
   b. SCSI PCB ASSY.



2. Carefully spread sides of SHIELD and fit down over FDD.



3. Secure SHIELD with two screws.



4. Reinstall POWER JACK ASSY ( ➡ 7.6.5).
5. Reassemble unit ( ➡ 7.6.1).

# 7.6 Reinstallation Procedures, 3.5-Inch FDD

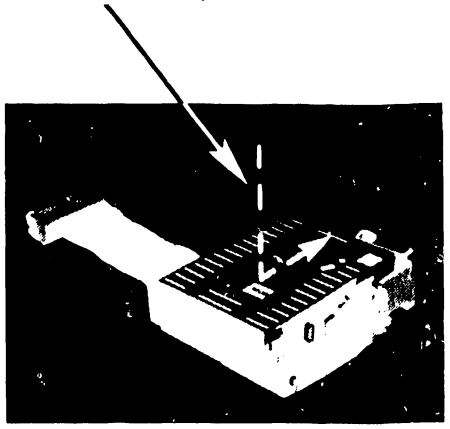
## 7.6.8 FDD (sheet 1 of 2)

### *CAUTION*

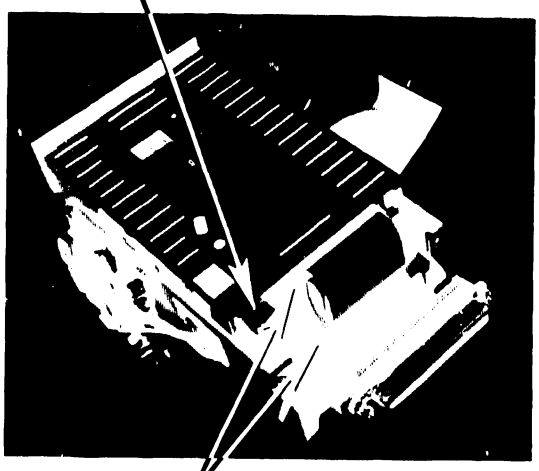
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The FDD is slip-mounted on FDD HOLDER by way of four shoulder screws: a securing bracket holds the FDD in place. Cables connect to POWER PCB ASSY and SCSI PCB ASSY.

1. Fit FDD into FDD HOLDER and slide back into position.

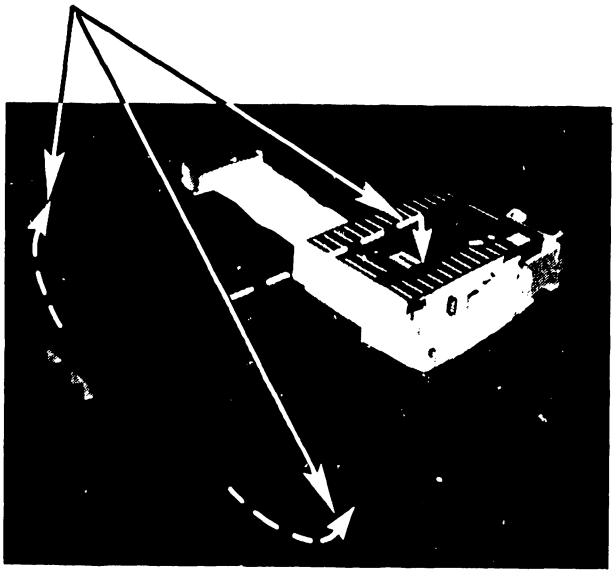


2. Connect 2-wire cable from POWER PCB ASSY.



3. Connect FDD IF CABLE ( ➡7.6.7).

4. Carefully spread sides of SHIELD and fit down over FDD.



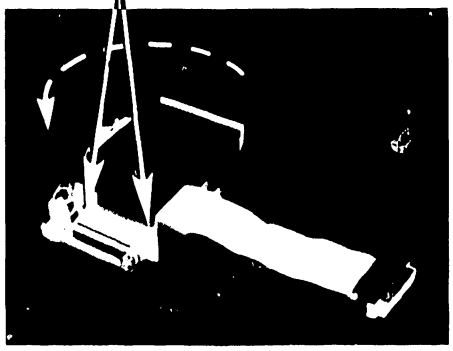
➡ NEXT

## 7.6.8 FDD (sheet 2 of 2)

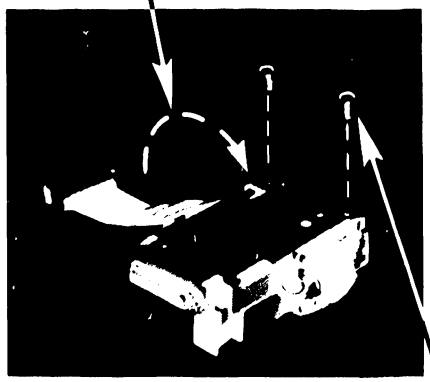
*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

5 Secure SHIELD with two screws.



6 Turn FDD Assembly over.



7 Fit securing bracket into place and secure with two screws.

8 Reinstall POWER JACK ASSY ( ➡ 7.6.5).

9 Reassemble unit ( ➡ 7.6.1).

● END

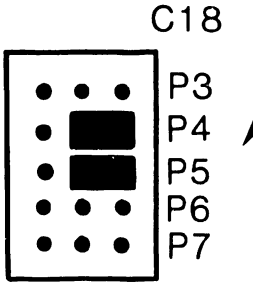
## 7.6.9 SCSI PCB Assembly (sheet 1 of 2)

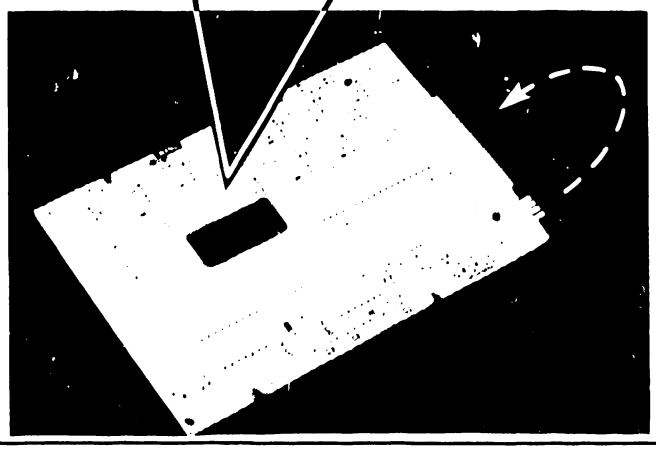
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

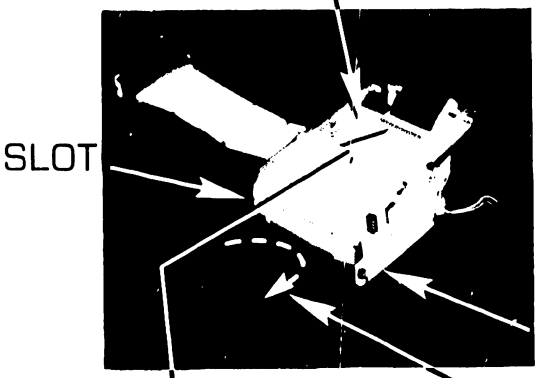
The SCSI PCB ASSY is fitted into two slots in FDD HOLDER and secured by two screws. FDD IF CABLE and SCSI CABLE ASSY connect this assembly. A 3-wire cable connects to POWER PCB ASSY.

1. Ensure jumpers are correctly connected on header C18.



2. Fit SCSI PCB ASSY into FDD HOLDER.




3. Connect SCSI CABLE ASSY.
4. Slide SCSI PCB ASSY rearward to clear flanges; then forward into slots.

➡NEXT

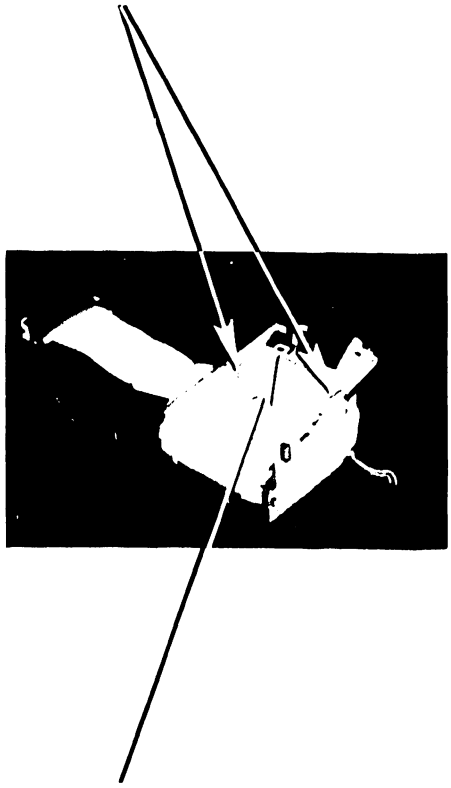
# 7.6 Reinstallation Procedures, 3.5-Inch FDD

## 7.6.9 SCSI PCB Assembly(sheet 2 of 2)

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

5 Install two screws.



6 Connect 3-wire cable from POWER PCB ASSY.

7 Install FDD ( ➡ 7.6.8).

8 Install FDD IF CABLE ( ➡ 7.6.7).

9 Install POWER JACK ASSY ( ➡ 7.6.5).

10 Reassemble unit ( ➡ 7.6.1).

● END

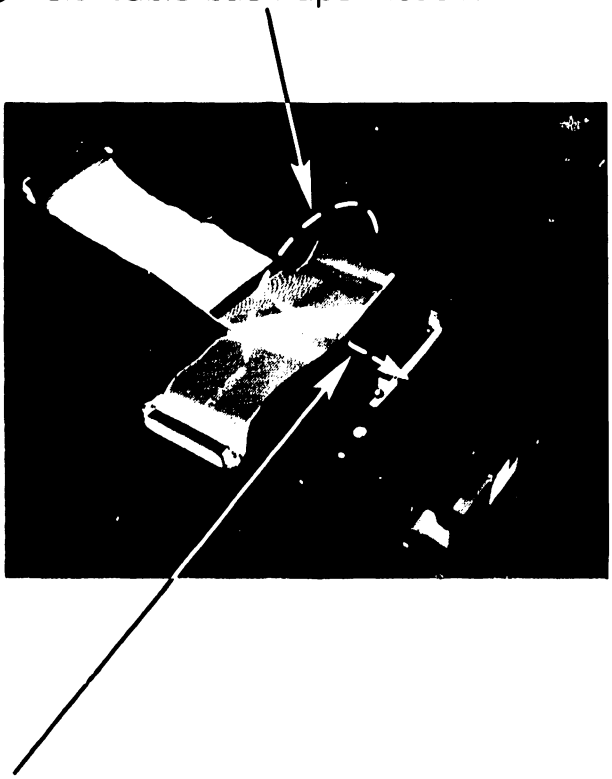
# 7.6 Reinstallation Procedures, 3.5-Inch FDD

## 7.6.10 SCSI Cable Assembly

### *CAUTION*

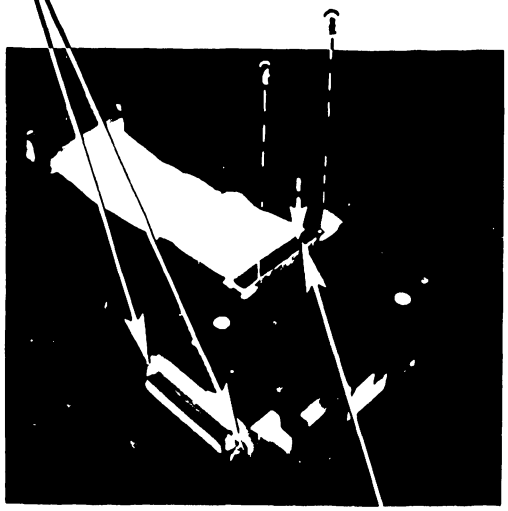
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

1. Fold cable back upon itself.



2. Carefully slide folded cable and connectors through side of FDD HOLDER.

3. Secure SCSI connector with two screws.



4. Fit cable clamp in place and secure with two screws.

5. Install SCSI PCB ASSY ( ➡ 7.6.9).

6. InstaLL FDD ( ➡ 7.6.8).

7. InstaLL FDD IF CABLE ( ➡7.6.7).

8. Install POWER PCB ASSY ( ➡ 7.6.6).

9. Install POWER JACK ASSY ( ➡7.6.5).

10. Reassemble unit ( ➡ 7.6.1).

# 7.7 Removal Procedures, 5.25-Inch FDD

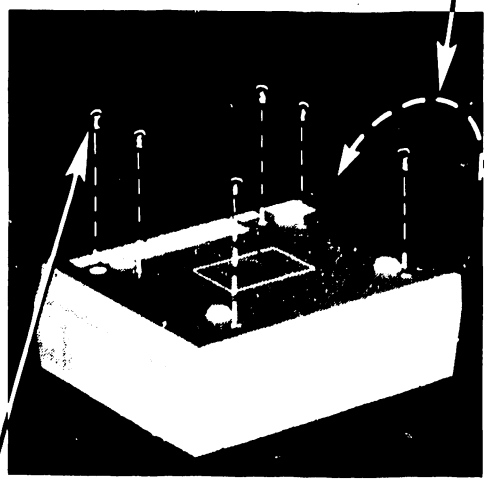
## 7.7.1 Access (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

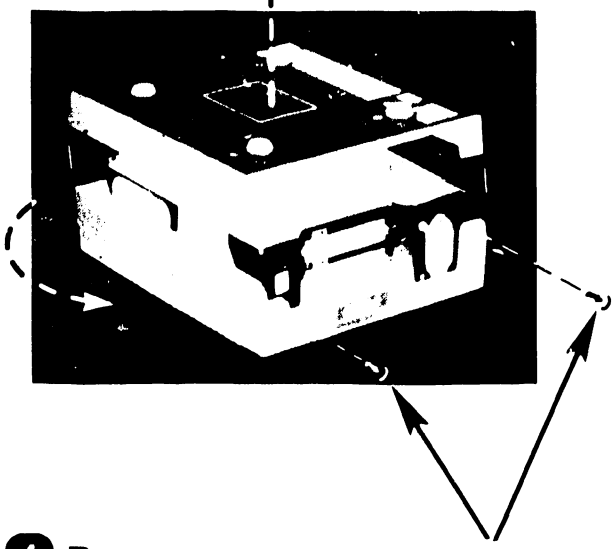
The 5.25-inch FDD is easily accessed by removing UPPER CASE and LOWER CASE.

1. Turn unit over to access screws securing LOWER CASE.



2. Remove six screws securing LOWER CASE.

3. Lift off LOWER CASE.



4. Remove two screws at rear.

➡ NEXT

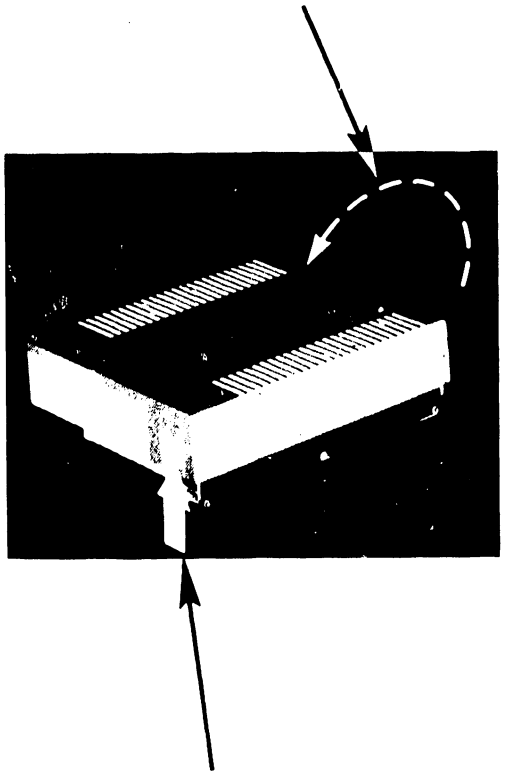
# 7.7 Removal Procedures, 5.25-Inch FDD

## 7.7.1 Access (sheet 2 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

5 Turn unit over again.

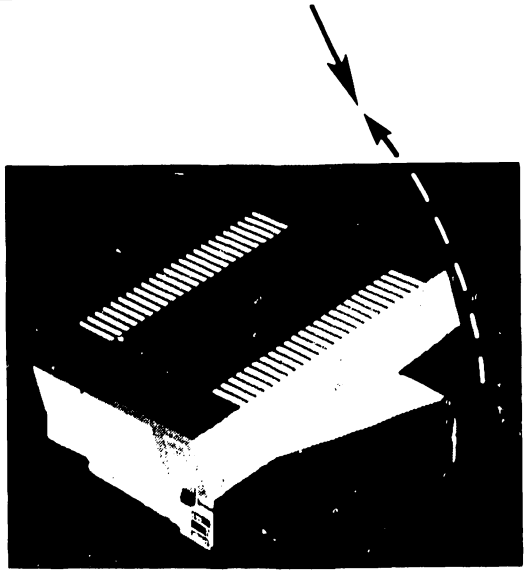


6 Place POWER SWITCH in "up" position (on).

### *CAUTION*

Ensure POWER SWITCH is in "up" position, lift UPPER CASE from rear, and raise UPPER CASE carefully to disengage POWER SWITCH. Switch-actuating tabs in UPPER CASE are easily broken.

7 Lift off UPPER CASE.



● END

# 7.7 Removal Procedures, 5.25-Inch FDD

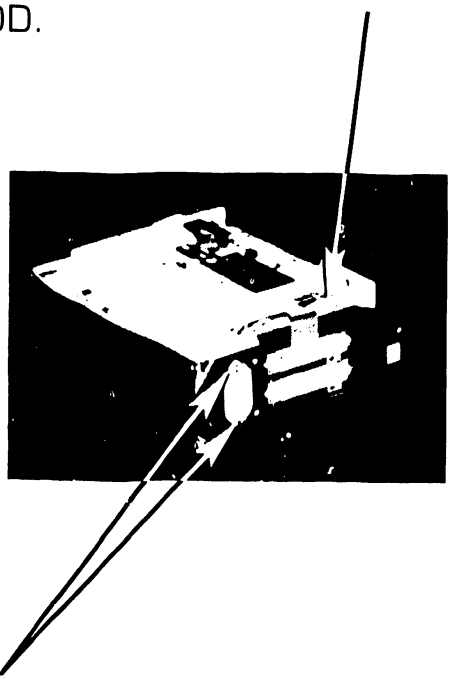
## 7.7.2 Power PCB Assembly (sheet 1 of 2)

### *CAUTION*

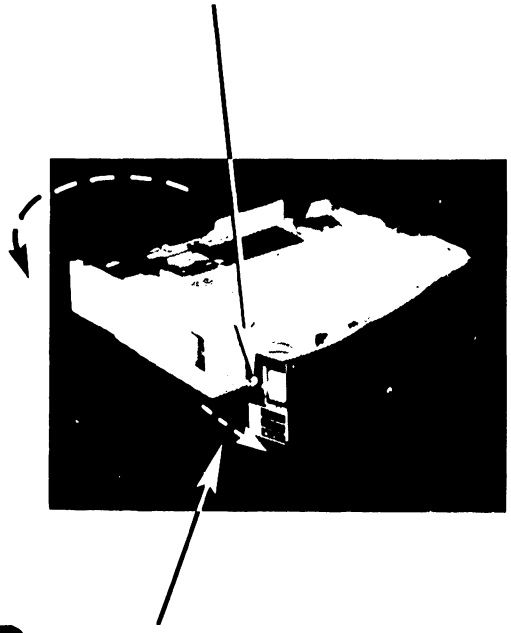
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The POWER PCB ASSY is secured to FDD HOLDER by three screws: cables connect to FDD and SCSI PCB ASSY.

1. Access unit ( ➡ 7.7.1).
2. Disconnect 6-wire connector from FDD.



3. Remove two screws at rear.
4. Loosen (do not remove) single screw at front.



5. Slide loosened screw out of its slot.

➡ NEXT

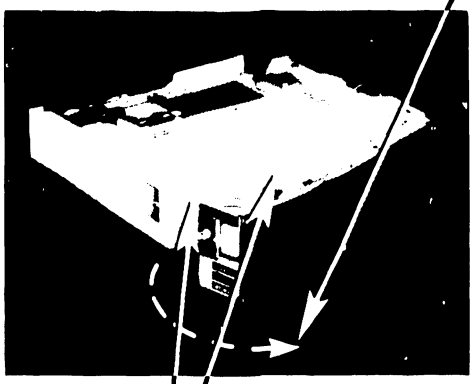
# 7.7 Removal Procedures, 5.25-Inch FDD

## 7.7.2 Power PCB Assembly (sheet 2 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

6 Move POWER PCB ASSY away from unit to expose SHIELD.

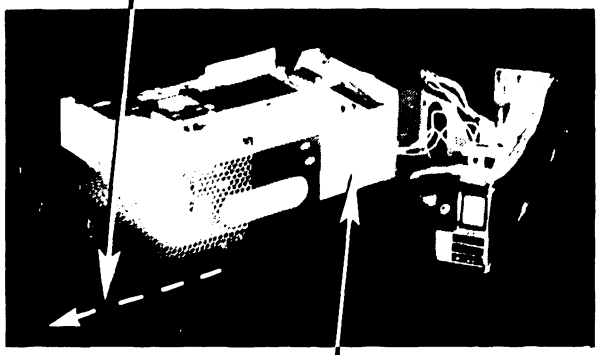


7 Remove two screws securing SHIELD.

### *NOTE*

The two screws securing SHIELD also secure one side of FDD.

8 Lift SHIELD away from unit.



9 Disconnect 3-wire cable from SCSI PCB ASSY.

● END

# 7.7 Removal Procedures, 5.25-Inch FDD

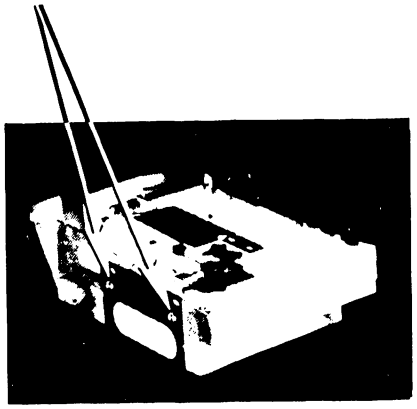
## 7.7.3 FDD

*CAUTION*

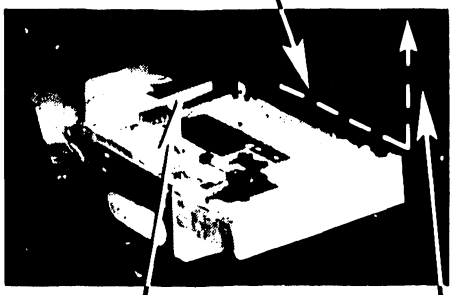
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The FDD is secured to FDD HOLDER by four screws. Power cables connect to POWER PCB ASSY and SCSI PCB ASSY; a ribbon cable connects to SCSI PCB ASSY.

1. Access unit (➡ 7.7.1).
2. Remove POWER PCB ASSY (➡ 7.7.2).
3. Remove remaining two screws securing FDD to HOLDER.



4. Slide FDD forward.



5. Disconnect ribbon cable to SCSI PCB ASSY.
6. Lift FDD away from HOLDER.

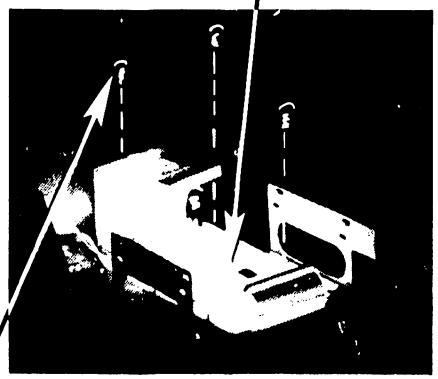
## 7.7.4 SCSI PCB ASSEMBLY

*CAUTION*

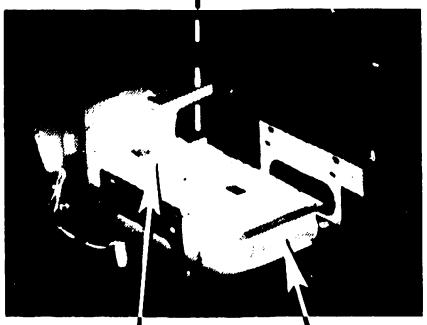
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The SCSI PCB ASSY is secured to FDD HOLDER by four screws. Ribbon cables connect to FDD and external connectors; a 4-wire cable connects to Device ID switch.

1. Access unit (➡ 7.7.1).
2. Remove POWER PCB ASSY (➡ 7.7.2).
3. Remove FDD (➡ 7.7.3).
4. Disconnect 4-wire cable from Device ID switch.



5. Remove four screws securing SCSI PCB ASSY to HOLDER.
6. Lift SCSI PCB ASSY away from HOLDER.



7. Disconnect ribbon cable to FDD.
8. Disconnect SCSI BUS CABLE.

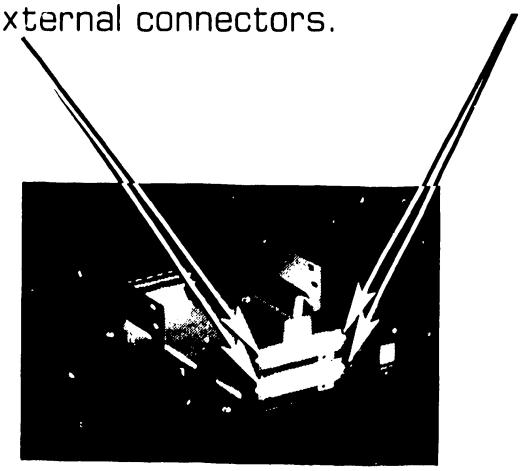
## 7.7.5 SCSI BUS Cable

### *CAUTION*

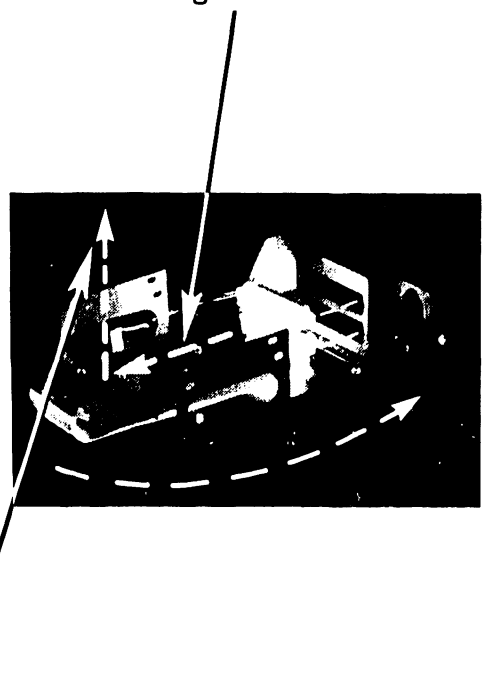
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The SCSI BUS CABLE is secured to FDD HOLDER by four screws fastening its external connectors. It connects to SCSI PCB ASSY.

1. Access unit ( ➡ 7.7.1).
2. Remove POWER PCB ASSY ( ➡ 7.7.2).
3. Remove FDD ( ➡ 7.7.3).
4. Remove SCSI PCB ASSY ( ➡ 7.7.4).
5. Remove four screws securing external connectors.



6. Carefully withdraw connector "ears" through FDD HOLDER.



7. Lift SCSI BUS CABLE away from HOLDER.

# 7.8 Reinstallation Procedures, 5.25-Inch FDD

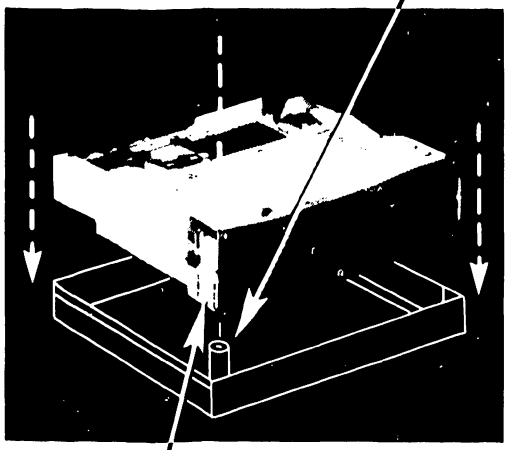
## 7.8.1 Reassembly (sheet 1 of 2)

### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The 5.25-inch FDD is easily accessed by removing UPPER CASE and LOWER CASE.

1. Fit unit into LOWER CASE by guiding pylon on LOWER CASE up between FDD and POWER PCB ASSY.

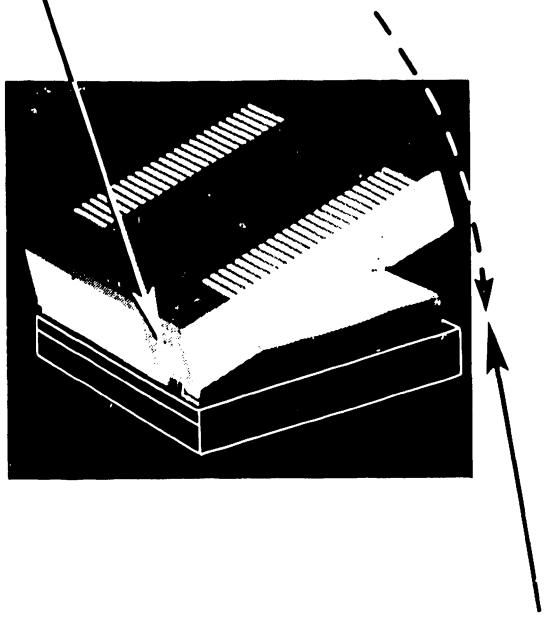


2. Place POWER SWITCH in "up" position (on).

### *CAUTION*

Ensure POWER SWITCH is in "up" position, before fitting UPPER CASE. Switch-acuating tabs in UPPER CASE are easily broken.

3. Fit UPPER CASE onto unit to engage switch actuator onto switch lever.



4. Swing down rear of UPPER CASE and adjust fit.

➡ NEXT

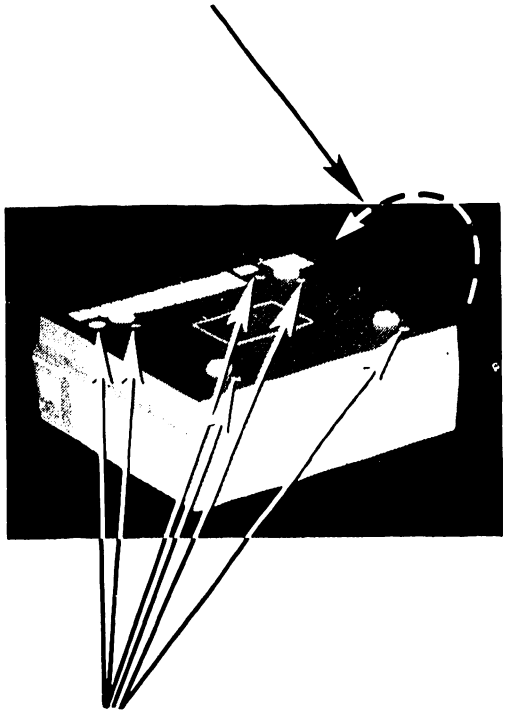
# 7.8 Reinstallation Procedures, 5.25-Inch FDD

## 7.8.1 Reassembly (sheet 2 of 2)

*CAUTION*

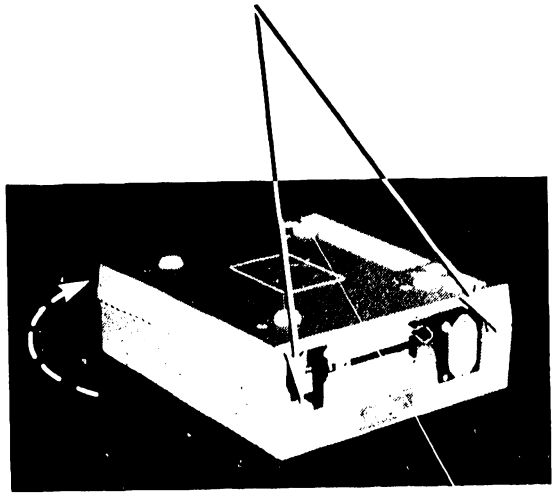
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

5 Turn unit over.

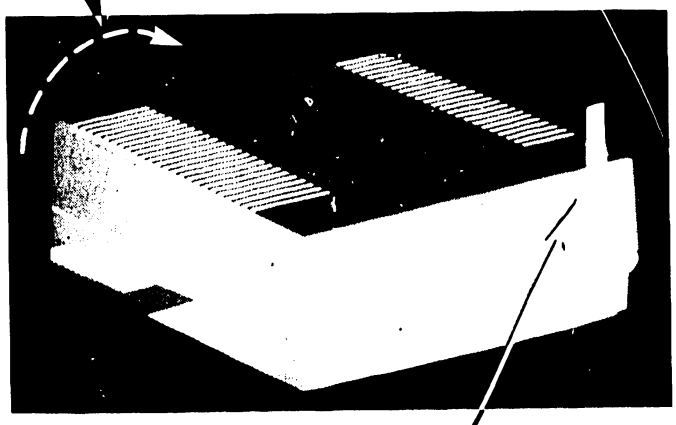


6 Install six mounting screws:Tighten.

7 Install two screws at rear.



8 Turn unit right side up.



9 Turn POWER SWITCH off.

● END

## 7.8.2 Power PCB Assembly (sheet 1 of 3)

### *CAUTION*

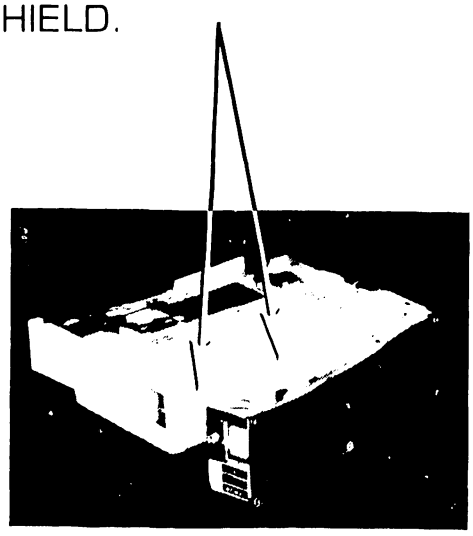
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

The POWER PCB ASSY is secured to FDD HOLDER by three screws: cables connect to FDD and SCSI PCB ASSY.

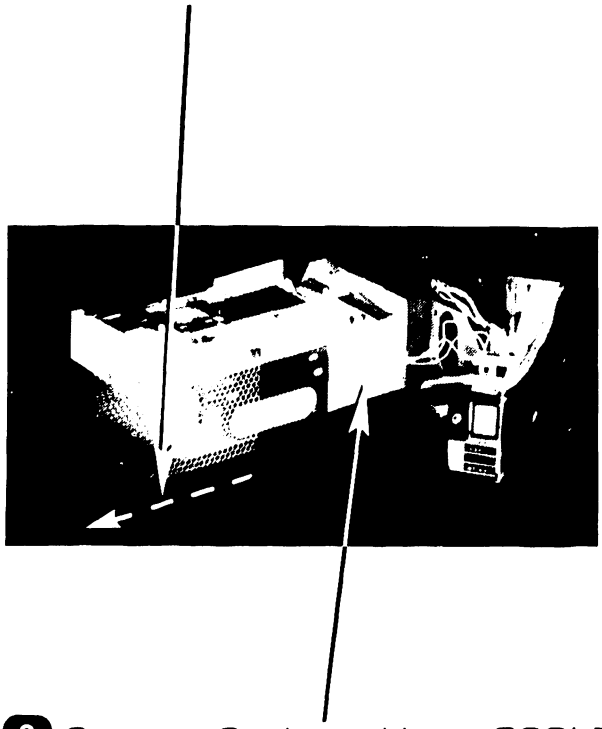
### *NOTE*

The two screws securing SHIELD also secures one side of FDD.

1. Remove two screws securing SHIELD.



2. Lift SHIELD away from unit.



3. Connect 3-wire cable to SCSI PCB ASSY.

➡ NEXT

# 7.8 Reinstallation Procedures, 5.25-Inch FDD

## 7.8.2 Power PCB Assembly (sheet 2 of 3)

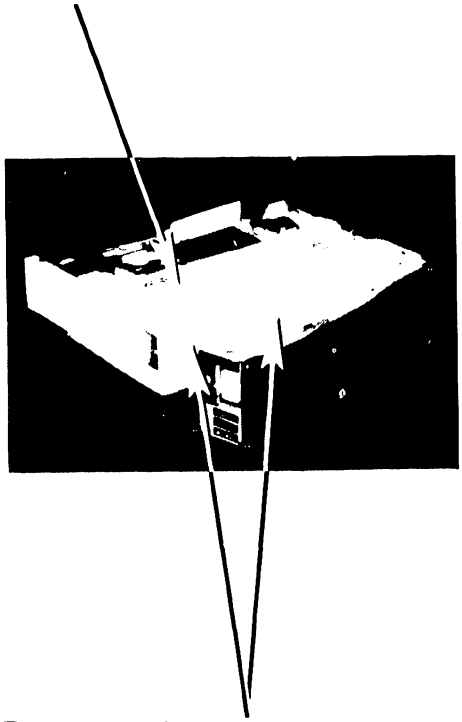
### *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

### *NOTE*

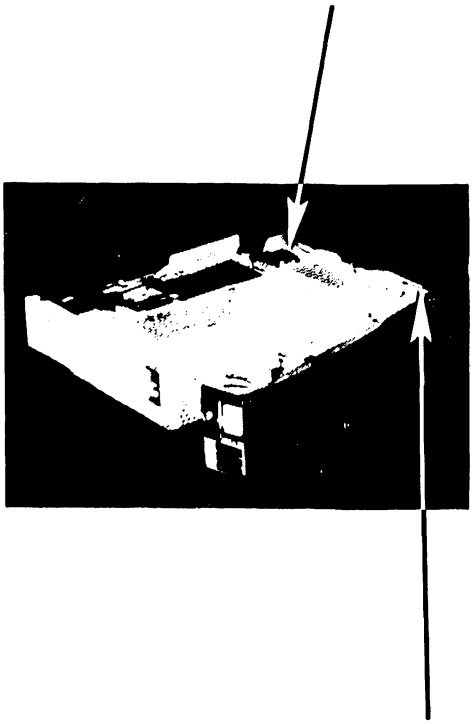
The two screws securing SHIELD also secures one side of FDD.

4 Refit SHIELD.



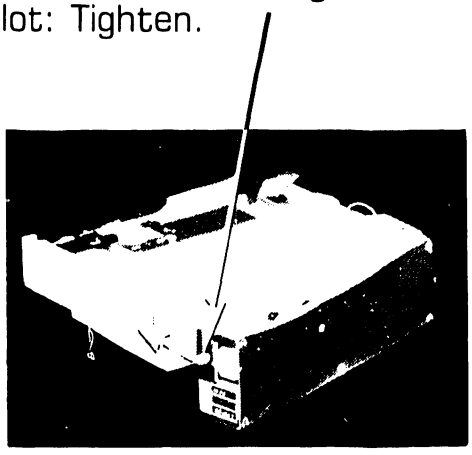
5 Secure with two screws.

6 Connect 6-wire connector at FDD.



7 Fit ac connector on POWER SUPPLY ASSY into FDD HOLDER.

8 Slide front mounting screw into its slot: Tighten.



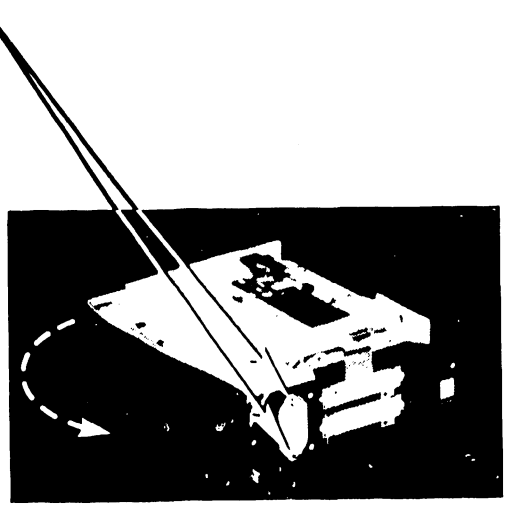
➡ NEXT

## 7.8.2 Power PCB Assembly (sheet 3 of 3)

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

9 Install two screws at rear : Tighten



10 Reassemble unit ( ➡ 7.8.1).

● END

# 7.8 Reinstallation Procedures, 5.25-Inch FDD

## 7.8.3 FDD

### *CAUTION*

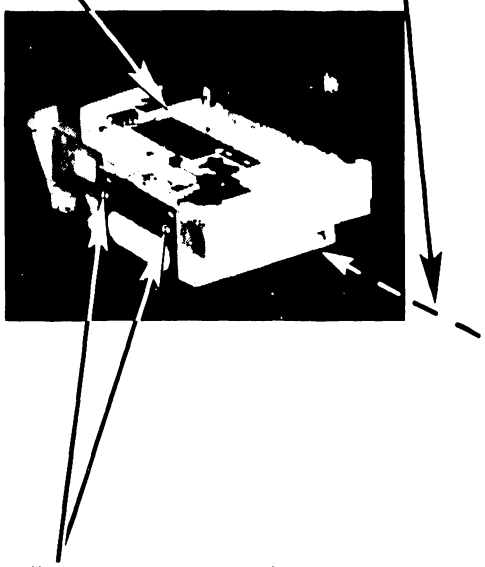
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

### *NOTE*

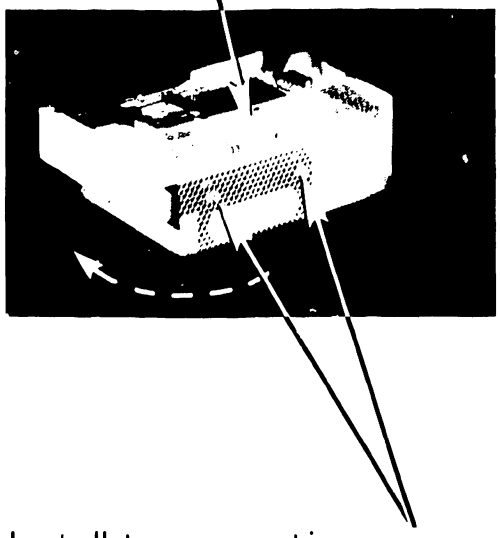
The two screws securing SHIELD also secure one side of FDD.

The FDD is secured to FDD HOLDER by four screws. Power cables connect to POWER PCB ASSY and SCSI PCB ASSY; a ribbon cable connects to SCSI PCB ASSY.

1. Fit FDD into HOLDER. PCB ASSY.
2. Connect ribbon cable from SCSI PCB ASSY.



3. Install two mounting screws on side opposite POWER PCB.
4. Fit SHIELD into place.



5. Install two mounting screws that remain.
6. Reinstall POWER PCB ASSY ( ➡ 7.8.2).
7. Reassemble unit ( ➡ 7.8.1).

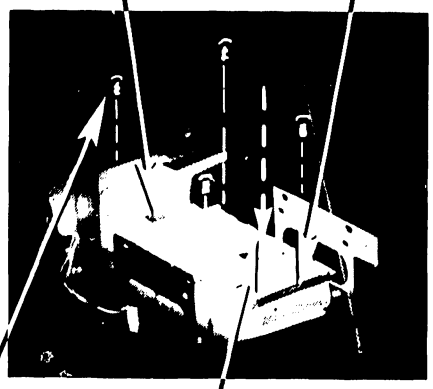
## 7.8.4 SCSI PCB ASSEMBLY

### *CAUTION*

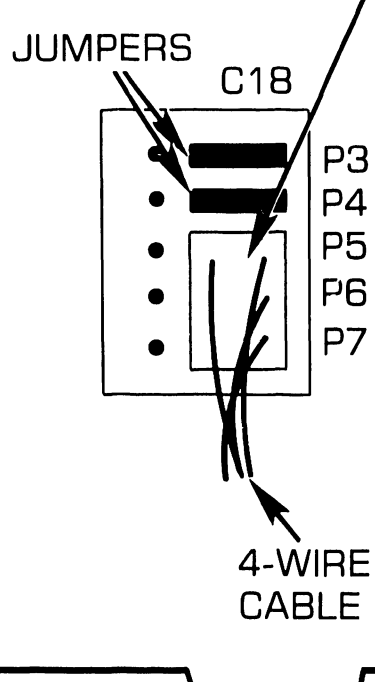
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

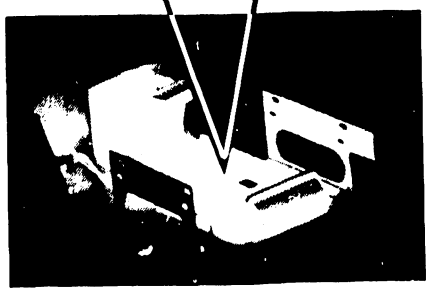
The SCSI PCB ASSY is secured to FDD HOLDER by four screws. Ribbon cables connect to FDD and external connectors; a 4-wire cable connects to Device ID switch.

1. Connect SCSI BUS CABLE.
2. Connect FDD ribbon-cable.



3. Fit SCSI PCB ASSY into HOLDER.
4. Install four screws securing SCSI PCB ASSY to HOLDER.
5. Connect 4-wire cable from Device ID switch.



6. Reinstall FDD ( ➡ 7.8.3).
7. Reinstall POWER PCB ASSY ( ➡ 7.8.2).
8. Reassemble unit ( ➡ 7.8.1).

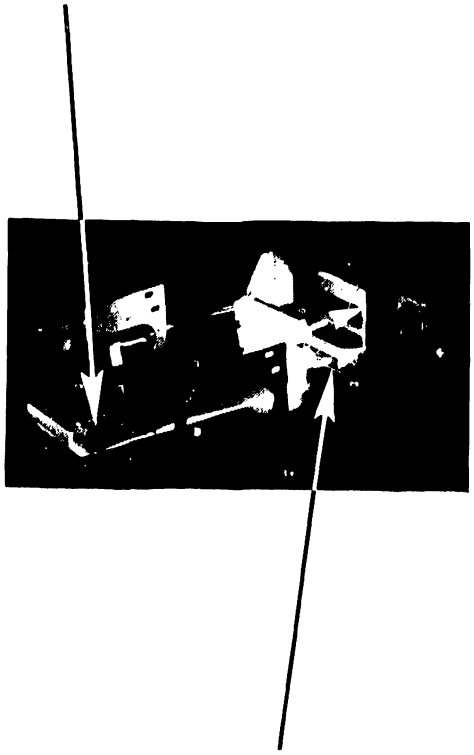
## 7.8.5 SCSI BUS Cable

*CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

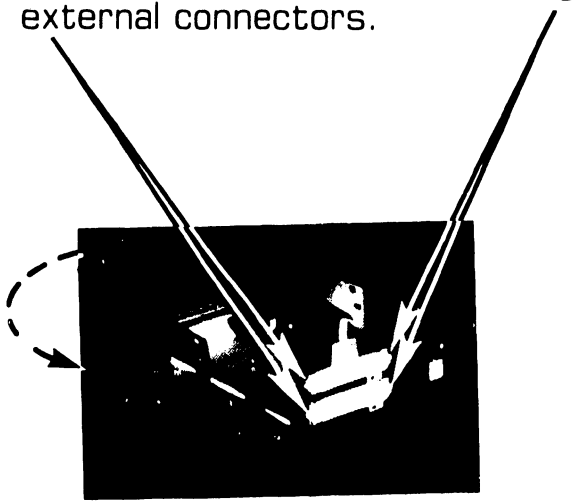
The SCSI BUS CABLE is secured to FDD HOLDER by four screws fastening its external connectors. It connects to SCSI PCB ASSY.

1. Fit SCSI BUS CABLE into HOLDER.



2. Carefully draw connector "ears" through FDD HOLDER and position connectors.

3. Install four screws securing external connectors.



4. Reinstall SCSI PCB ASSY ( ➡ 7.8.4).
5. Reinstall FDD ➡ 7.8.3).
6. Reinstall POWER PCB ASSY (➡ 7.8.2).
7. Reassemble unit ( ➡ 7.8.1).

# SECTION 8

# ADJUSTMENTS

# SECTION 8 CONTENTS

## SECTION 8
## ADJUSTMENTS

# 8.1 Tools And Test Equipment

1. Anti-Static Kit 727-0362

   Always wear a properly grounded wrist strap whenever any part of Wang LapTop Computer case is open. Discharge any static charge by wearing wrist strap and connecting it to suitable ground ***before*** handling the WLTC. The wrist strap must be connected to suitable ground, which, in turn, is ultimately connected to building ground. Such suitable ground might be the main chassis of other electronic office equipment, preferably Wang equipment.

2. No other special tools or test equipment are required to repair the WLTC.

## Adjusting LCD Arm Pressure Plate (sheet 1 of 2)

### *CAUTION*

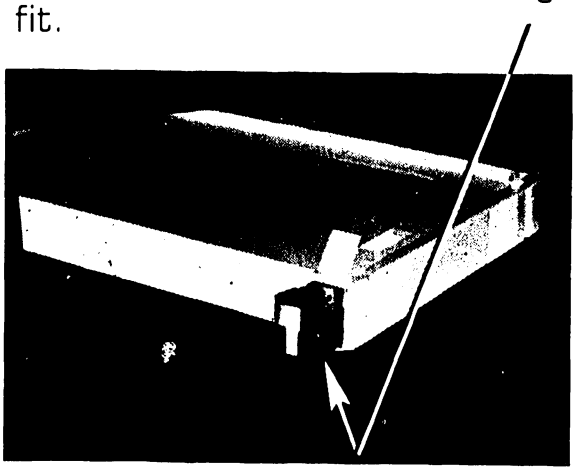
Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

Purpose of this adjustment is to ensure that LCD ASSY fits snugly, but not too tightly, into LCD ARMS. Adjustment is correct when LCD ARM PRESSURE LEVERS can be secured easily ***and*** LCD ASSY cannot be pulled loose by a moderate tug.

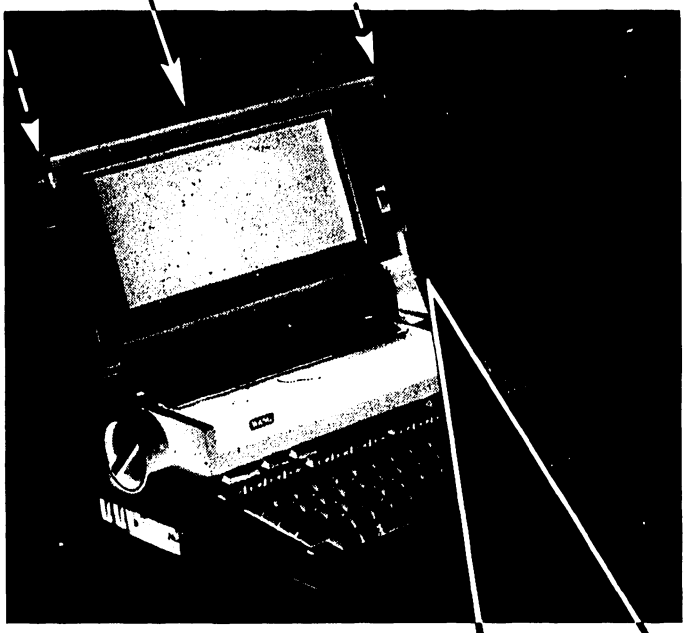
### *CAUTION*

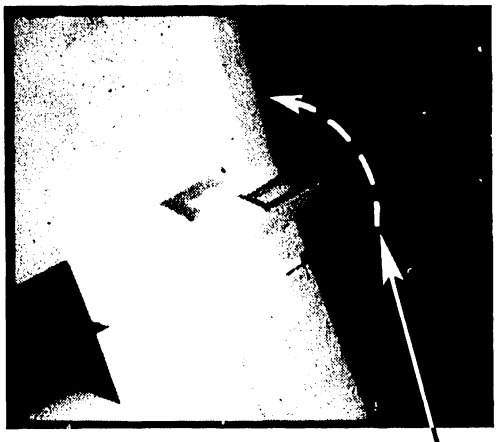
Do not overtighten: Turn in ADJUST SCREW ***only*** 1/4 turn at a time. Excess pressure may split LCD ARMS when securing LCD ARM PRESSURE LEVERS.

1. Remove LCD Assy ( ➡ 7.3.4).
2. Turn in ADJUST SCREW to tighten fit.



3. Reinstall LCD Assy ( ➡ 7.4.4).





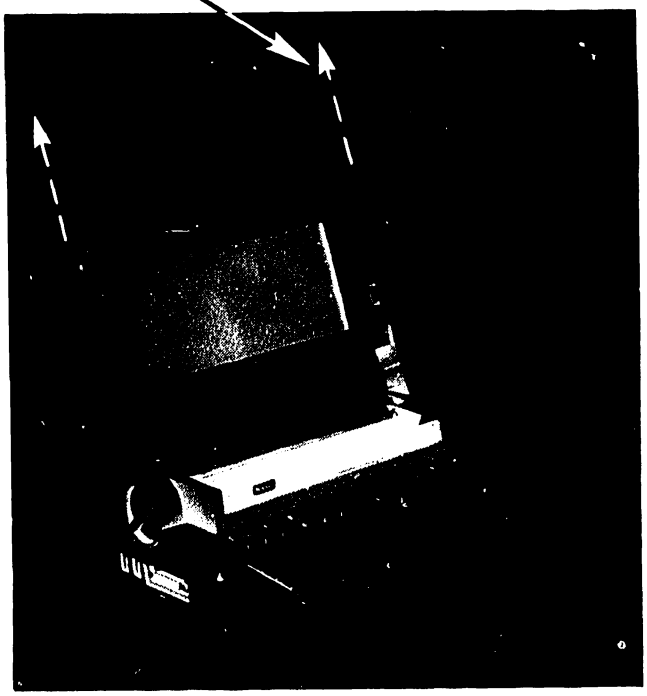
4. Test adjustment by closing PRESSURE LEVERS. LEVERS must close easily, without requiring undue force. Readjust, if necessary.

➡NEXT

## *CAUTION*

Always wear a properly grounded wrist strap whenever any part of WLTC case is open.

5 Test adjustment, again, by lifting WLTC by LCD ASSY. Tighten adjustment if LCD ASSY pulls loose.



6 If necessary, redo adjustment until correct.

● END

# SECTION 9

# UNPACKING AND SETUP

# SECTION 9 CONTENTS

## SECTION 9
## UNPACKING AND SETUP

# 9 UNPACKING AND SETUP

## 9.1 Tools and Test Equipment

1. Anti-static Kit 727-0362

   Always wear a properly grounded wrist strap whenever any part of Wang LapTop Computer case is open. Discharge any static charge by wearing wrist strap and connecting it to suitable ground ***before*** handling the WLTC.

   The wrist strap must be connected to suitable ground, which, in turn, is ultimately connected to building ground. Such suitable ground might be the main chassis of other electronic office equipment, preferably Wang equipment.

2. No other special tools or test equipment are required to install the WLTC.

## 9.2 Checking Shipment

A packing slip is attached to one carton and lists the items shipped.

1. Locate packing slip.
2. Ensure packing slip lists all the items ordered.
3. Examine all cartons for signs of damage.
4. Report any missing or damaged items to your local Wang representative.

## 9.3 Unpacking Cartons

The Wang LapTop Computer is packaged in three cartons. An additional corrugated cardboard insert contains any optional hardware, such as numeric keypad or memory expansion module.

1. Open carton labled "Open This First".

2. Remove:
   AC ADAPTER
   PAPER ROLL ATTACHMENT
   Package containing:
   Documentation set
   Function strips
   Software diskettes
   -installation diskette
   -system software diskettes
   Printer ribbon cassette
   Roll of thermal paper

3. Open remaining cartons.

---

***CAUTION***

Ensure carrying case is right-side-up: Wang logo is on top and zipper is at the bottom.

---

4. Remove:
   Carrying case with WLTC inside
   FDD (Floppy Disk Drive)
   AC ADAPTER CABLE
   SCSI CABLE

# 9.4 Set-up

Installation set-up is briefly summarized below. ➡The Wang LapTop Computer Installation Instructions

---

***CAUTION***

Do not remove anti-static bags which protect optional expanded memory and modem PCBs until those PCBs are plugged into MAIN PCB ASSY.

---

1. Install OPT RAM PCB ASSY and MODEM PCB ASSY, if these options are part of shipment. ➡7.4.2 and 7.4.3
2. Connect NICAD BATT ASSY. ➡7.4.6

---

***CAUTION***

Press RESET if WLTC has been accidentally turned on (date and time menu displayed). WLTC must be off before connecting AC ADAPTER.

---

3. Connecting AC ADAPTER:

   a. Plug one half of T-connector from AC ADAPTER into POWER JACK at rear of WLTC.

   b. Plug 2-prong power plug into wall outlet.

4. Connect FDD (3.5-inch or 5.25-inch). ➡The Wang Portable Diskette Drive Installation Instructions.

# SECTION 10

# FUNCTIONAL DESCRIPTION

# SECTION 10 CONTENTS

## SECTION 10
## FUNCTIONAL DESCRIPTION

To Be Supplied.

# SECTION
# 11
# SPECIFICATIONS

# SECTION 11 CONTENTS

## SECTION 11
## SPECIFICATIONS

# SPECIFICATIONS

# 11.1 WLTC CPU

### 1. Mechanical

Depth: 11.9 inches (30.2 cm)

Width: 13.9 inches (35.3 cm)

Height: 4.0 inches (10.2 cm)

Weight: 14.25 pounds (6.59 kg)

Weight of accessories:
Carrying Case - 2.0 lbs. (0.91kg)
Accessories Bag - 1.25 lbs. (0.57kg)
ac Adapter - 3.75 lbs. (1.7 kg)

Vibration - 2 g at 10 Hz

Shock - 50 g (10 ms on any axis)

LCD:
Size - 9.5 inches (24.1 cm)
active area
25 rows by 80 columns

Resolution:
320 X 200 bit-mapped in
Industry Standard mode

640 X 200 character or bit-
mapped in Wang or Industry
Standard mode

### 2. Power Requirements

AC adapter (21 Vdc, 1.6 A):
Domestic: 90 to 130 Vac, 50/60 Hz
UL, CSA approved
International: 220 to 250 Vac

System battery (12 Vdc, 1.2 Ah):
10 sub C-cells

### 3. Environmental Requirements

Operating:
Temperature Range
50 to 104 F (10 to 40 C)
Humidity Range
15 to 85 percent, noncondensing

Shipping:
Temperature Range
-40 to 140 F (-40 to 60 C)
Humidity Range
5 to 90 percent, noncondensing

Storage:
Temperature Range
0 to 120 F (-18 to 49 C)

### 4. Winchester Disk Drive (internal)

Disk Size: 3.5 inches
Capacity (formatted): 10 MB
Rotation speed: 2322 r/min + 1.5
percent
Data transfer rate: 3.2 megabits/s

### 5. Printer

Method: thermal/thermal-transfer
impact, 24 X 1 dot matrix

Direction: unidirectional

Carriage Speed: 45.72 mm/s

# 11.1 WLTC CPU

Carriage movement: 1/360 inch minimum

Print head life: 5,000,000 characters

Number of copies: one original

Characters per second (cps):
Pica - 18.0 cps
Condensed - 32.4 cps

Characters per inch (cpi):
Pica - 10 cpi
Enlarged - 5 cpi
Condensed - 18 cpi
Enlarged & Condensed--9 cpi

Characters per line (cpl):
Pica - 80 cpl
Enlarged - 40 cpl
Condensed - 132 cpl
Enlarged & Condensed - 72 cpl

Character size:

Pica - 2.258 X 2.399 mm
16 X 17 dots

Condensed - 1.129 X 2.399 mm
16 X 17 dots

Paper Feed:
Method - friction
Speed - 28.2 mm/s
Direction - forward and backward

Line Feed:
Paper Feed Keys - 1/12 inch
Line Space Setting - n/216 inch
default is 1/6 inch

Ribbon:
Type - one-time thermal transfer
Life - 40,000 characters (Pica)
Width - 6.35 mm
Llength - 100 m

# 11.2 FDDs

## 1. 3.5-inch FDD

Depth: 8.25 inches (20.9 cm)

Width: 5.6 inches (14.2 cm)

Height: 2.75 inches (7.0 cm)

Weight (including internal battery):
3.75 pounds (1.7 kg)

Disk size: 3.5 inches

Capacity (formatted): 720 KB,
double-sided double-density

Rotation speed: 300 r/min + 1.5
percent

Data transfer rate--250 kilobits/s

## 2. 5.25-inch FDD

Depth: 9.9 inches (25.1 cm)

Width: 8.3 inches (21.1 cm)

Height: 3.5 inches (8.9 cm)

Weight: 6.0 pounds (2.7 kg)

Disk Size: 5.25 inches

Capacity (formatted):
360 KB, double-sided double-density

Rotation Speed:
300 r/min + 1.5 percent

Data transfer rate: 250 kilobits/s

# 11.3 Options

## 1. Internal Modem

Model WLTC-2-1

- Compatible with industry-standard Hayes Command Set
- Compatible with Bell-212A when operating at 1200 bps, asynchronous and synchronous
- Compatible with Bell-103 when operating at 0-300 bps, asynchronous

Model WLTC-2-2

- Compatible with industry-standard Hayes Command Set
- CCITT V.22 bis QAM modulation at 2400 bps, asynchronous and synchronous
- CCITT V.22 PSK modulation at 1200 and 600 bps, asynchronous and synchronous
- Compatible with Bell-212A PSK modulation when operating at 1200 bps, asynchronous and synchronous
- Compatible with Bell-103 FSK modulation when operating at 0-300 bps, asynchronous

## 2. Optional RAM PCB

Model WLTC-3-1
512-KB memory expansion card

## 3. Numeric Keypad

Model WLTC-4-1
Depth: 6.25 inches (15.9 cm)
Width: 4.0 inches (10.2 cm)
Height: 0.75 inches (1.9 cm)
Weight: 0.50 pounds (0.23 kg)

## 4. Acoustic Coupler

Model WLTC-2-3
Depth: 4.0 inches (10.2 cm)
Width: 4.0 inches (10.2 cm)
Height: 3.8 inches (9.6 cm)
Weigh: 1.0 pounds (0.5 kg)

## 5. Suggested Color Monitors

Taxan 630
Taxan 640
Most digital RGBI monitors with horizontal clock of 25 KHz ±10 percent

# SECTION 12
# ILLUSTRATED
# PARTS

# SECTION 12 CONTENTS

## SECTION 12
## ILLUSTRATED PARTS

Page

12.1 RECOMMENDED SPARES LIST

# 12.1 ILLUSTRATED PARTS

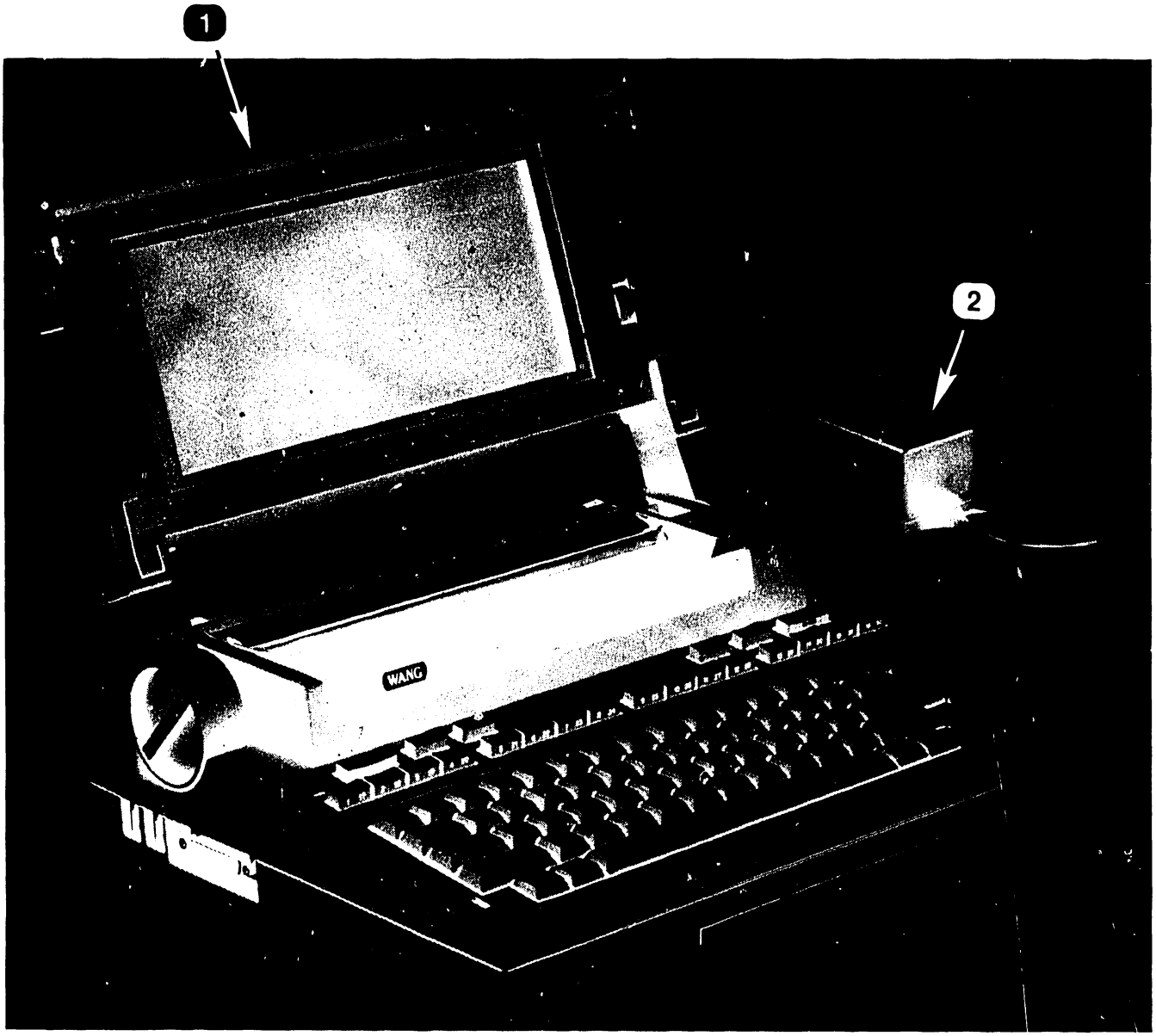
## Recommended Spares List

### 12.1.1 WLTC, Base Unit (sheet 1 of 2)

| *Item* | *Part Number* | *Description* |
|---|---|---|
| 1 | 725-3313 | CPU |
| 2 | 725-3312 | AC Adapter, 110V |
| | 725-3327 | AC Adapter, 220V |

➡NEXT

### 12.1.1 WLTC, Base Unit (sheet 2 of 2)



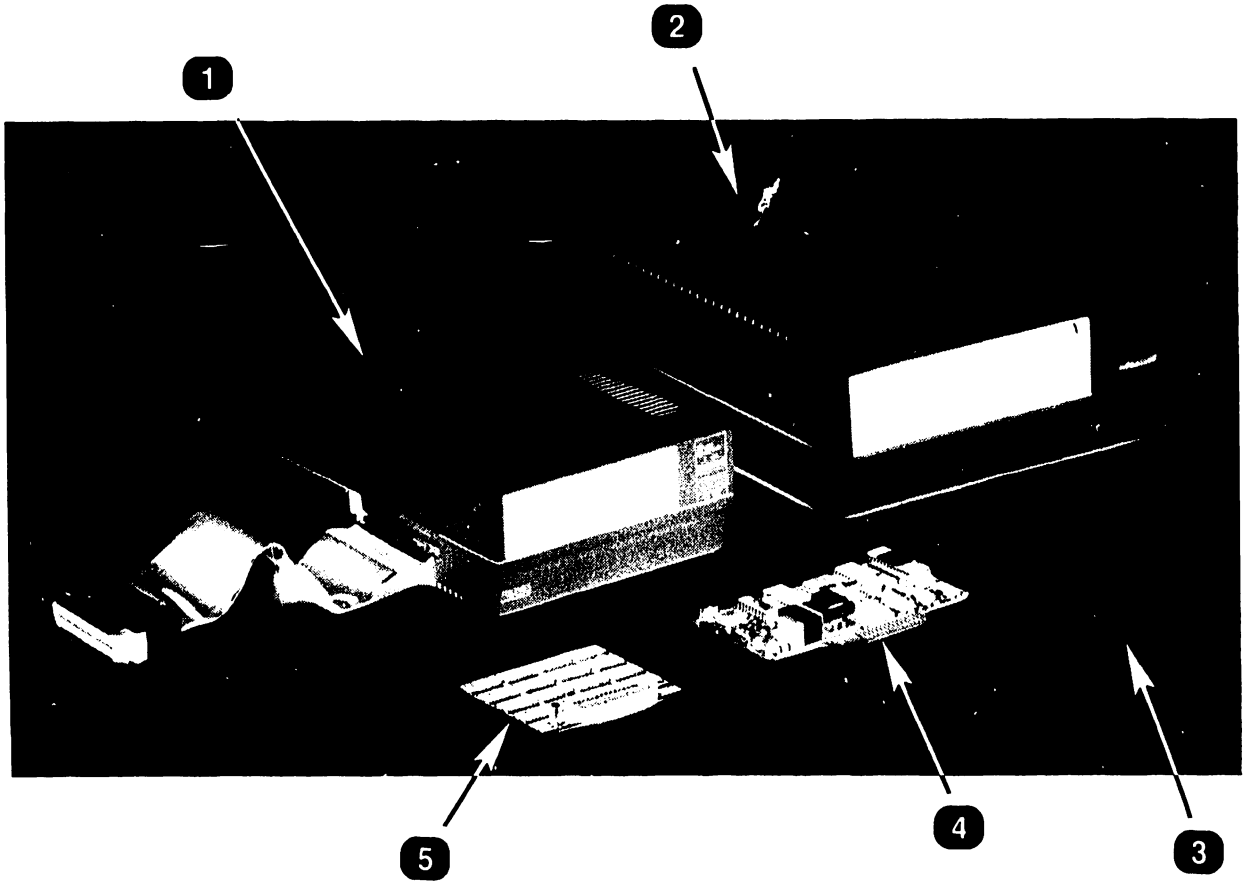

END

## 12.1.2 Options (sheet 1 of 2)

| *Item* | *Part Number* | *Description* |
|---|---|---|
| 1 | No Part No. | FDD (3.5 in.) |
| 2 | No Part No. | FDD (5.25 in.) |
| 3 | 725-3315 | 10 Key Pad Assembly |
| 4 | 210-8875 | Modem PCB Assembly-300/1200 BPS |
| | 725-2863 | Modem PCB Assembly-300/1200/2400 BPS |
| 5 | 725-3333 | OPT RAM PCB Assembly |

➡NEXT

### 12.1.2 Options (sheet 2 of 2)



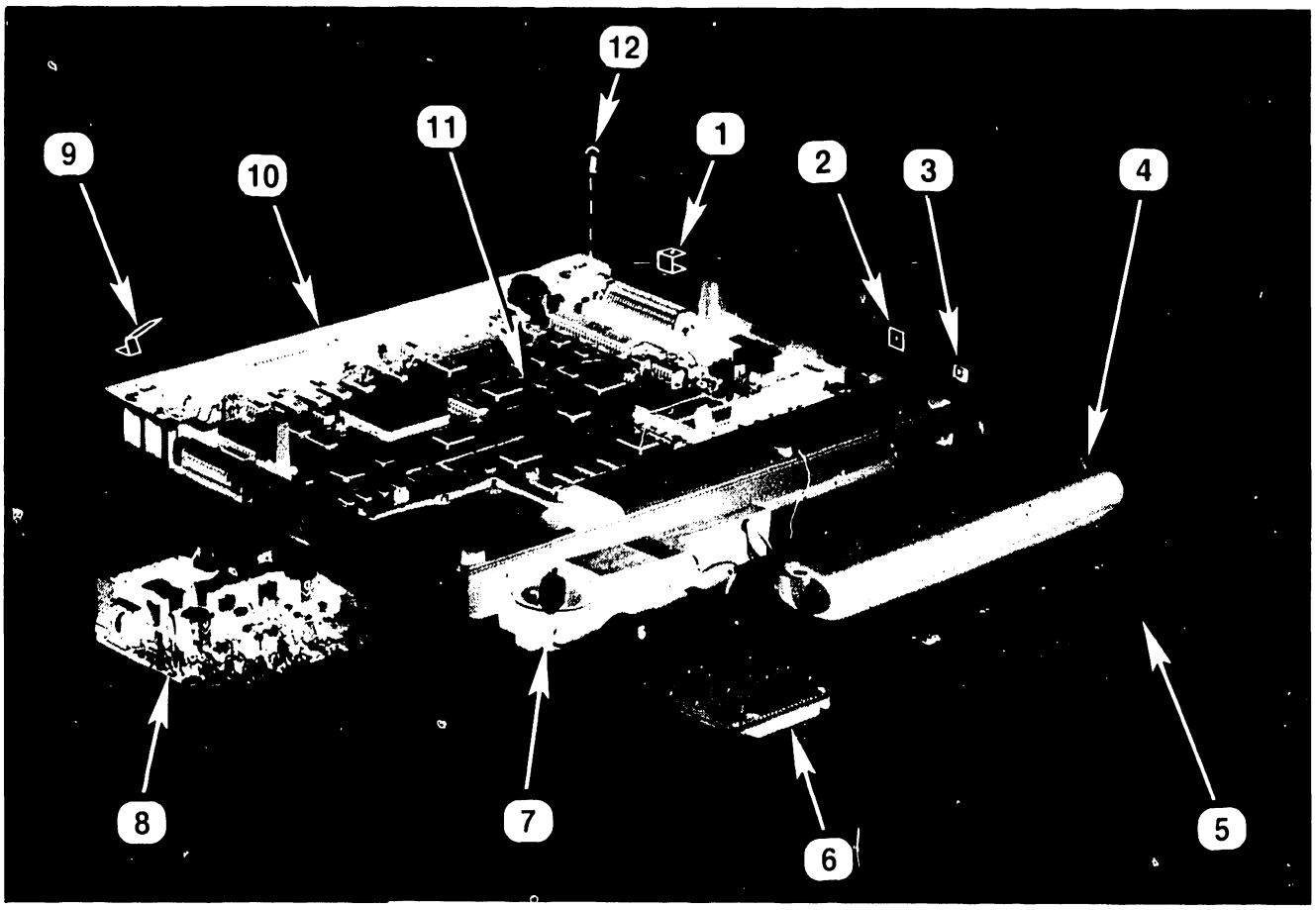

● END

## 12.1.3 Lower Case Items (sheet 1 of 2)

| *Item* | *Part Number* | *Description* |
|---|---|---|
| 1 | 726-2666 | Earth Spring PH |
| 2 | 726-2388 | Blind Sheet |
| 3 | 726-2389 | Reset Button Cover |
| 4 | 725-3317 | NICAD BATT Assembly |
| 5 | 726-2394 | Battery Cover |
| 6 | 726-2292 | STD RAM PCB Assembly |
| 7 | 726-2381 | Sub BATT Assembly |
| 8 | 726-2291 | Power PCB Assembly |
| 9 | 726-2668 | Earth Spring HDD Assembly |
| 10 | 726-2393 | Lower Case |
| 11 | 726-2290 | Main PCB Assembly |
| 12 | 726-2390 | Screw 3x7 (Mounting screws for Main PCB Assy and Power PCB Assy) |

➡NEXT

### 12.1.3 Lower Case Items (sheet 2 of 2)



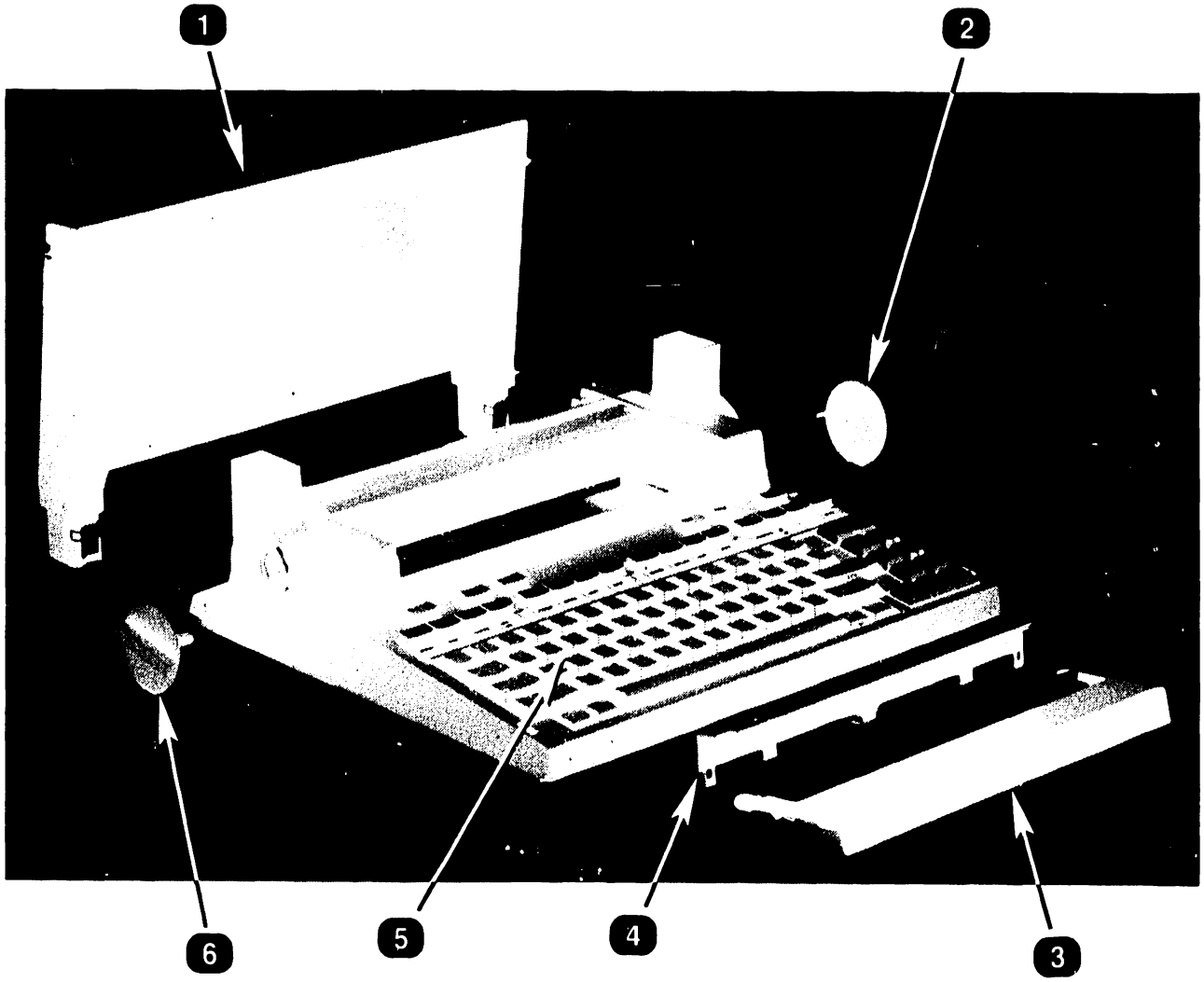

● END

## 12.1.4 Upper Case Items (sheet 1 of 6)

| *Item* | *Part Number* | *Description* |
|---|---|---|
| 1 | 726-2296 | LCD Assembly |
| 2 | 726-2396 | Arm Cap R |
| 3 | 726-2385 | Cassette Cover Assembly |
| 4 | 726-2395 | Rear Cover |
| 5 | 726-2294 | K/B Full Assembly |
| 6 | 726-2397 | Platen Knob Assembly |

➡NEXT

### 12.1.4 Upper Case Items (sheet 2 of 6)



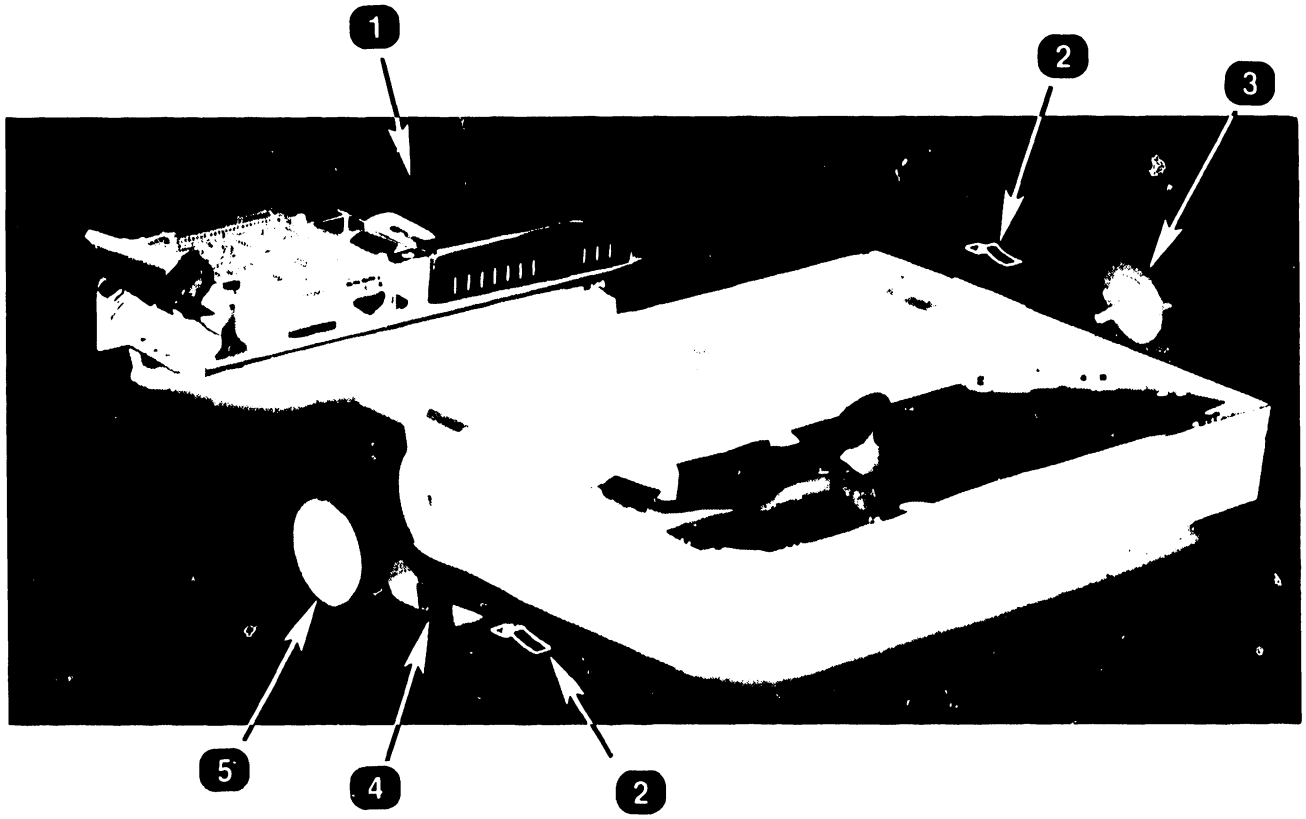

➡NEXT

## 12.1.4 Upper Case Items (sheet 3 of 6)

| *Item* | *Part Number* | *Description* |
|---|---|---|
| 1 | See Sheet 5 of 6 | |
| 2 | 726-2667 | Earth Spring K/B |
| 3 | 726-2397 | Platen Knob Assy |
| 4 | 726-2387 | Arm FPC Holder |
| 5 | 726-2396 | Arm Cap R |

➡NEXT

### 12.1.4 Upper Case Items (sheet 4 of 6)



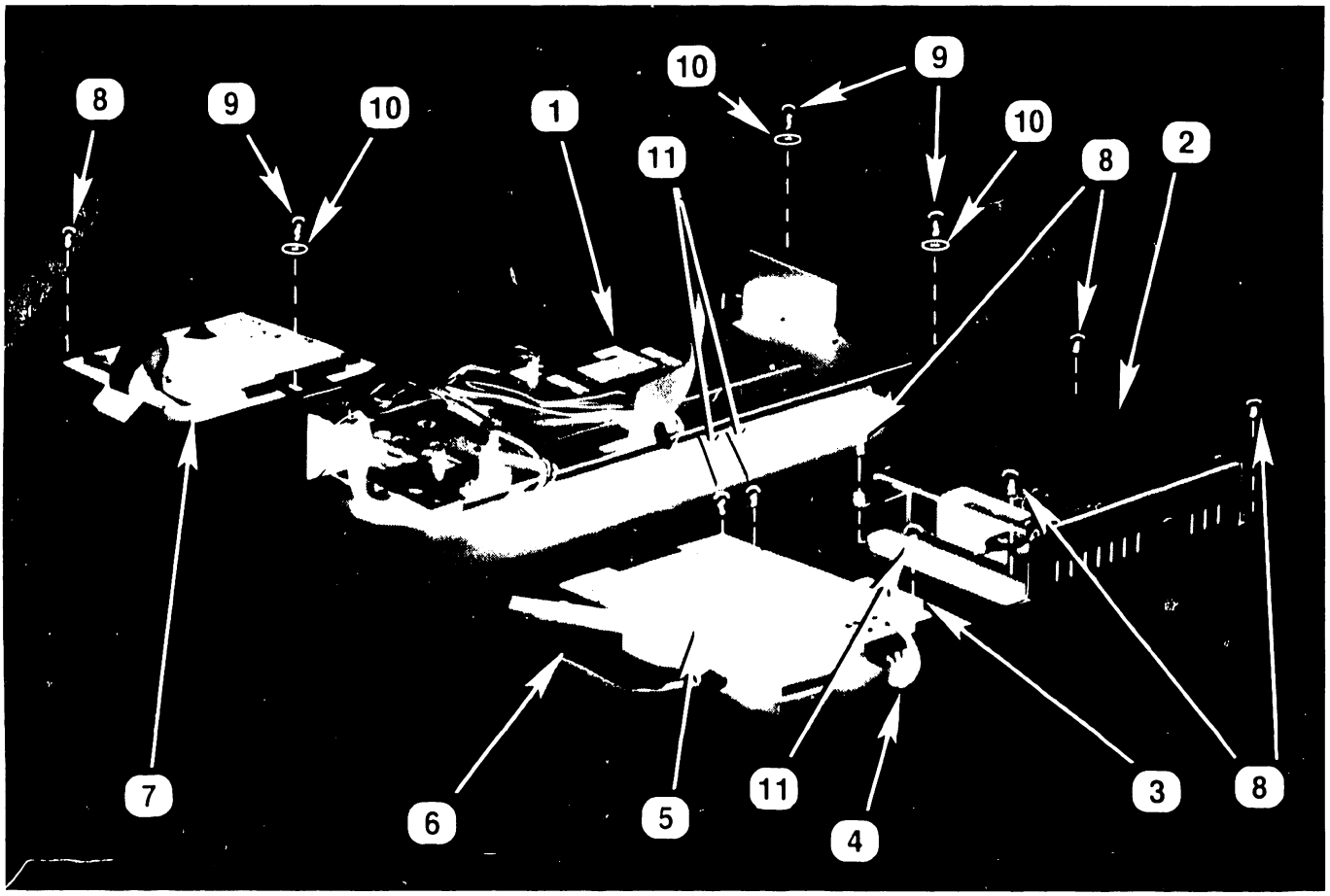

NEXT

## 12.1.4 Upper Case Items (sheet 5 of 6)

| *Item* | *Part Number* | *Description* |
|---|---|---|
| 1 | 726-2295 | Printer Assembly |
| 2 | 726-2382 | HDD Assembly |
| 3 | 726-2299 | HDD Cable 26 |
| 4 | 726-2380 | HDD Power Cable 4 Pin |
| 5 | 726-2283 | HDD PCB (SCSI) |
| 6 | 726-2298 | HDD Cable 50 |
| 7 | 726-2393 | Printer PCB Assembly |
| 8 | 726-2391 | Screw 3x5 (5) |
| 9 | 726-2392 | Shoulder Screw (3) |
| 10 | 726-2384 | Flat Washer (for 726-2392)(3) |
| 11 | 726-2386 | Screw 3x7 (3) |

➡NEXT

### 12.1.4 Upper Case Items (sheet 6 of 6)



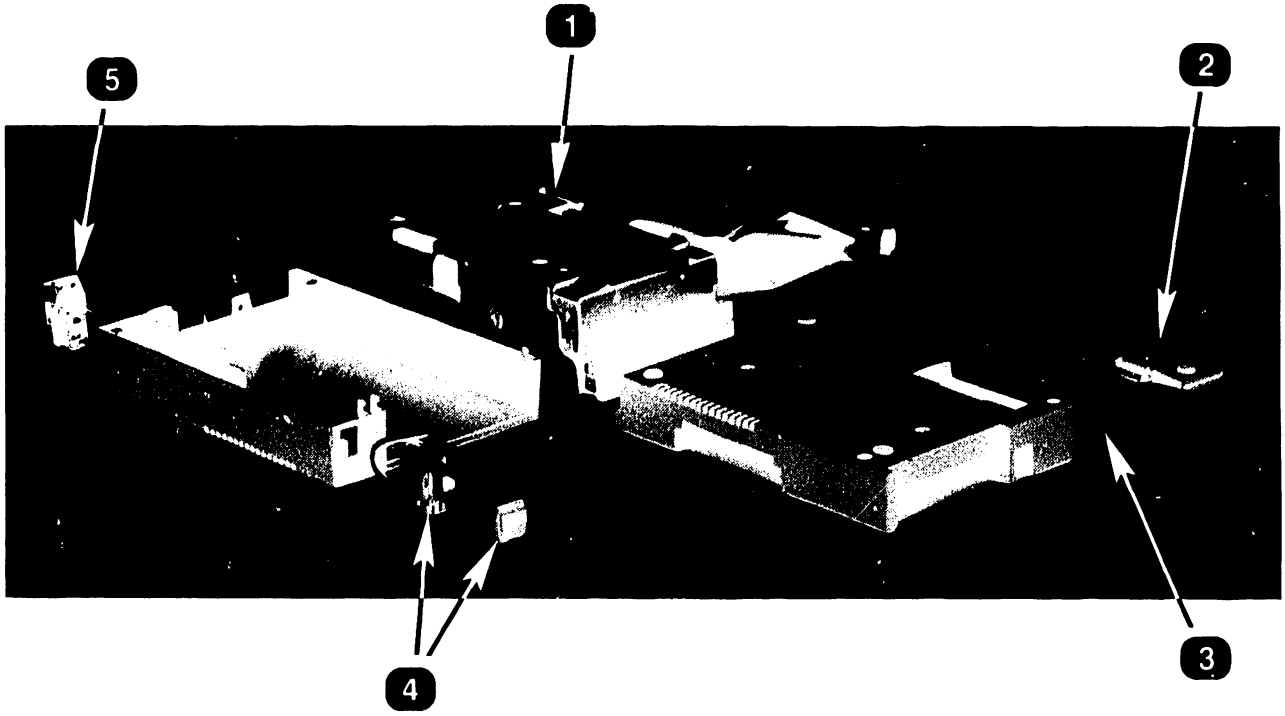

● END

## 12.1.5 FDD (3.5 in.) (sheet 1 of 4)

| *Item* | *Part Number* | *Description* |
|---|---|---|
| 1 | See Sheet 3 of 4 | |
| 2 | 726-2599 | Battery Lid |
| 3 | 726-3323 | NICAD Battery |
| 4 | 726-2597 | Power Switch Assembly |
| 5 | 726-2598 | Power Jack Assembly |
| | 726-2617 | Binding Head Screw (SCSI Cable Clamp) |
| | 726-2614 | Binding Head Screw 2.6x4.6 (Shield Assembly) |
| | 726-2616 | Binding Head Screw 3x10 (Lower Case) |
| | 726-2615 | Binding Head Screw 3x5 (Lower Case) |
| | 726-2612 | Binding Head Screw 6x16 (Power PCB) |
| | 726-2611 | Flange Head Screw 6x4 (HDD PCB (SCSI)) |
| | 726-2610 | Flange Screw (FDD Mounting) |
| | 726-2608 | Pan Head Screw 3x6 (IF Connector) |
| | 726-2609 | Tapping Screw 6x6 (Power Switch) |

➡NEXT

### 12.1.5 FDD (3.5 in.) (sheet 2 of 4)



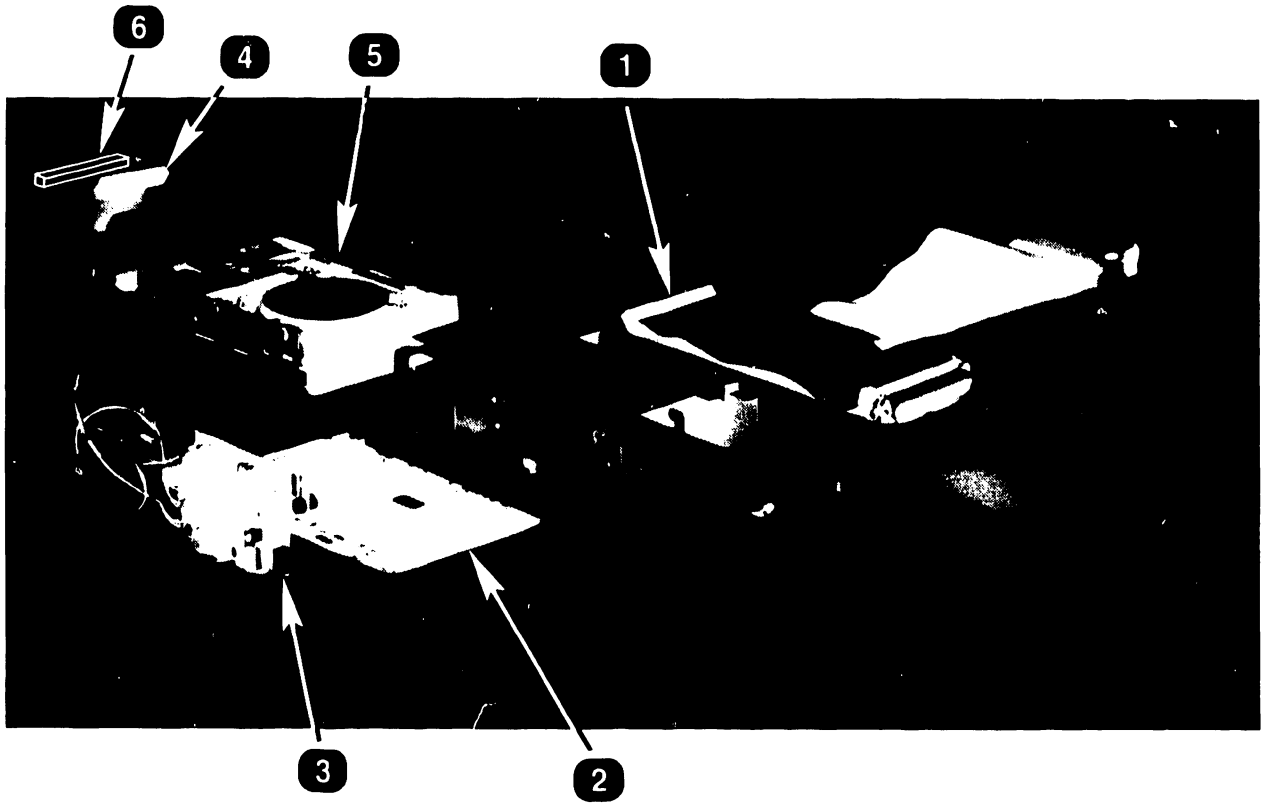

➡NEXT

## 12.1.5 FDD (3.5 in.) (sheet 3 of 4)

| *Item* | *Part Number* | *Description* |
|---|---|---|
| 1 | 726-2596 | SCSI Cable Assembly |
| 2 | 725-3320 | SCSI PCB Assembly |
| 3 | 726-2595 | Power PCB Assembly |
| 4 | 726-2613 | FDD IF Cable |
| 5 | 278-4063 | FDD For 113 |
| 6 | 725-3361 | Terminator 1 K Ohm |

➡NEXT

## 12.1.5 FDD (3.5 in.) (sheet 4 of 4)



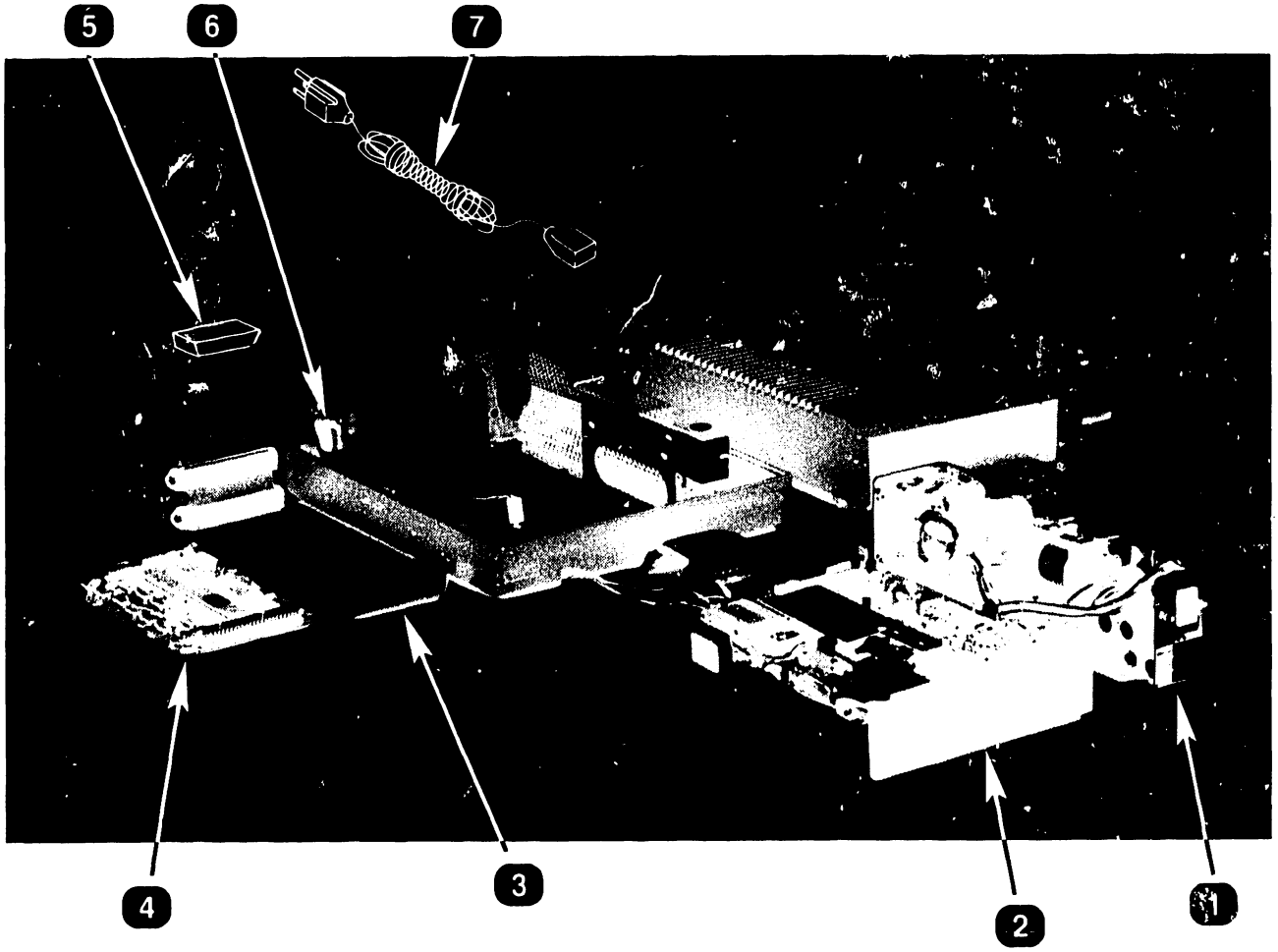

● END

### 12.1.6 FDD (5.25 in.) (sheet 1 of 2)

| *Item* | *Part Number* | *Description* |
|---|---|---|
| 1 | 725-2873 | Power Supply |
| 2 | 278-4033 | FDD (5.25 Inch) |
| 3 | 220-3555 | SCSI Buss Cable |
| 4 | 725-3320 | SCSI PCB |
| 5 | 725-3361 | Terminator, 1000 ohms |
| 6 | 220-2484 | 10-Position Thumb Switch |
| 7 | 220-2419 | AC Power Cable |

➡NEXT

## 12.1.6 FDD (5.25 in.) (sheet 2 of 2)




● END

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PRINTED IN U.S.A.

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